

19083—80

Round throw-away (indexable) carbide shims.
Design and dimensions

19083—73

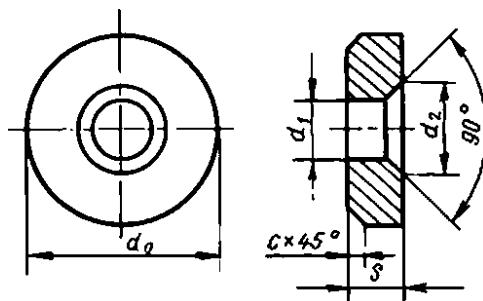
77.160
19 6000

19 1980 . 2905

01.01.82

29.12.90 3624

1.



			1	do	d.	d ₂		*
771-0903	ORN-0903		9,525	9,3	1 1/9	3,81	6,5	< 239
771-1203	ORN-1203		12,700	12,5		5,16	8,0	439
771-1504	ORN-1504		15,875	15,6				10,10
771-1904	ORN-1904		19,050	18,8	4,76	6,35	9,2	15,85
771-2204	ORN-2204		22,200	22,0				22,65
771-2506	ORN-2506		25,400	25,2	635	7,93	IM	40,08

15, $s = 3,18$, $d = 9,525$:

19 6527 0437 0903

2. — 19042—80.
3. — 19086—80.