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14792—80

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Parts and workpieces made by oxygen and plasma
arc cutting. Cut face accuracy and quality

14792—69

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1980 .	1390		01.07.81	
	1986 .	21.02.86		
			01.07.91	

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			500	500 1500	15 00 2500	25 00 5000
1	-	5-30	±1,0	±1,5	±2,0	±2,5
		31-60	±1,0	±1,5	±2,0	±2,5
		61-100	±1,5	±2,0	±2,5	±3,0
2	-	5-30	±2,0	±2,5	±3,0	±3,5
		31-60	±2,5	±3,0	±3,5	±4,0
		61-100	±3,0	±3,5	±4,0	±4,5
3	-	5-30	±3,5	±3,5	±4,0	±4,5
		31-60	±4,0	±4,0	±4,5	±5,0
		61-100	±4,5	±4,5	±5,0	±5,5

0,5

5.

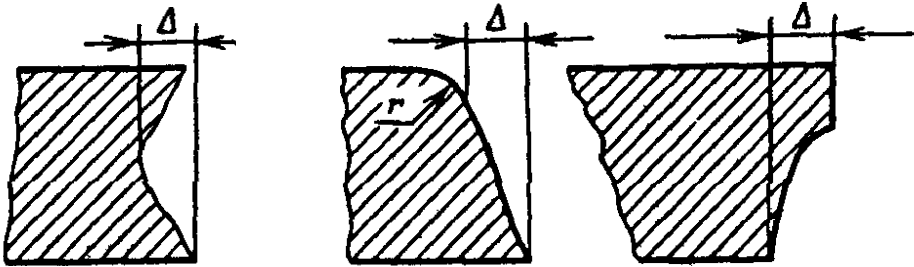
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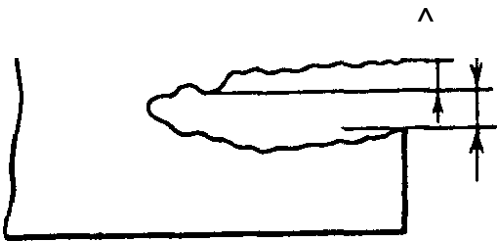
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. 2.

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		5 — 12	13-30	31-60	61-100
1		0,2	0,3	0,4	0,5
	-	0,4	0,5	0,7	—
2		0,5	0,7	1,0	1,5
	-	1,0	1,2	1,6	-
3		1,0	1,5	2,0	2,5
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		5-12	13-30	31-60	61-100
1	-	0,050 0,050	0,060 0,060	0,070 0,070	0,085
2	-	0,080 0,100	0,160 0,200	0,250 0,320	0,500
3	-	0,160 0,200	0,250 0,320	0,500 0,630	1,000

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