

19069-80



2006

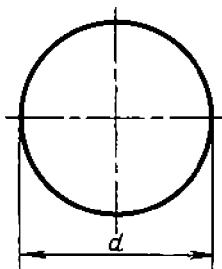
Round throw-away (indexable) carbide cutting inserts.
Design and dimensions

19069—80

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	-	-		-	-		
12111-090300	RNUN-090300		12131-090300	RNGN-090300		9,525	
12111-120300	RNUN-120300		12131-120300	RNGN-120300		12,700	3,18

U, $d = 9,525$:

19 6525 0397 090300

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3. — 19042.
4. — 19086.
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	8	5 10	14 8	15 6	20, 16		
12111—090300	3,31	2,90	2,63	2,58	1,31		
12131—090300	5,88	5,16	4,67	4,59	2,32		

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12111—090300	—	4, 5, 6, 7, 8
12131—090300	4	5, 6, 7, 8

4 — 8; 5 — 5 10; 6 — 14 8; 7 — 15 6; 8 — 16, 20.

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3. 19069—73

4.

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19042—80	3
19086—80	4

5. 29.10.91 3621

6. 1, 2,
2—85, 4—91) 1984 ., 1990 .(