

21022-75

6-99220

2102275**

Chromic steel for precise bearings.
Specifications

09 5600

25 1975 . 1928

01.01.77

02.07.91 1187

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| 40 | 15- | , , | 120 | , |
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| - | — | 80 120 | ; |
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| 1.2. | , , | : | |
| - | 120 | — | 2590—88; |
| - | 80 120 | — | 1133—71; |
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| 1.3. | , , | : | | |
| - | 80 | —2,8—4,0 | ; | |
| - | | 80 120 | —2,0—4,0 | ; |
| - | | 40 | —3,0—4,5 | . |
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| 120 | |
| 2 | 2590—88. |

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| 2590—88. | |
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* (2000 .) 1, 2, 3, 4,
 1986 ., 1991 .
 (1—78,12-81,10-86,10-91)

© , 1975
 © , 2000

1.4.

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1.5, 1.6. (

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801—78;

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| 0,25 | » | » | 10 | 15 | » |
| 0,30 | » | » | 15 | 30 | » |
| 0,40 | » | » | 30 | 50 | » |
| 0,60 | » | » | 50 | 70 | » |
| 0,85 | » | » | 70 | 100 | » |
| 1,10 | » | » | 100 | 120 | » |

2.11.

1 %

2.12.

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801—78.

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2.13.

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| 25 .25 | 50 | 1 2 | 2 3 | 1 3 | 2 3 |

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2.14.

1778—70.

2.15.

2.16.

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| 30 .30 | 50 » 50 » 80 | 1,5 2 3 | 1 1 2 |

2.17.

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45

7566—94.

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4.

4.1.

12344-88,
12348-78, 12350-78,
12357-84, 28473-90

12345-88,
12352-81,

12346-78,
12355-78,

7565—81,
12347-77,
12356-81,

(, . . 2).

4.2. .3.2(, , , , , , ,) .3.3.
4.3.

4.4. 9012—59

.2.7.
(, . 3).
4.5.

| | | | | |
|------|----------|------------|----------------|------------|
| 4.6. | 8817—82. | γ_2 | 200—500 100 | γ_3 |
| 4.7. | 30 | | 10243—75. | 30 |

4.8. (, . 1).

4.9.
1763-68.

30
1763—68.

, 2.10 2.11, 62 HRC

(61 HRC).

(, . 1, 3).
4.10.

10—25 , 40 —

2—4 %-

17299—78

8 801—78 450—600

(, . 3).
4.11.

: (845 \pm 10) * , , 1778—70. , 150—170

1 .

90—110 1,1—1,3 ,

«0*

1. , ,

4.12. 12 \times^2 (2 \times^2). 1778—70 1

4.13. 801—78.

4.14.
801-78.

Nº 5

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. 4.11.

(. . 2.7).

15—20

4 %-

5 801—78.

90—110

0,5; 1,5; 2,5
4.15.
801-78.

6 4

,
801—78.
4 801—78.

4.11.

4 %-

80—110

450—500
61—80

25

4.14, 4.15. (, , 3).
4.16.

4.17.

4.18.

5657—69.

845—855 *

30—50

30

1,5; 3,0; 4,5; 6,0; 7,5 9,0

5.

5.1. , — 7566—94

5.1.1.

30 70

70 —

30 70

5.1.2.

30

5.1.3.

5.1.4.

(, , 2).

5.2. 7566—94.

5.3.

5.2, 5.3. (, , 3).

, : 5,4; 5,7; 6,2; 6,6; 7,2;7,6; 7,9; 8,1; 8,3; 8,4; 8,6; 8,7; 9,1; 9,3; 9,4; 9,6; 9,7; 10,1;10,3
10,4; 10,7; 10,9; 11,3;11,4;11,6; 11,7; 11,9;12,1; 12,3;12,4; 12,6; 12,7; 12,9;13,3; 13,4; 13,6; 13,8;14,1;14,2; 14,3;14,
14,6; 14,7; 14,8; 14,9;15,2;15,4; 15,8; 16,3;16,6, 16,7;16,8; 17,2; 17,3; 17,4;17,6; 17,8; 17,9; 18,2;18,3;18,4; 18,8;19,
19,2; 19,3; 19,8; 20,2;20,4;20,6; 20,8; 21,4;21,6; 21,7;21,8; 22,5; 22,8; 22,9;23,2; 23,5; 23,8; 24,2;24,5;24,8; 25,5;26,
27,5; 28,5.

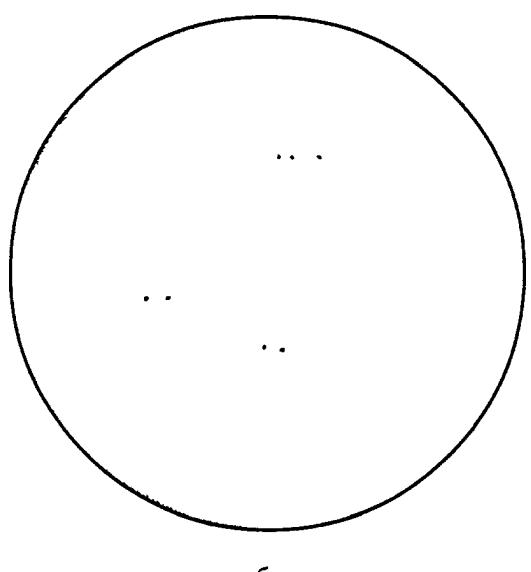
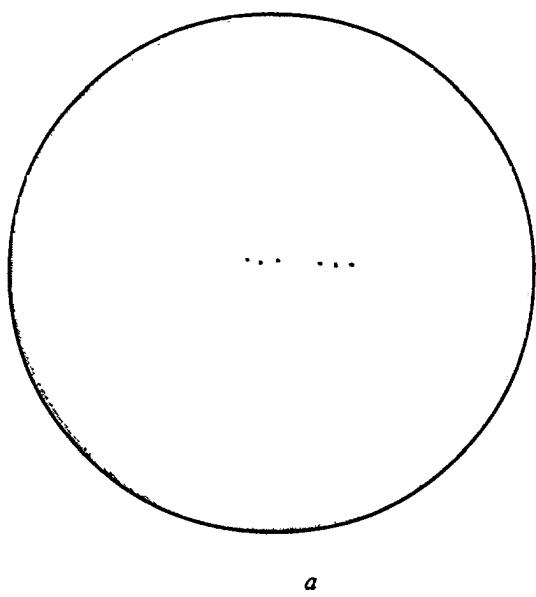
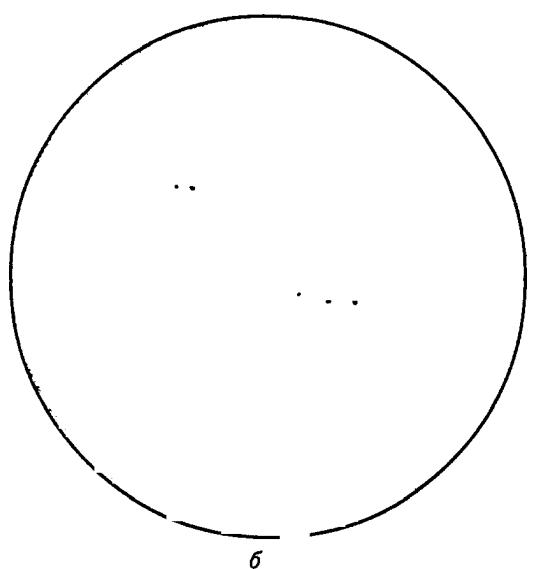
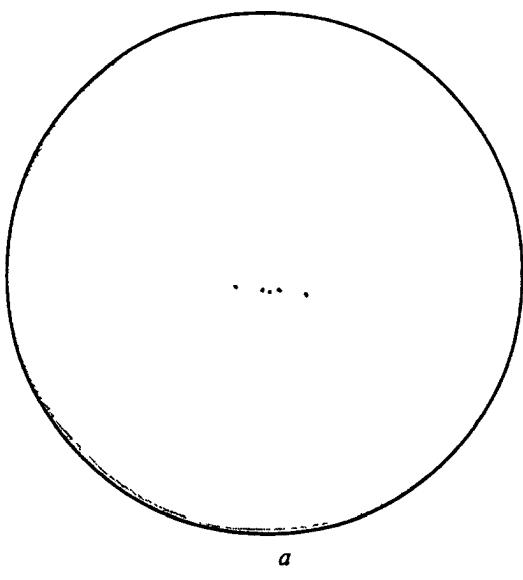
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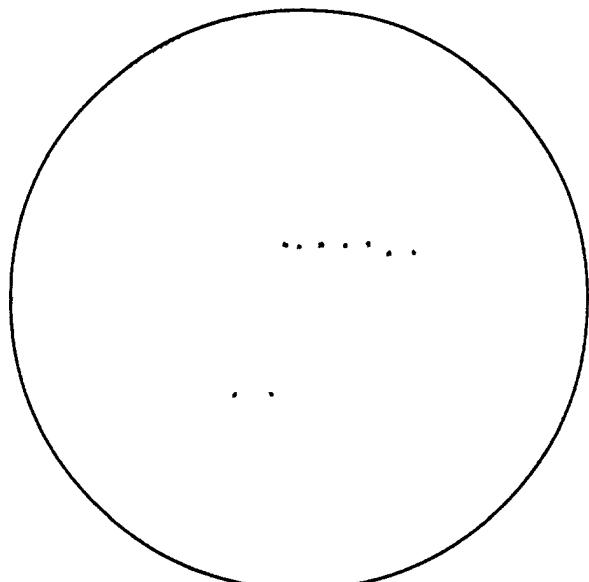
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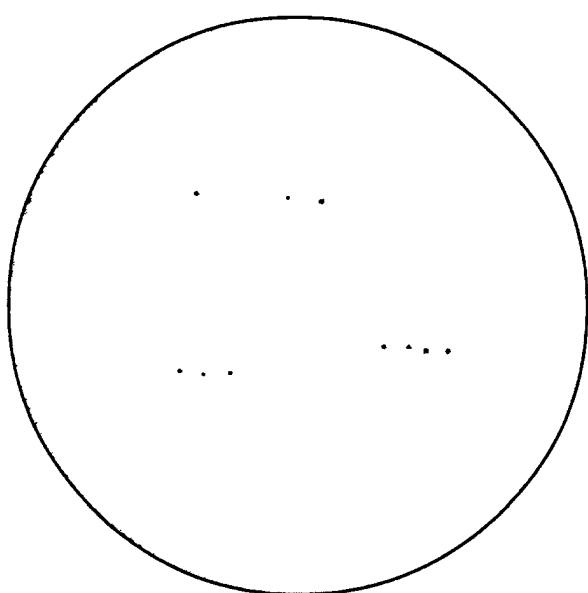
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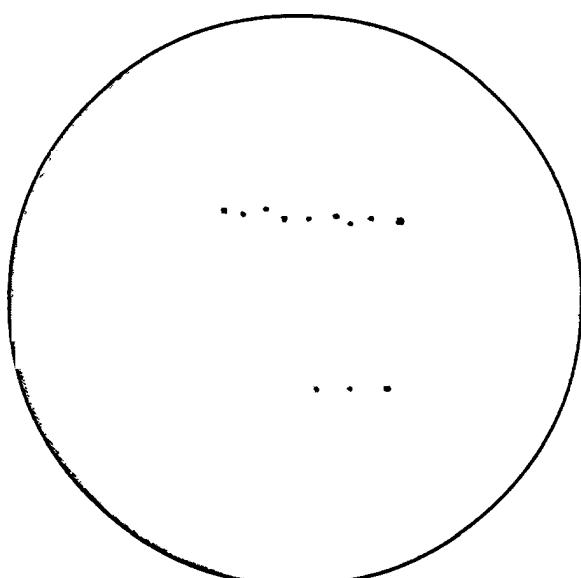


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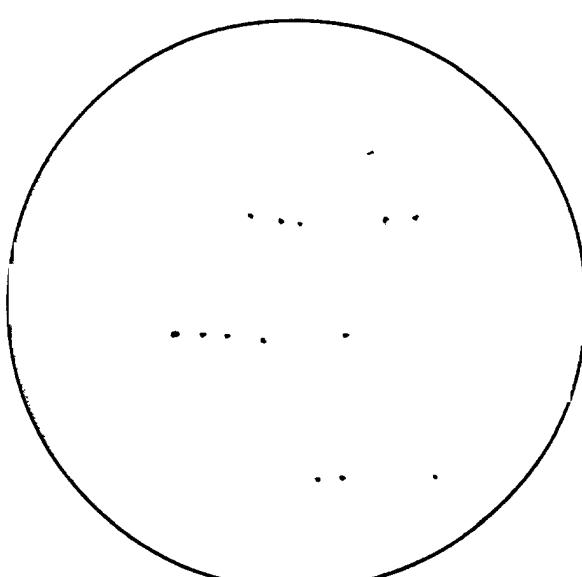


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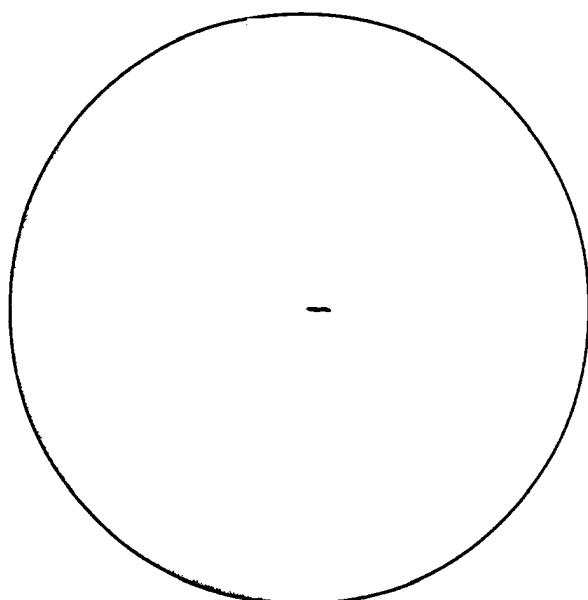


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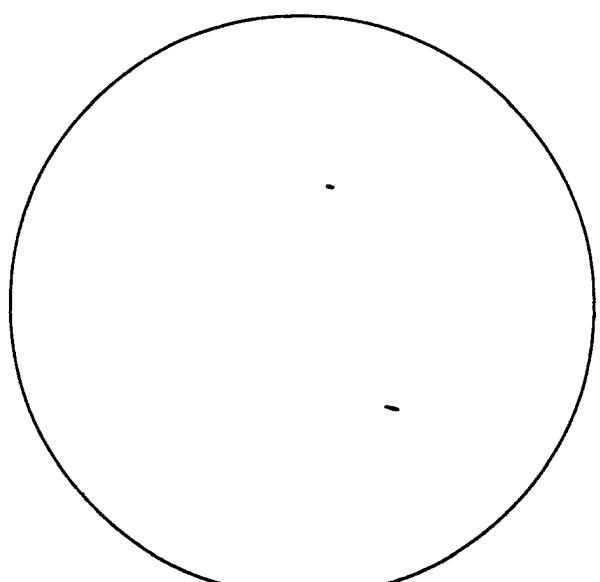
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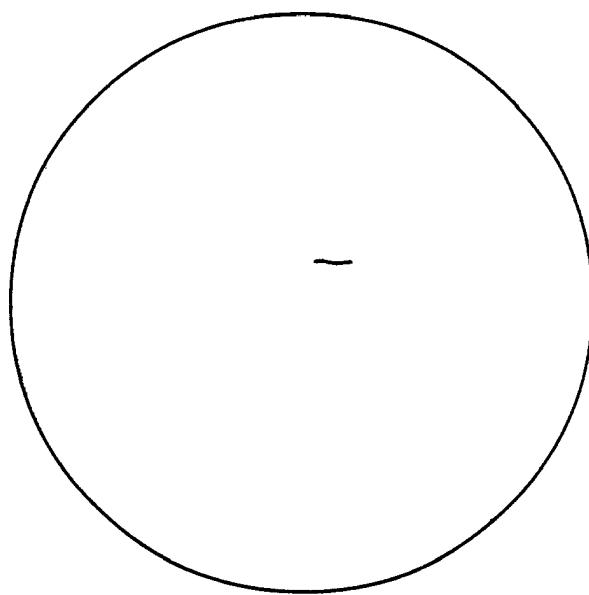


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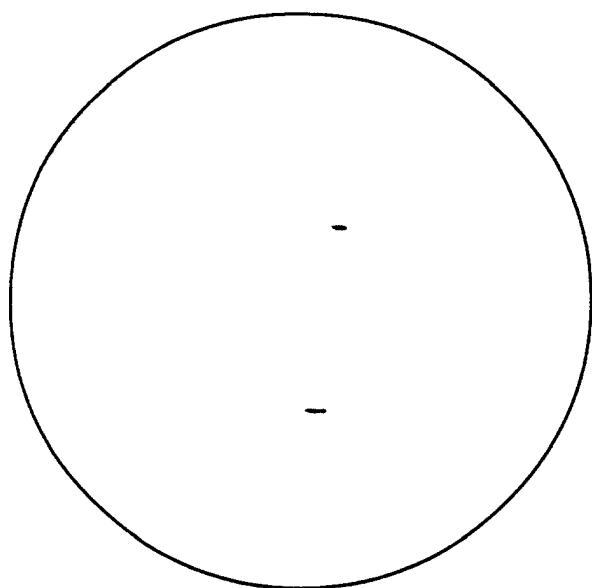


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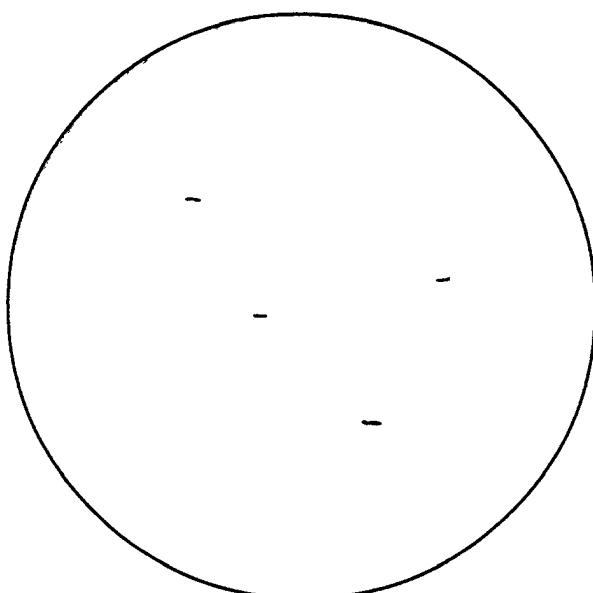
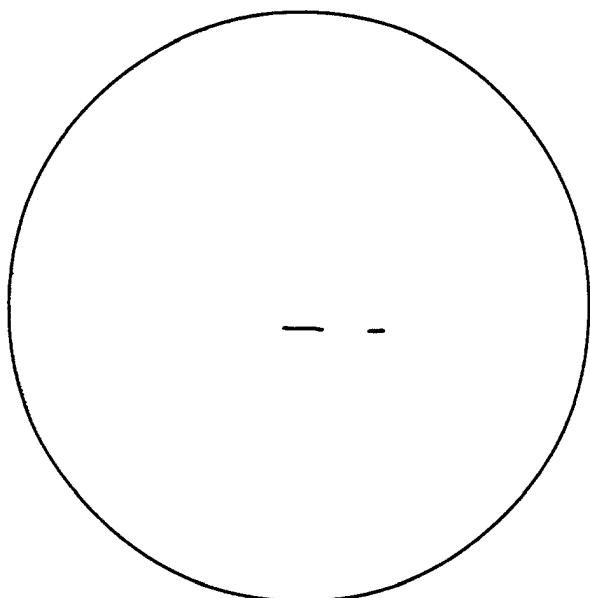


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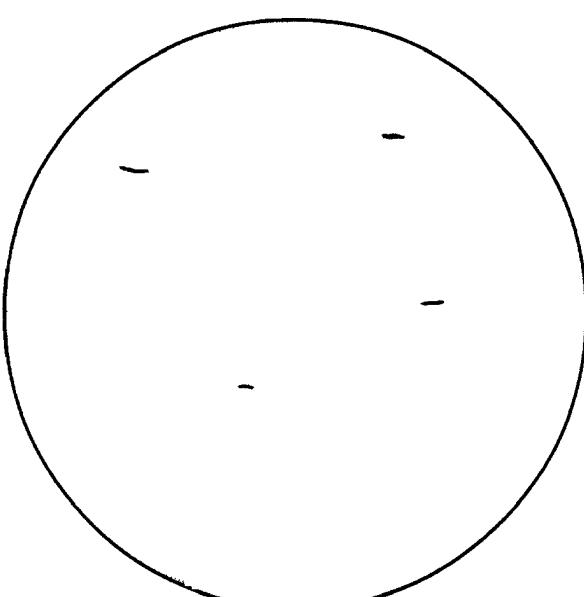
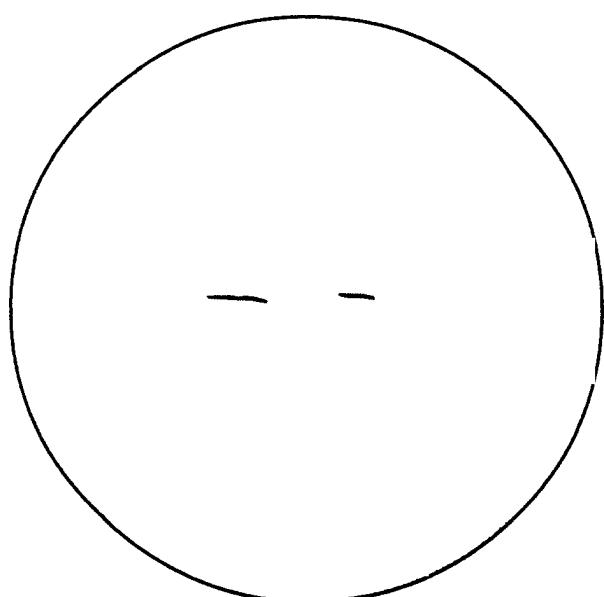
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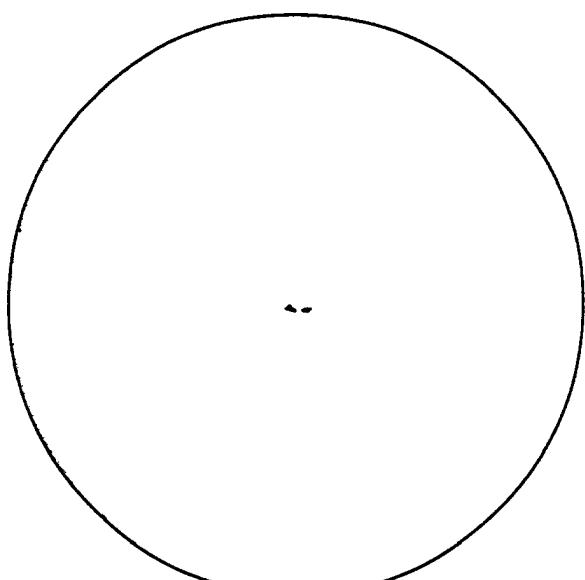
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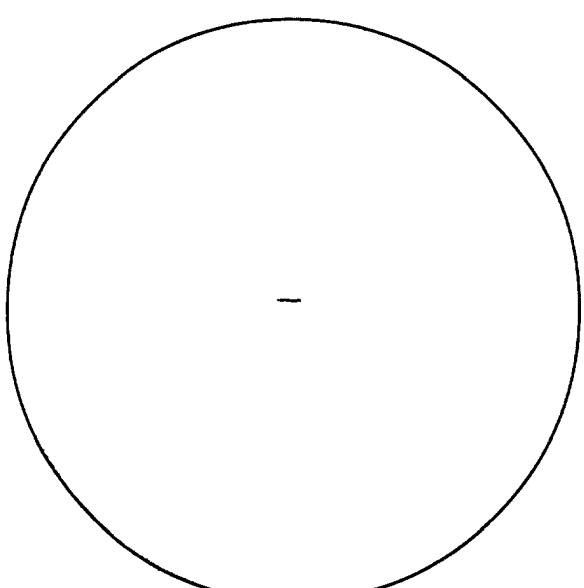
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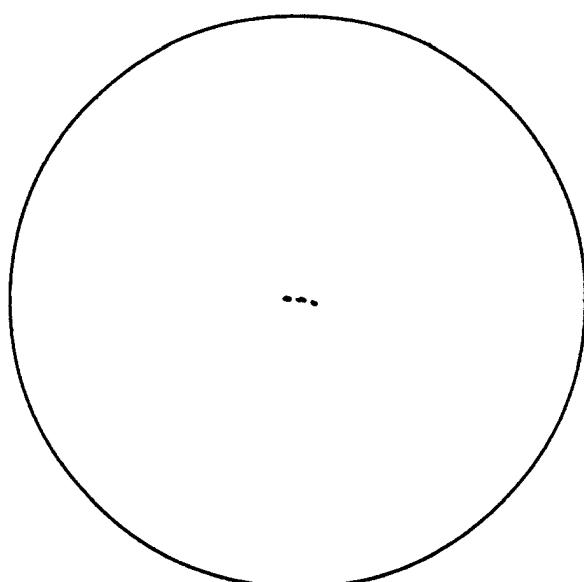


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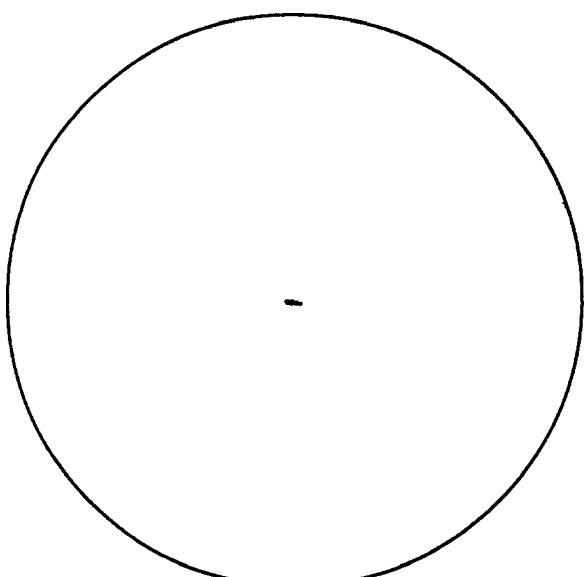


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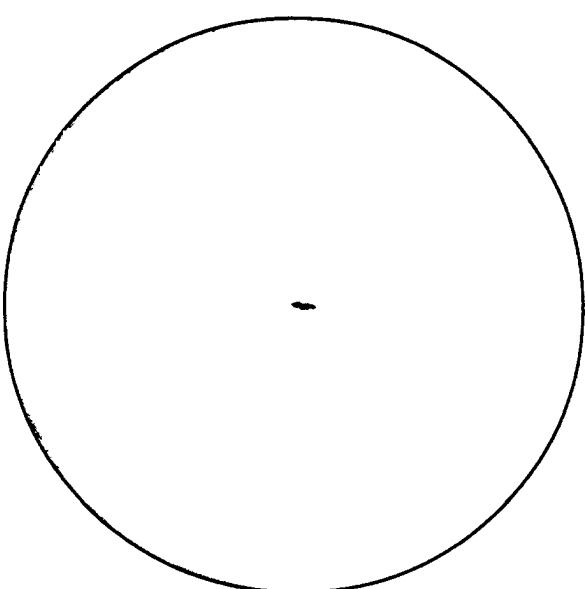
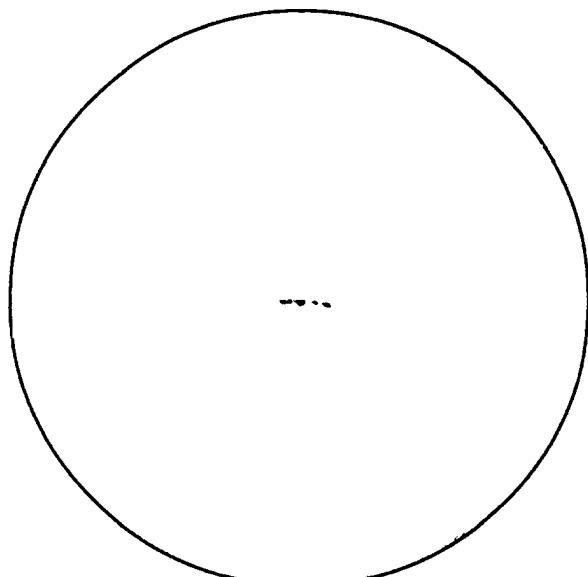


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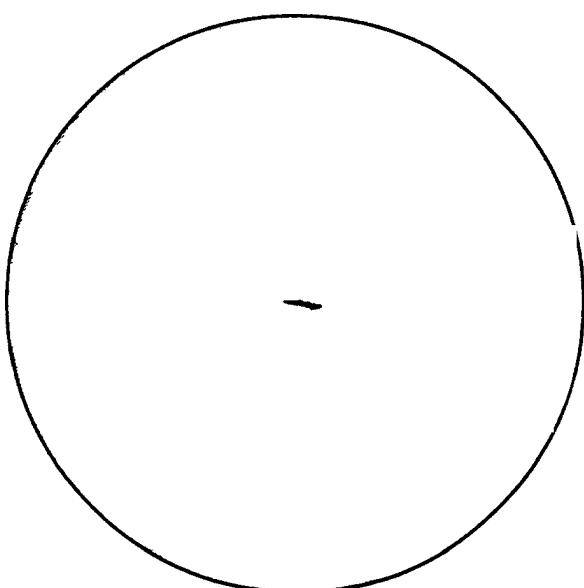
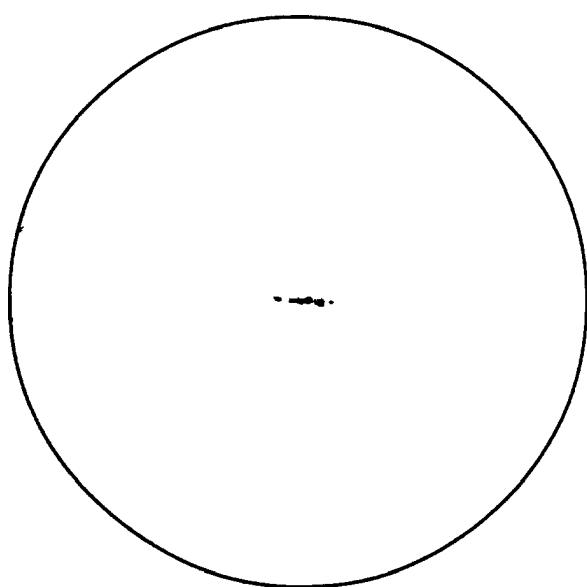


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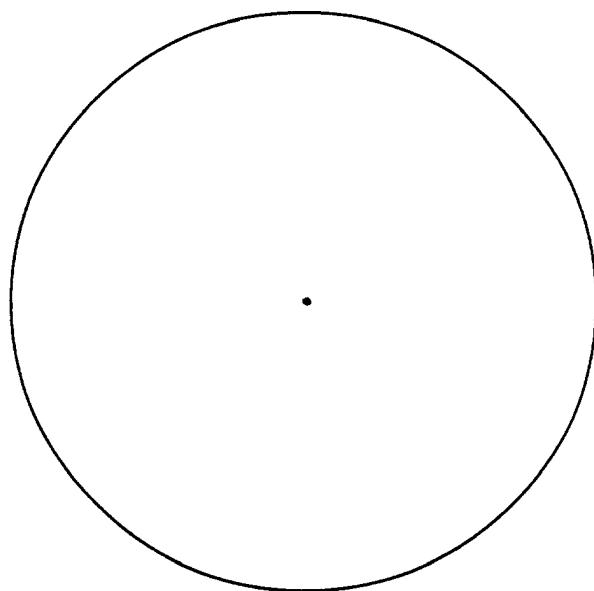


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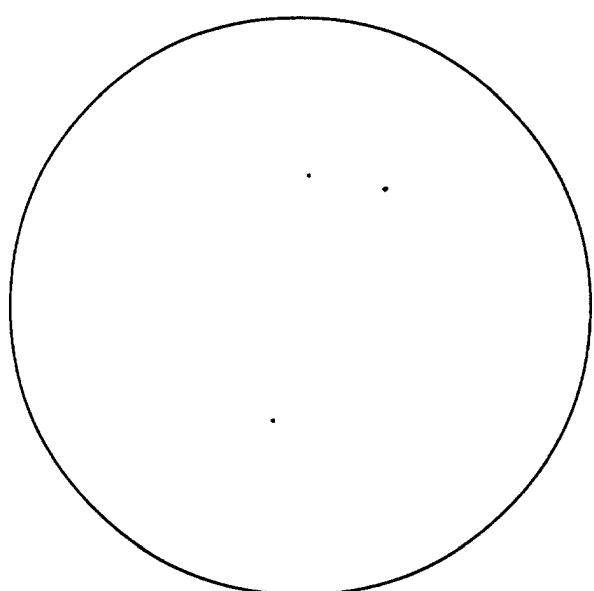
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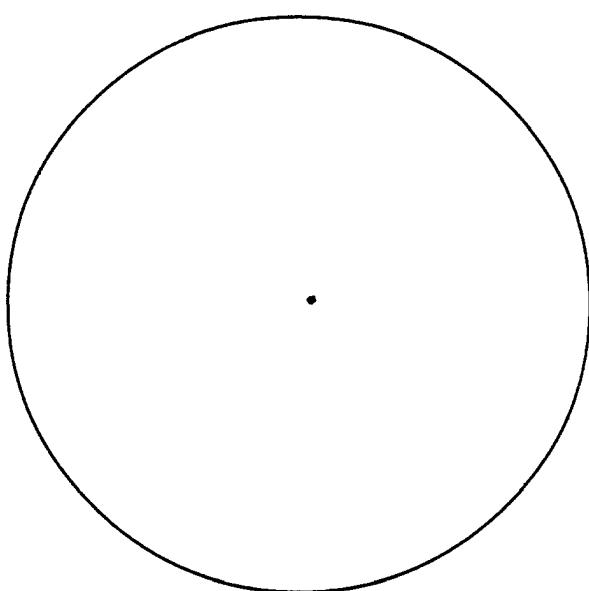


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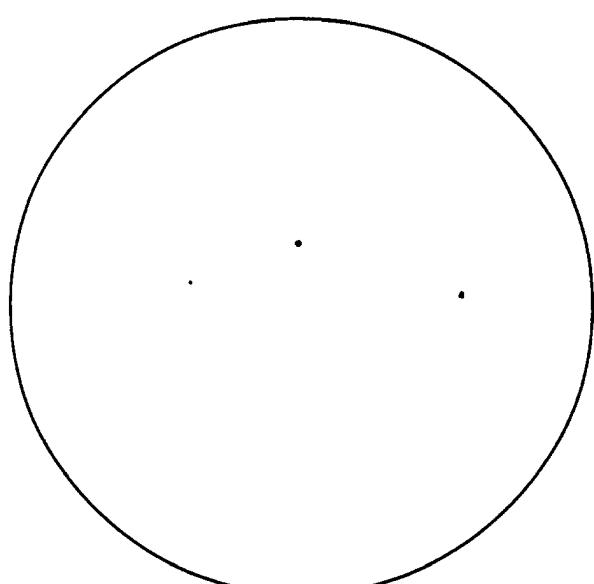


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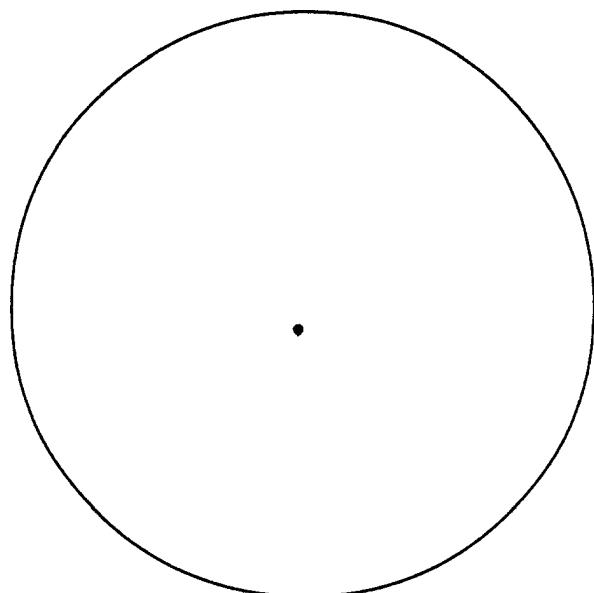
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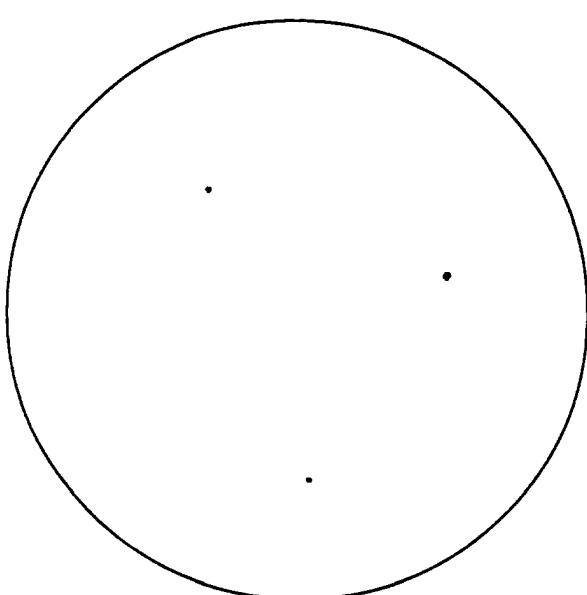
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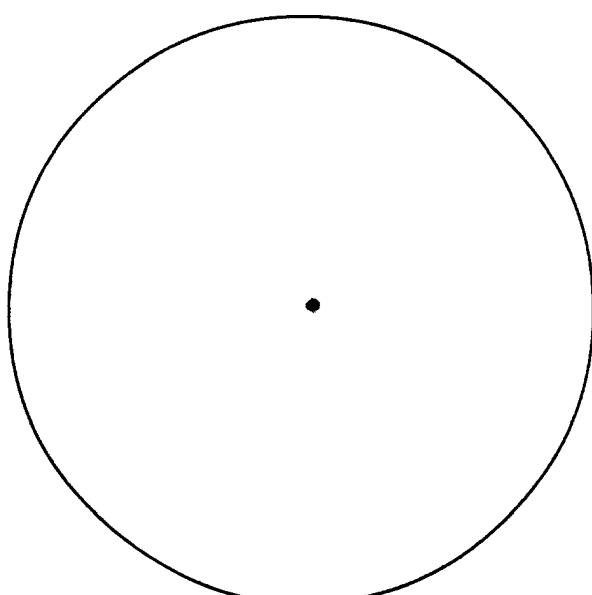


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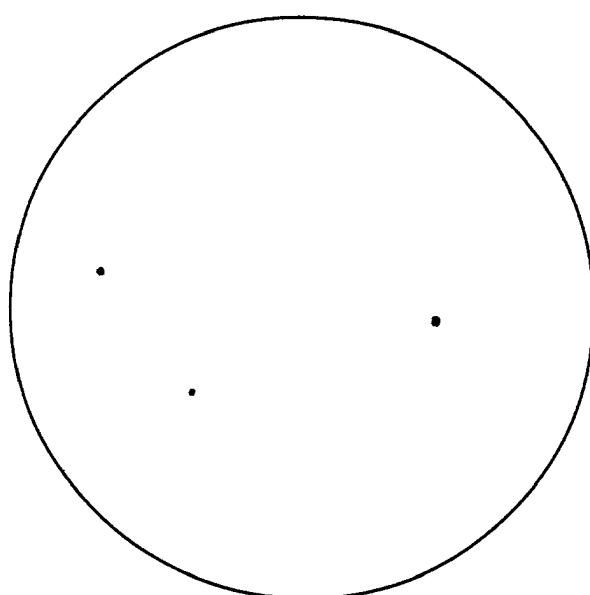


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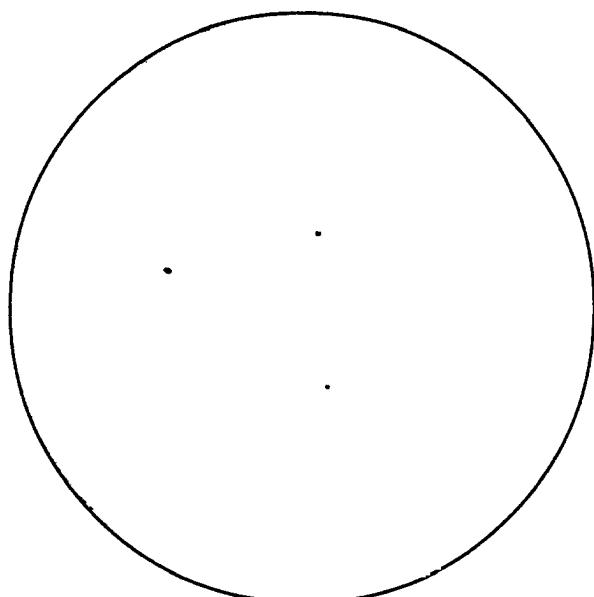
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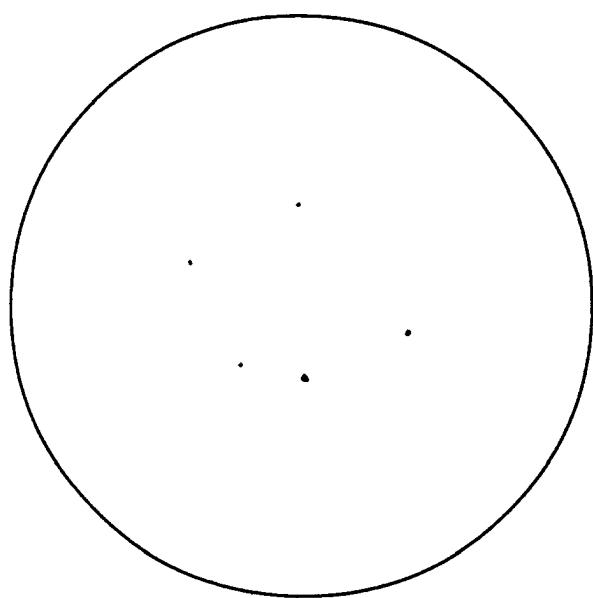
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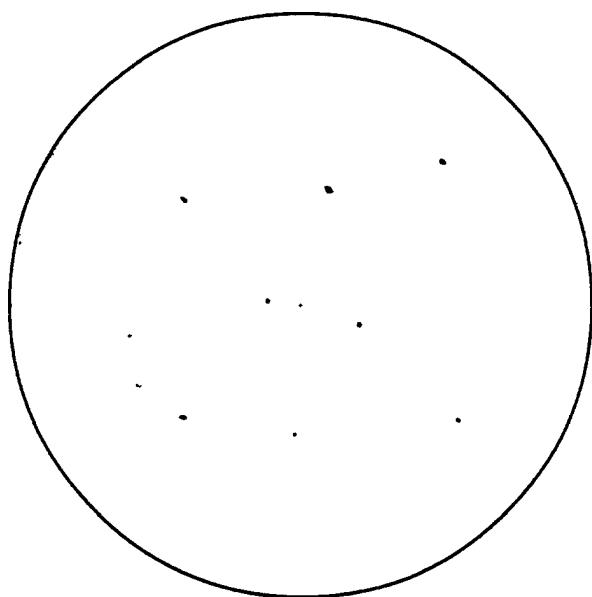
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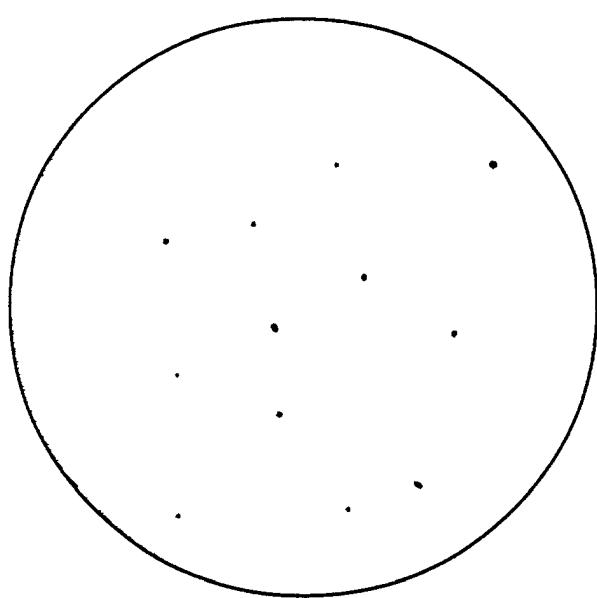
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