

21022-75

6-99/220

2102275**

Chromic steel for precise bearings.
Specifications

09 5600

25 1975 . 1928

01.01.77

02.07.91 1187

120 ,
-
-

40 15- ,
15,

1.

1.1. :

- — 120 ;
- — 80 120 ;
- — 40 .

1.2. , , :

- 120 — 2590—88;
- 80 120 — 1133—71;
- 40 — 7417—75 1

120
2590—88.
. 2
. 1 2590—88.

1.3. :

- 80 — 2,8—4,0 ;
- 80 120 — 2,0—4,0 ;
- 40 — 3,0—4,5 .

(, . 3).

* (2000 .) 1, 2, 3, 4, 1977 ., 1981 .,
1986 ., 1991 .
(1—78, 12-81, 10-86, 10-91)

© , 1975
© , 2000

	2			
	,			
60	0,5	0,5	0,5	-
60 80	0,5	1,0	0,5	
» 80 » 120 »	1,0	1,0	1,0	

<https://minable.ru/gosty>

2.9.

2.10. (+)

0,20 — 4 10
 0,25 » » 10 15 »
 0,30 » » » 15 30 »
 0,40 » » » 30 50 »
 0,60 » » » 50 70 »
 0,85 » » » 70 100 »
 1,10 » » » 100 120 »

2.11. 1 %

2.12. 80
 1—4 8 801—78.
 80

(, . 3).

2.13. (2), .3.

3

25 . 25 50	1 2	2 3	1 3	2 3	2 2

1. (. 3) 10 % ;

2. , — -

(, . 1).

2.14. 1778—70.

2.15. .

2.16. , .4.

80

4

30 . 30 50 » 50 » 80	1,5 2 3	1 1 2	3 3 3

2.17. 28

TM, , -

3.

3.1.

3.2.
)
) 10 %
) - 1 ,
30 10 % ;
)
) 30
) 10 % 40

100 %-
) 45
) ;
) -
) ;
)
) ;
) ;
) ;
) ;
) TM ;
(, . 4).

3.3.

4.

4.1.

12344-88, 12345-88, 12346-78, 12347-77,
12348-78, 12350-78, 12352-81, 12355-78, 12356-81,
12357—84, 28473—90 , .

2).

4.2. .3.2 (, , , , , , , , , ,) .3.3.

4.3. ,

4.4. 9012—59

.2.7.

(, . 3).

4.5. 200—500
100
 $\frac{1}{2}$ $\frac{1}{3}$

4.6. 8817—82. $\frac{1}{2}$ $\frac{1}{3}$

4.7. 10243—75. 30

30

4.8. (, . 1).

4.9.

1763-68. 30

1763—68.

. 2.10 2.11, 62 HRC

(61 HRC). (, . 1,3).

4.10. 10—25 40
40 —

2—4 %-

17299—78

8 801—78 450—600 .

(, . 3).

4.11. 1778—70. 150—170 ‘

: (845 \pm 10) * ,

1 .

90—110 1,1—1,3 ,

«0* , ,

1.

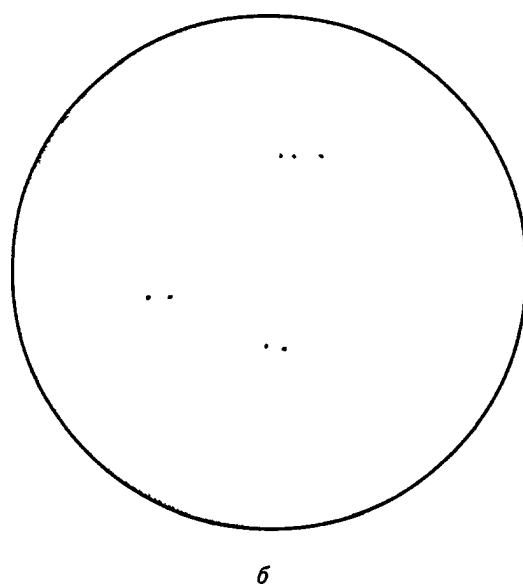
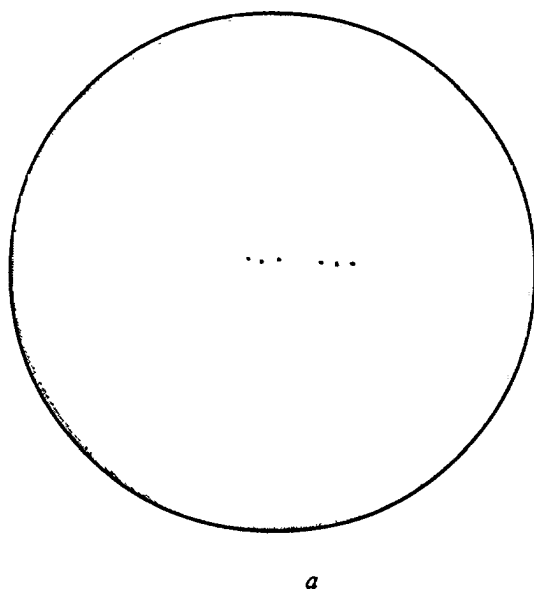
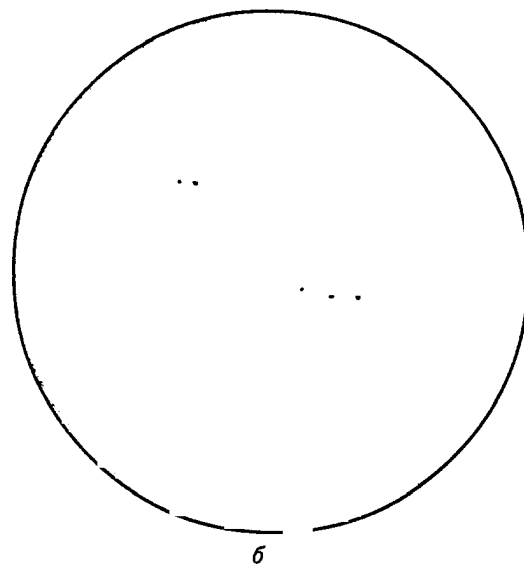
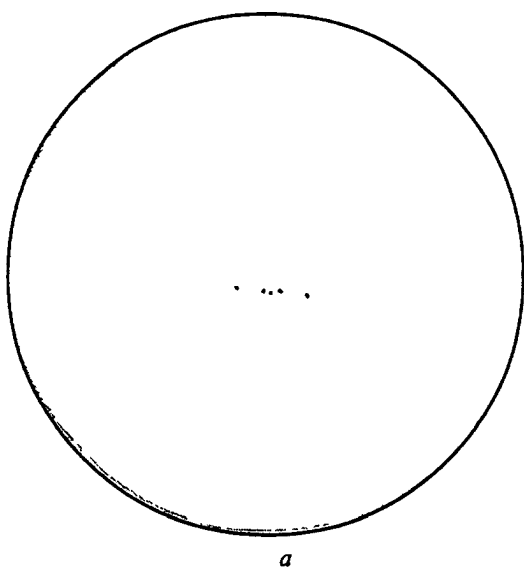
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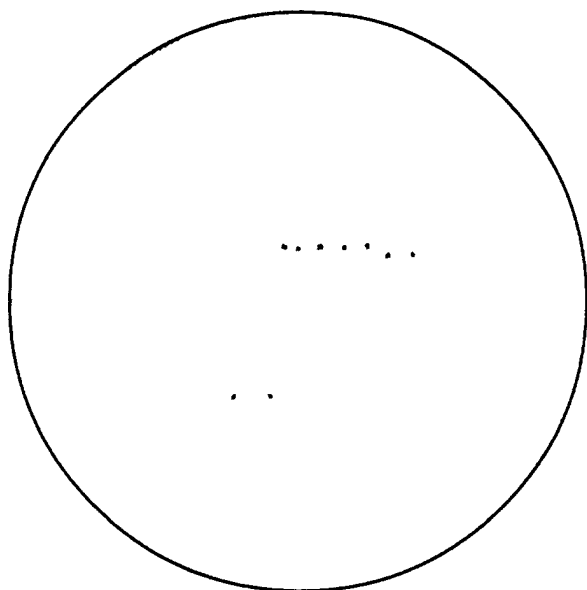
12 ²(2 ²).

4.13. 801—78.

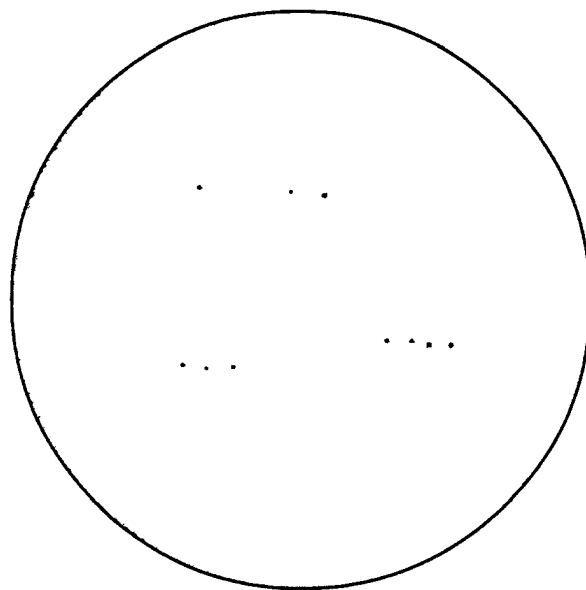
4.14.									N° 5
801—78.									-
.4.11.									-
(. .2.7).									-
					4 %-				-
15—20 .									-
5 801—78.							90—110		-
									-
					0,5; 1,5; 2,5 . .				-
4.15.								6 4	-
801—78.									-
					. 4.11.			4 %-	-
					80—110				6
801—78.							450—500		-
4 801—78.					61—80			25	-
									-
4.14, 4.15. (. 3).				-
4.16.									-
4.17.									-
4.18.					5657—69.				-
					845—855 *				-
					30—50 .				-
30 .									-
					1,5; 3,0; 4,5; 6,0; 7,5 9,0				-
5.									-
5.1.					— 7566—94				-
5.1.1.					30 70				-
					70 —				-
					30 70				-
5.1.2.							30		-
5.1.3.									-
5.1.4.									-
(. 2).				-
5.2.					7566—94.				-
5.3.									-
5.2, 5.3. (. 3).				-

, : 5,4; 5,7; 6,2; 6,6; 7,2;7,6; 7,9; 8,1; 8,3; 8,4; 8,6; 8,7; 9,1; 9,3; 9,4; 9,6; 9,7; 10,1;10,3
 10,4; 10,7; 10,9; 11,3;11,4;11,6; 11,7; 11,9;12,1; 12,3;12,4; 12,6; 12,7; 12,9;13,3; 13,4; 13,6; 13,8;14,1;14,2; 14,3;14,
 14,6; 14,7; 14,8; 14,9;15,2;15,4; 15,8; 16,3;16,6, 16,7;16,8; 17,2; 17,3; 17,4;17,6; 17,8; 17,9; 18,2;18,3;18,4; 18,8;19,
 19,2; 19,3; 19,8; 20,2;20,4;20,6; 20,8; 21,4;21,6; 21,7;21,8; 22,5; 22,8; 22,9;23,2; 23,5; 23,8; 24,2;24,5;24,8; 25,5;26,
 27,5; 28,5.

Ns1

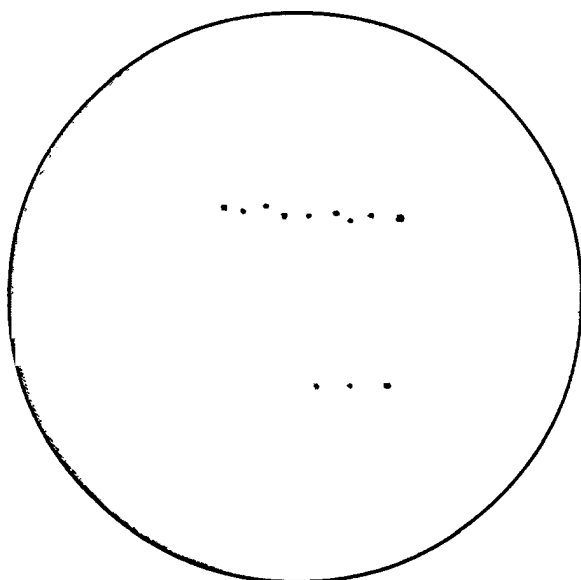


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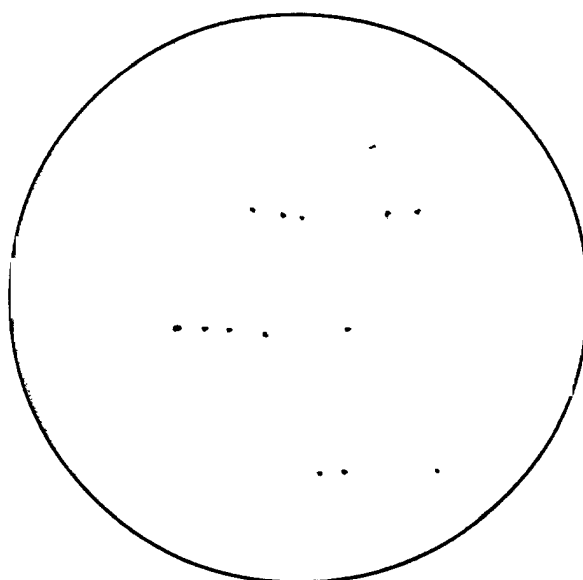


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Б а л л 3



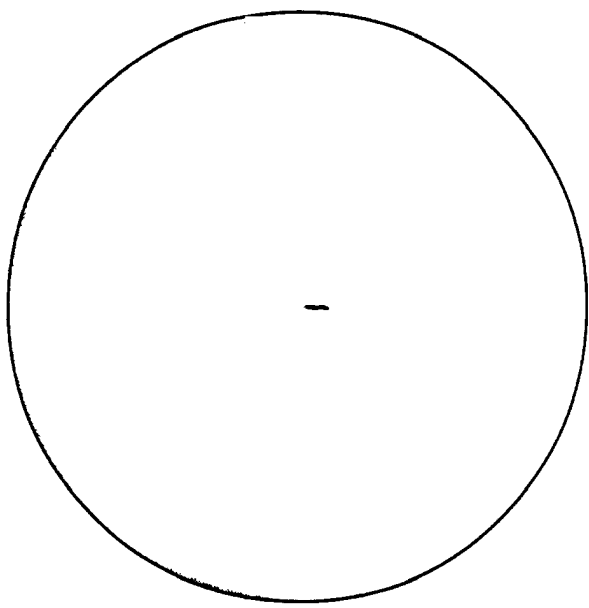
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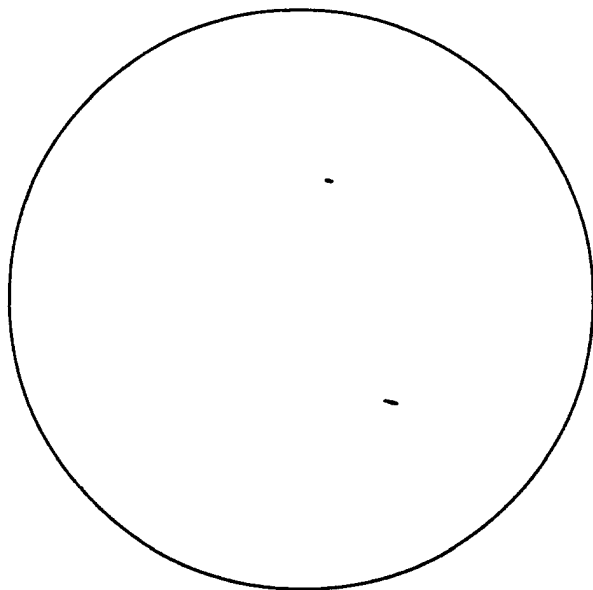
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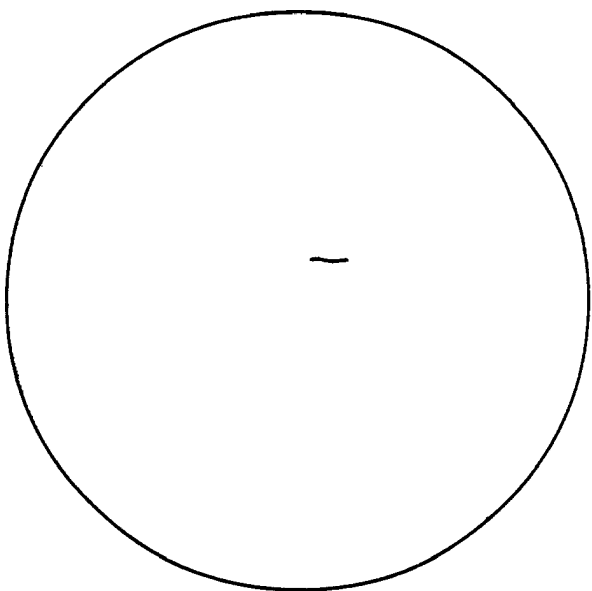


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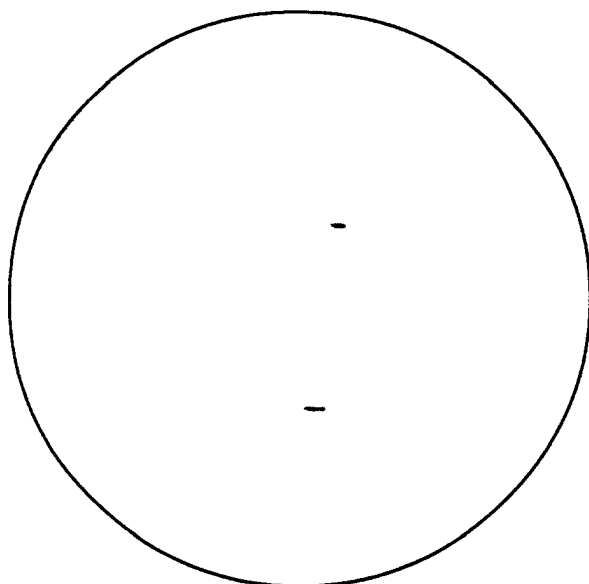


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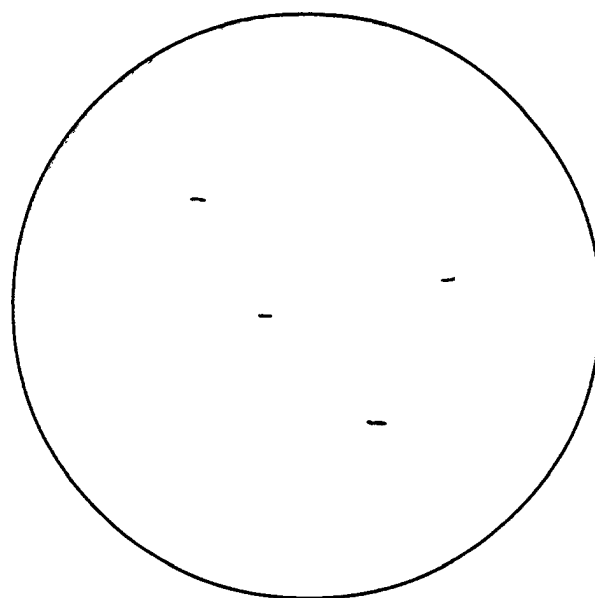
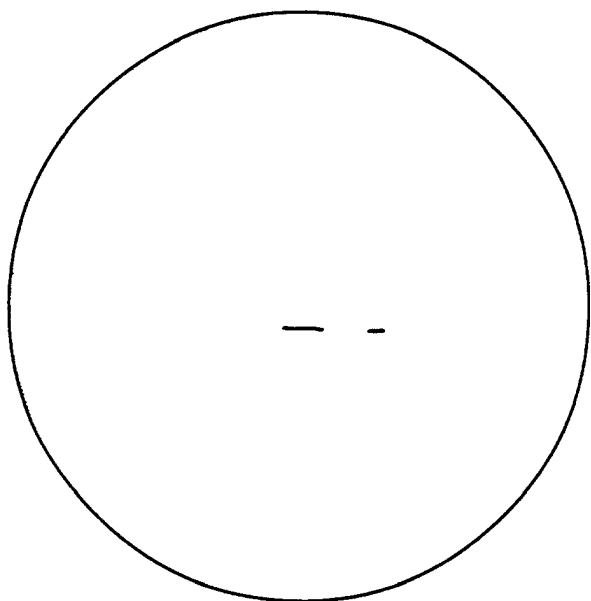


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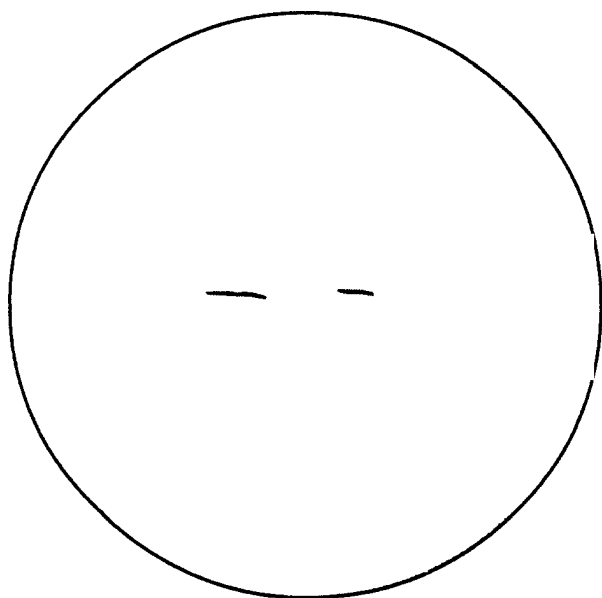
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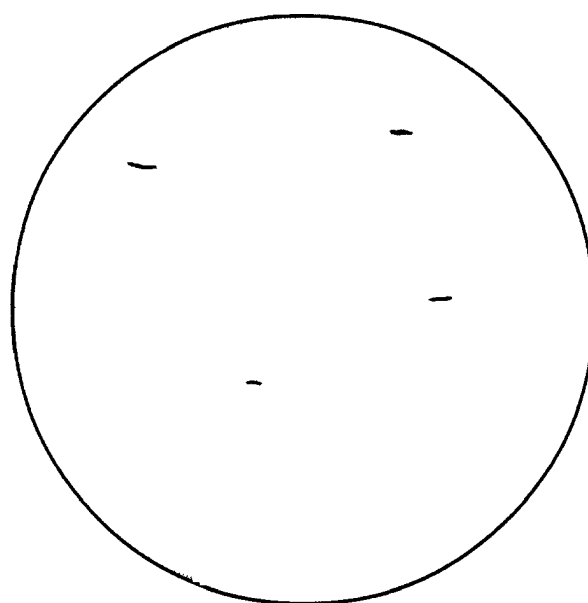


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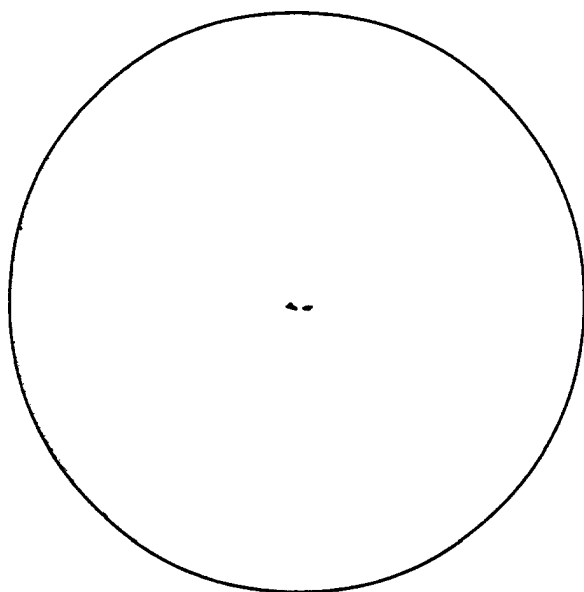
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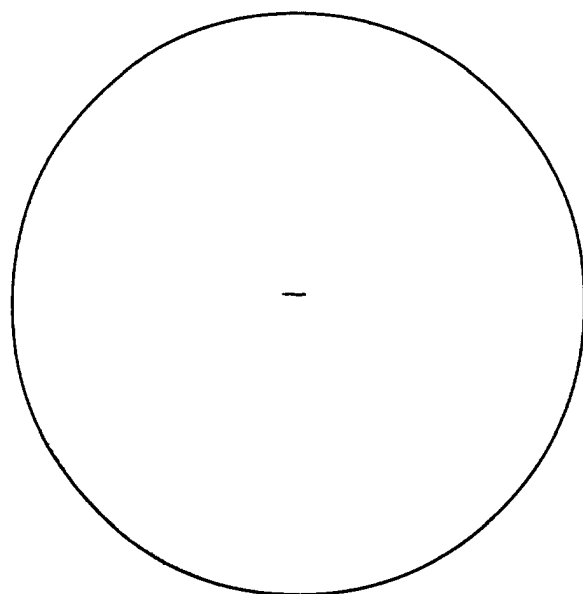
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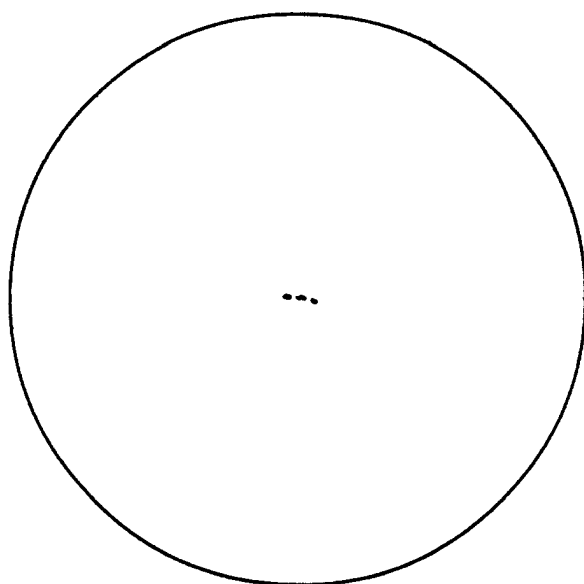


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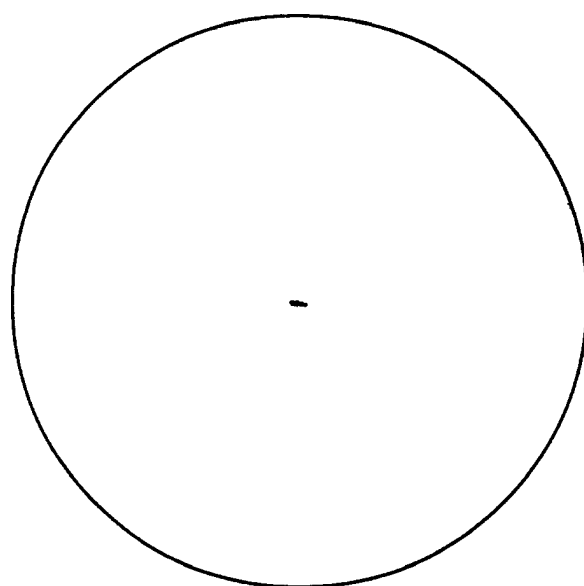


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Б а л л 1

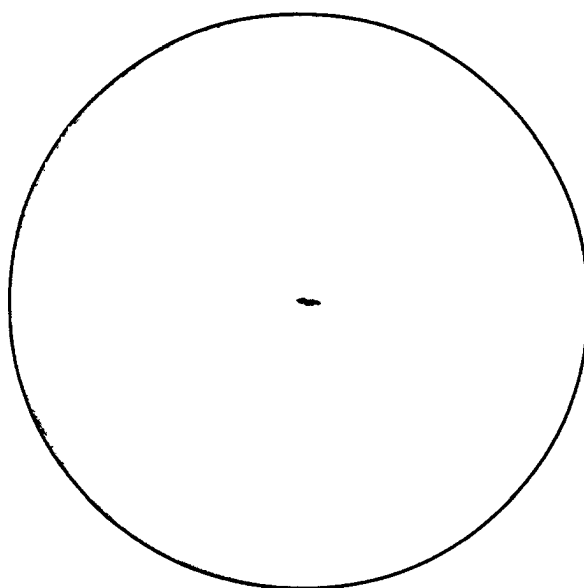
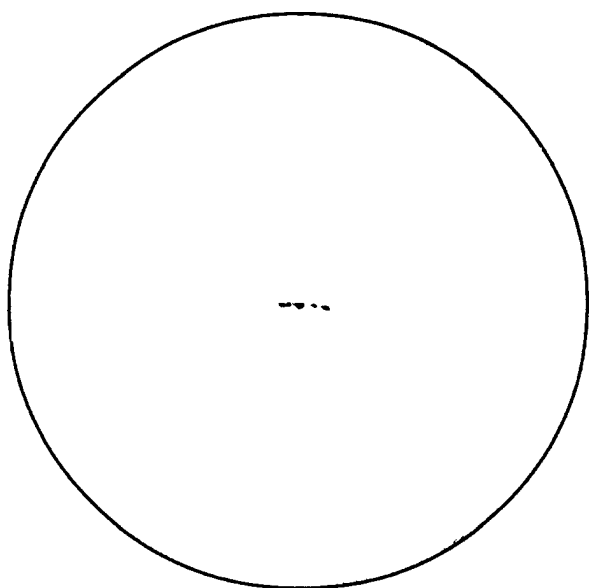


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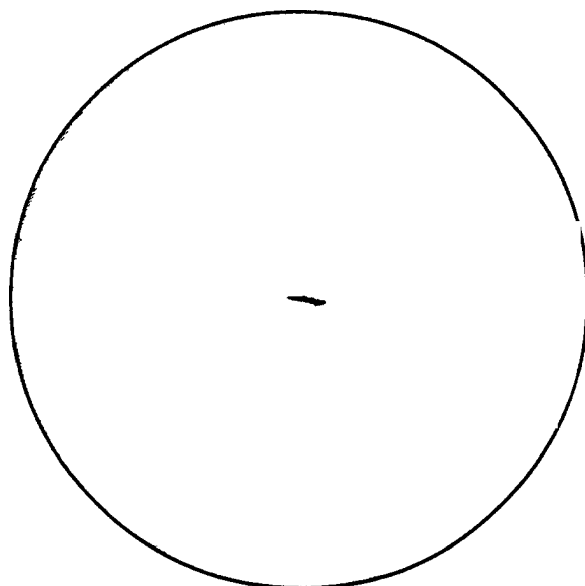
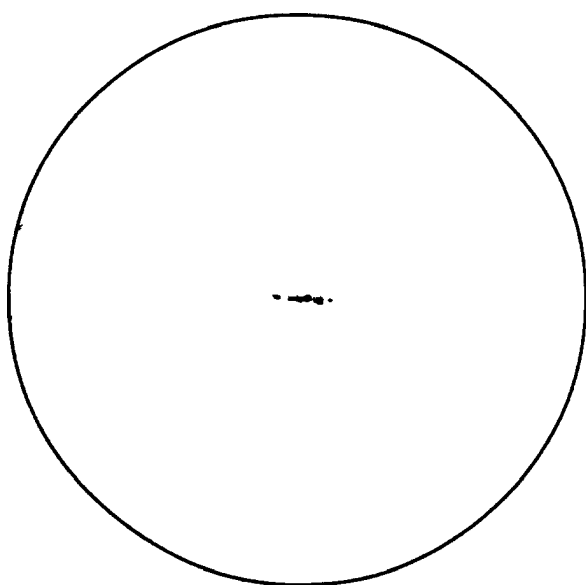


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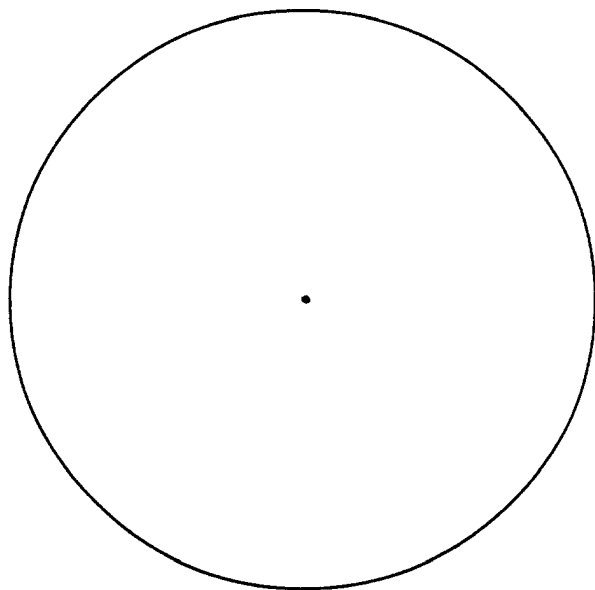
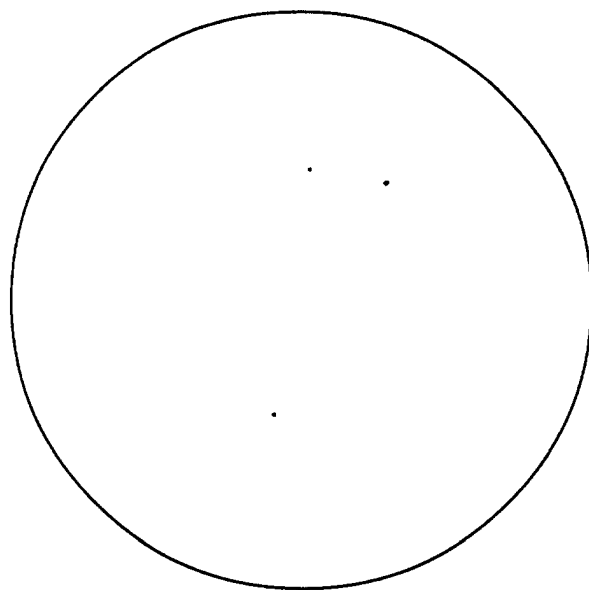
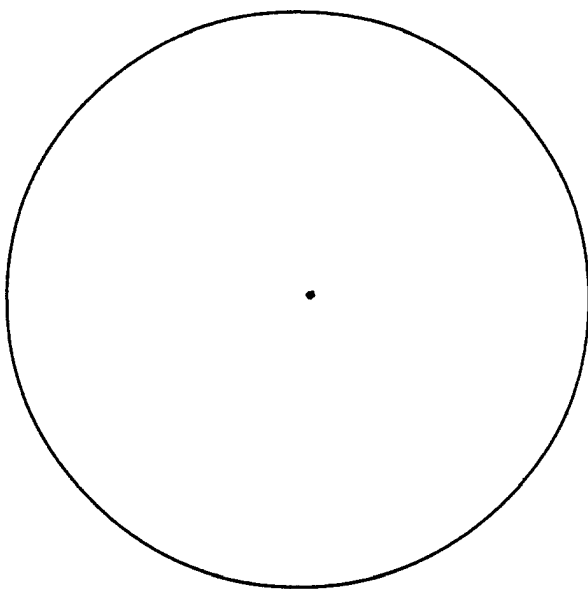
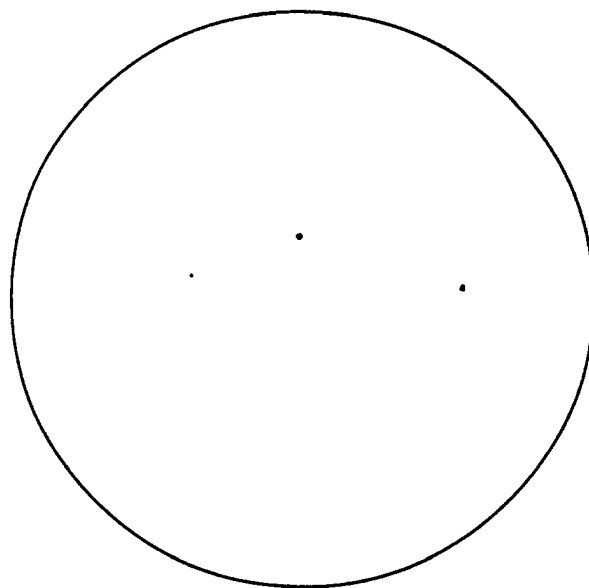


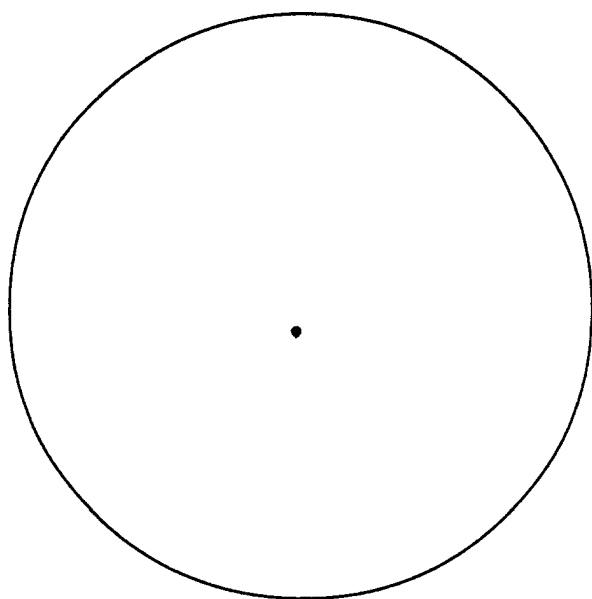
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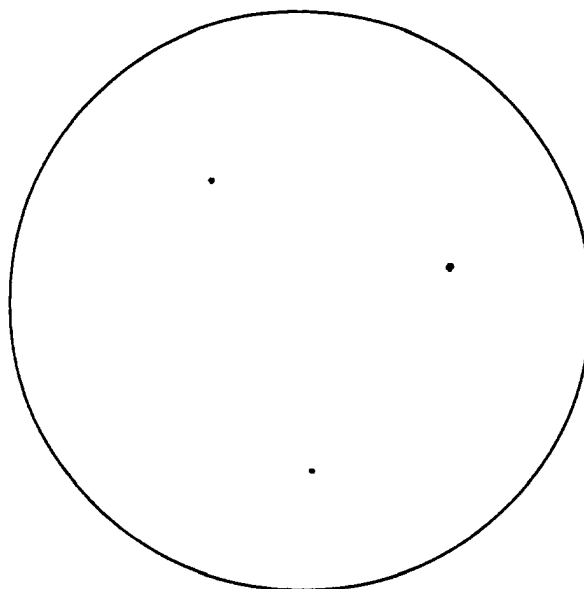
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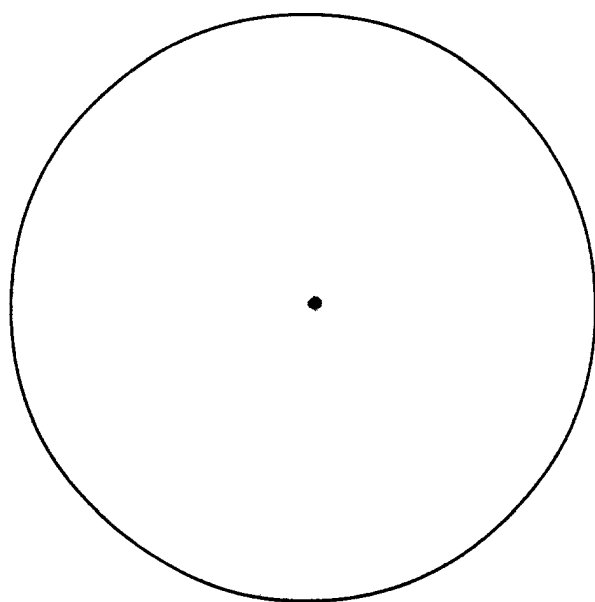


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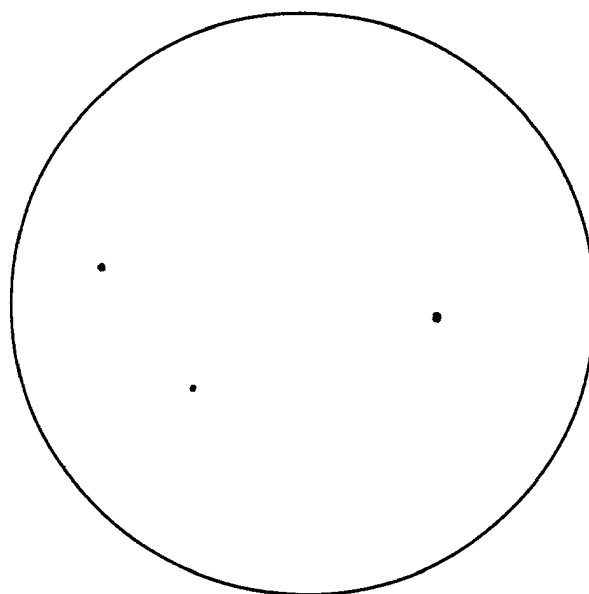


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Б а л л 3

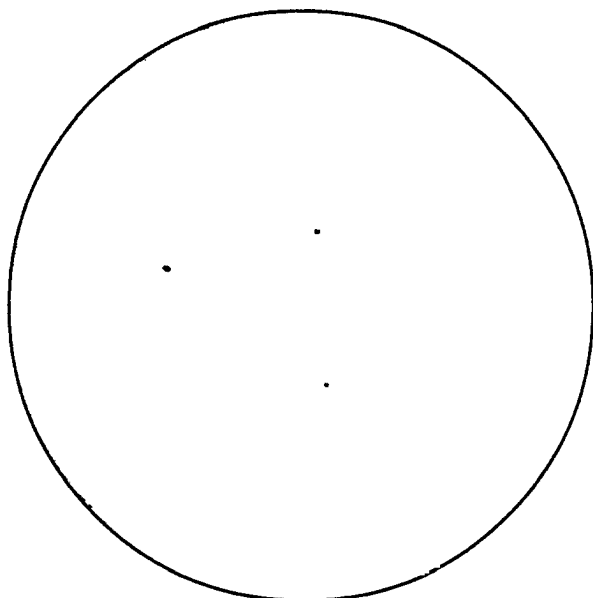


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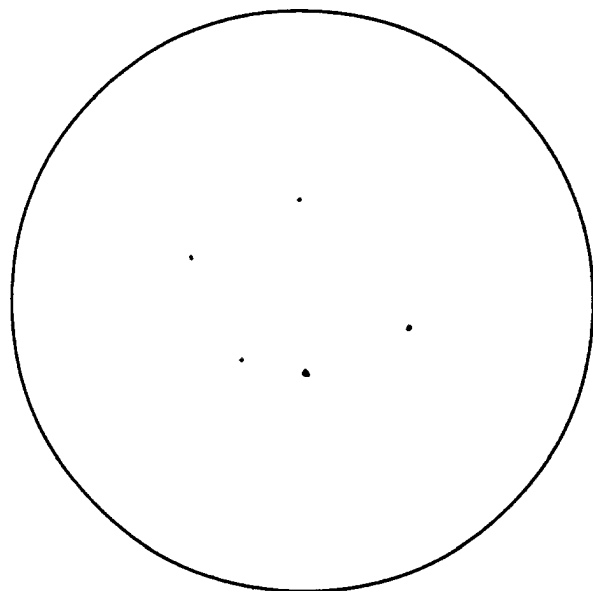


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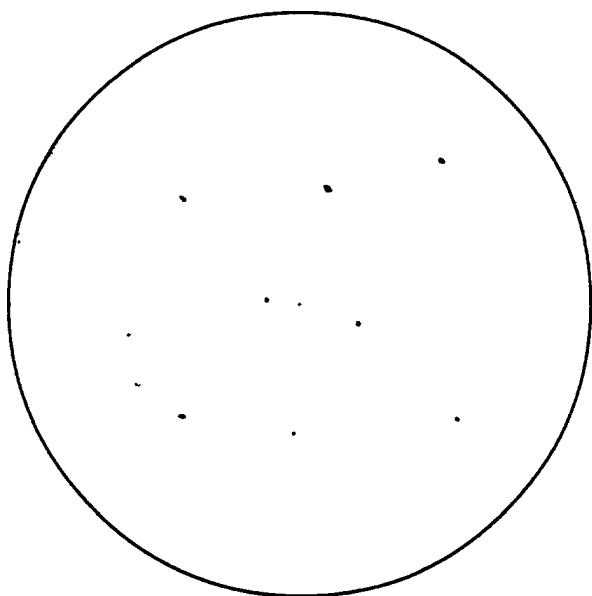
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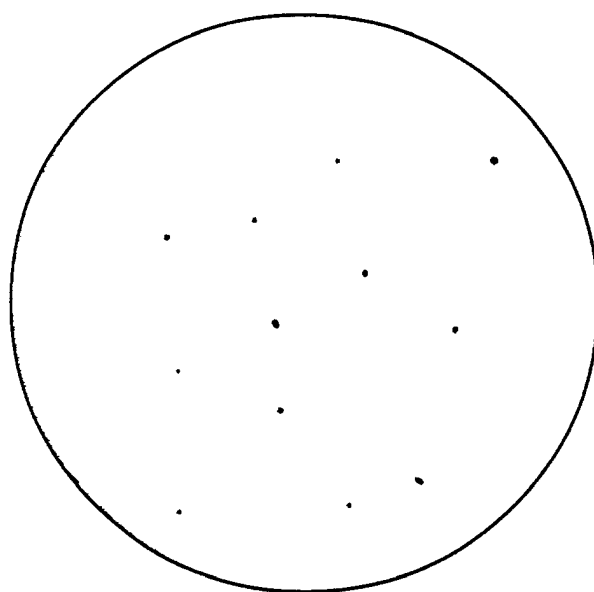
Балл 1



Балл 2



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