

24091-80

**Dead tube connections.
Construction and basic dimensions**

15781—70
21855—76

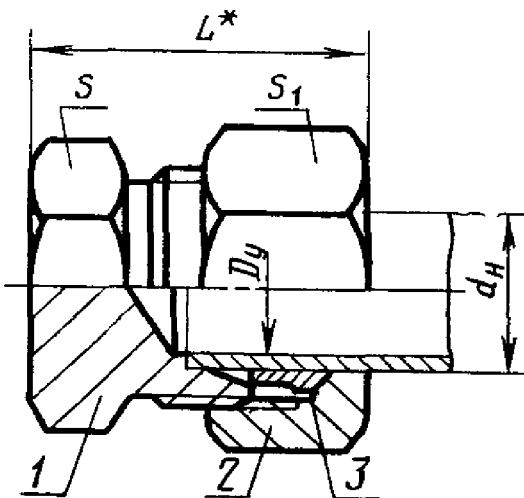
1980 . 1589

8

01.07 1981 .
01.07 1991 .

1.

, 233 (40°)

393 (120°).
2.

*

1—

21873—78;
23353—78;

3—

23354—78

	<i>d</i>	°	<i>L</i>	"	"	1000	,
				S	Si		
1	4	2,5	17	9	10	19	
	5	3,0	18	12	12	23	
	6	4,0				24	
	!	6,0	20		14	28	
2	6	4,0	22			30	
	8	6,0	23	14	17	45	
	10	8,0	2	17	19	55	
	12	10,0	26	19	22	80	
	16	12,0	30	24	30	145	
	18	15,0	32	27	32	175	
	22	20,0		32	36	230	
	28	25,0		41	41	320	
	34	32,0	39	46	50	545	
	42	40,0	4)	55	60	720	
3	6	3,0	26	14	17	40	
	8	4,0	28	17	19	55	
	10	5,0	30	19	22	80	
	12	6,0	33	22	24	85	
	14	8,0	36	23	27	135	
	16	10,0		27	30	150	
	20	,		32	36	245	
	25	15,0	46	41	46	435	
	30	20,0	50	46	50	560	
		25,0	56	55	60	845	

L

1 $d_a = 8$:

1—8 24091—80

3.

22525—77,

1.

4.

,

,

,

15763—75.

1

24091—80

26.10.89 3203

01.07.90

«and basic dimensions».

: «

»,

1

: «1.

41 9300.

2.

24°».

: Du;

(2)

12,0 32,0

:

(

. . 152)

(

24091-80)

	D	D	L	« * Si		1000 ,, ,
2	15	12,0	30	22	27	101
	(16)			24	30	
	(34)	32,0	39	46	50	416
	35					403

« 1000 ., , ». : 19 10, 23
 15, 24 15, 28 19, 30 24, 45 34, 55 45, 80 62, 175 139,
 230 195, 320 270, 720 626, 40 41, 55 57, 80 74, 85 96, 135
 134, 245 244, 560 564:

— 2: «2.

(31990)