

20197-74\*

**Screwed union elbows for rubber packer  
for tube connections on external cone.  
Construction and dimensions**

10            1974 .    2174

01.07.75

1985 .

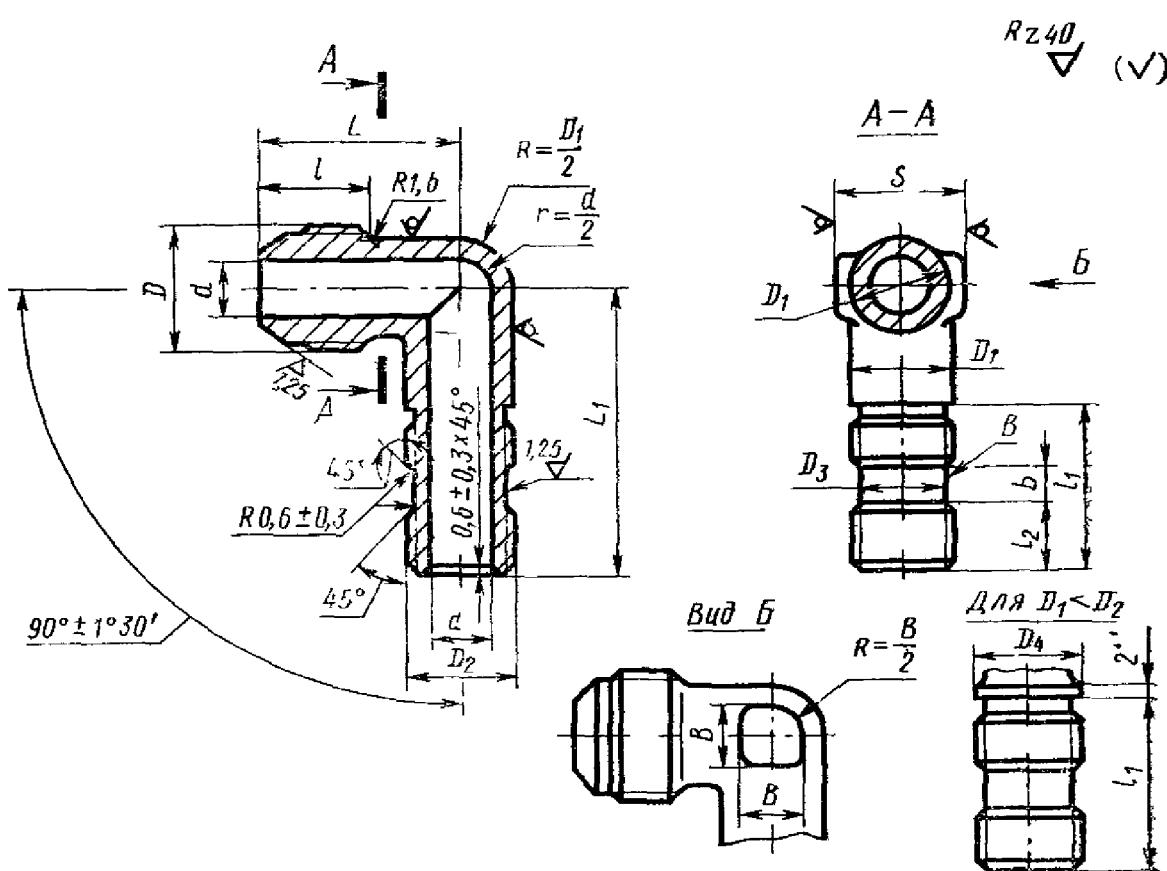
1.

2.

. 1

1

. 1.



Черт. 1

( 1988 .)

1980 ..,

1 , 2,  
1986 . ( 8 81, 5--8 ).

198	22	to	** 00	»*** >		** to		0»	C	4»		
											-	
19,0				*—* W#	t-M	*	*« \\		CO 4# ^4	to *v	*<1	,
X	X	S 53 X	Us X	I	MSOXIIS	2 X	2 X—*	2 to X	2 t-M X	1 X	&	
tO M	4	to to	*f	* 00			to	« * “	00		0	
i IM 1	3 ts X *01	X	i % *	X 0*	*—* 0> X 1 *	2 *v X *	2 to X “ ft bi	2	s	2	o *8	
27,6	to 4^	>	>	t— >	t-M >	*—* * a>	CO a>	“		*4^	h'1	?
00	to N	to 4*	to to	to				1			lk	
to		to 4*	to to			-3	*—* 4^					05
to to	—* to	*— 00					CO		to	*	*	#0,3
oo	w		to		to	to		to »	to			
%			1+									f* >

	to										i—*						00					“-4					05																	
	-										-						-					"to										U*												
4“	V	25		&						—1	to					to					to					tq					t—t CO													
8 4*										1+					1+					2					f*																			
—2!	»	-vt	00	to	<1	00	<1	4*)		95	t—	25	-4	\$	95	4»	4^	05	£	£	4*	-	4*	05	CO	4*	8		.	t**														
so	1+	-	-	4*	fe	5#	sp8 4										"					"					"																	
to					00					^4					-*					05					to					to														
9,90	4	00	00	00	00	00	00	4*	0>	05	*	4	*	05	4*	4*	00	•	to	—4	to	4*	8	to	05	88	8	—4	fc	***	"00"	1	1	1	1	1	-	100						
88 *to	25,60!	25,40	22,80	25,40	to	20,	05	19,20	14,38	14	•	05	—	00	to	00	—	00	—	00	—	00	—	00	—	00	—	00	—	00	—	00	—	00	—	00								
199	to	to	to	to	~	8	18,85	05	4*	Vi	*	—	•	Vi	—	*	to	—	*	to	—	*	to	00	05	8	4*	4*	4*	"	to	8	3	to	05	to	8	25	to	"to	—*	"00	*5	TJ fcj

\*5 \*  
5 ft  
ft 5

4)  
QJ  
S  
ft S

D	,	$D_2$	,	$D_1$	$Dt$	S	<i>I</i>	<i>/i</i>
				1			$\pm 0 \gg 3$	.
25	22,0	38 2	28	30 1.5	27,6	30	30	22 33
28	25,0	39 2	34	1.5	30,6	-	36	
30	27,0			1,5	33,6	36		23
32	28,0	42 2	38	39 1.5	36,6	39	41	$\pm 0,4$
34	30,0	45 2					24	
36	32,0		40	42 1.5	39,6	42		36
38	34,0	48 2	43	45	42,6	45	46	25
					(iH)			

1—12—47—31

45:

1—12—47—22

, 12 18 9 :

1—12—47—13

, 13X11 2 2 :

1—12—47—

		<i>L</i>	<i>in</i>				100 „		
<i>X</i> £	.	\$ £ X	\$ .	<i>X</i> « X	.		<i>ic: s 3 * teΛ tɔj &lt;</i>		
13		44		66	$\pm 0,4$	6	22	8,94 25,45	
				79				9,96 28,40	
				91	$\pm 0,5$			10,90 31,10	
		49		70	$\pm 0,4$		28	12,00 34,20	
				83	$\pm 0,5$			12,94 36,90	
				96				14,00 39,90	
				70	$\pm 0,4$			12,27 35,00	
		52		83	$\pm 0,5$			14,12 40,25	
				76	$\pm 0,4$			15,07 42, °0	
								17,85 50,80	
14		±0,3		76	$\pm 0,4$		30	18,85 53,70	
								20,50 58,40	
				104	$\pm 0,5$			18,63 53,10	
				76	$\pm 0,4$			20,15 57,80	
		54		90	$\pm 0,5$			22,35 63,60	
				104				24,83 70,80	
				76	$\pm 0,4$			26,47 75,40	
		55		90	$\pm 0,5$			28,56 81,20	
				104				26,75 76,20	
				76	$\pm 0,4$			29,04 82,80	
				90	$\pm 0 * 5$			31,67 90,30	
				104					

1

20197—74

20197—74

20197—74

20197—74

,

**1—12—47—41      20197—74**

,

**1—12—47—31      20197—74**

**1—12—47—22      20197—74**

**1—12—47—13      20197—74**

**1—12—47—11      20197—74**

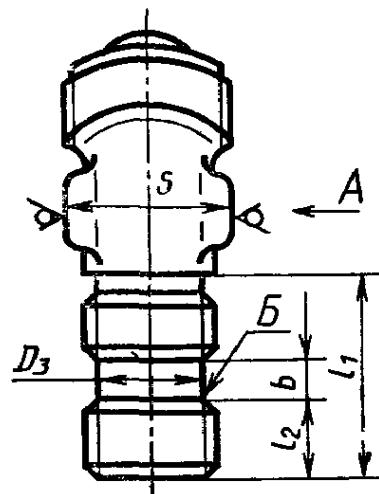
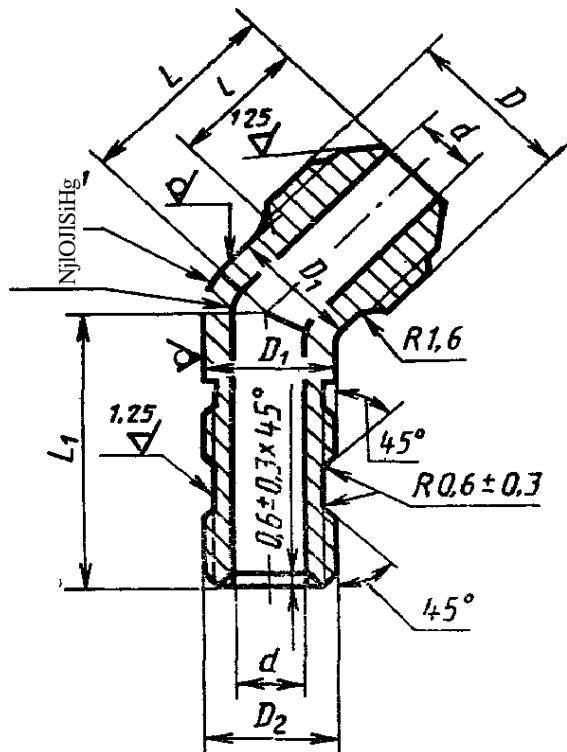
**1—12—47—41      20197—74**

**3.**

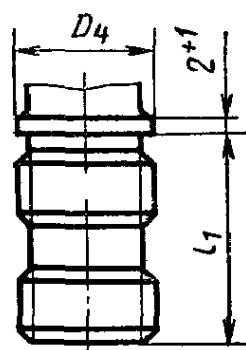
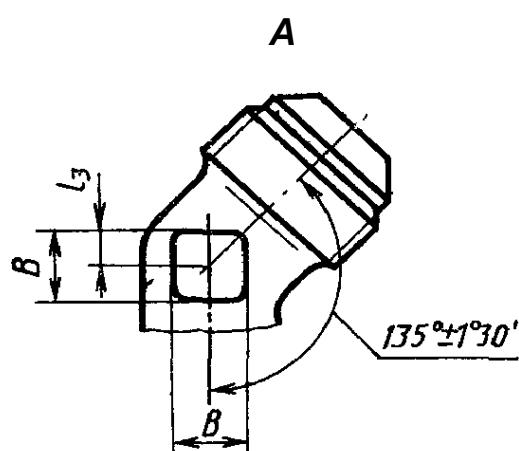
**2**

**. 2.      . 2.**

*RzкQ .*  
V' (✓)



*Bt < Dz*



Черт. 2

00		*	to		to 00	to		to	00	CD	4*-	to		00	05	to	CO	
																	-	
4	4#	8	to 00	to 4*	to	to *④	-*	4»	4#	*			"		to 4#		ft.	
g X? ?	f»	£ 4* to X to	3	X to	5	X to	S X *	§ X -	£ to X 4»	£ to X t-*	£ to X OI	£ to X *	£ 05 X	g to X	£ to X	§ X	1 X to-*	
to	to	00		to	00	to 4	to	to	to	00	1-*	05	to	to	00	05	#4	to
£ 4* X	£ to X Ht*	2	S 05 X	15		15	£ X	is X	X	X	S 05 X	£**4 to X	» (S3) X	g	60	£ "0>		to
to 05		05	05	05	*05	to 05	to 05	to 05	to 05	^3 *05	** 05	1-*	*	05	05	" to	3* w	S
to	to		05	1		to ;	to	to	to			1				to		
to 05	4»		05	Q	to 4	to	to	to	to	1	^3	£	to	N*4			Ov	
	to to	to		to to	t-*	00	»—		to			to	f—*	£ to 3			J3 to to	
— — . . . .	8?	to				to	to	to	to	to	to	to	N3 to	*	co	.	to*	
£ to														1+	5 g			

D			13	L		L <sub>t</sub>			100		.,		
				S	.	.	.		.	.	.	.	
3	6	$\pm 0,25$	1	17	$\pm 0,3$	24	$\pm 0,3$	5	5	---	—	0,87	
4	7		2	18		26			6	—	1,51	1,44	
6				21		31				0,94	2,68	2,56	
8	8		3	22		32				7	1,38	3,93	3,76
10			4	26		34				9	1,84	5,24	5,02
12	9			28		37				10	2,61	7,43	7,12
14	10		5	30		39 ^				13	2,86	8,16	7,81
16						41				15	4,10	11,65	11,18
18	12		5	31			$\pm 0,4$	6	17	4,76	13,55	13,00	
20			6	33		45 1			18	5,98	17,05	16,30	
22	13			36		49			21	6,80	19,38	—	
25			7	39		51			22	7,70	21,90		
28	14		9	43		56			28	9,45	26,90		
30	15			44						11,31	32,30		
32			10	46						12,50	35,60		
34				48						13,69	38,90		
36										15,46	44,00		
										17,96	51 ,20		

2

D = 12

:

2—12—31

20197—74

45:

2—12—22

20197—74

12 18 9 :

2—12—13

20197—74

13 11 2 2 :

2—12—11

20197—74

,

:

2—12—41

20197—74

,

2—12—31

20197—74

2—12—22

20197—74

2—12—13

20197—74

2—12—

20197—74

2—12—41

20197—74

2 3. (

, . 1, 2).

I—

13955—74,

4.

5.

£&gt;2 — 0,08

.

2).

13977—74.

(

6.

—

13977—74.

7.