



**13755-81
(308-76)**

27

1981

»

1089

13755-81
(СТ
308 76)

Basic requirements for interchangeability.
Gearings cylindric evolvent. Basic rack

13755—

27

1981 . 1089

01.07 1981 .

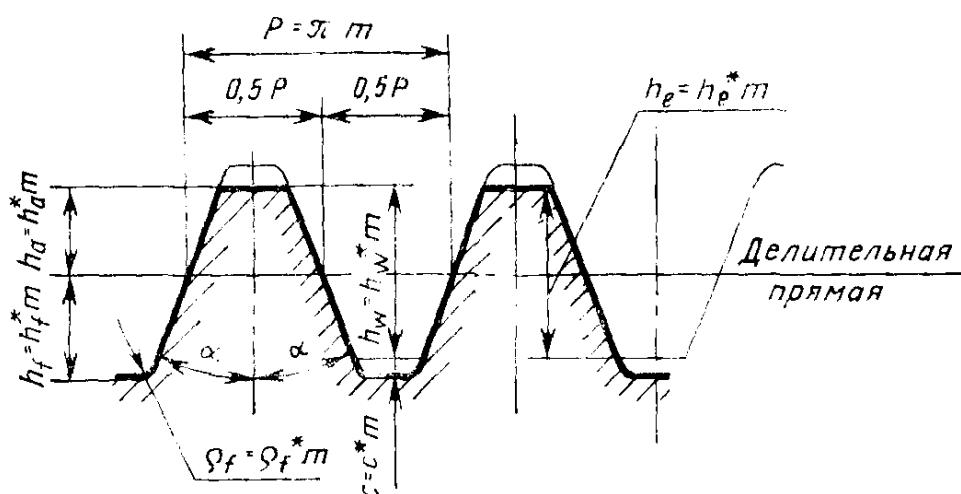
1.

1

308—76.
16530—70

2.
16531—70.
3-

. 1.



Черт. 1

. 2

13755—81

$\alpha = 20^\circ$;
 $* = 1$;
 $hZ = 1,25$;
 $, = 2$;

$\lambda = 0,38$;

$-2\backslash$

$* = 0,25$.

1.

2.

, 0,35
0,40

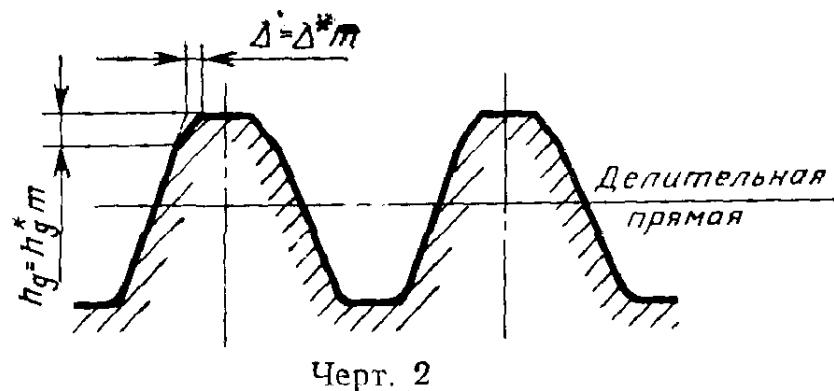
4.

(. . 2),

h_g

— , 0,45,
* — 0,02.

5.



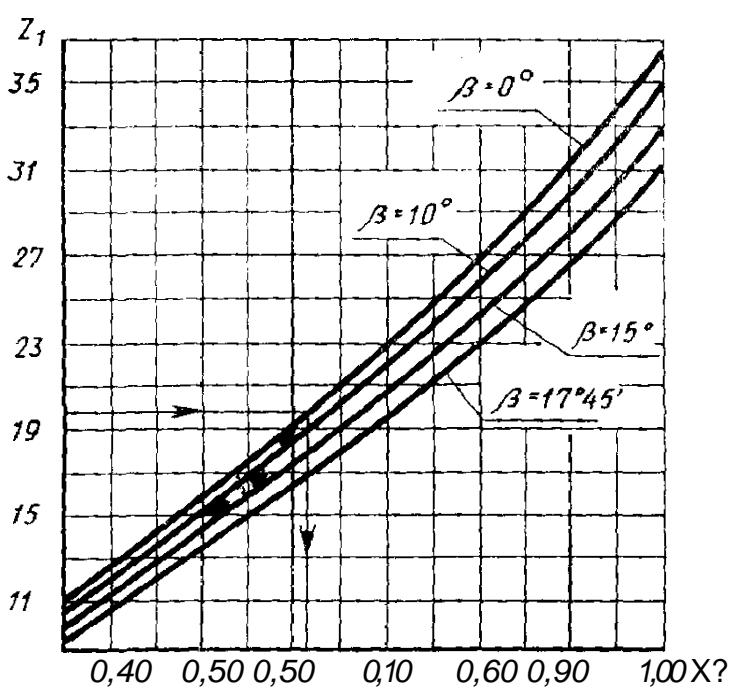
6.

1.

	1 — 72		
	6	7	8
2	0,010	0,015	0,020
. 2 . 3,5	0,009	0,012	0,018
. 3,5 „ 6,3	0,008	0,010	0,015
. 6,3 . 10	0,006	0,008	0,012
. 10 . 16	0,005	0,007	0,010
. 16 . 25	—	0,006	0,009
. 25 . 40	—	—	0,008

2.

3.



. 3

.4

13755—81

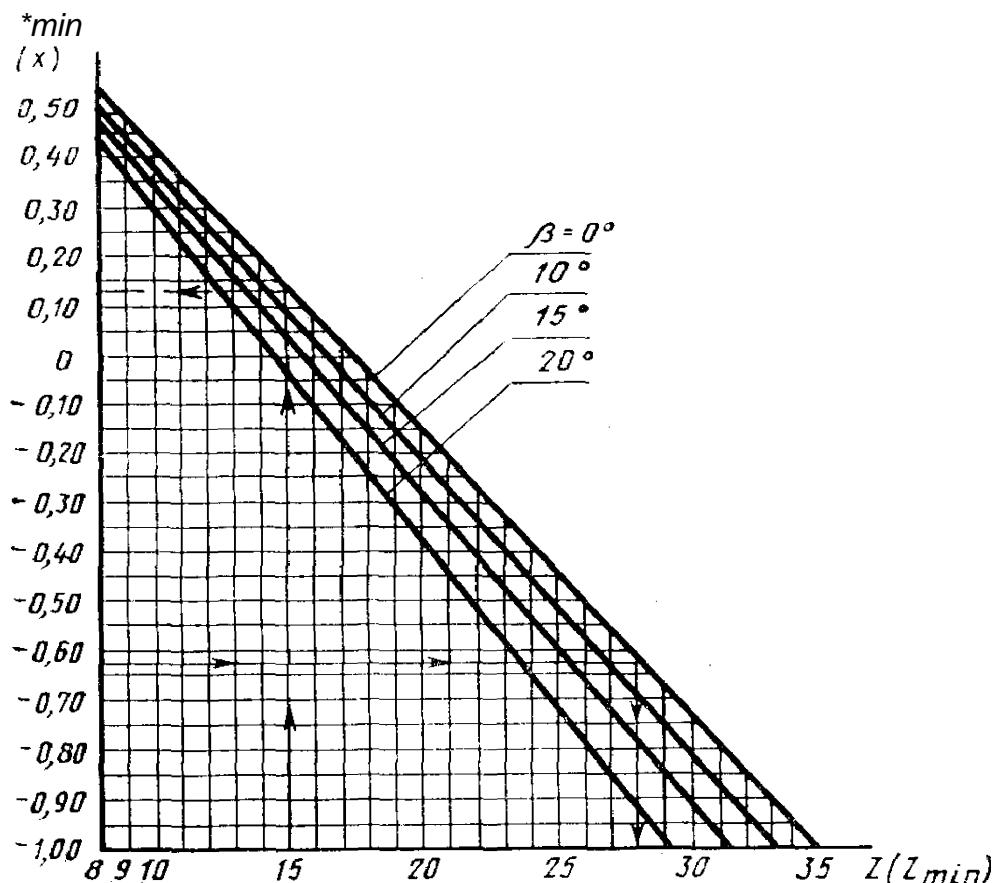
$i \approx 0,62$, $i > 0,62$, $(\beta = 0^\circ)$, $\wedge < 1,1$.

$z_l = 20$

%>

4

z



4

3.

1

4.

6-

// .

. 20.03.81 . . . 15.05.81 0,5 . . 0,36 . - . . . 20000 .
» , 123557, , , 256 . 735 3,

				kg s
				mol cd
j				rad sr

,			— — / 2 /	-1 -2 ~ * " -2 2. ^ ' - - '1
,			/ / / / / 2 /	2 j z v - c - e ^ - 1 "2 - - 1 - 4 - 2 ' - - - 3 - - 2 -2 - ~ ! * ' - 2 m! Kt - "1 - - 2 - ~ ! 2 "2 - - 2 j
,			— — — —	- j " - - ' 1 * 1 -1 ! 2 * - - }