

24087-80

**Cross passage tube connections with cut ring.  
Construction and basic dimensions**

15777-70  
21851-76

1980 . 1588

8

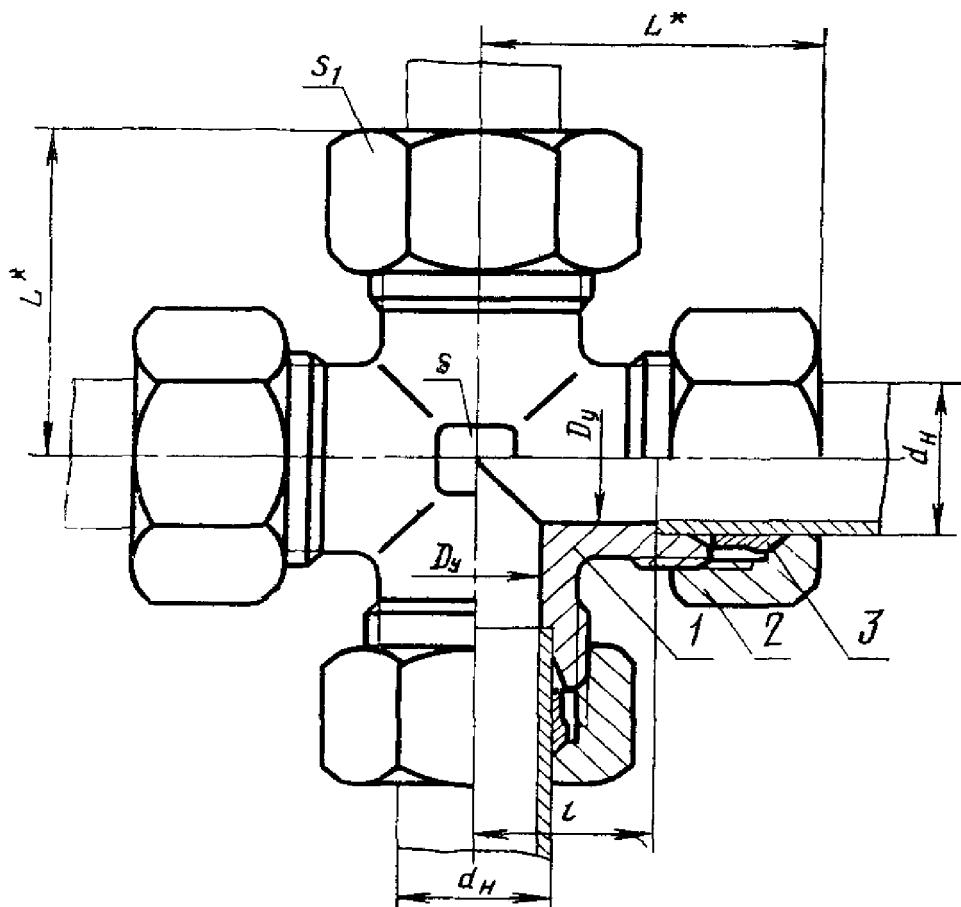
01.07 1981 .  
01.07 1991 .

1-

, 233 ( -

40° ) 393 ( 120° ).

2.



\* Размер для справок.

1—крестовина по ГОСТ 21869-78; 2—накидная гайка по ГОСТ 23353-78; 3—врезающееся кольцо по ГОСТ 23354-78

	D	L	1	"		1000 ,	
				S	St		
1	4	2,5	21	11,0	7	10	36
	5	3,0	22	9,5	9	12	43
	6	4,0					46
	8	6,0	23	11,5	12	14	54
2	6	4,0	27	12,0			64
	8	6,0	29	14,0		17	96
	10	8,0	31	15,0	14	19	126
	12	10,0	33	17,0	17	22	170
	16	12,0	38	20,5	24	30	347
	18	15,0	40	23,5		32	401
	22	20,0	45	27,5		36	527
	28	25,0	49	30,5	36	41	637
	34	32,0	58	34,5	41	50	1058
	42	40,0	64	40,0	50	60	1540
3	6	3,0	31	16,0	12	17	140
	8	4,0	32	17,0	14	19	195
	10	5,0	35	17,5	17	22	217
	12	6,0	39	21,5		24	294
	14	8,0	42	22,0	19	27	380
	16	10,0	45	24,5	24	30	491
	20	12,0	50	26,5	27	36	741
	25	15,0	55	30,0	36	46	1420
	30	20,0	64	35,5	41	50	1780
	38	25,0	74	41,0	50	60	2720

L

1  $d_H = 6$  :

1—6 24087—80

3.

22525—77,

1.

4.

,

,

—

, 15763—75.

26.10.89 3203

01.07.90

«and basic dimensions».

: « ».

1

: «1. : 1 41 9300.

2.

( 2)

24°».

: rf<sub>H</sub> D<sub>H</sub> : 12,0 32,0

	* D	D	L	1	" "		1000 ., ,
					s	St	
2	15	12,0	38	21,0	19	27	354
	(16)			20,5	24	30	422
	(34)	32,0	58	34,5	41	50	1319
	35						1324

62, 64      «      1000      36      33 , 54  
 839, 1540      85, 96      120, 126      155, 170      213, 401      492, 527      640, 637  
 762, 1780      1784, 2720      1874, 195      166, 217      240, 294      284, 380      412, 741  
 2725;

— 2: «2.

».

( 2 1990 .)