



20184-81  
( 1912-79)

20184-81

(CT

1912-79)

Basic requirements for interchangeability.  
 Cylindrical small module worm pairs.  
 Basic worm and basic generating worm

20184-74

1981 . 2973

17

01.01. 1982 .

1.

ZA,

Z7,

ZN1,

ZN2,

,

ZK1

ZK2,

1

26,5650°.

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9587-81.

1912-79.

16530-70

2.

18498-73.

3.

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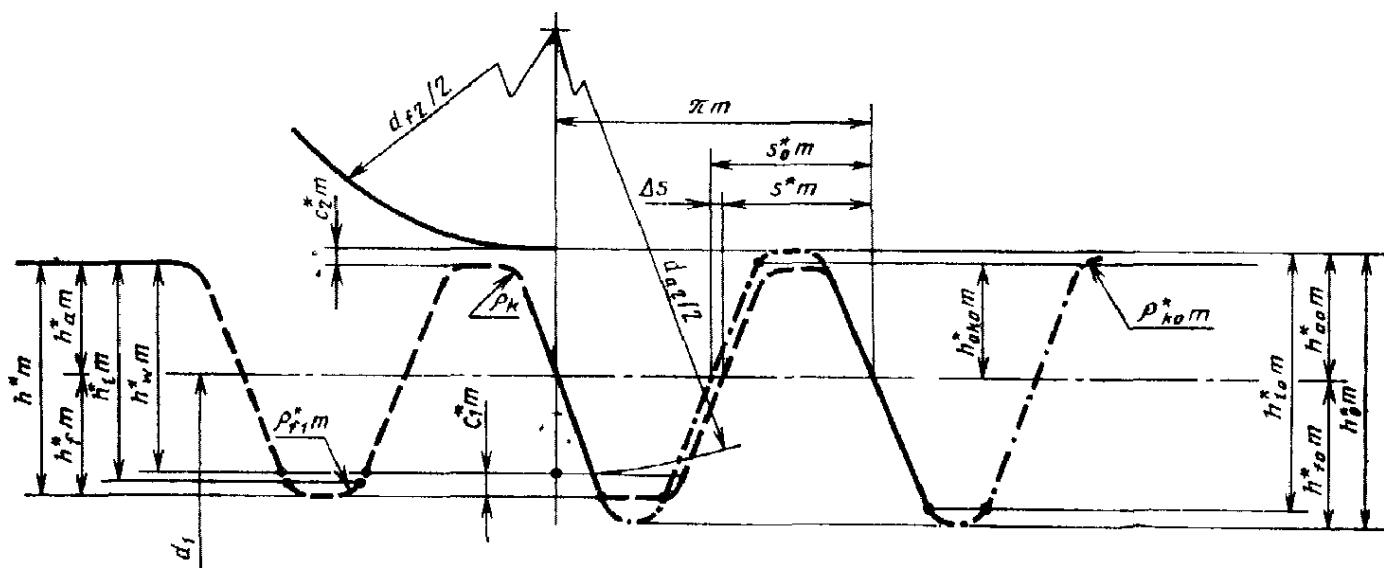
(

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©

, 1981



4i —  
 $\angle/2$  —  
 $d_a n$  —

4.1.

$$\begin{aligned}
 * &= 2,0 \ h i i + C i; \\
 f i_a \lambda &= 1,0 \quad h_a \lambda = 1,1; \\
 i / i &= \Delta a i + *; \\
 A_i^* &> 2,0 \ h l r, \\
 A J &= 2,0 \quad * \\
 * &= 0,5 ;
 \end{aligned}$$

1

0,25      0,45;

q/i —

0,1	0,5	0,35
0,5	1	0,40

1.

$q J_i = 0,3$ .

2.

 $h^*$ 

3.

**4.2.** $\wedge = J^* a \mid + \parallel$  $i > 2,0 \ ft_a \mid + \ ?;$ 

|;

**=0,25.**

1.

:

 $0,25^{\wedge} 2 < 0,5.$ 

2.

**As**

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3.

(

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4

5.

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**ZA,**

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**ZI,****our —****ZN1,****ctn\*f —****ZN2,****ZK1 ZK2**

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**20°.****ZKJ**

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6.

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30.06.91 . . . . . 31.08.81 0,5 . . 0,27 . . . . . 30000 3  
« . . . . . » . . . . . , 123557, . . . . . , 6. . . . . 1091 . . . . . , 3