

17152-89

Steel hot-rolled shapes for cutting blades of earth-moving machines.
General specifications

09 3100

01.01.91**1.**

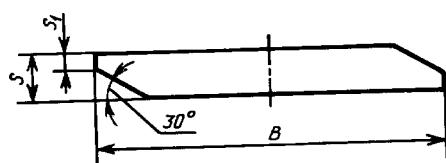
1.1.

1.2.

1—3.

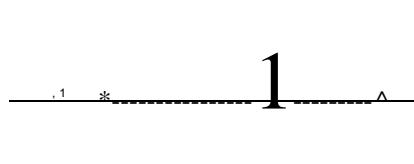
1

1—3.*



Черт. 1

| | , | | | 2 | 1 |
|-----------------|---------------|--------------|---------------|-------|-------|
| | S | | | | |
| 1 5 0 1 6 - 6 | + 1,6 -3,5 | +0,5 -1,0 | | 22,29 | 17,50 |
| 1 8 0 - 1 6 - 6 | + 1,5 -3,6 | +0,2 -0,5 | + 1,0 -2,0 | 27,07 | 21,25 |
| 2 5 0 - 1 8 - 6 | + 1,7 -4,0 | +0,2 -0,6 | | 42,51 | 33,37 |

2

Черт. 2

| | , | | | 2 | 1 |
|-----------------|---------------|--------------|----------------|-------|-------|
| | S | | S _t | | |
| 1 5 0 - 1 2 - 4 | + 1,6 -3,5 | +0,5 -1,0 | + 1,0 -2,0 | 16,94 | 13,30 |
| 1 8 0 - 1 6 - 6 | | | | 27,07 | 21,25 |

2.1.3. 70 2 65

%:

| | | |
|------|---------------|-------|
| 70 2 | | 65 ; |
| — | 0,60 0,90; | 0,80; |
| — | 1,20 2,00 | 1,40. |

2.1.4. 65 70 2

5

5639.

2.1.6.

2.1.7.

, , , ,
1 .
— 7566.

3.

3.1.

32

3.3.

— 10% , 5 ;

4.

4.1.

4.2.

12355, 12360, 17745, 18835, 22536.0 - 22536.11, 27809

4.3. 5639 —

4.4.

4.5.

46

166, 427, 6507, 7502, 8026
8.326*.

5.

5.1. — 7566.

* 50.2.009—94.

1.

2.

12.12.89 3659

3.

7129—82

4.

17152-71

5.

| 8.326-89 | 4.6 | 12360-82 | 4.2 |
|------------|---------------|-------------|-------|
| 166-89 | 4.6 | 14959-79 | 2.1.2 |
| 380-94 | 1.8, 2.1.2 | 17745-90 | 4.2 |
| 427-75 | 4.6 | 18895-97 | 4.2 |
| 5639-82 | 2.1.4, 4.3 | 22536.0-87 | 4.2 |
| 6507-90 | 4.6 | 22536.1-88 | 4.2 |
| 7502-98 | 4.6 | 22536.2-87 | 4.2 |
| 7565-81 | 4.1 | 22536.3-88 | 4.2 |
| 7566-94 | 2.2, 3.2, 5.1 | 22536.4-88 | 4.2 |
| 8026-92 | 4.6 | 22536.5-87 | 4.2 |
| 12344-88 | 4.2 | 22536.6-88 | 4.2 |
| 12345-2001 | 4.2 | 22536.7-88 | 4.4 |
| 12346-78 | 4.2 | 22536.8-87 | 4.2 |
| 12347-77 | 4.2 | 22536.9-88 | 4.2 |
| 12348-78 | 4.2 | 22536.10-88 | 4.2 |
| 12350-78 | 4.2 | 22536.11-87 | 4.2 |
| 12352-81 | 4.2 | 27809-95 | 4.2 |
| 12355-78 | 4.2 | | |

6.

5—94

,

(11-12—94)

7.