



**10551—75**

10551—75

**Steel roll-formed corrugated sections. Range****11 2000****01.01.78****01.01.93**

1.

1—2

2—4

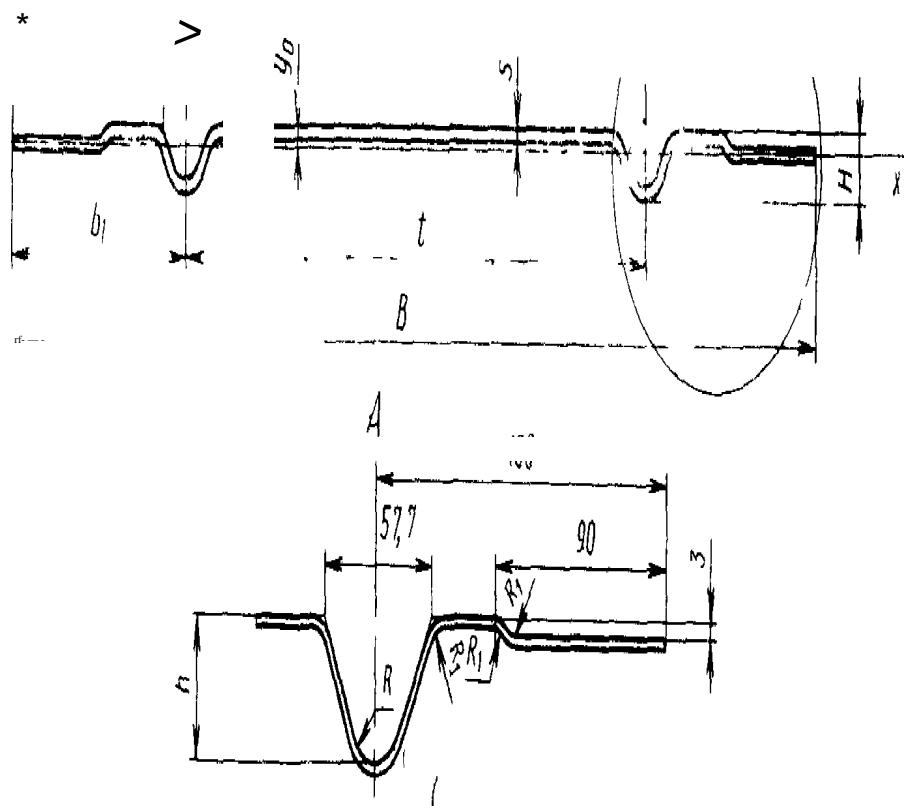
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2.

3).

. 1 —18

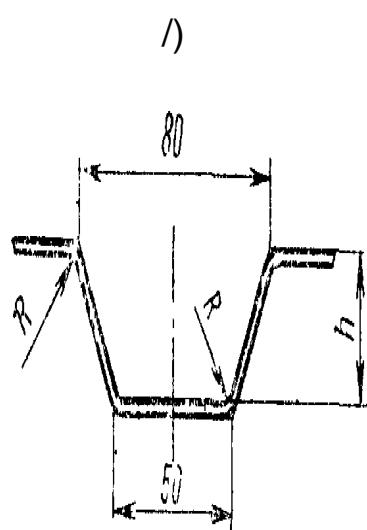
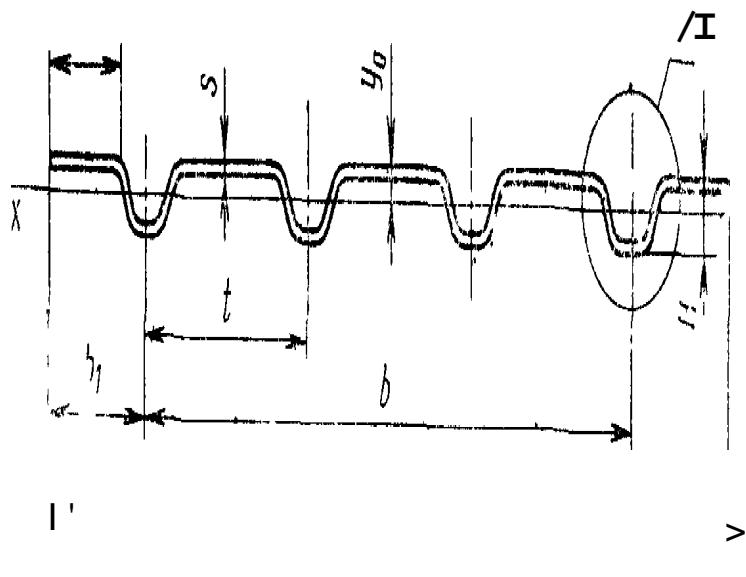
1 . 1 —18.



Черт. 1

1

		$bt$	$h$	$s$	$t$	$i?$	$Ri$	$A$	$H$			
										1	,	
i	1310+6	150	121+4	3	1010+2	15	8	35+2	38	2	32,24	0,47
											26,9	8,08

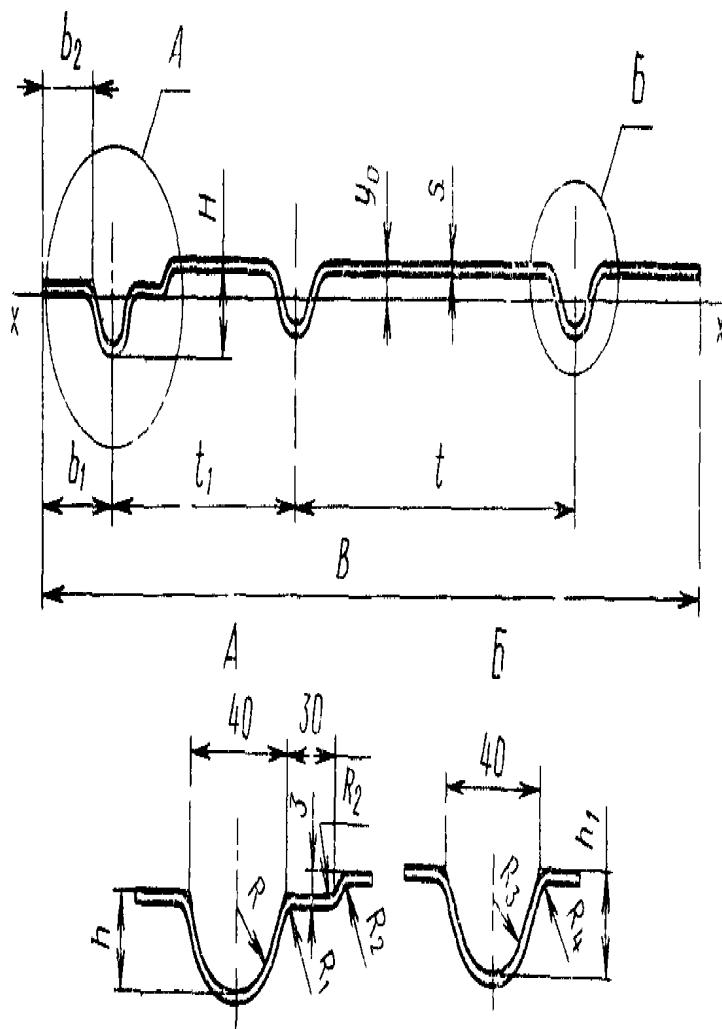


2

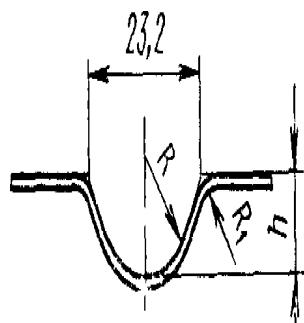
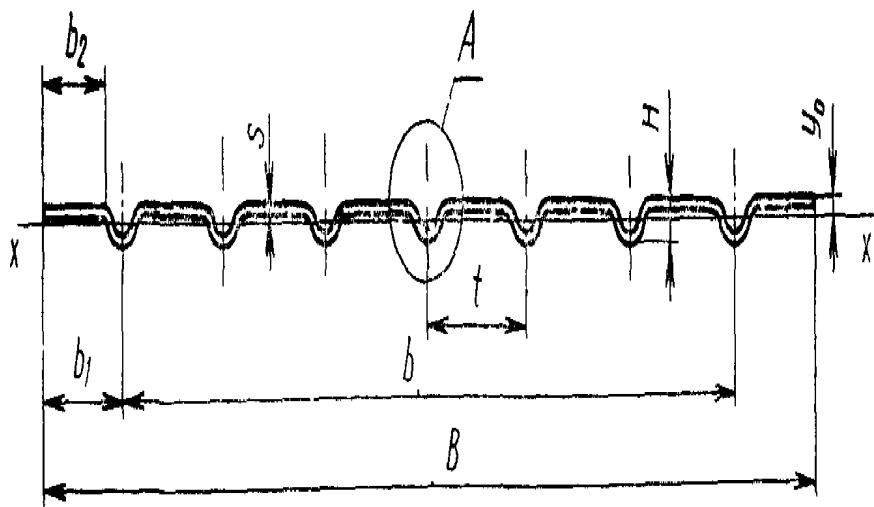
	$\pm 7$	*		$\pm 6$	$s$	$t$	77	$\pm 2$	$H$	1	$TM$	$l$ , *	3
1	1094	900	100	60	1,5	300	8	30	31,5	4	14,25	0,86	25,34
2	1144	900	122	82	1,4	300	8	30	31,4	4	13,87	0,82	23,91
3	1276	i	188	148	1,5	300	8	30	31,5	4	16,43	0,73	26,55

hi

^901



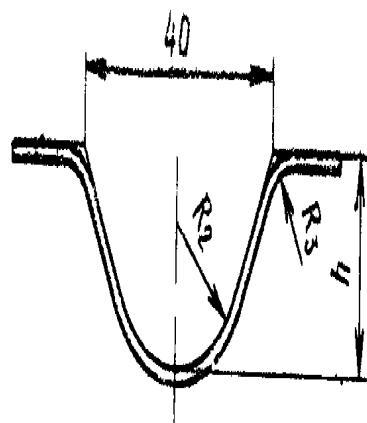
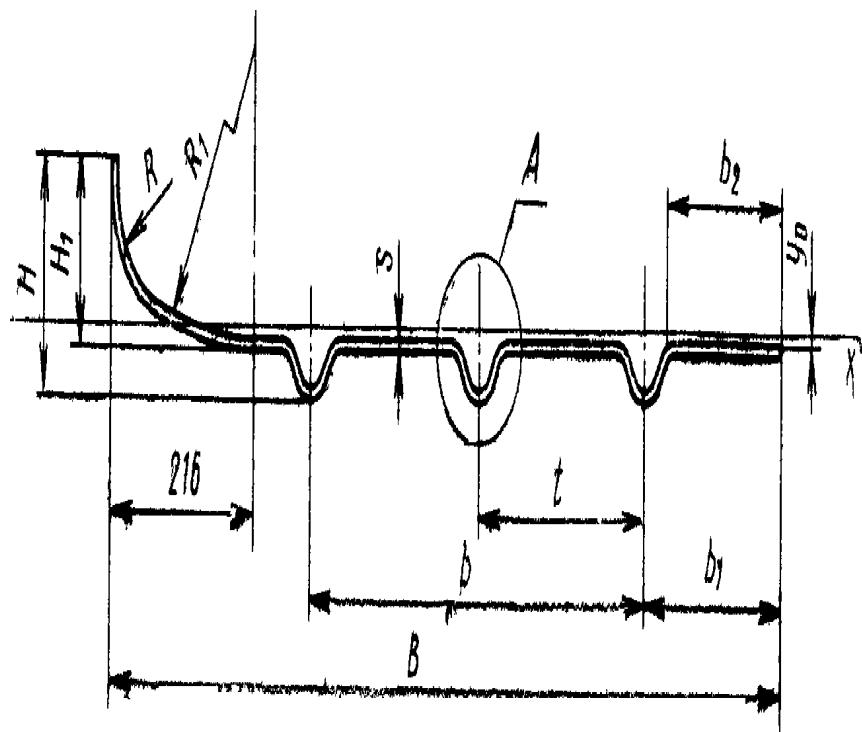
\$	17	»1	$\pm 6$	i	$\leq 1$	$f \pm 0,5$	$H_i$	$\varepsilon_{12}$	$H_i$	$H_i$	$H$	$\frac{0}{b} \varepsilon_{12}$	$j_{NQ}$	$\frac{S}{A}$	$x_i$				
i	345	50	30	2	132		17	7	3	14	7	18	21+1	23	2	6,1	0,46	2,49	1,35
2	552	50	30	2	132	250	i?	7	3	14	7	18	21+1	23	3	5,4	0,53	5,75	3,24
3	562	50	30	2	132	250	17	7	3	14	7	18	21+1	23	3	9,55	0,52	5,79	325
4	880	50	30	2,5	132	250	17	7	3	14	7	18	21+1	23,5	4	18,37	0,48	10,26	5,49



,4

4

?	*	1	$h$	$i$	$t$	$i?$	$ft$	$A$	$\theta$	$s$	-				
									$\theta_L$	$h$	$i$	*	»		
1	980+7	840	70	$S8,4 \pm 5$	1,5	$140+0,5$	12	7	10+1	11,5	7	11,55	0,23	1,51	1,64



Черт. 5

5	1*	<i>h</i>	<i>h</i>	<i>s</i>	<i>t</i>	.	<i>ft</i>	<i>H</i>	0	$\frac{f}{H}$	$\frac{f}{CO}$	ue	x-x	$\frac{f}{CM}$	$\frac{f}{cm^2}$	1055-9 (175)
		1095	250	233+6	2,5	250+0,5	66	356	14	7	2					
1																5340

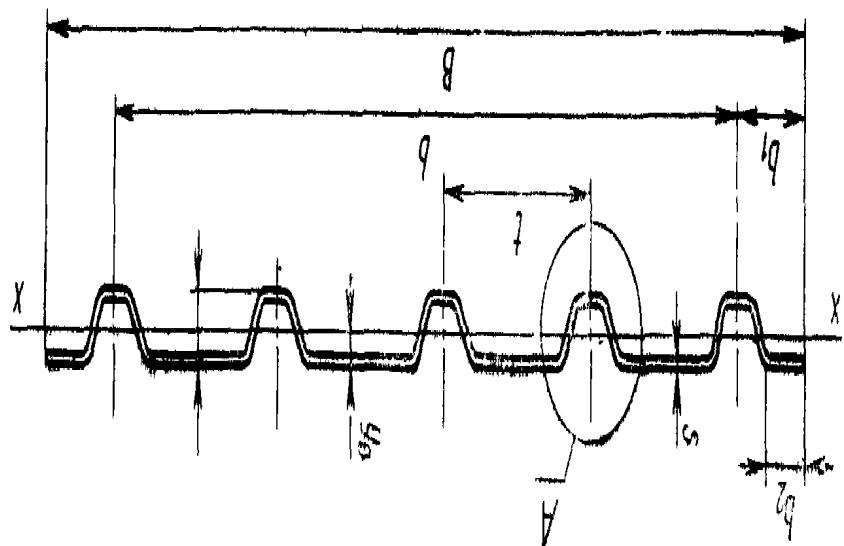
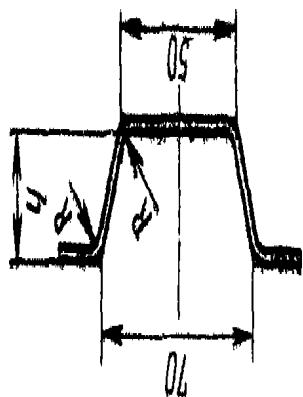
!	98'98	SO'1	88'El	S	5'	88	*	1+381	9'1	98	98!	8	9!6	8
>!		tf!	iVt!	!	8'	88		1411	8'1	n	981	991	988	8
O'SI		O'1'1	Wei	9	9'68	88	t	Ril	9'1		98!	998	988	8
'	18'18	01*1	'	9	»'«	85		Ril	t'1	96	981	098	988	!

1»"	,	1/	%	8	3*	fs	XS	•1		m				§3
Ki/tf	!	8	swHhoacdiQ	1	!				1	s	IT	*8	«	ff

jjjBHijij

9'4

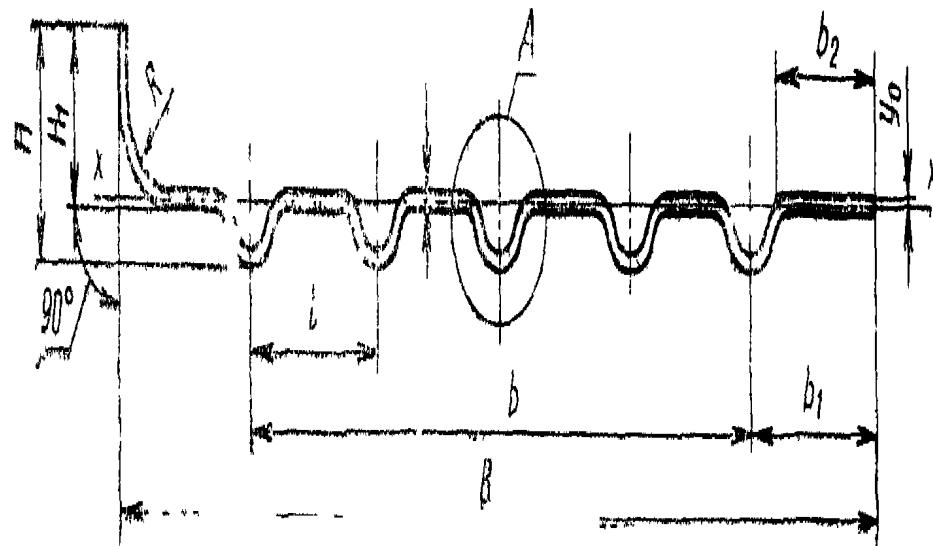


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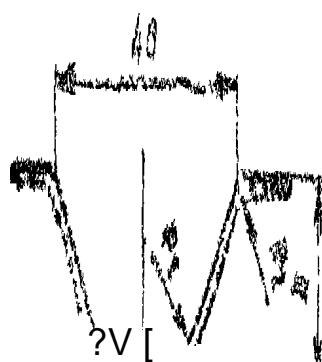
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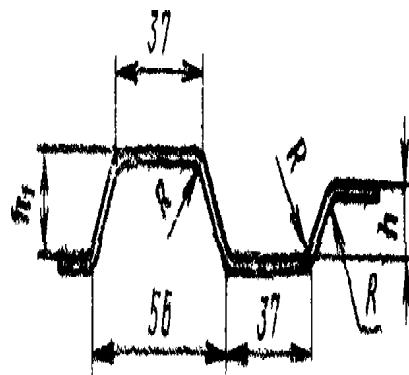
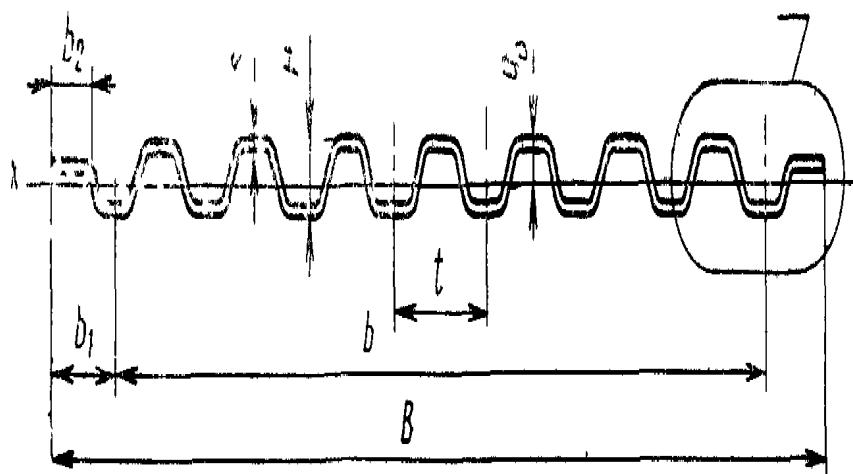
4



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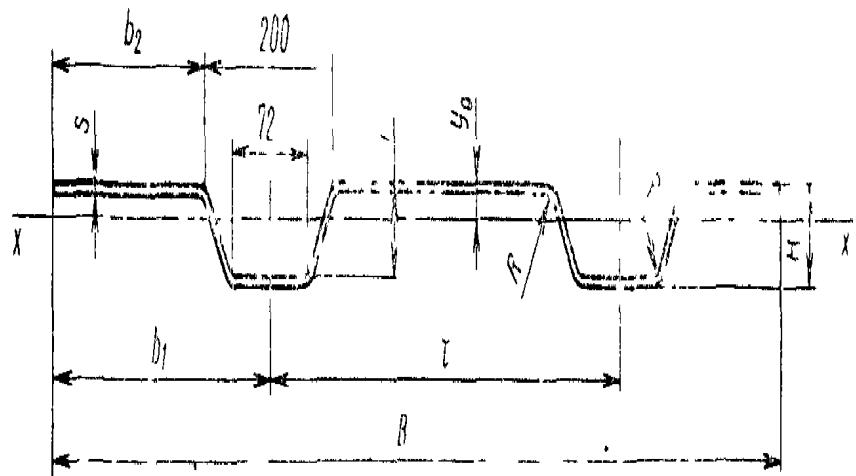
73

! BS	!	и	и	Jj	J	$\pm 0,5$	.	1	ft	иU	H	0	S		
	MM											L	rt		
1	915	500	210	190	2,5	125	65	7	21±1	95	116	5	20,11	0,04	85,3
2	500	225	205	2,5	125	65	14	7	21+1	95	116	5	20,41	0,05	85,5
															37,78
															3\$



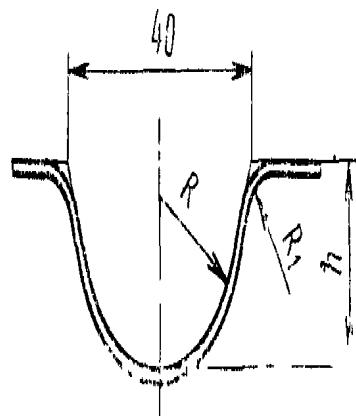
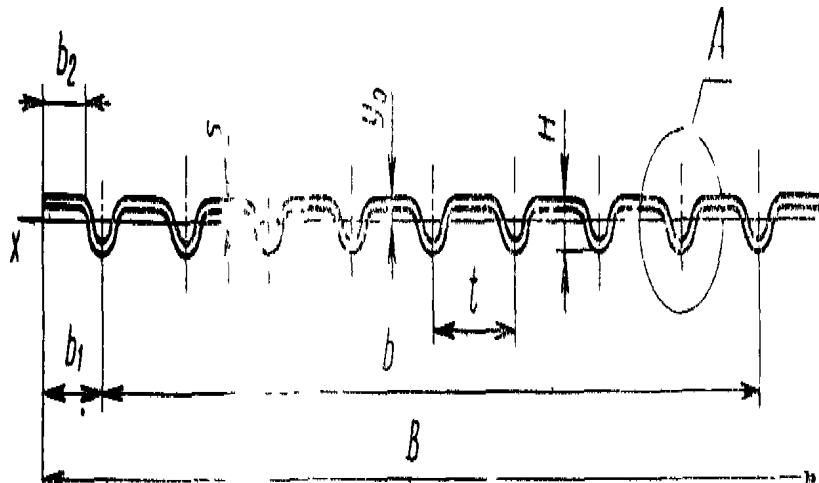
Черт. 8

Номер профиля	$B$	$b$	$b_1$	$b_2$	$s$	$t$	$R$	$h$	$h_1$	$H$	Количество гофров	Масса в кг.	Стречные величины для оси $x-x$		
	±8			±6		±1		±2	±8				$y_0$ , см	$I_x$ , $\text{cm}^4$	$W_x$ , $\text{cm}^3$
1	752	651	50,5	25,5	1,4	93	4	12,6	18,6	20	8	9,67	1,03	7,65	7,39
2	757	651	53	28	1,4	93	4	12,6	18,6	20	8	9,73	1,03	7,66	7,41



9

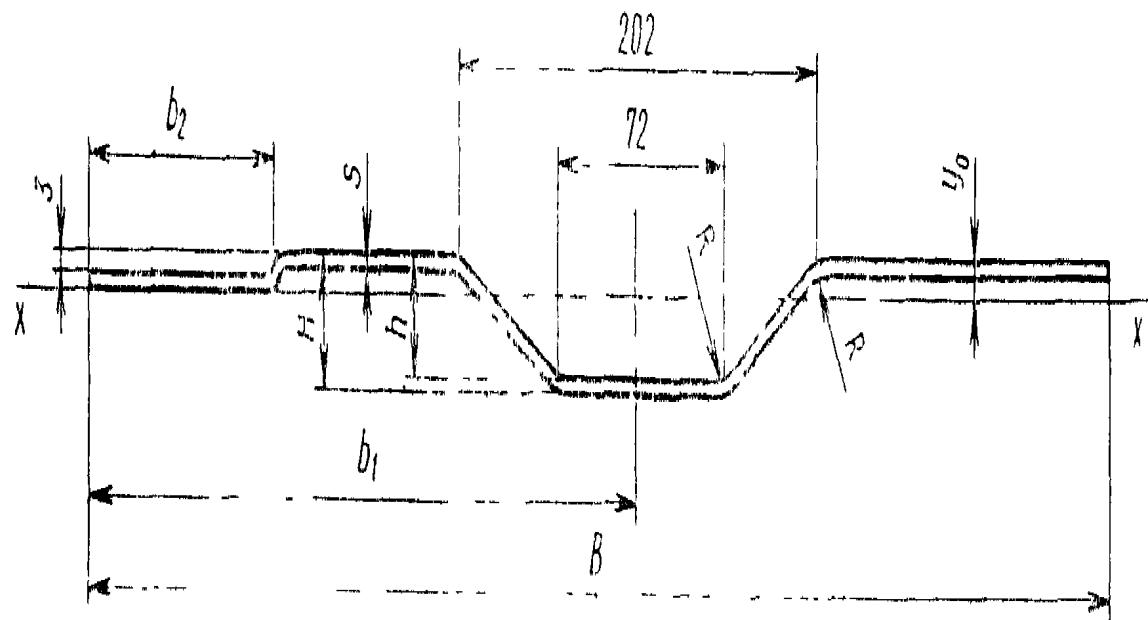
		81		s	t				*	1		
											%	1,
1	1105+6	325	225+5	3	600+1	8	36+2	33	2	26,87	1,08	65,78



Черт. 10

10

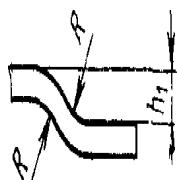
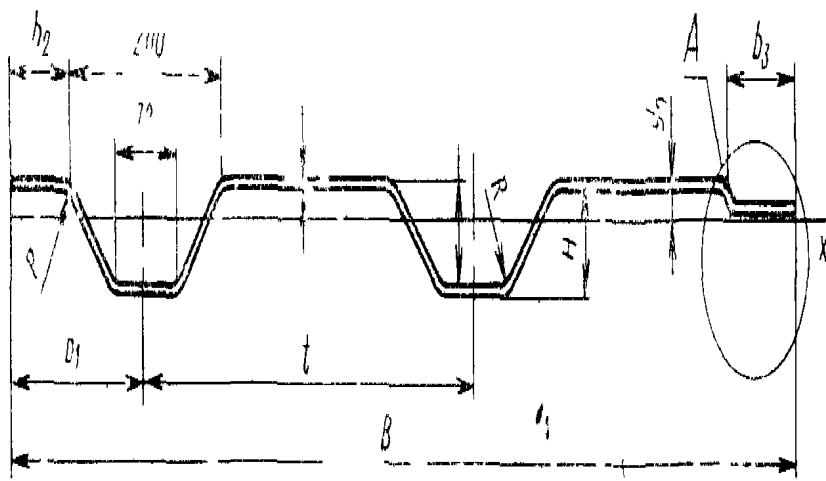
				41 $\pm 6$			$l$ $\pm 0.5$		$h$ $\pm 1$		$0$ $\pm 0$				
II											0				
											1;				
												10.	$l$ , *	$h$ , »	
1	525 $\pm 6$	259	105	85	2	125	17	7	20	22	3	8,81	0,61	5,4	3,17
2	1130 $\pm 8$	1009	50	30	1,5	125	17	7	20	21,5	9	14,93	0,50	10,64	6,9



Черт. 11

11

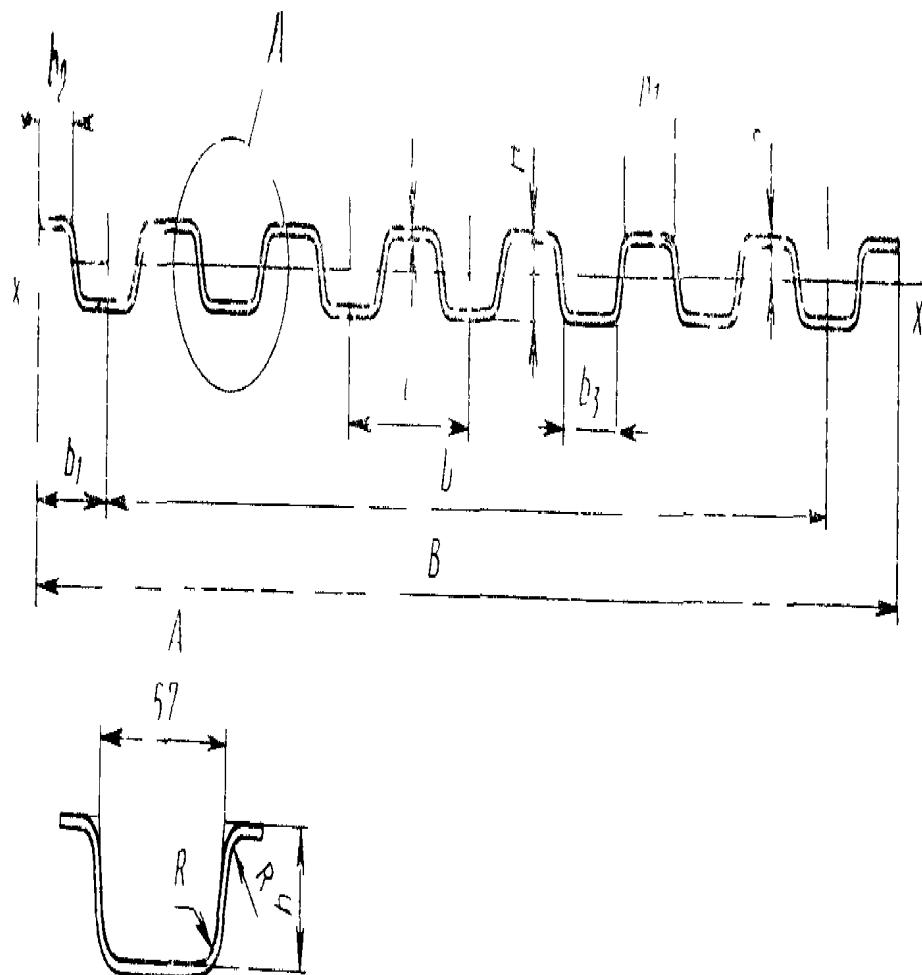
		»1	82	\$	1?					JT-x		
								1 , KI	*			
1	985±5	500	60	3	8	36+2	39	1	23,64	0,69	38,9	12,14



Черт 12

12

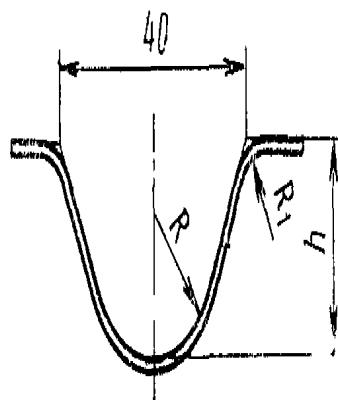
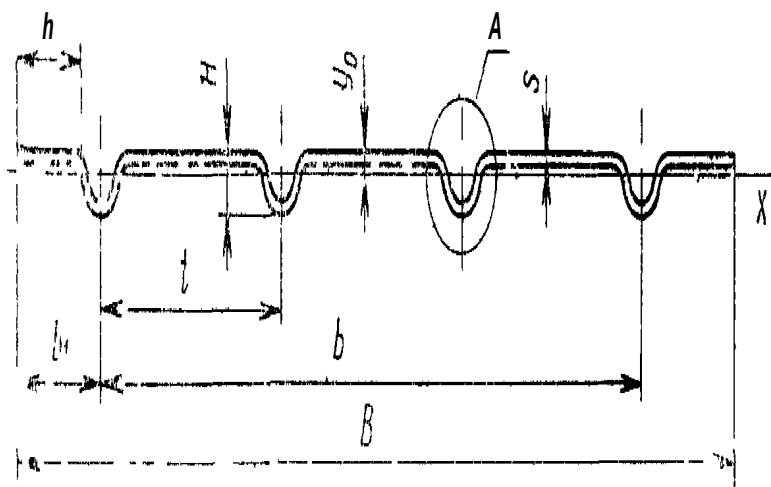
	$\pm 7$	$h$	$\pm 7$		$s$	$i^t$	$R$	$i^h$	$k$	$H$	$Q_{\text{ст}}(R)$	$S_{\text{ст}}$	JM			
$\delta S$																
$i^h$																
$i^t$	1260 1280	1	60 60	50 70	4	600 600	8	36 36	6+2 6+2	40 10	2 2	0,68 11,29	1,03 1,02	90,62 90,72	30,49 30,48	



Черт. 1<sup>а</sup>

13

21 мл		$b$	1		$h$	$s$	$t$	«	$h$	$H$	0 f ge S <sub>gt</sub> *2	S ee 8	-		
1	$830 \pm 15$	690	70	$41,5 \pm 10$	58	3	$115 \pm 1$	10	$27 \pm 3$	30	7	23,74	1,47	42,79	27,9

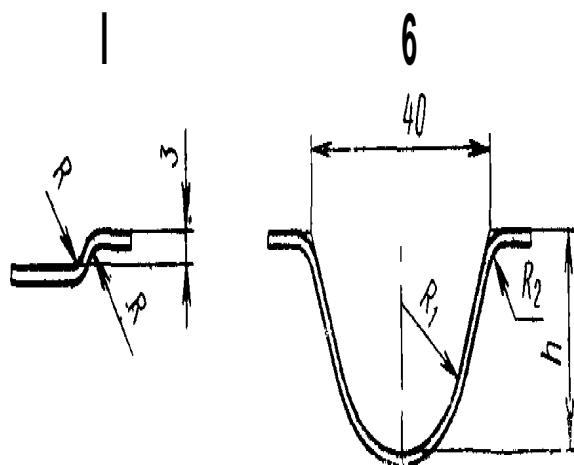
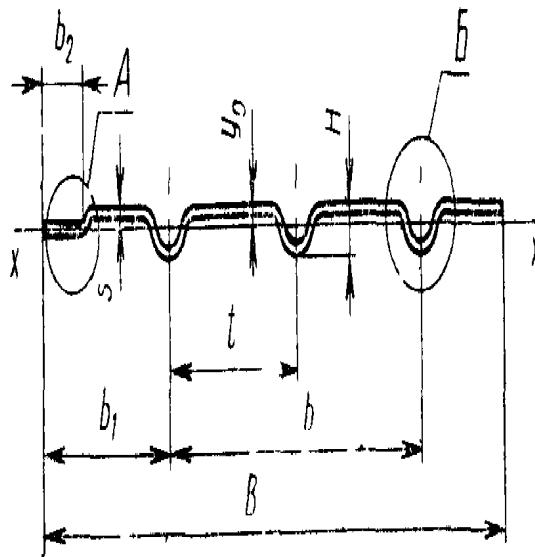


Черт. 14

14

	i <sub>1</sub>	f <sub>c</sub>	ft.	$\pm 6$	\$	f0,5		Hi	il	H	$\theta$	$\theta$	$\pm$		-
27											$\theta$	$\theta$	$\pm$		
							w				$\theta$	$\theta$	$\pm$		
1	735	500	170	150	2,0	250	14	7	21	23	3	12,29	0,40	6,26	3,29
2	910	750	80	60	2,0	250	14	7	21	23	4	15,29	0,42	8,21	4,36
3	978	750	168	148	2,0	250	14	7	21	23	4	16,33	0,40	8,34	4,39
4	978	750	114	94	2,0	250	14	7	21	23	4	16,30	0,36	8,34	4,39

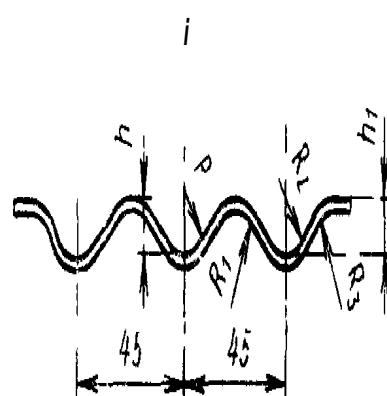
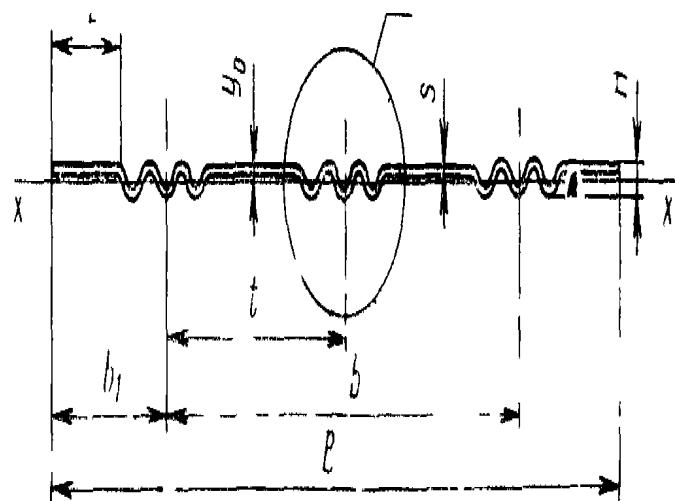
Is	i?	ft	ft 1	±0,6	s	±0,5	«	Hi	±1	H	A	S	JC-Jf			
	MM											1° E& it	3 H I	J/0,CM	t*	r <sub>t</sub>
5	978	759	108	148	1,5	250	14	7	21	22,5	4	12,27	0,40	5,84	3,18	
6		750	120	100	2,0	250	14	7	21	23	4	16,47	0,40	8,35	4,39	
7	985	750	120	100	1,5	250	14	7	21	22,5	4	12,39	0,39	6,95	3,55	
8	990	750	120	100	2,0	250	14	7	21	23	4	16,55	0,40	8,35	4,39	
9	1025	750	120	100	1,5	250	14	7	21	22,5	4	12,80	0,36	6,25	3,31	
It	1030	750	170	150	2,0	250	14	7	21	23	4	17,13	0,39	8,42	4,4	
11	1070	750	160	HO	1,4	250	14	7	21	22,4	4	12,42	0,34	5,88	3,1	
12	1080	750	165	145	1,2	250	14	7	21	22,2	4	10,21	0,26	3,58	1,83	
13	1080	750	165	145	1,4	250	14	7	21	22,4	4	12,63	0,33	5,54	2,95	
14	1080	753	165	145	1,5	250	14	7	21	22,5	4	13,49	0,34	6,30	3,30	



Черт. 15

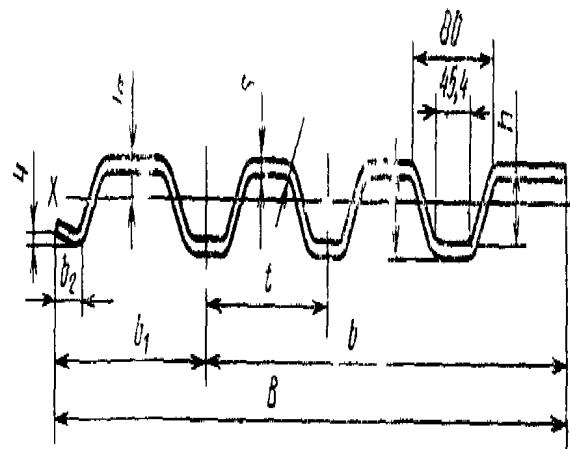
15

	<i>il</i>	<i>b</i>		16	<b>S</b>	$\pm 0,5$		<i>Hi</i>	<i>B</i> <sub>2</sub>	$\pm 1$	<i>H</i>	<b>8</b>	$^*t$			
<b>So</b>												<b>8</b>	$^1\theta$			
												<i>it</i> <sup>1</sup>	<i>is</i>	<b>Jo,</b>		
															<b>A</b>	
															<b>»</b>	
<b>1</b>																
<b>i</b>																
<b>2</b>	11	500 750	300 215	44 35	2,5 2,0	250 250	3,0 3,0	14 14	7 7	21 21	23,5 23,0	3 4	20,55 19,12	0,36 0,36	6,33 6,58	4,19 4,49



Черт. 16

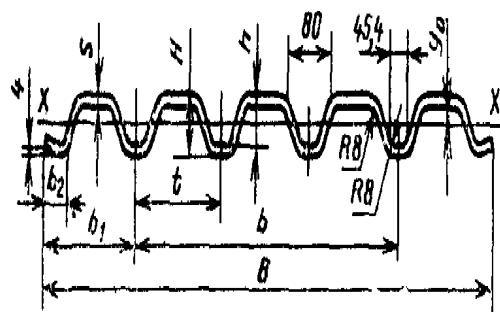
	$\pm 10$		$h \pm 6$	J	$ii^1$	$ii^1$	$11$	$Hi$	,	$12$	$ii^2$	$0$	$t$	$t$	$H$		
4																	
1	975	510240	180	2,5	255	16	15,5	11	14,5	10	12	14,5	9	19,68	0,38	4,16	3,91
2	1051	510255	1	2,5	255	16	15,5	11	14,5	10	12	14,5	9	21,20	0,37	4,29	3,96
3	1210	510330	270	1,5	255	16	15,5	11	14,5	10	12	13,5	9	14,68	0,28	2,61	2,44
4	1215	510335	275	2,5	255	16	15,5	11	14,5	10	12	14,5	9	24,39	0,33	4,52	4,06



Черт. 17

17

		<i>b</i>	*1		<i>s</i>	<i>t</i>		<i>h</i>						
										1 ,	,Qi	V *	$f_x, CMJ$	
1	1035+7	600	310	35±5	1,4	1	8	30±2	31,4	3	12,51	0,81	21,3?	9,75



Черт. 18

18

			$t > l$	$h$	$J$	$t$	$h$	$H$	.	.	.	.	
									1,	10.			
1	1283+7	900	191	25+5	u	1	—	31,1	4	15,8	0,97	26,53	12,22

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