



20184-81

(1912-79)

20184-81

(CT 1912-79)

Basic requirements for interchangeability.
Cylindrical small module worm pairs.
Basic worm and basic generating worm

20184—74

17

1981 . 2973

01.01. 1982 .

1.

ZA,

Z7,

ZN1,

ZN2,

,

ZK1

ZK2,

1

26,5650°.

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9587—81.

1912—79.

16530—70

2.

18498—73.

3.

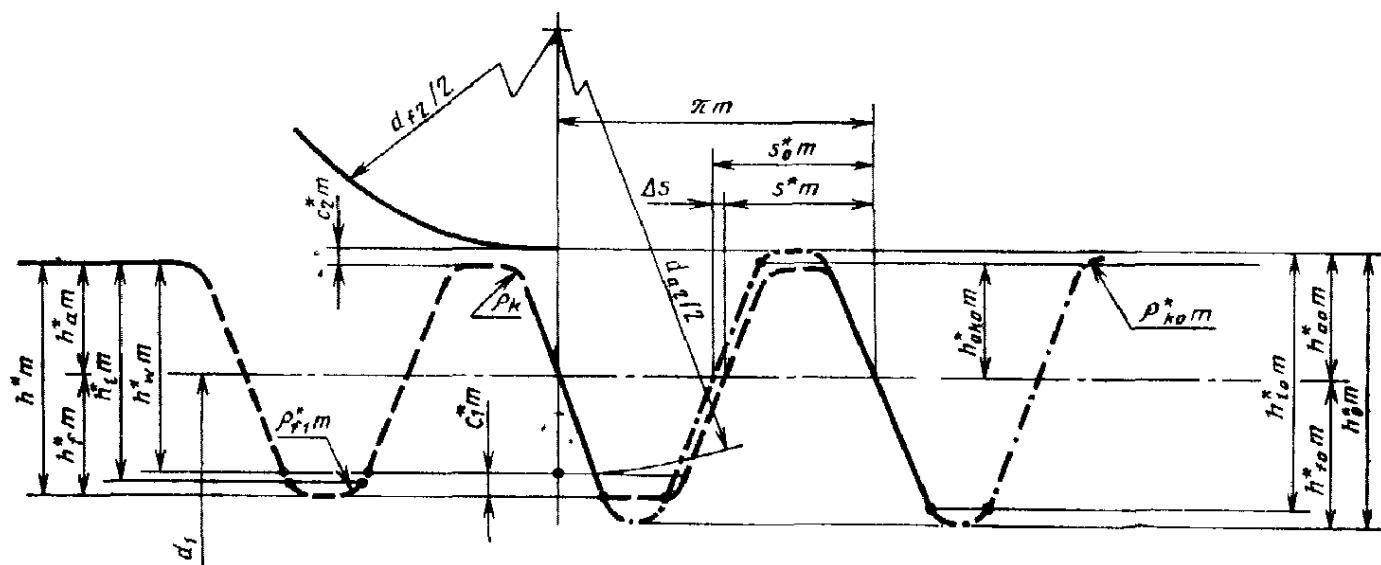
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4.1.

$$\begin{aligned} * &= 2,0 \text{ hli} + Cl; \\ f_{ia} &= 1,0 & h_a &= 1,1; \\ /i &= ^A Aai + *; \\ A_i^* &> 2,0 \text{ hlr}, \\ AJ &= 2,0 \quad * \\ * &= 0,5 ; \end{aligned}$$

1

0,25 0,45;

q/i—

	•
,	
0,1 0,5 · 0,5 1	0,35 0.40

1.

$$q J_j = 0,3.$$

2. h^*

3.

4.2.

:

$$^{\wedge} = J^* a \backslash + \parallel$$

$$i > 2,0 \text{ ft}_a \backslash + ?;$$

|;

$$= 0,25.$$

1. $|^1$:

$$0,25^{\wedge} 2 < 0,5.$$

2. As

3.

(—

4.).

5.

:

$ZA,$

$Z/,$

our —

ctn*f —

$ZN1,$

$ZN2,$

$ZK1 \quad ZK2$

$20^\circ.$

ZKJ

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6. (,) , -
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