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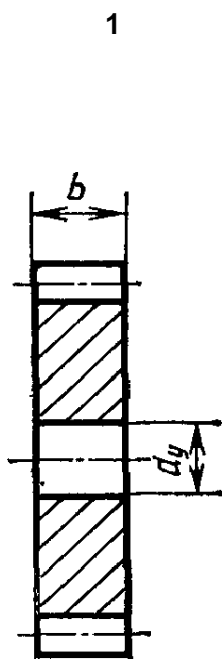
Cylindrical small modul straight and helical
gears. Types. Basic parameters and dimension

13733—68

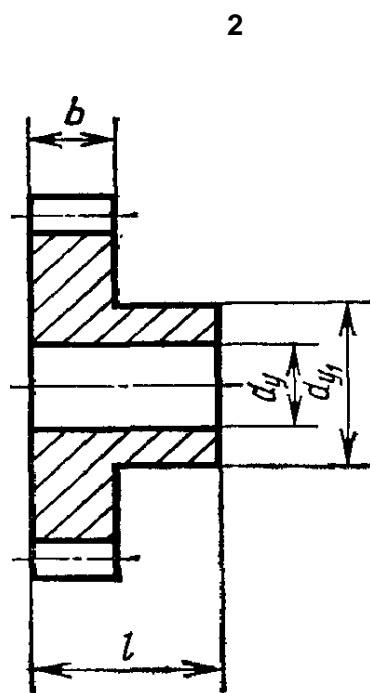
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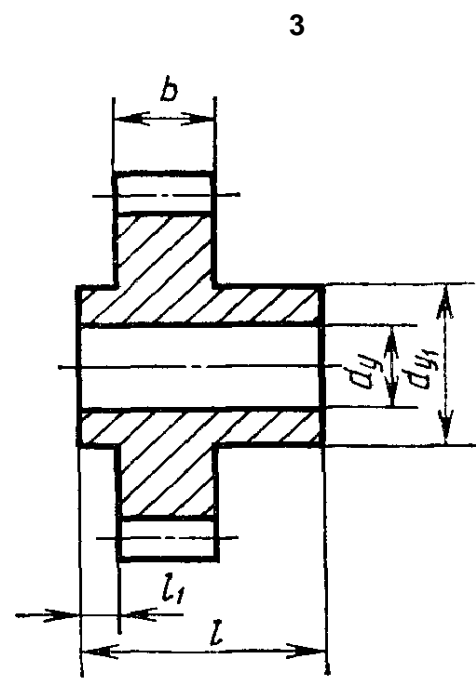
1. -
0,15 0,8
200.
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(. 1);
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Черт. 2



Черт. 3

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0,15 0,8 0,7 1- 2-
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1-	2-	1-	2-	1-	2-	1-	2-ит
—	8	—	39	—	72	—	7
—	9	40	—	—	73 ¹	118	—
—	10	—	41	—	74	—	120
—	11	42	—	75	—	—	122
—	12	—	43	—	78	125	—
—	13	—	44	80	—	—	126
14	—	45	—	—	81	—	128
15	—	—	46	—	82	—	130
16	—	48	—	—	83	132	—
17	—	—	49	—	84	—	135
18	—	50	—	85	—	—	136

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1-	2-	1-	2-	1-	2-	1-	2-
19			51		87	140	
20			52		88		144
21		53		90			145
22			54		92	150	
	23		55	95		.	155
24		56			96		156
25			58		98	160	
26			59	100			165
	27	60			102		168
28			61		103	170	
	29	.	62		104		175
30		63			105		176
	31		64	106		180	
32			65		108		185
	33		66		109		189
34		67			110	190	
	35		68	112	.		192
36		.	69		114		195
	37	70			115		198
38	—	71			116	200	

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m

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¹ <i>m</i>	
0,15	0,3; 0,4; 0,5; 0,6; 0,8; 1,0
0,20	0,5; 0,6; 0,8; 1,0; 1,2; 1,5; 1,6; 2,0; 2,5; 3,0

m	
0,25	0,6; 0,8; 1,0; 1,2; 1,5; 1,6; 2,0; 2,5; 3,0; 3,6; 4,0
0,30	0,6; 0,8; 1,0; 1,2; 1,5; 1,6; 2,0; 2,5; 3,0; 3,6; 4,0; 4,5; 5,0
0,40	1,0; 1,2; 1,5; 1,6; 2,0; 2,5; 3,0; 3,6; 4,0; 4,5; 5,0; 6,0
0,50	1,0; 1,2; 1,5; 1,6; 2,0; 2,5; 3,0; 3,6; 4,0; 4,5; 5,0; 6,0; 7,0; 8,0
0,60	1,2; 1,5; 1,6; 2,0; 2,5; 3,0; 3,6; 4,0; 4,5; 5,0; 6,0; 7,0; 8,0; 10,0; 12,0
0,70	1,5; 1,6; 2,0; 2,5; 3,0; 3,6; 4,0; 4,5; 5,0; 6,0; 7,0; 8,0; 10,0; 12,0
0,80	

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 d_y , $d_{y,i}$,
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dy			1		h
1-	2-		-		
0,8		2,5; 3,0	2; 3; 4		0.4; 0,5; 0,6; 0,7; 1,0; 1,6; 2,0; 2,5
1,0					
1,2		3,0; 3,5	2; 3; 4; 5; 6	; 8	
—	1,4	3,5; 4,0			
1,6		4,0; 4,5			
	1,8				
2,0		4,5; 5,0			
	2,2				
2,5		5,0; 6,0	3; 4; 5; 6; 7; 8; 9; 10	8; 10; 12	
	2,8				
3,0	•	6,0; 7,0			
	,5				
3,6					
4,0		7,0; 8,0			
	4,5				

*		$d_{y\backslash}$	1		
	2-		-		
5,0	—	7,0; 8,0; 9,0; 10,0	6; 7; 8; 9; 10; 11; 12; 13; 14; 15; 16; 18; 20; 22; 25	10; 12; 14; 16; 18; 20; 22; 25	0,4; 0,5; 0,6; 0,7; 1,0; 1,6; 2,0; 2,5
—	5,5	8,0; 9,0; 10,0			
6,0	—	9,0; 10,0; 11,0; 12,0			
—	7,0	12,0; 14,0; 15,0; 16,0			
—	7,5				
8,0	—	13,0; 14,0; 15,0; 16,0; 18,0			
—	9,0	14,0; 15,0; 16,0; 18,0; 20,0; 21,0			
10,0	—	15,0; 16,0; 18,0; 19,0; 20,0; 21,0	8; 10; 12 14; 15; 16 18; 20; 22 25; 28; 32 36; 40	10; 12; 14; 16; 18; 20; 22; 25; 28; 32; 40	
—	11,0				
12,0	—				
—	13,0	20,0; 21,0; 22,0; 24,0; 25,0			
—	14,0				
—	15,0	20,0; 21,0; 22,0; 24,0; 25,0; 28,0; 30,0			
16,0	—				
—	18,0	25,0; 28,0; 30,0			
20,0	—	28,0; 30,0; 32,0			
25,0	—	32,0; 36,0; 40,0			
—	28,0	36,0; 40,0			

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