

**19053-80**



**2006**

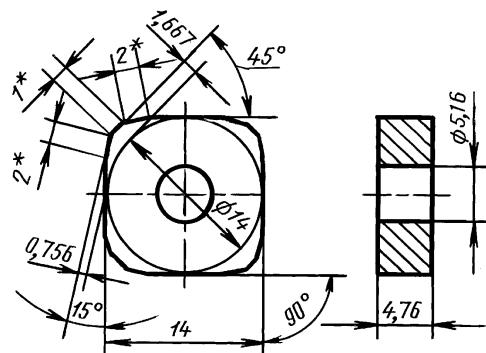
**19053—80**

Square throw-away (indexable) carbide cutting  
inserts with cylindrical holes and secondary edges  
at cutting points.  
Design and dimensions

MKC 25.100  
77.160  
19 6000

01.01.82

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1. , . 2).



: 03153—140400;  
- : SNEA-140400.

: 03143—140400;  
- : SNCA-140400.

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2. — 19042.  
3. — 19086.  
4. — 2.  
5. ( , . 2).

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| 03143—140400 | 11,8    | 11,6 | 10,4               | 10,2 | 9,76 | 9,23 | 9,07 |
| 03153—140400 |         |      |                    |      |      |      |      |

1. ( , . 2).

| 03143—140400 | 2, 3, 13, 14,<br>15 | 4, 16 | 5, 6, 7 |
|--------------|---------------------|-------|---------|
| 03153—140400 |                     |       |         |

2 — 6- ; 3 — 6; 4 — 8; 5 — 5 10; 6 — 14 8; 7 — 15 6; 13 — 7 12;  
14 — 78 6; 15 — 8 7; 16 — 20 9.

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2.

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3.

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| 19042—80 | 4 |
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| 19086—80 | 5 |

5. 29.12.90 3614

6. 1, 2, 1984 ., 1990 . ( 2—85,  
4—91)