

**12855-77**



2007

12S55—77

( . , 2UU7 . )

|  |  |                                      |   |
|--|--|--------------------------------------|---|
|  |  | Ng J, 2, 3,<br>4, 5, 6 4, 5, 6,<br>6 | N9 J, 2, 3,<br>J9S1 ., 1983 .,<br>1987 .,<br>1989 . |
|--|--|--------------------------------------|---|

( 5 2007 .)

## 12855-77

Rubber sheet for transformers. Specifications

83.140.99  
25 432101.01.79

15150.

1.

1.1.

—  
—

(1.2.)

2).

(1.3.)

5).

1—2.

|  | 250-1000   |     | 250-800  |      |      | —                           | —                     |
|--|------------|-----|----------|------|------|-----------------------------|-----------------------|
|  | 800-5000   | ±50 | 200-800  | ±25  | 2-25 |                             |                       |
|  | 800-5000   |     | 800-1200 | ±50  |      |                             |                       |
|  | 1000-20000 | ±50 | 10-40    | ±2,0 | 4-16 | —                           | —                     |
|  | 1000-20000 | ±50 | —        | —    | —    | 8,0<br>10,0<br>12,0<br>16,0 | ±<br>±<br>±<br>±<br>◎ |

©

©

, 1978

, 2007

| 2  | $\pm 0,3$ | $\pm 0,4$ | —         |
|----|-----------|-----------|-----------|
| 3  | $\pm 0,4$ | $\pm 0,5$ | —         |
| 4  |           | $\pm 0,6$ | $\pm 0,6$ |
| 5  | $\pm 0,5$ | $\pm 0,7$ | $\pm 0,7$ |
| 6  | $\pm 0,6$ | $\pm 0,8$ | $\pm 0,8$ |
| 8  | $\pm 0,8$ | $\pm 1,0$ | $\pm 1,0$ |
| 10 | $\pm 1,0$ | $\pm 1,2$ | $\pm 1,2$ |
| 12 |           |           |           |
| 16 | $\pm 1,2$ | $\pm 1,6$ | $\pm 1,6$ |
| 20 | $\pm 1,5$ | $\pm 2,0$ |           |
| 25 | $\pm 1,8$ | $\pm 2,2$ | —         |

( 1.4. , . 1, 5, 6).

50, , 5.

, 250 , 5000 :

4 250 5000 12855-77

, 4 , 250 , 5000 :

4 250 5000 12855-77

, 4 , 20 , 5000 :

4 20 5000 12855-77

, 8 :

0 8 12855-77

( , . 2, 3, 4, 5, 6).

2.

2.1.

2.2.

:
$$\begin{array}{ccccccccc} & & & 0,50 & & & & 0,75 & \\ & 5 & 10 & ; & 20 & 1,00 & & 10 & \\ 1,50 & 500 & 500 & ; & & & 1 & ( & 20 \\ & 1 & 2; & & & & & 10 & ; \\ & & & 4 & , & & 100 & & \\ & & & 1 & ; & & & & \\ & & & & & & 5 & , & \\ & & & & & & & & 1 \\ & & & & & & & & ; \end{array}$$

( 2.3. , . 4, 5).

, 0,3 , 3 . 1 2.

3.

3

| ,  |      | 55-70  | 70-80    | 263   |
|----|------|--------|----------|-------|
| ,  |      | 56-65  | 70-80    | 20403 |
|    |      |        |          | 9.030 |
|    |      |        |          |       |
| -2 | 100° | 24 , % | -3<br>+5 |       |
| %  |      |        |          |       |

2.3, 2.4. ( , . 5).

982

( , . 2).

 $5 \cdot 10^4 \%$ 

2.6.

10 %

8

2.7.

1,2—1,4 / 3(

2.8.

).

. 4.

4

|        |                         | ,   | ° |       |
|--------|-------------------------|-----|---|-------|
|        |                         |     |   | 15150 |
|        |                         |     |   |       |
| 10121) | ( 982,                  |     |   |       |
|        | ( 5775)                 |     |   |       |
|        |                         | 60  |   |       |
|        |                         | 100 |   |       |
|        |                         |     |   |       |
|        | ( 5•10 <sup>-6</sup> %) | 55  |   |       |
|        |                         | 50  |   |       |
|        |                         |     |   |       |

. ( , . 2).

( , . 2).

2.9.

( , . 4).

2.

. 5.

5

| 1.      |      | 6,4 (65) | 7,8 (80) | 270,<br>2 |
|---------|------|----------|----------|-----------|
| ( / 2), |      |          |          | 1         |
| 2.      |      | 200      | 160      | 270,<br>2 |
|         |      |          |          | 1         |
| 3.      |      | 55-70    | 70-80    | 263       |
| 4.      |      | 56-65    | 70-80    | 20403     |
|         | IRHD |          |          |           |

| 5. | 50°<br>100° | 24 , %,<br>20%<br>30% | 25   | 35<br>—  | 9.029, |
|----|-------------|-----------------------|------|----------|--------|
| 6. | 45°<br>50°  | ,                     | 0,25 | 0,2<br>— | 13808  |

( , . . . 2, 4, 5, 6).

2.11. ( , . . . —12 , —6 .

( , . . . 1, 2, 5).

2.12. ( , . . . 4).

3.

3.1.

3000 ,

;

;

;

( , . . . 2, 4, 5).

3.2.

3.3.

—

;

3 %

( , . . . 4, 5).

3.4.

:

3

;

— 5

;

— 5 %

( , . . . 1, 4, 5).

3.5.

3.6. ( , . . . 5).

## 4.

|         |                                    |              |
|---------|------------------------------------|--------------|
| 4.1.    |                                    | 11358.       |
| ,       | ,                                  |              |
| ,       | ,                                  | (300 ± 10)   |
|         | 20                                 |              |
|         | (500 ± 10)                         |              |
| 7502 2- |                                    | 427          |
| ,       |                                    | 10           |
| (       |                                    |              |
| 4.2.    | , 2.2 2.3                          | 5).          |
| ,       |                                    |              |
| (       |                                    | 4).          |
| 4.3.    |                                    | 1—6 5        |
| ,       |                                    |              |
| (       |                                    | 2).          |
| 4.4.    |                                    | -2           |
| 3       |                                    |              |
| (       |                                    | 2, 5).       |
| 4.5.    |                                    | 263 20403    |
| ,       |                                    | ,            |
| 4.6.    |                                    | 2.           |
| (       |                                    |              |
| 4.7.    | , (5,0 ± 0,5) • 10 <sup>4</sup> %, | 6).          |
|         |                                    | (10 ± 2) %,  |
|         |                                    | (8,0 ± 0,1)  |
| 9.026.  |                                    |              |
| (       |                                    | 2).          |
| 4.8.    |                                    | ,            |
| (       |                                    | 4).          |
| 5.      | ,                                  | ,            |
| 5.1.    | ,                                  | ,            |
| ,       | ;                                  | ;            |
| (       | ,                                  | );           |
| ,       |                                    |              |
| (       |                                    | 1, 2, 5, 6). |
| 5.2.    |                                    | 3            |
|         |                                    | ,            |
| 1868    | ,                                  | 17308,       |
| ,       |                                    | 4514,        |
|         |                                    | ,            |
| 2991 (  | III),                              | 2228         |
|         |                                    | 50           |
|         |                                    | ,            |
| 63.30   |                                    | 63.89        |
|         |                                    | 9557.        |

26663.

1000

( 5.3. ( 5.4. 6).

5.5. ( 5.6. 2).

15152.

30 °

0 ° 25 ° 5.7. 35 ° 80 ° 25 °  
15 40 ° 0 ° 3 50 °  
5.6, 5.7. ( 5.8. 15 ° 5).

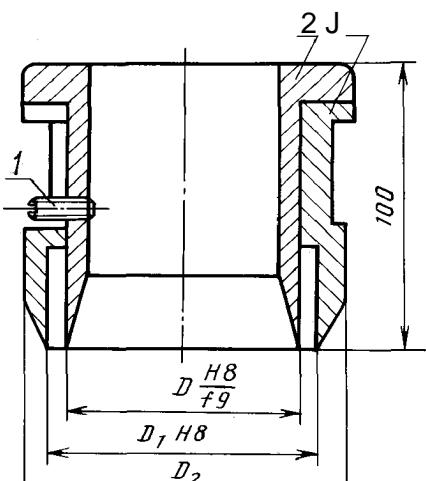
6.

6.1.

6.2.

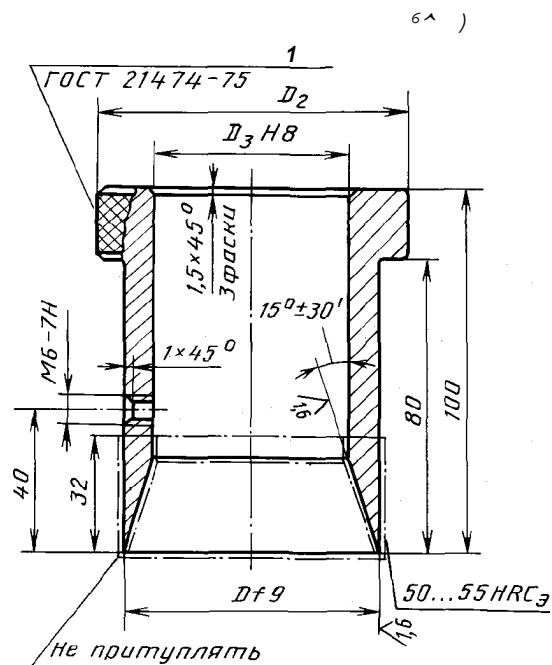
6.3.

6.1—6.3. ( 4).

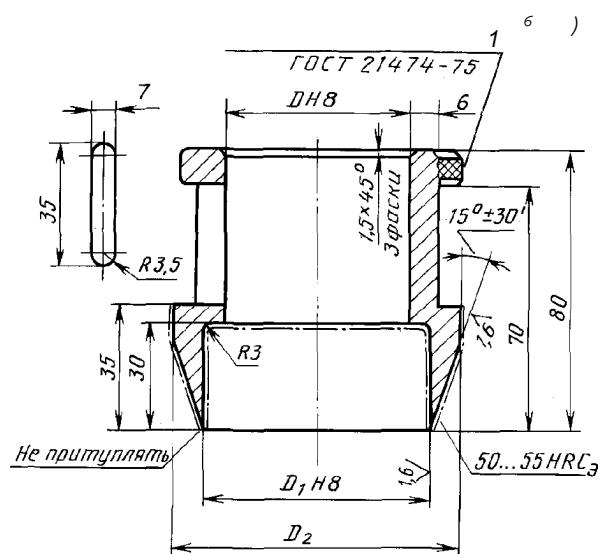


1 — 20.58 1477; 2 —  
3

1



Черт. 2



Черт. 3

.2, 3:

1.

12,  $\pm^{\pm}$  IT14

IT14

12, h12,  $\pm$ 

2.

—

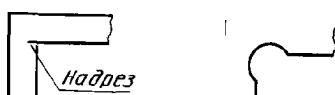
7

1435.

3.

6.

4,



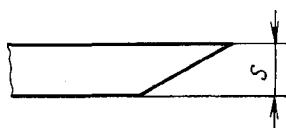
.4

7.

5,

(150±3)°

30° ± 5°



.5

8981

38.401-67-108

1:1.

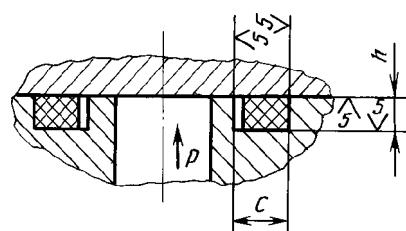
1:3.

2,0

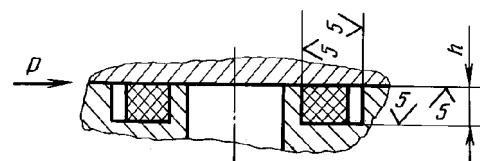
150

8.

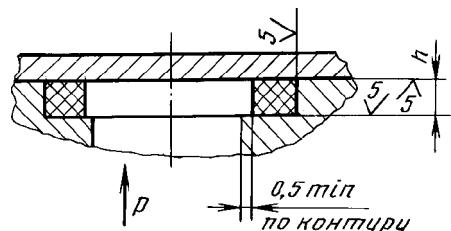
.6—14.



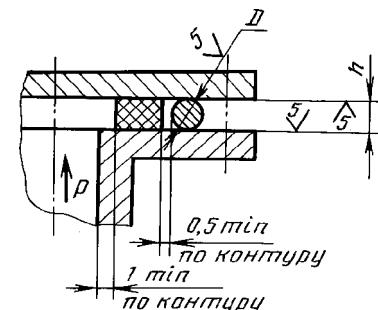
.6



Черт. 7



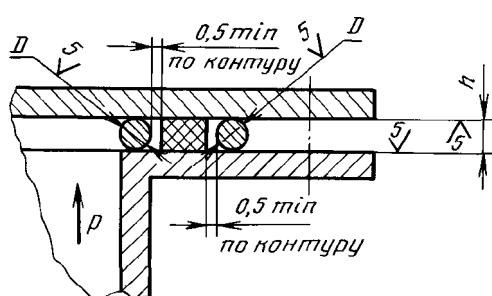
.8



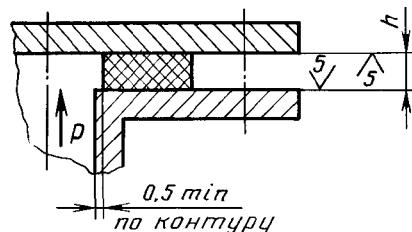
D —

3282,  
 $h_{min}$   $h_{max}$ 

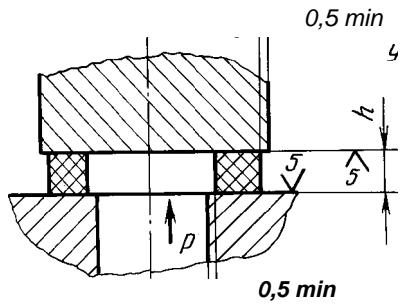
.9



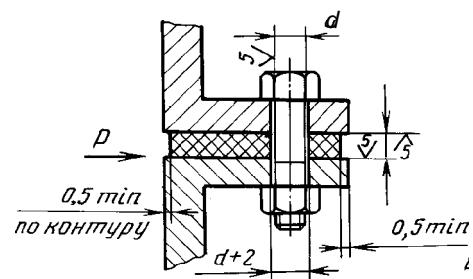
.10



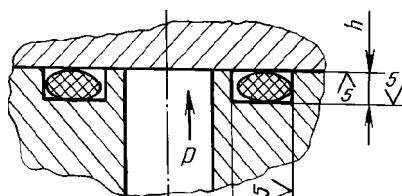
.11



12



13



. 14

. 6-8

20 % — 50 %,  
200

( )

9.

$$(\quad . 6-8, 14) - 1 \quad 3; \\ (\quad . 9-13) - 2 \quad 5.$$

10.  
5 % - 10 %.

11.

0,5  
,

$$\Sigma = \frac{S - h}{S} \cdot 100,$$

*S—* , ; *( . . . 6—10)*  
*h—* ( . . . 11—13), .

$$? = (10 \pm 1)$$

$$\mathcal{E} = \Delta - 100, \quad \mathcal{E}_{\min} = \Delta_{\min} - ;$$

$$\max \quad \frac{d_{\max} - h_{\min}}{d_{\max}} \cdot 100; \quad h_{\min} = d_{\max}(1 - \Sigma_{\max});$$

$$\max d_{\min}(1 - \Sigma_{\min}).$$

20 % — 50 %, . . .  $I_{\min} = 0,2$ ;  $E_{\max} = 0,5$

$$d_{mm} = 9, c/\max = 11,$$

$$\begin{aligned}
 &= H(1 - 0,5) = 5,5, \\
 \hat{H} &= 9(1 - 0,2) = 7,2, \\
 &\vdots \\
 &= 6,2 \begin{smallmatrix} +1,0 \\ -0,7 \end{smallmatrix}
 \end{aligned}$$

$$\begin{aligned}
 1,1 &= \min \begin{smallmatrix} \hat{H} & 11 \\ \max & 1 \end{smallmatrix} \max \begin{smallmatrix} \hat{H} & 7 \\ \min & 1 \end{smallmatrix}, \\
 &= \frac{\max}{4} = \frac{3,14 \cdot 19}{4} = 95, \\
 \bar{H} &= \frac{1,15_u}{5,5} = \frac{1,1 \cdot 95}{5,5} = 19,
 \end{aligned}$$

19

12. 6—8 3 %,

25 %.

13. 6

6.

14.

15.

2

$$\begin{array}{c|c}
 \hline
 & , \\
 \hline
 S < 0,75 & 5d \\
 \hline
 \end{array}$$

$$15 \ b$$

$$\mathcal{E} > 0,75 \quad 6$$

16.

17. ( 11—13)

( 23— —

38 105290, 38 105771).

18.

19.

11.

20.

, ,

21.

,

22.

$$\begin{array}{ccccc}
 (50 \pm 3)^\circ & & (60 \pm 5)^\circ & & 0^\circ \\
 (25 \pm 10)^\circ & & 0^\circ & & 0^\circ \\
 , & & , & & , \\
 1. ( & & , & & 6).
 \end{array}$$

10

24

1 (50,0 ± 1,0) (50,0 ± 1,0) (24,0 ± 0,5) , , , -1500 -750 0,15 982 5 10 (100 ± 2) ° (20,0 ± 1,0) (20,0 ± 1,0) 30 859 12,5 , - , - , -

10054 14. 2.( , . 6).

1.

2.

30.12.77 3154

3.

12855-67

4.

| 9.026-74 | 4.7            | 9078-84          | 5.2            |
|----------|----------------|------------------|----------------|
| 9.029-74 | 2.10           | 9557-87          | 5.2            |
| 9.030-74 | 2.4, 2.10      | 10054-82         |                |
| 263-75   | 2.4, 2.10, 4.5 | 10121-76         | 2.8            |
| 270-75   | 2.10           | 11358-89         | 4.1            |
| 427-75   | 4.1            | 13808-79         | 2.10           |
| 859-2001 | 4.6, 2         | 15150-69         | , 2.8          |
| 982-80   | 2.5, 2.8, 4.6  | 15152-69         | 5.4            |
| 1435-99  | 1              | 17308-88         | 5.2            |
| 1477-93  | 1              | 20403-75         | 2.4, 2.10, 4.5 |
| 1868-88  | 5.2            | 21474-75         | 1              |
| 2228-81  | 5.2            | 26663-85         | 5.2            |
| 2991-85  | 5.2            | 63.30-78         | 5.2            |
| 3282-74  | 1              | 63.89-88         | 5.2            |
| 4514-78  | 5.2            | 38 105290-81     | 1              |
| 5775-85  | 2.8            | 38 105771-85     | 1              |
| 7502-98  | 4.1            | 38.401-67-108-92 | 1              |
| 8981-78  | 1              |                  |                |

5.

2-92

( 2-93)

6.

( 2007 .) 1, 2, 3, 4, 5, 6 ( 6-81, 5-83, 3-84, 10-85,  
10-87, 5-89)

28.11.2006. 05.02.2007. 60 84 8. , .  
1,86. - . 1,30. 86 . 93. 3662.

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