

24092-80

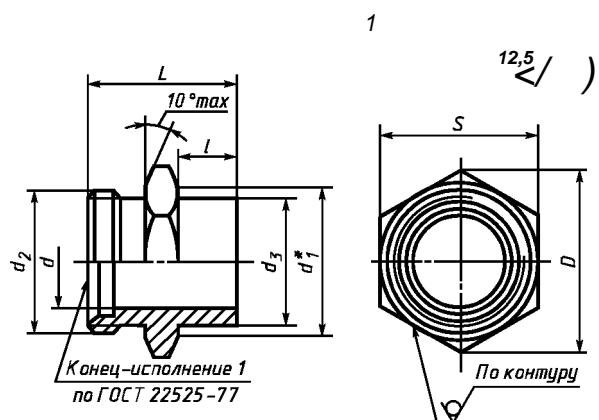
24092-80

Threaded tube connections. Passage unions for welding.
Construction

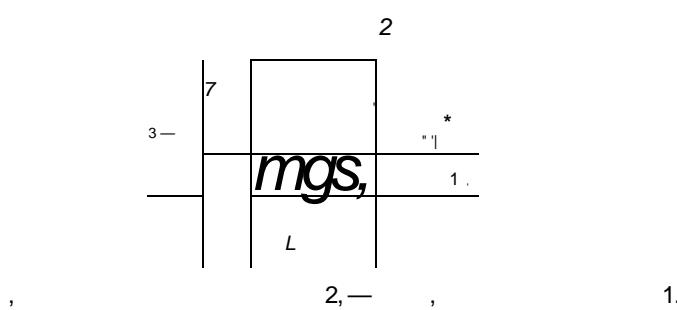
MKC 23.040.60
41 9300

01.07.81

1. 24° () 1)
 (2). , , . 2, 3 5.
 15763. (2, 3).
 2. (1) (2)



* $d_1 = (0,9-0,95) S$.



©
, 1980
2004

	D_H	() DN	d	d_2	d_3		D	1		L		S	1000				
					1	2		$\pm 0,2$									
					1	2		1	2	1	2		1	2			
2	4	4	12	1,5	6	10	13,8	6	7	20	21	12	15,0				
	8	6	14	1,5	8	12	16,2		21	23	14	17	20,0				
	10	8	16	1,5	10	14	19,6		8	25	17	24	31,0				
	12	10	18	1,5	12	16	21,9				19	31	38,0				
	15	12	12	22	1,5	15	19	8	27	29	24	49	52,5				
	(16)			24	1,5	16			26,5		24	57	70,0				
	18	15	15	26	1,5 (27 2)	18	22		29	31	27	78	91,0				
	22	20	19	30	2	22	27	10	34	36	32	102	121,0				
	28	25	24	36	2	28	32		36	38	41	152	170,0				
	(34)	32	30	45	2	34	40		38	43	46	250	260,0				
	35			35		35			39		46	230	250,0				
	42	40	36	52	2	42	46		16	41	46	55	340				
3	6	3	4	14	1,5	6	11	16,2	6	7	23	26	14	25,0			
	8	4	5	16	1,5	8	13	19,6		24	28	17	31	36,0			
	10	5	7	18	1,5	10	15	21,9		27	30	19	44	53,0			
	12	6	8	20	1,5	12	17	25,4			32	22	55	69,0			
	(14)	8	10	22	1,5	14	19	27,7	10	31	35	24	70	79,0			
	16	10	12	24	1,5	16	21	31,2		34		27	85	97,0			
	20	12	16	30	2	20	26	36,9		12	38	40	32	177,0			
	25	15	20	36	2	25	31	47,3			43	44	41	250,0			
	30	20	25	42	2	30	36	53,1			45	49	46	360			
	38	25	32	52	2	38	44	63,5	10	16	48	54	55	610			

1.

2.

2

1

 $Z_{JH} = 8$:

2-1-8 24092-80

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2:

2-2-8 24092-80

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3

1:

3-1-8 24092-80

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2:

3-2-8 24092-80.

(

, . 1, 2, 3).

. 3 24092-80

3. — 16037.
4. — ()
— 15763, 3;
22525, 2.
5. , ,
— 15763.
4; 5. (, . 3).

1.

2.

08.04.80 1589

3
(10 04.10.96)

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3.

4.

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15763-91 16037-80 22525-77	1; 4; 5 3 2; 4

5. 7-95
, (11-95)

6. (2003 .) 1, 2, 3, 1984 .,
1988 ., 1998 .(3-85, 2-89, 8-98)

02354 14.07.2000. 19.12.2003. 06.01.2004. 0,47. - 0,35.
267 88. 19.

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http://www.standards.ru e-mail: mfo@standards.ru

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