

iWMiJUinr

14019—80
(474—88, 7433—85)

14019—80

Metals.
Methods of bend tests

ICT 474—88,
7438—851

01.07.80

01.07.2000

(20±0)°C.

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,

474—88,
7438—85.

1.

1.1.

7564—73

1.2.

©
©

, 1980
, 1991

1.3.

25

25

 $(25 \pm 0,5)$

1.3.1.

20

<20 ; (20 ± 5)

20

10 ;

10

25

 $(25 \pm 0,5)$

30

25670—83

1.3.2.

0,1

1.3.3.

10

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5

1.4.

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,

()), 50 . (30 50

(25±0,5)

50
(25±0,5)

1.5.

25

, () 50

1.6.

1.7.

Rz

40

2789—73.

Rz

1.8.

1.9.

1.10.

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(L,))

L — 2 (-\D) ,

(

D — () , ; , ;
100 ... 150.

1.11.

2.

2.1.

.4

14019—80

V-
4
(. . 1);
(. . 2).
(. . 4).

2.2.

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180°— °

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1 2
50 HRC₃.
. 1, 2. (

() ,
, . 1).

3.

3.1.

40

Rz

2789—73

3.2.

0,1

3.3.

d

()

R

3.4.

(),

d-1-2,5

1

3.5.

201| °

3.6.

4.

4.1.

$$4.1 \quad (\quad \cdot 1) \cdot \\ 1,0 \qquad \qquad \qquad (\quad) \qquad \qquad (/)$$

$$/ = (D + 3a) \pm f,$$

$$D - \qquad \qquad (\quad \qquad) \qquad , \quad ; \\ \qquad \qquad \qquad (\quad) \qquad \qquad \qquad), \quad .$$

4.16.

$$(R, \quad) \qquad (\quad \qquad) \\ \qquad \qquad \qquad , \qquad \qquad \qquad \qquad (\quad \qquad) \qquad \qquad \qquad (\quad \qquad)$$

4.1 ; 4.16. (1).
 4.2.

4.3.

15 /
 4.4. (, . 1).
 4.5.

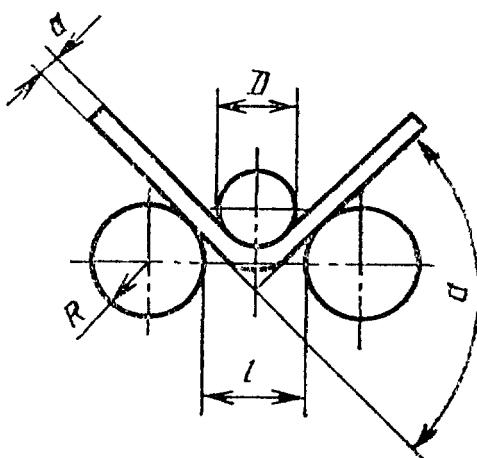
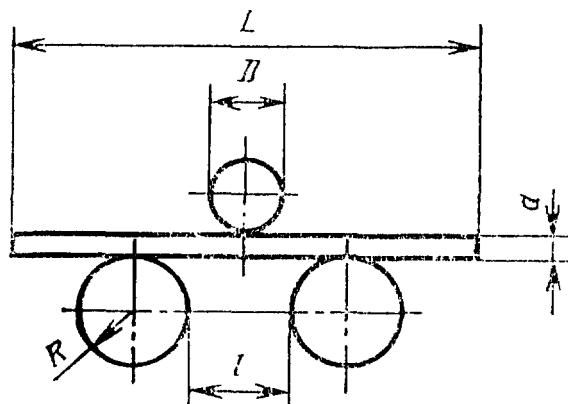
$$(\quad \cdot 4).$$

4.5 . (. 1) (. 2)

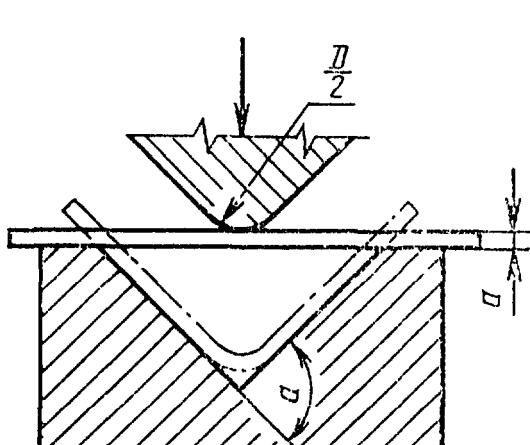
(4.6.)

1).

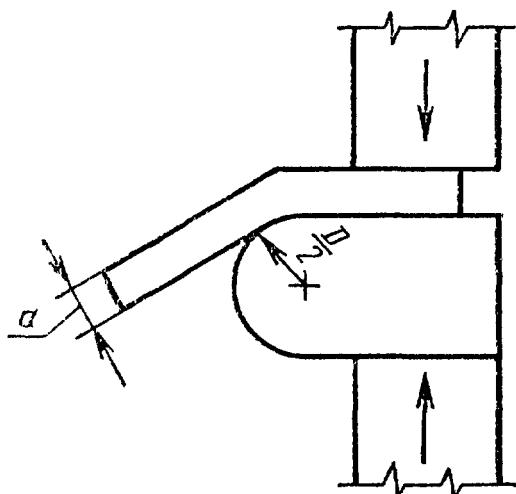
(5).



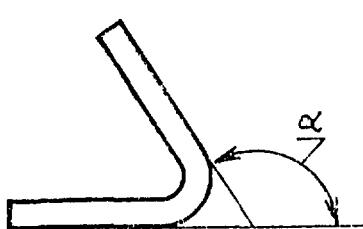
Черт. 1



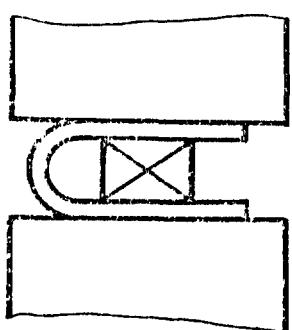
Черт. 2*



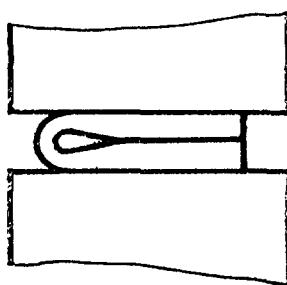
Черт. 4



Черт. 5



Черт. 6



Черт. 7

4.7.

150°

1, 2, 4.

4.8.

() (. 6).

150°

. 1, 2, 4.

4.6—4.8. (

(. 7).
(1).

5.

5.1.

(5.2.

1).

() ; ; ;

1.

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2.**18.03.80 . 1202****3.****— 5****4.****474—88,****7438—85****5.****14019—68****6.**

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7564—73 2789—73 25670—83	1.1 1.7 1.3.1

7.**01.07.2000****3088 16.10.89****8.****(1990 . |
1989 . { 1—90]**