

19751-84

Flat metal gasket joint gate seats.  
Design and dimensions

19751—74

10 6745

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1984 . 1767

01.07.85

01.07.90

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3.

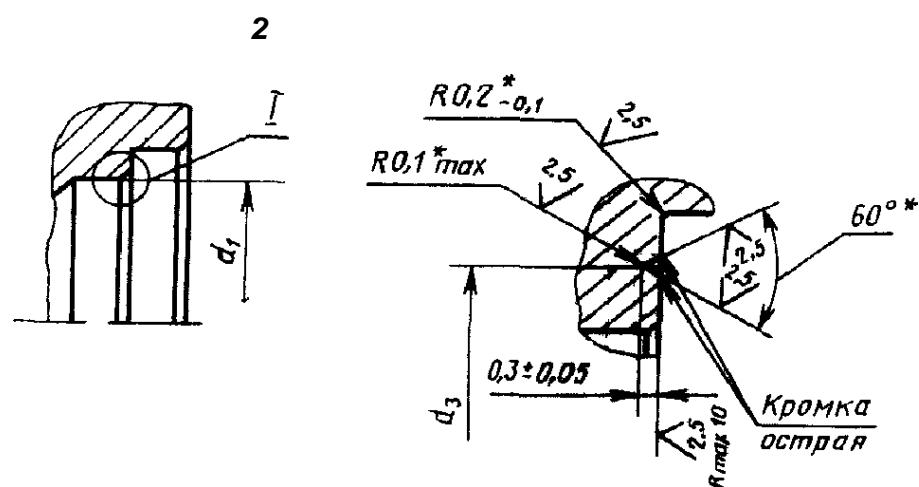
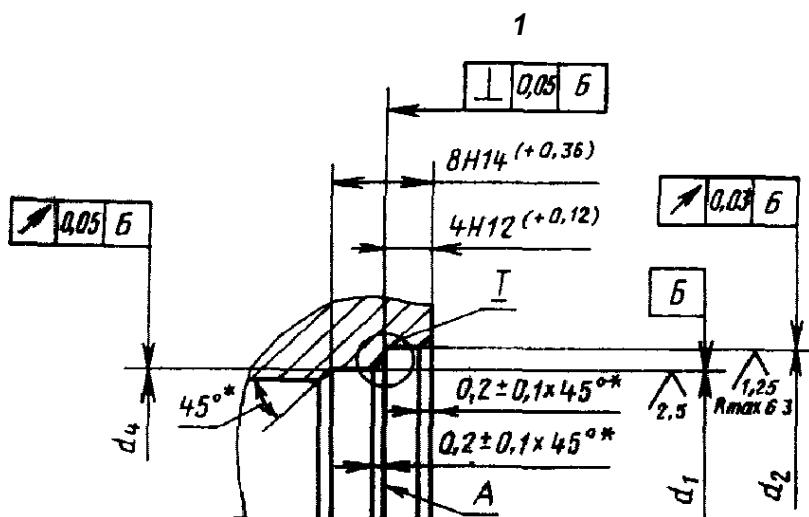
4.

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1—3.

24705—81.

16093—81.



2, — ,

1.

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$Z_{BH}$	$d_i$	$4\delta$	$d >$	$d_i$	
	, -				
	11	$\frac{d_x}{d_x} \left\{ \begin{array}{l} < 18 \\ < 18 \end{array} \right. \right\}$	$\pm 0,2$		
4	10	13	11,5		
6	12	16	14,0	12 1,25	
8	14	18	16,0	14 1,5	
10	16	20	18,0	16 1,5	
12	18	22	20,0	18 1,5	
14	20	24	22,0	20 1,5	

	$dt$	$d\%$	$d_t$	1	
				, ,	
				$d\%$	$d_t$
		$(rf_2) < 18$	$\pm 0,2$		
15	22	26	24,0	22	1,5
16	22	26	24,0	22	1,5
18	27	31	29,0	27	1,5
20	27	31	29,0	27X1,5	
22	30	34	32,0	30	1,5
24	33	37	35,0		1,5
25	33	37	35,0		1,5
26	35	40	38,0	36	1,5
28	36	40	38,0	36	1,5
30	39	43	41,0	39	1,5
32	39	43	41,0	N139X1,5	

2

2

®	rfi	$d\%$	1	-	2		$d$	
					<*>			
					$d_t < 16$	$d_x > 16$		
	$\wedge_{1<16}$ $d_i > 16$	$rf_2 < 17$ $rf_a > 17$	$\pm 0,2$	-	$11$	$< 8 < 17$ $4_2 > 17$	$\pm 0,2$	
4	6	9	7,5	20	24	28	26,0	
6	8	11	9,5	22	24	28	26,0	
8	10	13	11,5	24	27	31	29,0	
10	12	15	13,5	25	28	32	30,0	
12	14	17	15,5	26	28	32	30,0	
14	16	19	17,5	28	30	31	32,0	
15	19	22	20,5	30	33	37	35,0	
16	19	22	20,5	32	35	39	37,0	
18	22	25	23,5					

-	4,	d%	d	-	-	-	*1	d <sub>2</sub>
	8	$dt \ (duXIBQ)$ $di \ (^{\wedge}2) > 180$	$\pm 0,2$	° „	8	$d \backslash \ (d_2) < 180$ $di \ (d_2) > IBO$	$\pm 0,2$	
20	24	28	26,0	90	94	8	96,0	
22	24	28	26,0	95	99	103	101,0	
24	27	31	29,0	100	104	108	106,0	
25	28	32	<b>30,0</b>		115	120	117,5	
26	28	32	30,0	120	125	130	127,5	
28	30	34	32,0	125	130	135	132,5	
30	33	37	35,0	130	135	140	137,5	
32	35	39	37,0	140	145	150	147,5	
34	38	42	40,0	150	<b>155</b>	160	157,5	
36	40	44	42,0	160	165	170	167,5	
38	42	46	44,0	170	175	180	177,5	
40	44	48	46,0	175	180	185	182,5	
45	<b>^9</b>	53	51,0	180	185	190	187,5	
50	54	58	56,0	190	195	200	197,5	
55	59	63	61,0	200	205	210	207,5	
60	64	68	66,0	225	230	235	232,5	
65	69	73	71,0	<b>250</b>	255	260	257,5	
70	74	78	76,0	300	305	311	308,0	
75	79	83	81,0	350	355	361	358,0	
80	84	88	86,0	400	405	411	403,0	
85	89	93	91,0					

5.

 $A, d_2$ 

6.

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8908—81.

7.

 $d \backslash$ 

1

0,13

 $d_2$ 

8.

« 19751—84  
- . ( . 1, 8—88)

.116.. 1.	0,2±0,1X(45±3)°* ( 5 1990 .)	0,2±0,1X (45± )°* 2

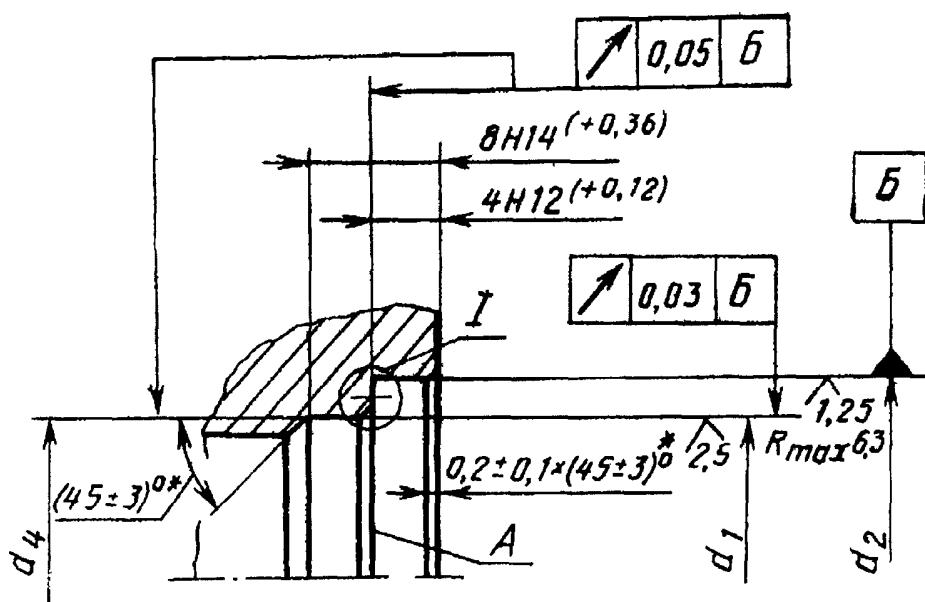
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24.05.88 1439

01.01.89

$$3. \quad : 60^\circ* \quad (60^\circ \pm 1^\circ)*;$$



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( 8 1988 .)