

21869-78

Threaded pipeline connections.
Union passage crosses.
Construction and dimensions

15795—70;
21869—76

20

1978 . N9 3379

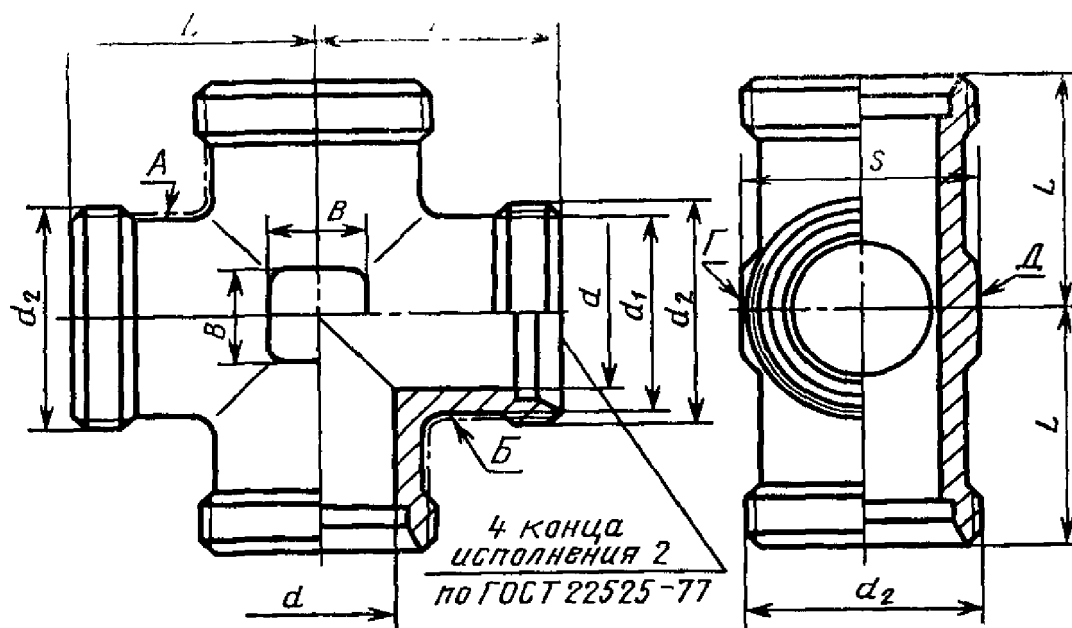
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01.01.90

1.

40°) 393 (120°).
2.

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ω																											
2			to		00	03		4^		4^	to	to	to	.	to		00	q³	4^	q³	4^		to	D			
g			to	to	03	£	to		03	4^		to	to	00	03	to		00	03	00	03						
tJ			to	to	03	£	to		03	4^		to	to	00	03	to		00	03	00	03						
ΔD_v^*			to	to	03	£	to		03	4^		to	to	00	03	to		00	03	00	03						
28,0	to	00		to		00	q³			q³		to	00	4^	to		“Δ	03	• >	q³	4		to	.			
00_01	<	8	to	to		-4				4	q³	£		to	03	8		*			00	03		ft.			
S	>	2	S	3:	2	3	g	g	g	3	3	3	3	3	5	g	MI	g	g	g	%	£		ft.			
^ £	- ^	00	X	4	to	to	00	03	£	to	to	to	to	to	to	00	6X1,5	*	to	to	X	00					
«« X	to	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X					
<	to	fv	U				to	to	to						to	to	to	to		-4				- %			
*-vl	to	to				to	CD	to	to	>	to				00									w 5			
q	^				*																	03	• -	CD			
	£		*3	to		<!	4^	N3		£	03	to	4^	←	• *	to	to				S			0)			
1252	§	to	to	00	03	MI	to	03		is	03	3	00	5	3)		eg	to	MI	00	S	1—	4*		1000 „ ,		

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, 2:

2—8 21869—78

3:

3—8 21869—78

3.

22525—77,

1.

4.

15763—75.

21.11.88 3741

01.07.89

: «
 »; «and dimensions».
 : 41 9300.
 : «1.
 -
 1
 24 °». 2.
 : 16 (16); 34 (34);
 ^ L'.
 : ± IT16 ±0,3;
 d. : 2—30,0 29,0; 3—5,0 4,0; 6,0
 5,0; 8,0 6,0; 10,0 7,0; 12,0 10,0; 15,0 13,0; 18,0 19,0;
 (, . 90)

(21869—78)

« 1000 » , ».
 15; 15 18; 17 25; 18 36; 25 48; 36 65; 47 : 12 33; 14
 217; 147 260; 198 400; 355 616; 476 810; 76 98; 90; 95 174; 126
 12,0 32,0 :

°	^	<i>d</i>	rfl	4»	(<i>L</i> , ±0,3)		S	1006 „ ,
12,0	15	11.0	19,0	22 1.5	28	10	19	145
32,0	35	29,0	40,0	45 2	45	15	41	652

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»,

(2 1989 .)

(10 04.10.96)

2280

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15763—91».

2.

: «

 D_y »

«

(

) $DN(D_y)$ »;

«

2) ».

: 14 (14);

 d_r

: 27 2 26 1,5 (27 2);

S.

: 7 9;

d.

:

1—2,5 3,0; 4,0 4,5;

2 — 7,0

8,0; 9,0

10,0; 11,0

12,0; 14,0

15,0; 18,0

19,0; 23,0 24,0; 29,0 30,0 (2);

3—3,0

4,0; 4,0

5,0; 5,0

7,0; 6,0

8,0; 7,0

10,0;

10,0 12,0; 13,0 16,0; 19,0 20,0; 22,0 25,0; 28,0 32,0;

«

1000

., ,

».

: «

»;

(

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—2: «2. d_x 3, 4 : ». «3. () — 15763—91, 3; — 22525—77, 2. 4. , , , , , — , 15763—91». (8 1998 .)