



**209—75**

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Rubber and glue. Methods of determination  
of metal bond strength at tearing

**209—75**

2509

**01.0t.77**

**01.01.80**

**01.01.95**

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, 1975  
, 1993

## 1.

1.1.

— 28840—90.

1.2. ( , . ) 2).

1.3.

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1.4. 1 ( ), 2 ( ).

( , . 2).

1.4.

(50±5) /  
25—100 /  
(50±5) /

( , . 2, 3).

1.5.

2 ( - )

28840—90.

( , . 2).

1.6.

1.7. 0 100 ° 28498—90  
300 ° 1 ° , 0

1.8.

3-

25—

1819.0021-90, 25-1894.003-90.

1.6—1.8. ( , . 3).

## 2.

2.1.

2.1.1.

(3,0±0,2)

(35,0±

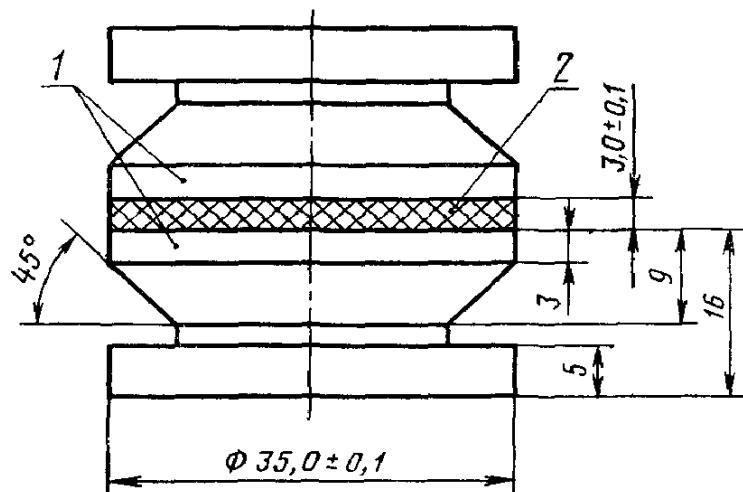
±0,1) ,

. 1.

2.1.2.

( $2,0 \pm 0,5$ )

( $25,0 d=0,1$ )



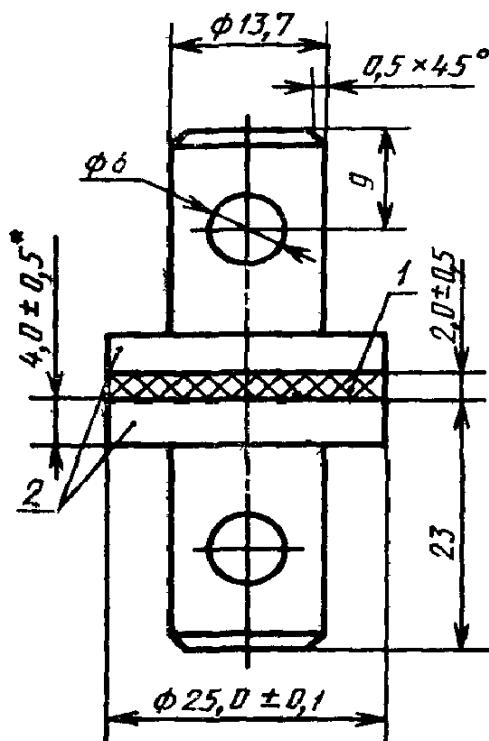
/ —

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. 1

( , . . 1, 2, 3).

. 2.

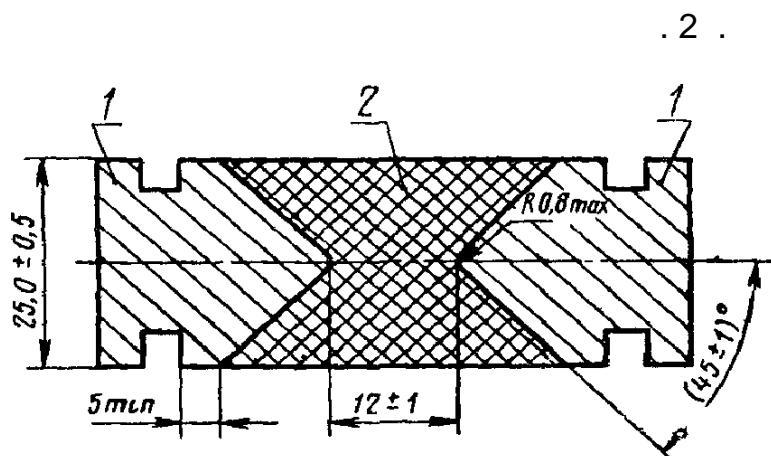


/ — , 2 —

\* —  $4,0 \pm 0,1$ 

2

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2.1.2 . , . 1, 2, 3, 4).



1 —

; 2 —

2

(  
, . 2).

2.1.3.

( )

2.1.4.

,

2

2.1.5.

(25,0±0,1)

(2,0±0,5)

**2.1.3—2.1.5.** (

2).

2.1.6.

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2.1.7.

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2.1.8.

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2.1.9.

(       ) 4 (       ).

3

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5.

2.1.6—2.1.9. (

2.1.10.

(  
2.1.11.

,  
2.1.12.

3

(23 2) °  
(27±2) °

2.

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2, 3).

16

6

2).

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,  
2, 3).

3.

3.1.

3.2.

3.1, 3.2. (

3.3.

3.4.

( , . 2).

4.

$$4.1. \quad (\quad / \quad ^2) \quad , \quad ( \quad )$$

$$F - \frac{S}{S^2} = \frac{1}{(1 + \frac{S^2}{S^2})}, \quad F = \frac{1}{1 + \frac{S^2}{S^2}}, \quad S^2 = \frac{F^2}{1 - F^2},$$

( ).

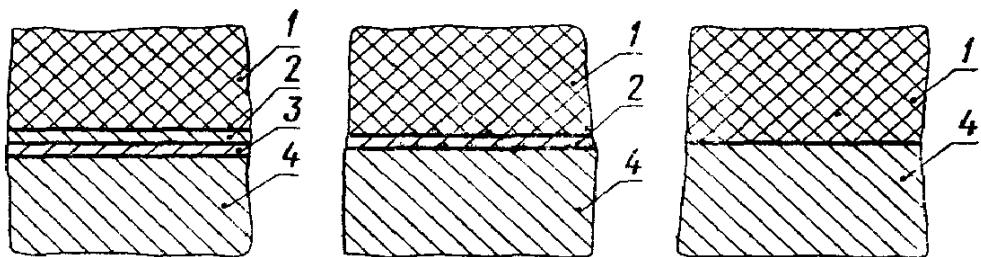
4.1—4.2. ( , . 2).

4.3.

. 3.

, — 20 % ; 30 % ; 40 % ; 10 % ;  
— 20 % ; 30 % ; 40 % ; 10 % .

( , . 2).



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, 1— ; —  
, 2— , 3— ; 4—

. 3

#### 4.4.

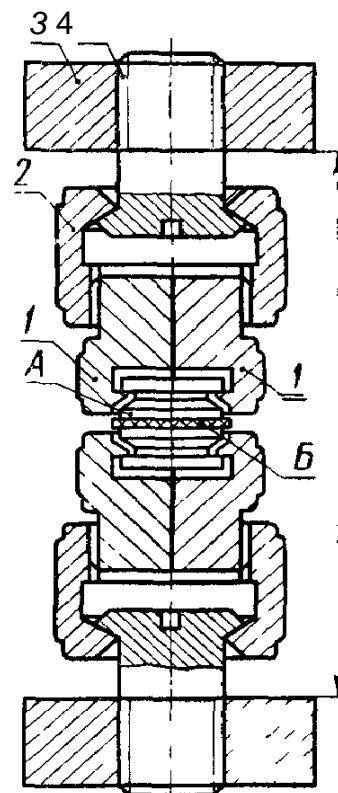
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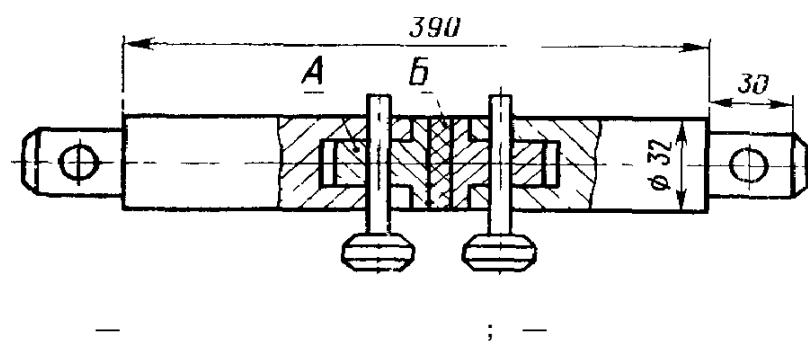
, . 4.1,  
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#### 4.3.

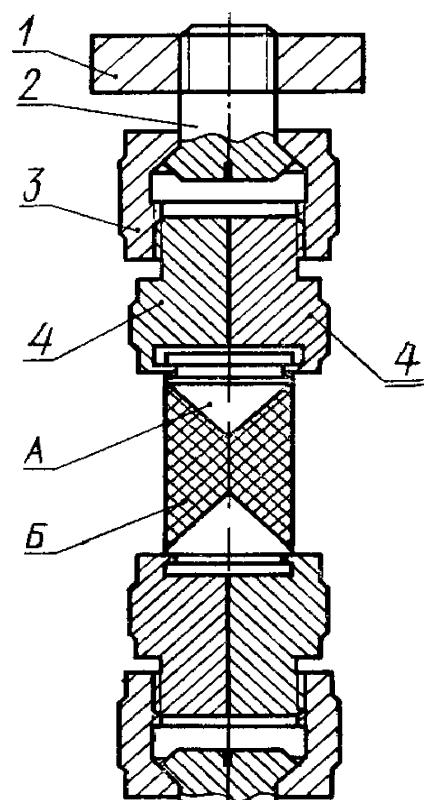
( , . . ).  
( , . . 2).



— 2 — ; 3 — ; — 4 — ; / — ,

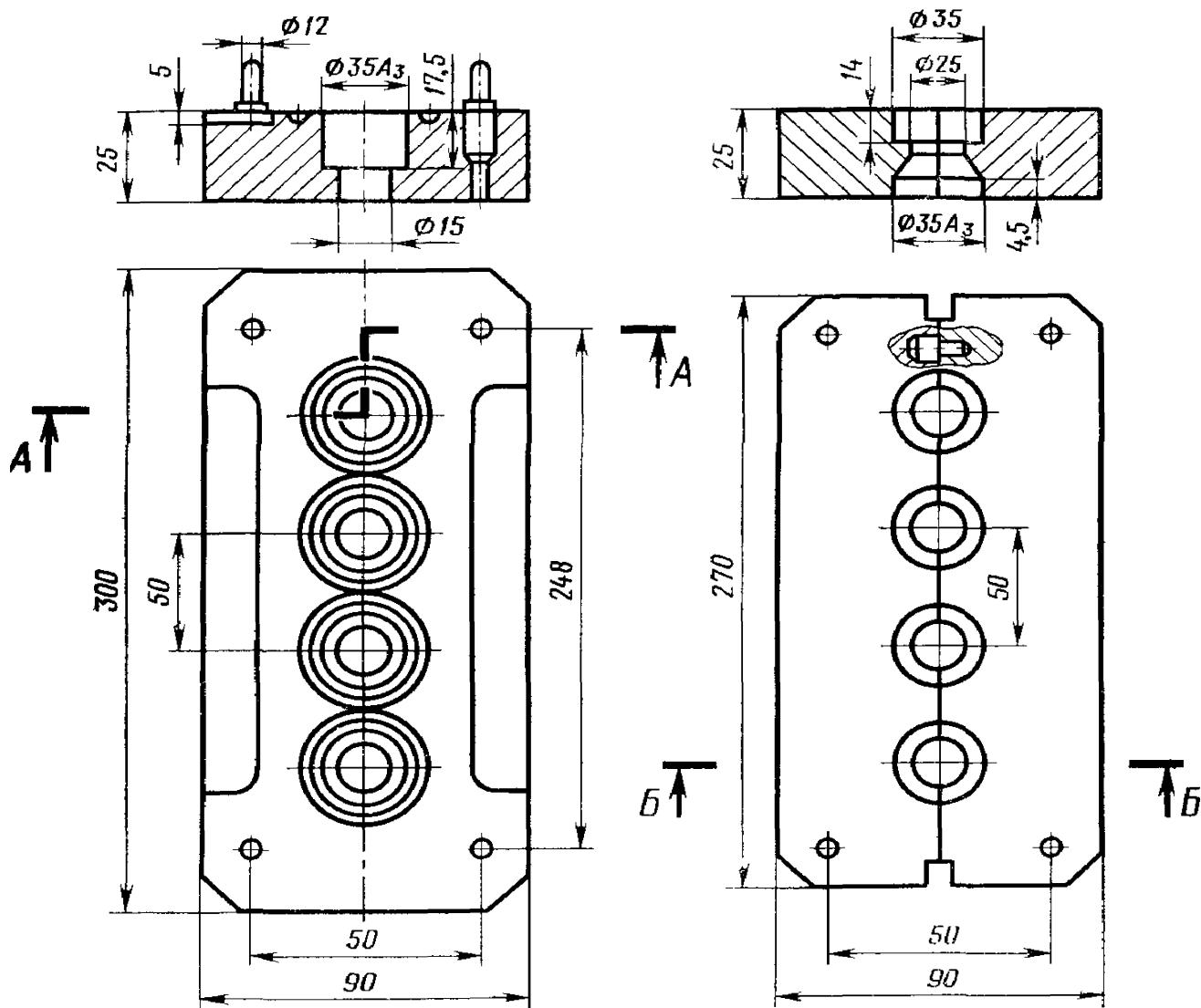


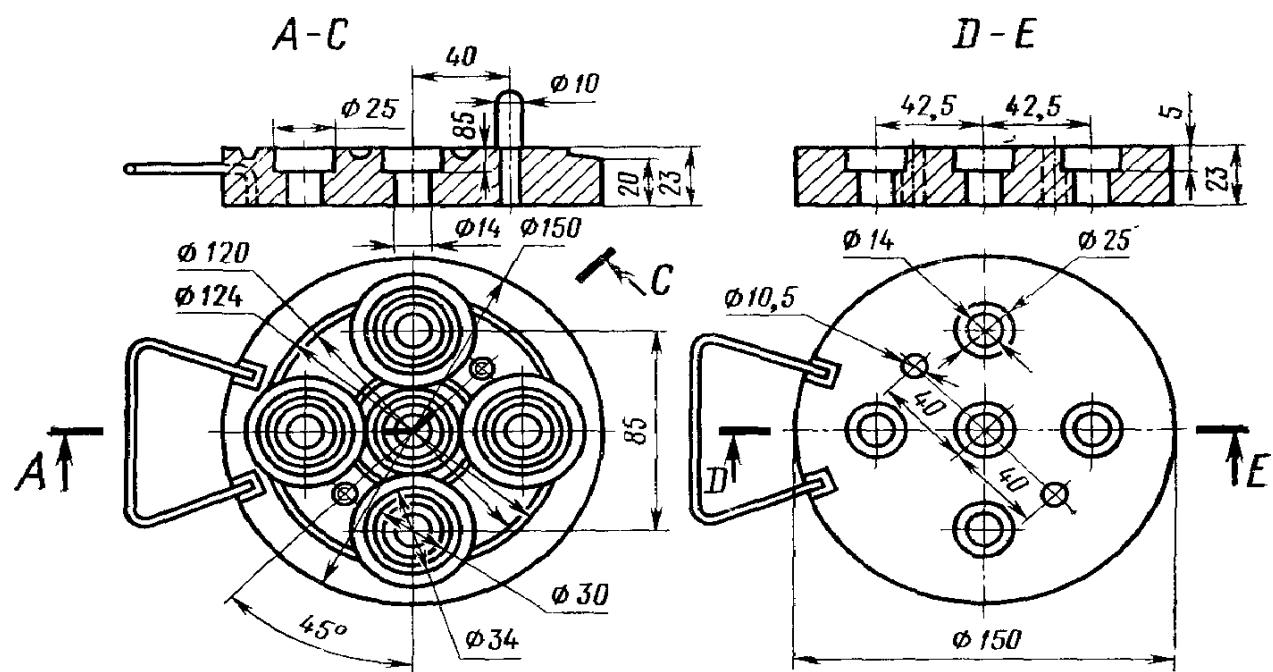
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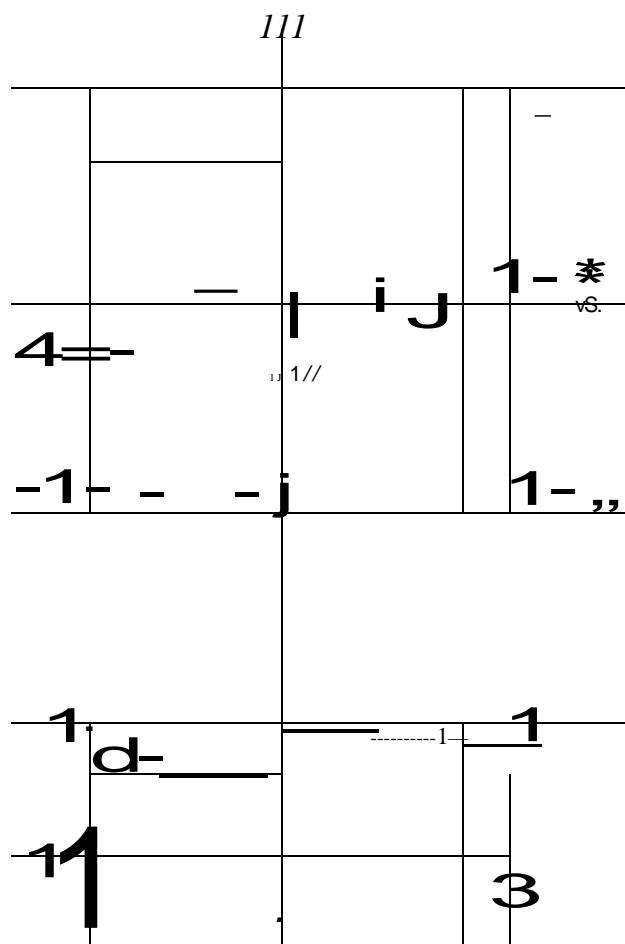


; 2 — ; 3 — ; 1 —  
; 4 —

( , . 2).







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1.

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3. 814

4. 209—62

5.

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28840—90	1 7
25—1819,0021-90	1 S
25—1894 Q 03-90	; 8

01.01.95

27.06.89 2088

7. ( 1992 .)  
1978 .,  
1983 .,  
1989 .,  
1990 .( 10—78, 7—83, 11—89, 10—90)

05 01 9*	09 03 93	0,93 . . 0,7+	0,93 1537
«	»		107076
		,	, 256
		.	. 63