2-96/64

20742-93

1   -   - -

             (   )   -

                     -

,

2   ,

                  (6—94   21

1994 .)

                       :

3   -

,   25   1995 .   630

                20742—93

     1   1996 .

4   20742-81

            ©   , 1996

        ,   -

II

**Chain couplings.
Parameters and dimensions**

13568,

63

16000   -

1 — 3,

4   15150.

3; 4; 10.

1   :

1 —   ;

2 —   .

:

1 —

12080;

2   —

12081;

3 —   ,   -

1139;

4 —

6033.

12080   12081.

—   .

2

.1   2   .1   2.

3   -

.

4   -
,   -
45   1050
45   977
40—45 HRCa.

-
,   ,   -
,
2,   ,   ,
.

5   —
23360   10748.

6   2 —
12081.

7   -
—   1139,   —
6033.

8   —   9
8908.

9   —   591,
—   591.

,
,   2.
10   1000
10 —   :
;
d 9;
—   591.

11
$=$ 1000   •   ,   1,   -
$d =$ 56   ,   1,
,   3:

1000—1-56-1—   20742-93

-
,   2,
$d =$ 56   ,   1, $d =$ 60   ,   -
2:

2

1000-2-56-1-60-2-   *20742-93*

,   1,   3,   -

d~ 60   :

1000-1—8x52x60 108- -*   *20742-93*

,   -

d ' =   60   2,   ,   ],

d— 60   ,   -
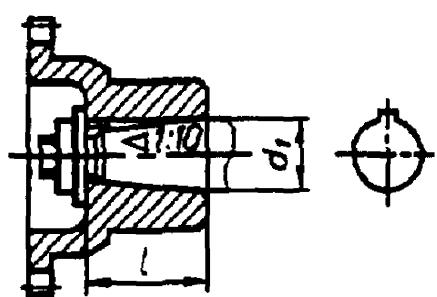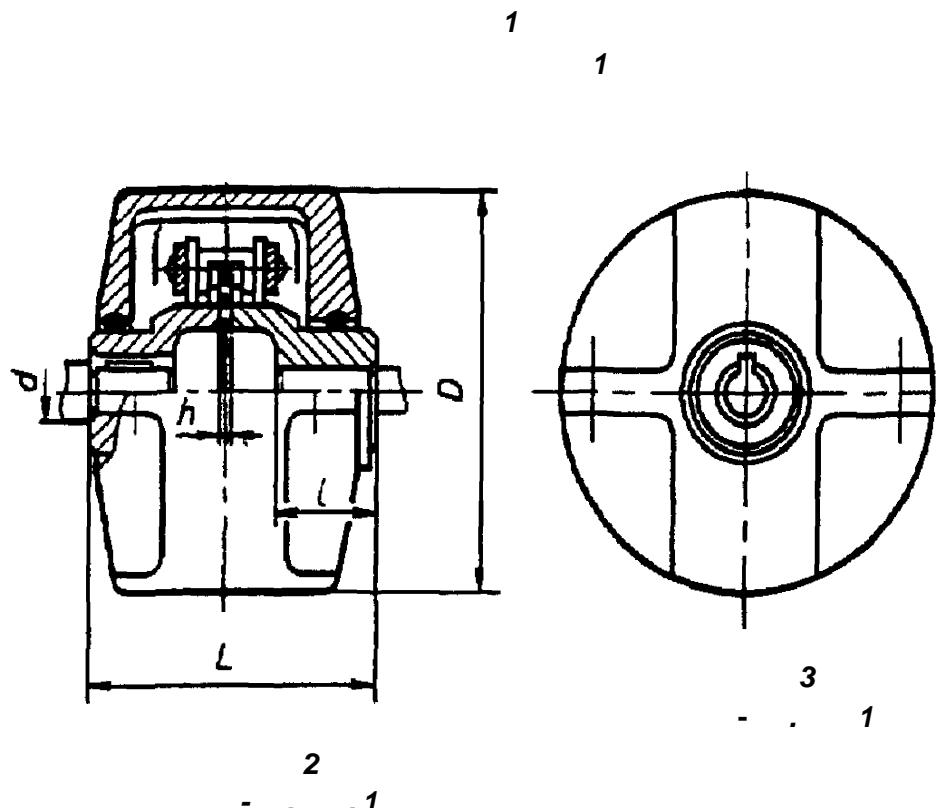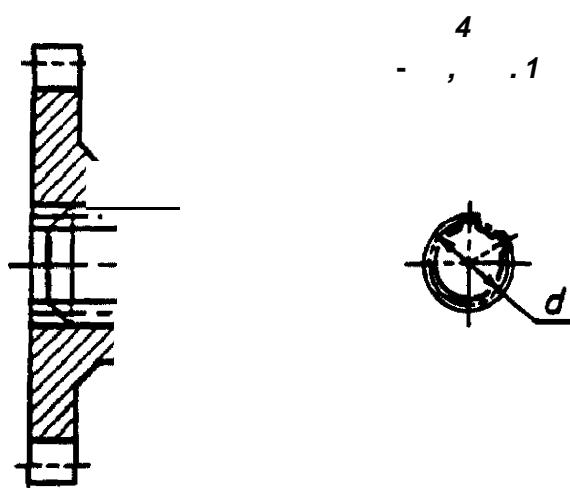
7,   — 1,5   ,   4:

1000-2-60- 1-60   7   1,5-4-   *20742-93*
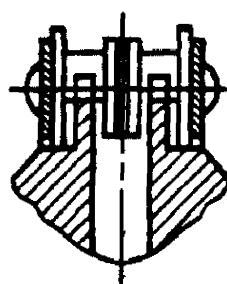
—   .   -

4

- , . *1*

d

2

I 2 3. 4

- . *1*

d

2

I

,

$-\frac{4}{7}\ \frac{d}{9}\ \frac{4}{7}\ \frac{4}{9}$ L, , l, h 14

-

, "1 , 13368 ( )

, I 2 3,4 3.4 , , 1,2 3,4

20

22 102 **80** **74** **36** **25** **36** **2,2**

63 **0,16** **25** **-19,05-3180** 12 **1,3** 2,0

24

25 **2,5**

*28_* 122 **92** **42** **27**

*25_* 1,0 3,0 **2,5**

28

125 **30** **125** 86 **42** 0,20 **22** 10

32 **-25,4-6000** 1,8 **4,0** **3,3**

21 **162** **124** *59* **39**

36

32

250 **22** **140** **0,25** 20 12 **4,5** **4,0**

36

UI

	d_7	d_9	d_7	9		L,			L 4						"1,	13568	(			,
1												VmoBoe						)	1.2	3,4
	1	2				1	2	3,4	1	2	3,4									
			38			162	L24	86	58	39	42								4,5	4,0
250	40				140								0,25	20	-25,4—6000	12	1,8			
		42																	5,5	4,5
	45																			
	40																		11,0	8,0
		42				222	172	118	82	57	58	1,0								
	45																			
500		48			200								0,32	18	-31,75—8900	14	2,0			
	50																		12,5	9,5
	—	53																		
	55																			
		56																		
	50																			
1000		53			210								0,40	16	-38,1-12700	12	3,5	13,0	8,0
	55																			

-- -- *,	d7 49 1	d7 49 2	*	L, 1	2	3,4	U h14 1	2	3,4		\ ,		13568	( )	h	1,2	3,4
	—	56		222	172	120	82	57	58				—38,1— 12700			13,0	8,0
1000	60		210								0,40	16			3,5	18,0	14,0
	63			284	220	168	105	73	82								
		65								1,0				12			
	70												—508— 22700				
	71	—															
2000	63		280													25,0	22,0
	—	65									0,50	14					
	70	—														27,0	23,0
	71																
		75															
	80			344	272	214	130	94	105							36,0	32,0
		85															
	90																

* ,	d 7 4 9	d 7	di 9	l,			l, h 14					"1,	13568	( )		,	
	1	2		1	2	3,4	1	2	3,4	,	,					1,2	3,4
4000	80		310	344	272	214	130	94	105		0,60	12	-50,8—22700	14	3,8	44,0	40,0
	—	85															
	90	—															
		95															
	100			424	342	264	165	124	130	1,0						50,0	45,0
		105															
	110																
8000	100		350								0,80	11		16		53,0	48,0
		105															
	110															65,0	57,0
		120															
	125	—															
		130		504	408	334	200	154	165							83,0	72,0
	140	—															

— 1

2

	d 7 9 7 4\9				L_t			*U* 4					"1,		13568	( )		1.2 3.4
- - *,	1		2		1	2	3,4	1	2	3,4		,	,					
63	**20**			**75**	**108**	**86**	**80**	**36**	**25**				**0,20**	**40**	**2flp— 12,7- 3180**	**12**		**1,5 1,2**
	22									**36**						**14**	**7,5**	**2,0 1,6**
		24																
	25			**85**												**16**		**2,7 2,2**
	28		·								**1,0**							
125	**25**			**95**	**128**	**98**	**92**	**42**	**27**				**0,25**	**36**				
	28	—														**14**		**3,5 3,0**
	30														**2 - 15,875- 4540**		**9,5**	
	32			**105**														
	35				**170**	**132**	**94**	**58**	**39**	**42**						**16**		**4,0 3,5**
	36																	
2S0	**32**			**115**									**0,32**	**32**				
	35																	
	36	—																

V0

	d 7	d_i 9	d 7	rf_i 9		L_t			l, h 14						-1,		13568	(				
	1		2			1	2	3.4	1	2	3,4								)		1.2	3,4
250			38		115	170	132	94	58	39	42				0,32	32	2 - 15,875— 4540	16		9,5	4,0	3,5
	40																					
	—		42		125	230	180	126													5,0	4,0
	45																					
500	40				170				82	57	58	1,0			0,40	28	2 - 19,05— 6400	18		11,5	10,0	7,0
			42																			
	45																					
	—		48			232	182	128														
	50																					
			53																			
	55																	22				
			56																		12*0	9,0
1000	50				190										0,50	25	2 — 25,4— 11400	16		15,5		
			53																			
	55																					

2 ,

*» *	d7 1	d\9 / d7 / dx9 2		I, , 1	2	3,4	L, 4 1	2	3,4			"1,	13568	( )		1,2	3,4
1000	—	56	190	232	182	132	82	57	58		0,50	25	2 - 25,4- 11400	16	15,5	12,0	9,0
	60	—				180				1,0				18		18,0	14,0
	63	—															
	—	65															
	70	—		296	232		105	73	82								
	71	—															
2000	63	—	250								0,60	20	2 — 31.75— 17700	22	19,0	24,0	21,0
		65															
	70					183								16		26,0	22,0
	71	—															
		75															
	80			363	291	233	130	94	105					20		35,0	31,0
		85															
	90																

	7	di 9	d 7	4 9		L,			L, 14				*, '	13568	( )			, ' -
.		1		2		1	2	3.4	1	2	3.4	,	,					1.2	3,4
4000		80			320	363	291	233	130	94	105	1,2	0,80	16	2 - 38,1- 25400	18	22,5	47,0	42,0
			85																
		90	—																
			95													22		64,0	58,0
		100																	
			105																
			—			447	369	287	165	124	130								55,0
8000		100			340								1,00	14	2 — 44,45— 34480	20	26,3	63,0	
		—	105																
		—	120																54,0
		125																	
			130			530	434	360	200	154	165				2 — 50,8- 45360	16	30,0	81,0	70,0
		140																	

2 ,

	d_7 9	d_7 9		l, , 4						"1, ,	13568	( )	h	, , -
| ,	1	2		1	2	3,4	l	2	3,4	, ,				1.2	3,4
16000	[25	—	440	530	434	360	200	154	165	1,2	1,20	12	2 - 50,8- 45360	18	30,0	140	115
		130															
	140																
		150															
	160			610	490	430	240	184	200					22		227	187
		170															
	180																

— 1 .

( )

1139

3

,

D	1139			D	1139	
	ZxdxD				*zxdxD*	
20	**6x16x20**	**4,0**	**42**	**8x36x42**	**7,0**
22	**6x18x22**	**5,0**	**48**	**8x42x48**	**8,0**
25	**6x18x25**	**5,0**	**60**	**8x52x60**	**10,0**
28	**6x23x28**	**6,0**	**65**	**8x56x65**	**10,0**
32	**6x26x32**	**6,0**	**125**	**10x112x125**	**18,0**
38	**8x32x38**	**6,0**			

14

-

,	,
591-69	9; 10
977-88	4
1050-88	4
1139-80	1; 7;
6033—80	1, 7
8908-81	8
10748-79	5
12080-66	1
12081-72	1;
13568-75	; 2
15150-69	
23360-78	5

621.825:006.354   21.060.60   15   41 7117

:   ,   ,