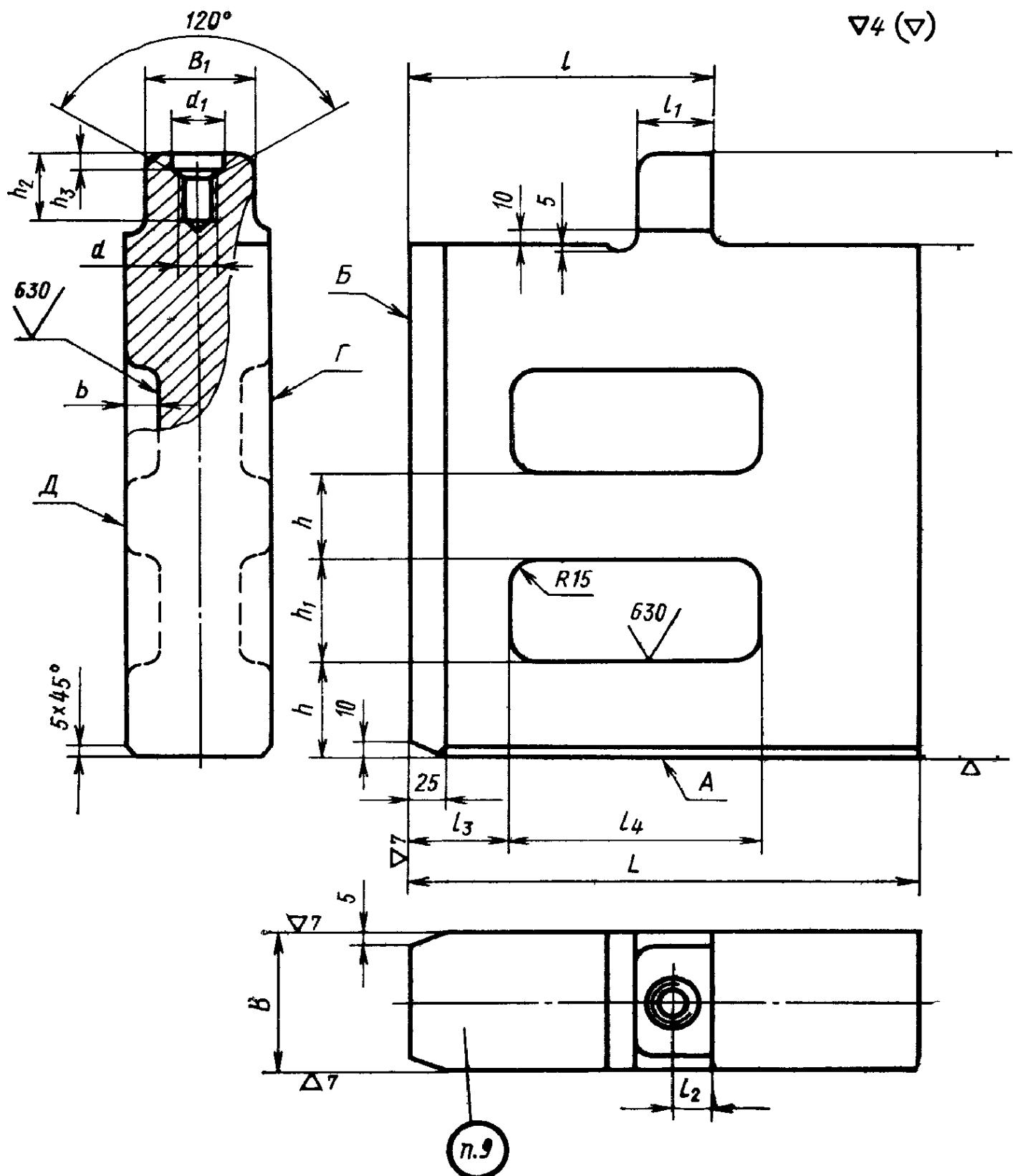


16197—70

**Blanks of male dies holders for coupling fixing of
male dies of horizontal forging machines. Construction
and dimensions**

MH 1288—60**15/VI 1970 . N9 1093****1/1 1971**

1.				
2.				
3.	—	45		7832—65.
4.	, 207 ... 255.	45		
5.				
6.	—	0,01	100	
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9.	:			



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1002-1451		250	100	360	400	450	85	20	130	50
1452		400	130	400	500	560	105	25	235	70
1453		630	160	450	610	680	135		290	80
1454		800	200	500	680	750	175		275	90
1455		1000	210	560	760	840	180		280	
1456		1250	230		840	920	200	40	320	100
1002-1457		1600	240		940	1020	210		360	

			<i>h</i>	<i>h_t</i>	₃	<i>hg</i>	<i>d</i>	<i>d₁</i>	*	
1002-1451	25	70	180	60		35	8	M 6	22	101,8
1452	35		200	80	130					186,6
1453	40		240	90	170					306,8
1454	45		280	100	180					485,4
1455			300		210					633,0
1456		50	340	120	240					854,9
1002-1457				140	260					1003,6

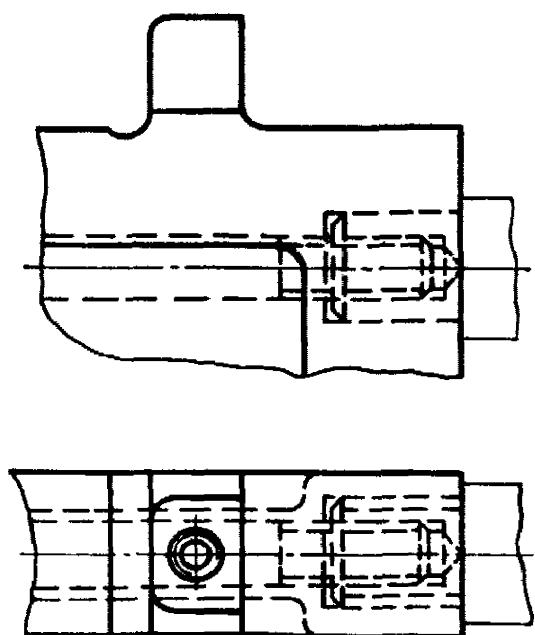
$$5 = 100 \quad , \quad L = 360$$

45

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1002-1451—45

16197—70



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« , » (-) : 2500 (250); 4000 (400);
63D0 (630); 8000 (800); 10000 (ICC0); 125 0 (1253); 16)00 (1600). : 7832—65
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