

17379-2001
(3419 -81)



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II

17379-2001
(3419-81)

Carbon and low-alloy steel butt-welding fittings. Elliptical caps. Design

2003—01—01

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4.1, 4.2 — 5 1 17380.

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17380—2001 (3419—81)

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17380.

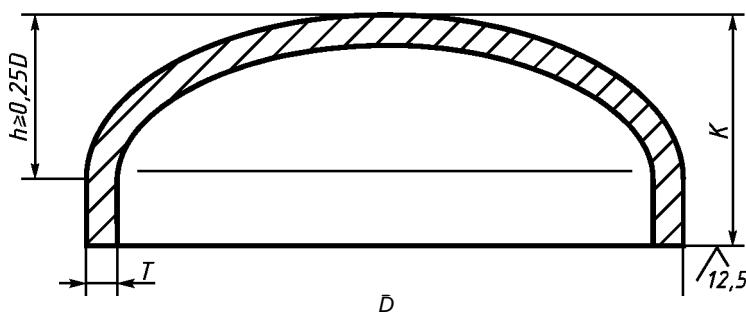
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| DN | D | | | , | DN | D | | | , | |
|-----|----------|--------------------|----|--------------|------|----------|--------------------|------|--------------|-------|
| 15 | 21,3 | 2,0 3,2 4,0 | 25 | 0,04 | 150 | 168,3 | 4,5 7 11,0 | 89 | 2,90 4,40 | |
| 20 | 26,9 | 2,0 3,2 4,0 | 25 | 0,07 | 200 | 219,1 | 6,3 8,0 12,5 | 102 | 5,00 7,60 | |
| 25 | 33,7 | 2,3 3,2 4,5 | 38 | 0,10 | 250 | 273,0 | 6,3 10,0 | 152 | 9,80 | |
| 32 | 42,4 | 2,6 3,6 5,0 | 38 | 0,14 | 300 | 323,9 | 7 10,0 | 178 | 14,00 | |
| 40 | 48,3 | 2,6 3,6 5,0 | 38 | 0,17 | 350 | 355,6 | 8,0 11,0 | 191 | 18,00 | |
| 50 | 60,3 | 2,9 4,0 5,6 | | | 400 | 406,4 | 8,8 12,5 | 203 | 26,00 | |
| 65 | 76,1 | 2,9 5,0 7 | | | 450 | 457,0 | 10,0 | 229 | 29,00 | |
| 80 | 88,9 | 3,2 5,6 8,0 | 51 | 0,67 0,91 | 500 | 508,0 | 11,0 | 254 | 37,00 | |
| 100 | 114,3 | 3,6 6,3 8,8 | 64 | 1,20 1,60 | 1000 | 600 | 610,0 | 12,5 | 305 | 54,00 |
| 125 | 139,7 | 4,0 6,3 10,0 | 76 | 1,80 2,80 | | 700 | 711,0 | — | 305 | — |
| | | — | | — | | 800 | 813,0 | — | 305 | — |
| | | | | | | 900 | 914,0 | — | 305 | — |
| | | | | | | | | | | |

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| DN | D | | | , | DN | D | | | , |
|----|----------|------------|----|------------|----|----------|------------|----|------------|
| 25 | 32 | 2,0 3,0 | 15 | 0,1 0,1 | 50 | 57 | 3,0 5,0 | 30 | 0,2 0,3 |
| 32 | 38 | 2,0 3,0 | 20 | 0,1 0,1 | 65 | 76 | 3,5 6,0 | 40 | 0,4 0,5 |
| 40 | 45 | 2,5 4,0 | | 0,1 0,2 | 80 | 89 | 3,5 8,0 | 45 | 0,6 0,9 |

| DN | <i>D</i> | | | , | DN | <i>D</i> | | | , |
|-----|----------|-----------------------------|----|----------------------------|-----|----------|--|-----|--|
| 100 | 108 | 4,0 8,0 | 50 | 0,7 1,3 | 300 | 325 | 10,0 12,0 18,0 20,0 | 100 | 11,0 13,0 19,0 21,0 |
| | 114 | 4,0 8,0 | | 0,7 1,3 | | | | | |
| 125 | 133 | 4,0 8,0 10,0 | 55 | 0,9 2,0 2,5 | 350 | 377 | 10,0 12,0 16,0 20,0 24,0 | 115 | 16,0 19,0 26,0 32,0 38,0 |
| | 159 | 4,5 8,0 11,0 | 65 | 1,5 2,3 3,2 | | | | | |
| 150 | 168 | 4,5 8,0 11,0 | | 1,5 2,3 3,2 | 400 | 426 | 10,0 12,0 16,0 18,0 22,0 26,0 | 125 | 19,0 23,0 30,0 34,0 42,0 50,0 |
| 200 | 219 | 8,0 10,0 12,0 | 75 | 4,6 5,1 6,1 | 500 | 530 | 10,0 16,0 20,0 22,0 26,0 30,0 | 150 | 25,0 40,0 50,0 55,0 65,0 75,0 |
| 250 | 273 | 7,0 12,0 14,0 18,0 | 85 | 4,9 9,2 11,0 14,0 | | | | | |

- 1, $D = 60,3$, = 4,0 5:
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- 2, $D = 57$, = 5 20:
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