



22233-83

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22233-83

Extruded sections from aluminium alloys for
enclosure building structures.
General specifications

22233—76

18 1140

30 1983 . ® 136**01.01.84**

31 1915,

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1.1.2. : .

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©

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		> 50 > 80 >	3,5
		» 80	3,0
			2,0

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13616—78,
 13619—81,
 13623—80,
 13738—80,

13617—82,
 13620—81,
 13624—80,
 17575—81,

13618—81.
 13622—79,
 13737—80,
 17576—81

2.2.

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. 30	50 »	1,0	1,5
> 50 >	80 >	1,5	1
> 80 > 120 >		1,7	2,0
> 120 > 180 >		2,0	2,3
> 180 > 220 >		2,2	2,5
		3,2	—

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2.4.
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3.4.

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3.5.

3.5.1.

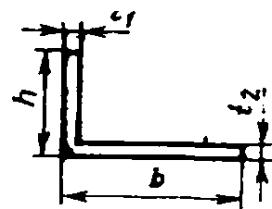
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, 0,03 .

3.5.2.
3.6.

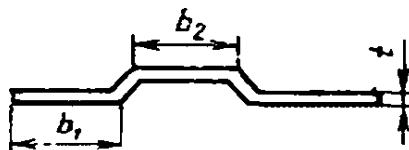
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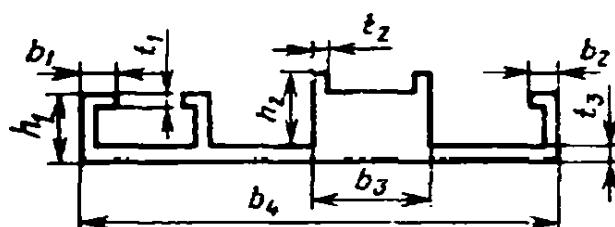
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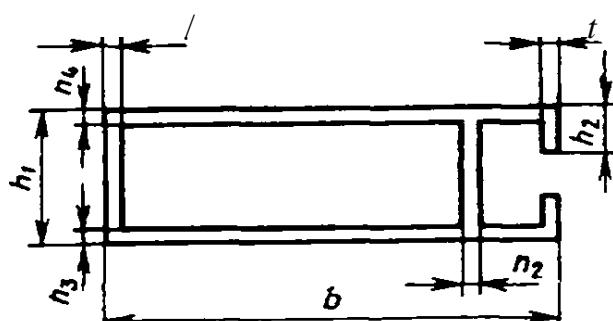
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Черт. 4



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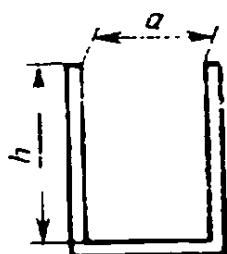
$t \rightarrow t_3$				$t \rightarrow t_1$	$t \rightarrow t_2$	$t \rightarrow t_4$
50	. 50 150	. 150	. 220	—	—	—
$b - b_{it} n_t \bar{n} <$						

. 1,5 1,5	. 3,0	$\pm 0,15$	—	$\pm 0,25$	$\pm 0,15$
> 3,0 »	6,0 >	$\pm 0,20$	$\pm 0,25$	$\pm 0,30$	$\pm 0,20$
> 6,0 > 12,0 >		$\pm 0,25$	$\pm 0,30$	$\pm 0,35$	$\pm 0,25$
> 12,0 > 25,0 >		$\pm 0,30$	$\pm 0,40$	$\pm 0,45$	$\pm 0,35$
> 25,0 » 50,0 >		$\pm 0,35$	3=0,50	$\pm 0,55$	$\pm 0,45$
> 50,0 > 75,0 >		$\pm 0,40$	$\pm 0,55$	$\pm 0,65$	$\pm 0,60$
» 75,0 >		—	—	—	$\pm 0,85$
> 100,0 > 150,0 >		—	—	—	$\pm 0,95$
> 150,0 > 200,0 >		—	—	—	$\pm 1,15$
> 200,0 > 220,0 >		—	—	—	$\pm 1,40$
					$\pm 1,70$

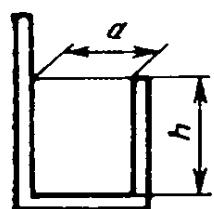
. 1,5 1,5	. 3,0	$\pm 0,10$	—	$\pm 0,20$	$\pm 0,10$
> 3,0 »	6,0 >	$\pm 0,15$	$\pm 0,20$	$\pm 0,25$	$\pm 0,15$
> 6,0 > 12,0 >		$\pm 0,20$	$\pm 0,25$	$\pm 0,30$	$\pm 0,20$
> 12,0 > 25,0 >		$\pm 0,25$	$\pm 0,30$	$\pm 0,35$	$\pm 0,25$
> 25,0 > 50,0 >		$\pm 0,30$	$\pm 0,35$	$\pm 0,40$	$\pm 0,30$
> 50,0 > 75,0 »		$\pm 0,35$	$\pm 0,40$	$\pm 0,45$	$\pm 0,40$
> SOJO > 75,0 »		—	—	—	$\pm 0,50$
> 75 » > 100,0 >		—	—	—	$\pm 0,65$
> 100,0 > 150,0 >		—	—	—	$\pm 0,85$
» 150,0 > 200,0 >		—	—	—	$\pm 1,10$
> 200,0 » 220,0 >		—	—	—	$\pm 1,30$

3.7.

(. 6—11) . 4.



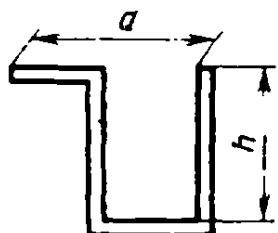
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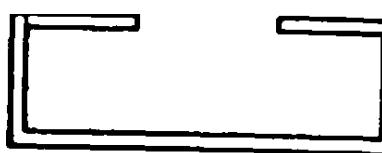
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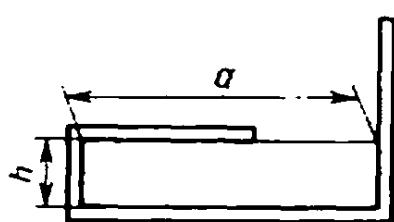
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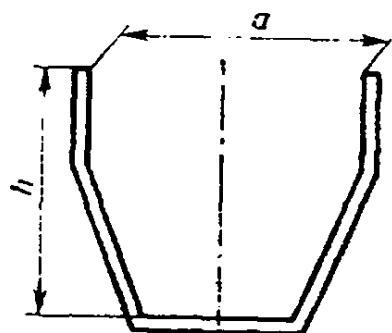
Черт. 8



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Черт. 10



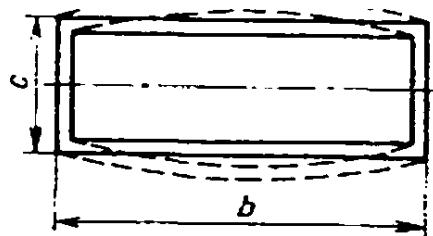
Черт. 11

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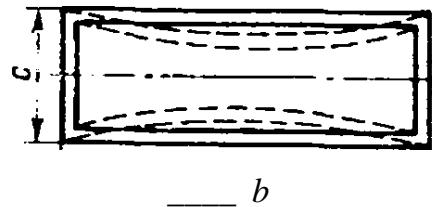
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. 6	12	6	$\pm 0,25$	$\pm 0,35$	$\pm 0,45$	$\pm 0,50$	—	—	—
$> 12 >$	$25 >$		$\pm 0,30$	$\pm 0,45$	$\pm 0,55$	$\pm 0,65$	$\pm 0,75$	$\pm 0,90$	—
$> 25 >$	$50 >$		$\pm 0,60$	$\pm 0,65$	$\pm 0,75$	$\pm 0,90$	$\pm 1,00$	$\pm 1,30$	$\pm 1,60$
$> 50 >$	$75 >$		$\pm 0,70$	$\pm 0,80$	$\pm 0,90$	$\pm 1,10$	$\pm 1,20$	$\pm 1,60$	$\pm 1,85$
$> 75 > 100 >$			$\pm 0,80$	$\pm 0,95$	$\pm 1,10$	$\pm 1,30$	$\pm 1,60$	$\pm 1,90$	$\pm 2,10$
$> 100 > 150 >$			$\pm 1,00$	$\pm 1,10$	$\pm 1,20$	$\pm 1,50$	$\pm 1,80$	$\pm 2,20$	$\pm 2,60$
> 150			$\pm 1,20$	$\pm 1,35$	$\pm 1,60$	$-1,90$	$\pm 2,20$	$\pm 2,50$	$\pm 3,00$
			$\pm 1,50$	$\pm 1,70$	$\pm 1,95$	$\pm 2,10$	$\pm 2,60$	$\pm 3,00$	—

6	12	6	4-0,20	$\pm 0,25$	$\pm 0,35$	$\pm 0,40$	—	—	—
$> 12 >$	$25 >$		$\pm 0,25$	$\pm 0,35$	$\pm 0,40$	$\pm 0,50$	$\pm 0,65$	$\pm 0,70$	—
$> 25 >$	$50 >$		$\pm 0,45$	$\pm 0,50$	$\pm 0,55$	$\pm 0,70$	$\pm 0,75$	$\pm 1,00$	$\pm 1,40$
$> 50 >$	$75 >$		$\pm 0,55$	4-0,60	$\pm 0,70$	$\pm 0,85$	$\pm 0,90$	$\pm 1,20$	$\pm 1,55$
$> 75 > 100 >$			$\pm 0,60$	$\pm 0,75$	$\pm 0,80$	$\pm 1,00$	$\pm 1,20$	$\pm 1,40$	$\pm 1,70$
$> 100 > 150 >$			$\pm 0,75$	$\pm 0,80$	$\pm 0,90$	$\pm 1,15$	$\pm 1,40$	$\pm 1,70$	$\pm 2,20$
> 150			$\pm 0,80$	$\pm 1,00$	$\pm 1,20$	$\pm 1,50$	$\pm 1,70$	$\pm 1,90$	$\pm 2,50$
			$\pm 1,20$	$\pm 1,30$	$\pm 1,50$	$\pm 1,65$	$\pm 2,00$	$\pm 2,25$	—

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» 30 »	50 >	±0,35	±0,40	±0,45
> 50 >	75 >	±0,50	±0,60	±0,70
		-t0,70	±0,75	±0,85
		±0,85	±0,90	±1,00
		±1 >	±1,10	±1,20
		±1,20	±1,30	±1,45
				1,75

. 6	6	. .		
> 12 >	30 >	±0,20	±0,25	±0 5
> 30 >	50 >	±0,30	±0,35	±0,45
> 50 >	75 >	±0,40	±0,50	±0,50
		±0,50	±0,65	±0,70
		±0,70	±0,75	±0,85
		±0,80	±0,90	±1,10
		±1,00	±1,20	±1,30
				±1,60

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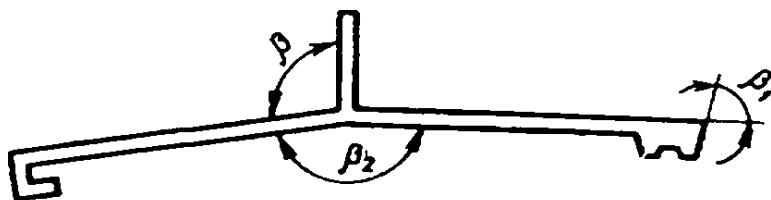
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Черт. 15

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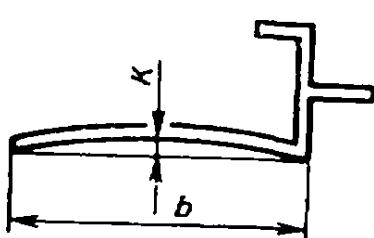
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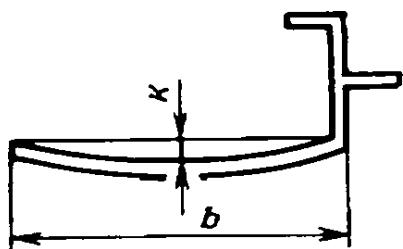
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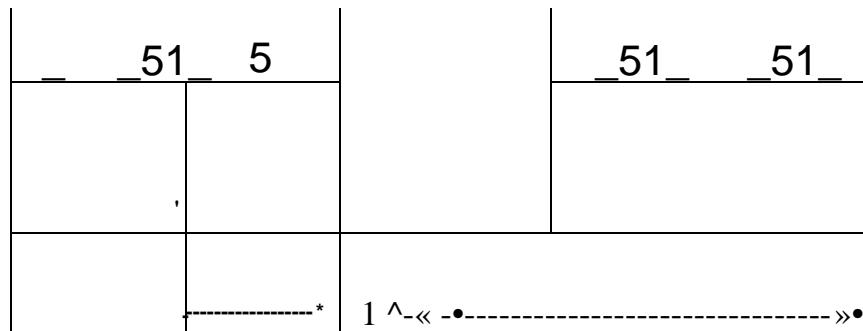
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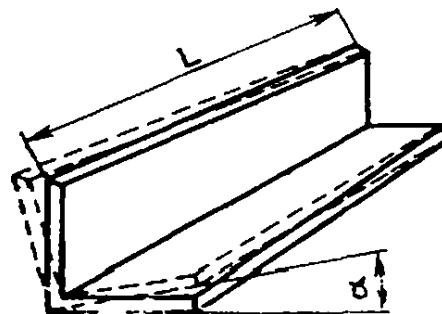
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	200	1,5	0,5
			1,0

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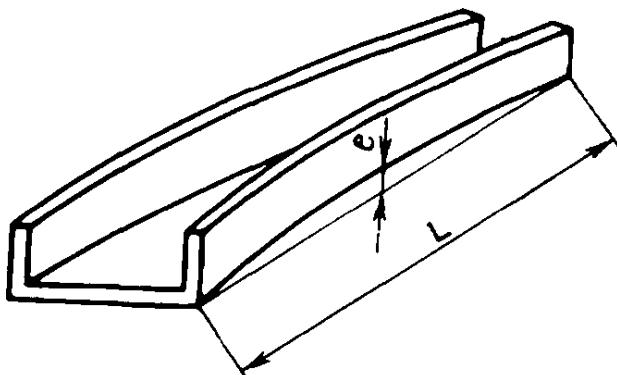


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30 .	2,0°	2,0 »	1,5	1,5° »
. 30 .	2,0°	2,° , » » >	1,5	1,5° XL, >> »
50 .	7,0°	, » >	4,0°	
> 50 .	2,0	2,° , >	1,0	1,0® , >> >
100 .	6,0°	, >	3,0°	
» 100 .	1,0°	1,0° , >>	1,0	1,0° £, >> >
150 .	4		2,0°	
> 150 .	1,0°	1,0® Xt, >>	0,5	0,5° £ » >
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Черт. 21

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3.20. (. 3.6—3.8, 3.10—3.14, 3.16).

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31	-		78(8)		16
31	-		127(13)	69(7)	13
	>		196(20)	147(15)	8
31 4	.		108(11)	59(6)	15
31 5	.		157(16)	118(12)	8
1915	-				
30—35	12	.	314(32)	196(20)	10

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(27 / ²);		265	
	167	(17 / ²);	
	10 %.		

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6507—78

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4126—82.

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5378—66

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8026—75

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(. 6.6, 6.8)

882—75

166—80.

6.10.

7502—80

427—75.

6.11.
3749—77

427—75.

6.12.

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