

13955.74*

Threaded ends of fittings for tube connections
on external cone.
Construction and dimensions

13955—68

10 1974 . 2124

01.07.75

1985 .


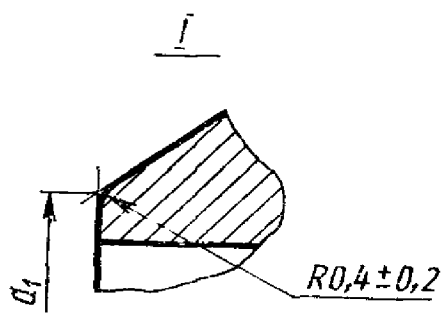
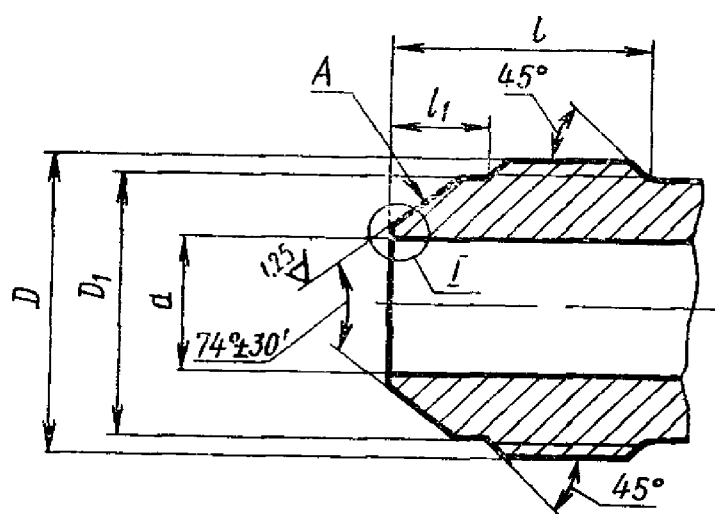
1.

. 1 2 .

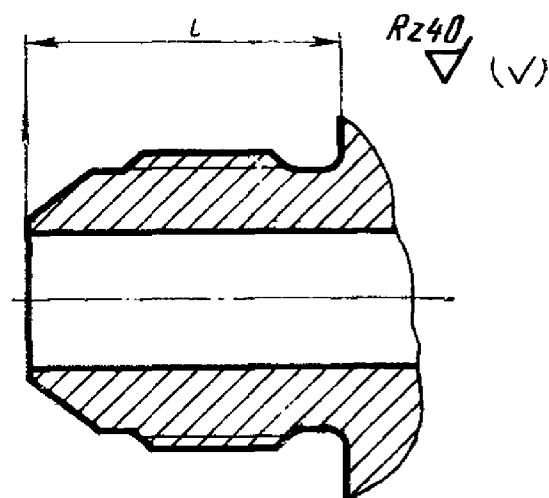
1

2

. 1

 $Rz40$
 (✓)


Черт. 1



Черт. 2

(1985 .) 1,
1986 . (5-86).

	d	$d,$	D	Di	l		$l\%$
					$\pm 0,3$		$\pm 0,25$
					$l^{\text{—}}$	$2^{\text{—}}$	
3	1,7	2,6	8 1	6,5	11	13	4,0
4	2,7	3,6	10 1		12	14	4,5
6	3,7	4,6	M12X1	10,5	13	15	5,5
8	5,5	6,6	M14X1	12,5			
10	7,5	8,8	M16X1	14,5	14	16	5,0
12	9,5	10,8	M20X1.6	17,8	17	20	6,5
14	11,5	12,8	M22X1.5	19,8			6,0
16	13,5	14,8	M24X1.5	21,8	18	21	6,5
18	15,5	16,8	M27XK6	24,8			7,0
20	17,0	18,5	M30X1.5	27,8	19	22	8,0
22	19,0	20,5	M33X2	30,0	22	26	8,5
25	22,0	23,5					7,5
28	25,0	26,5	M39X2	36,0	23	27	9,5
30	27,0	28,5					7,5
32	28,0	29,5	M42X2	39,0			8,0
34	30,0	31,5	145 2	42,0	24	28	9,5
36	32,0	33,5	M48X2	45,0	25	29	
38	34,0	35,8					8,0

2.

24 1 —0,07 . : 24 5—0,05 ;
(, . 2).

3.

— 13977—74.