

80°

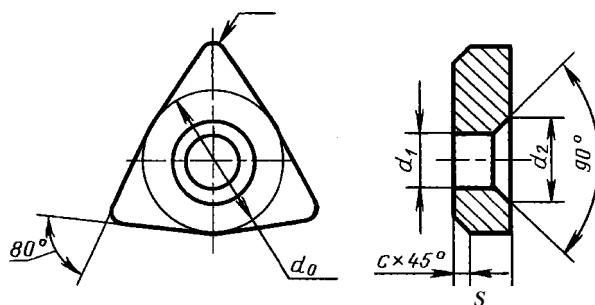
19075—80

Hexagon throw-away (indexable) carbide shims
with 80° included angle.
Design and dimensions

MKC 77.160
19 6000

01.01.82

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1. . . . 1).



			<i>d_o</i>	<i>s</i>		4,	<i>d₂</i>		
711-0603	OWN-0603		6,5	9,3	3,18				0,5 3,26
711-0604	OWN-0604				0,8	3,81	6,5		4,89
711-0804	OWN-0804		8,7	12,5	4,76	5,16	8,5		8,87
711-1004	OWN-1004				10,8	15,6			13,90
711-1006	OWN-1006				6,35	6,35	10,5		18,60
711-1206	OWN-1206		12,8	18,8		7,93	12,5		26,80

(
1. . . . 1).

15, *s* = 3,18

I = 6,5 :

19 6527 0429 0603

2. — 19042.

3. — 19086.

.2 19075—80

1.

2.

19.06.80 2912

3. 19075—73

4. -

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19042—80 19086—80	3 4

5. 29.12.90 3613

6. 1, 1990 .(4—91)