

19750—84

Flat metal gasket joint gate end part.
Design and dimensions

19750—74

10 G745

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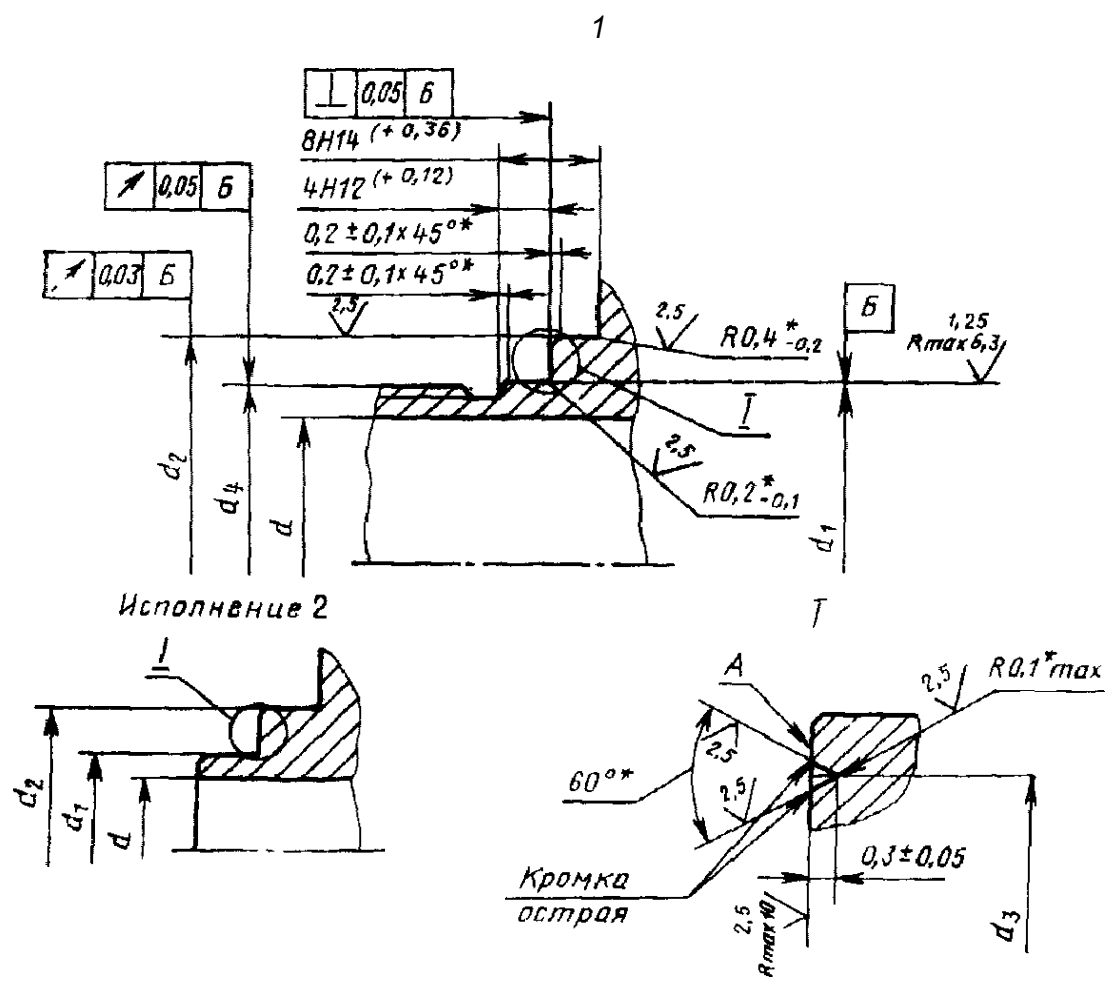
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| | d | 1^* | $1 \text{ } d_s \text{ } 1$ | d_9 | dk |
|----|-----|-------|-----------------------------|-------|------------|
| | | | | | |
| | 13 | dll | | ±0.2 | |
| 4 | 4 | 1 0 | 1 3 | 11,5 | 10 |
| 6 | 6 | 12 | 16 | 14.0 | MI 2x 1,25 |
| 8 | 8 | 14 | 18 | 16,0 | M14X1.5 |
| 10 | 10 | 16 | 20 | 18,0 | M16X 1,5 |
| 12 | 12 | 18 | 22 | 20,0 | M18XI,5 |
| 14 | 14 | 20 | 24 | 22,0 | M20X1,5 |

| | d | tfi | $d_{\%}$ | | d_t |
|----|-----|-----|----------|--------|---------|
| | | | | | |
| | 13 | | tl 1 | 1 ±0,2 | |
| 15 | 15 | 22 | | 24,0 | 22 X1,5 |
| 1 | 16 | 22 | 26 | 24,0 | 22 1.5 |
| 18 | 18 | 27 | 31 | 29,0 | 27 1.5 |
| 20 | 20 | 27 | 31 | 29,0 | 27 1.5 |
| 22 | 22 | 30 | 34 | 32,0 | 1,5 |
| 24 | 24 | 33 | 37 | 35,0 | 1,5 |
| 25 | 25 | 33 | 37 | 35,0 | 5 |
| 26 | 26 | 36 | 40 | 38,0 | 36 1.5 |
| 28 | 28 | 36 | 40 | 38,0 | 36 1,5 |
| 30 | 30 | 39 | 43 | 41,0 | 39 1,5 |
| 32 | 32 | 39 | 43 | 41,0 | 39 1.5 |

| $\xi>$ | 1 | d_l | dz_j | d^* | \varnothing_{BH} | d | dy | di | di |
|--------|----|-------|--------|-----------|--------------------|-----|------|------|-----------|
| | | | | | | | | | |
| | 13 | 4 | | $\pm 0,2$ | | 13 | dll | | $\pm 0,2$ |
| 4 | 4 | 6 | 9 | 7.5 | 20 | 20 | 24* | 28 | 26.0 |
| 6 | 6 | 8 | 11 | 9,5 | 22 | 22 | 24 | 28 | 26,0 |
| 8 | 8 | 10 | 13 | ,5 | 24 | 24 | 27 | 31 | 29,0 |
| 10 | 10 | 12 | 15 | 13.5 | 25 | 25 | 28 | 32 | 30,0 |
| 12 | 12 | 14 | 17 | 15.5 | 26 | 26 | 28 | 32 | 30,0 |
| 14 | 14 | 16 | 19 | 17,5 | 28 | 28 | 30 | 34 | 32.0 |
| 15 | 15 | 19 | 22 | 20,5 | 30 | 30 | 33 | 37 | 35,0 |
| 16 | 16 | 19 | 22 | 20.5 | 32 | 32 | 35 | 39 | 37,0 |
| 18 | 18 | 22 | 25 | 23,5 | | | | | |

| £> j | d | d _x | dt | d | ° | (1 | | dz | cfs |
|------|----|---|--|------|-----|-----|------------------------------------|--------------------------------|-------|
| | | | | | | | | | |
| | 13 | ^{*11} d ₁ <49 9 rfi>49 | ¹ d ₂ <48 9 rf ₂ >48 | ±0*2 | | 13 | d ₁ < 49 9 rfi>49 | dll 9 d ₂ ^48 | ±0 |
| 20 | 20 | 24 | 28 | 26,0 | 90 | 90 | 94 | 98 | 96,0 |
| 22 | 22 | 24 | 28 | 26 0 | 95 | 95 | 99 | 103 | 101,0 |
| 24 | 24 | 27 | 31 | 29 0 | 100 | 100 | 104 | 108 | 106,0 |
| 25 | 25 | 28 | 32 | 30.0 | | 110 | 115 | 120 | 117,5 |
| 25 | 26 | 28 | 32 | 30,0 | 120 | 12) | 125 | 130 | 127,5 |
| 28 | 28 | 30 | 34 | 32,0 | 125 | 125 | 130 | 135 | 132,5 |
| 30 | 30 | 33 | 37 | 35,0 | 130 | 130 | 135 | 140 | 137,5 |
| 32 | 32 | 35 | 39 | 37,0 | 140 | 140 | 145 | 150 | 147,5 |
| 34 | 34 | 38 | 42 | 40.0 | 150 | 1S0 | 155 | 160 | 157,5 |
| 36 | 36 | 40 | 44 | 42.0 | 16) | 160 | 165 | 170 | 167,5 |
| 38 | 38 | 42 | 46 | 44,0 | 170 | 170 | 175 | 180 | 177.5 |
| 40 | 40 | 44 | 48 | 46.0 | 175 | 175 | 180 | 185 | 182.5 |
| 45 | 45 | 49 | 53 | 51,0 | 180 | 180 | 185 | 190 | 187.5 |
| 50 | 50 | 54 | 8 | 56 0 | 190 | 190 | 195 | 200 | 197,5 |
| 55 | 55 | 59 | 63 | 61,0 | 200 | 200 | 205 | 210 | 207.5 |
| 60 | 60 | 64 | 68 | 65.0 | 225 | 225 | 230 | 235 | 232.5 |
| 65 | 65 | 69 | 73 | 71,0 | 230 | 250 | 255 | 260 | 257.5 |
| 70 | 70 | 74 | 78 | 76,0 | 300 | 300 | 305 | 311 | 308,0 |
| 75 | 75 | 79 | 83 | 81.0 | 350 | 350 | 355 | 361 | 358,0 |
| 8 | 80 | 84 | 88 | 86.0 | 400 | 400 | 405 | 411 | 408,0 |
| 8> | 85 | 89 | 93 | 91,0 | | | | | |

5. $A_t d\l$, , -

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7. $d\l$.

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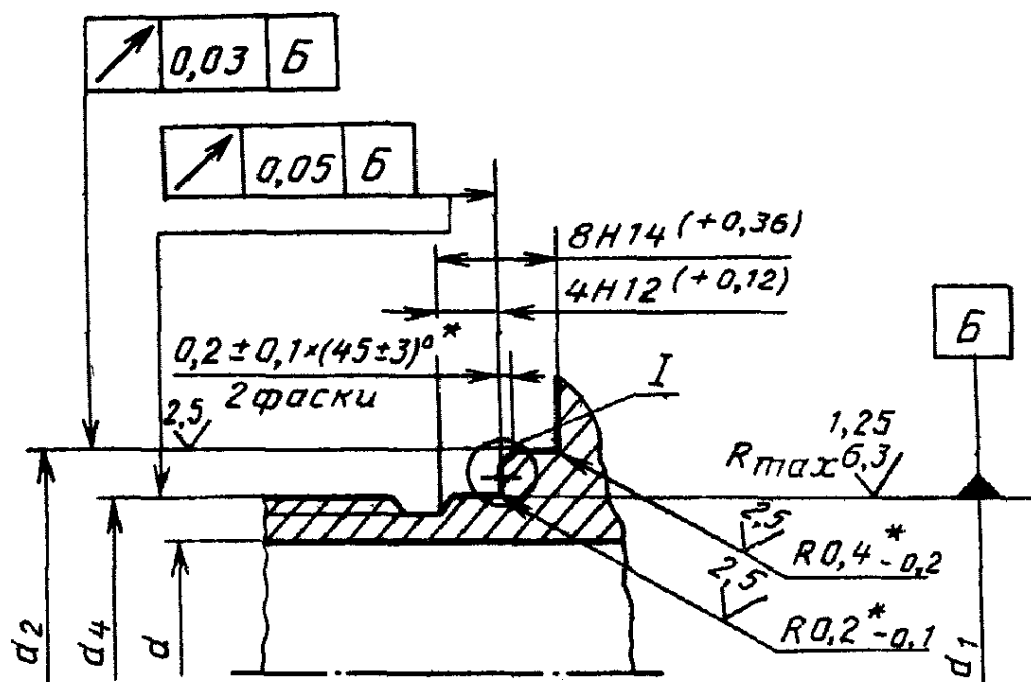
3. . ; 60°* (60°±1°)*;

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6 исключить.

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