



24648—90

(728 — 88)

<9*

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«

24648—90Pig iron for castings. Sampling and making the
specimens for mechanical testing

(CT 728—88)

0 41

01.07.92**01.07.97**

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1.

1.1.

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1.2.

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1.3.

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2.

2.1.

(30"~*)

40

2.2.

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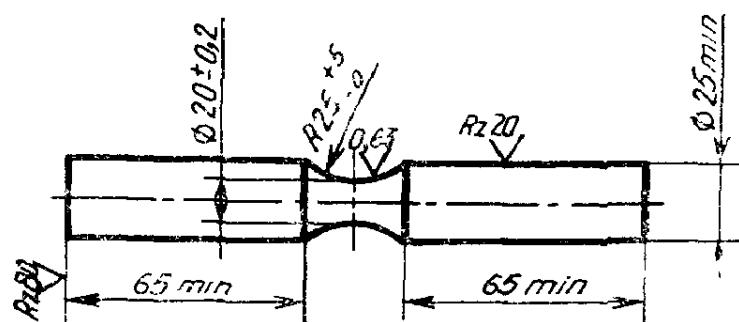
2.3.

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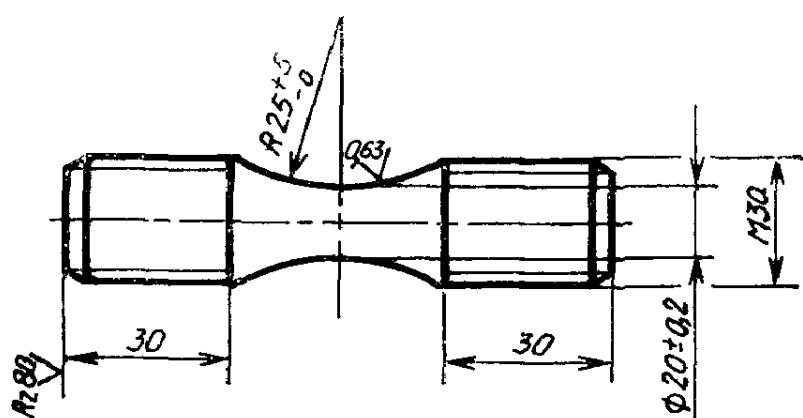
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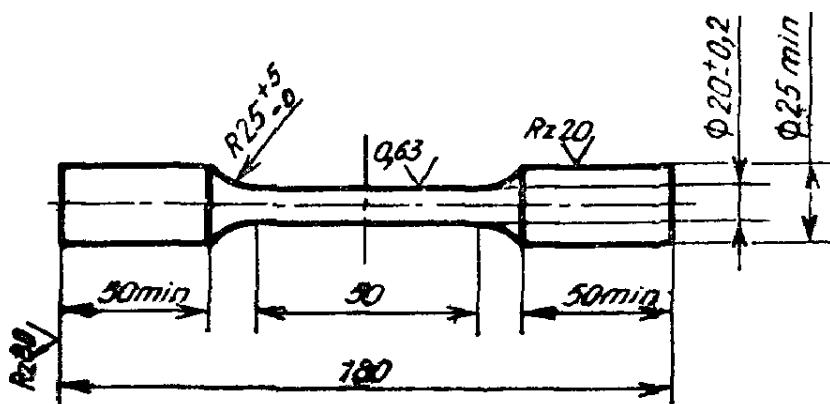
, 1990



1



Черт. 2



Черт. 3

2.4.

2.5.

500° (

35

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2.6.

200

20

1.

2.7.

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1497.

2 8.

35

9012.

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2.

III IV

40 —
 || V-
 80 —

I, ,

U-

III IV ; U- V-

III IV

50

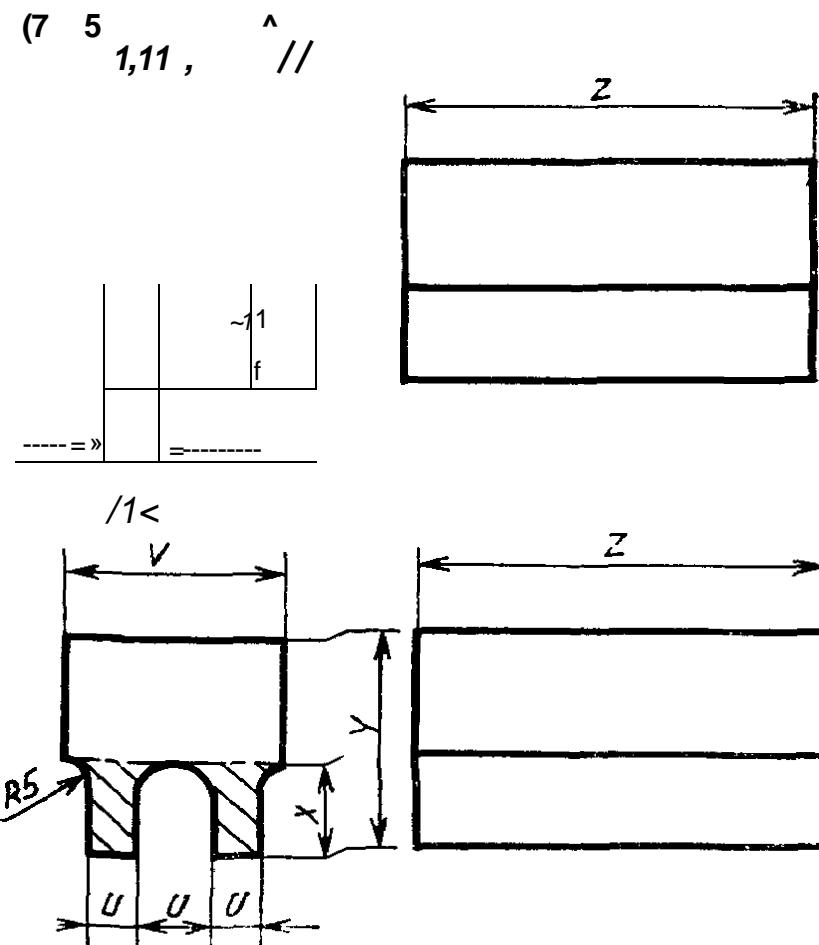
3.2.

3 3

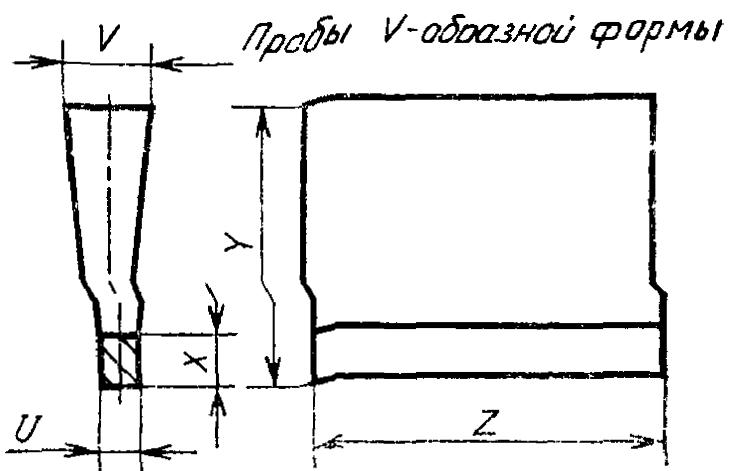
500°

3 4.

2*



Черт. 4



Черт. 5

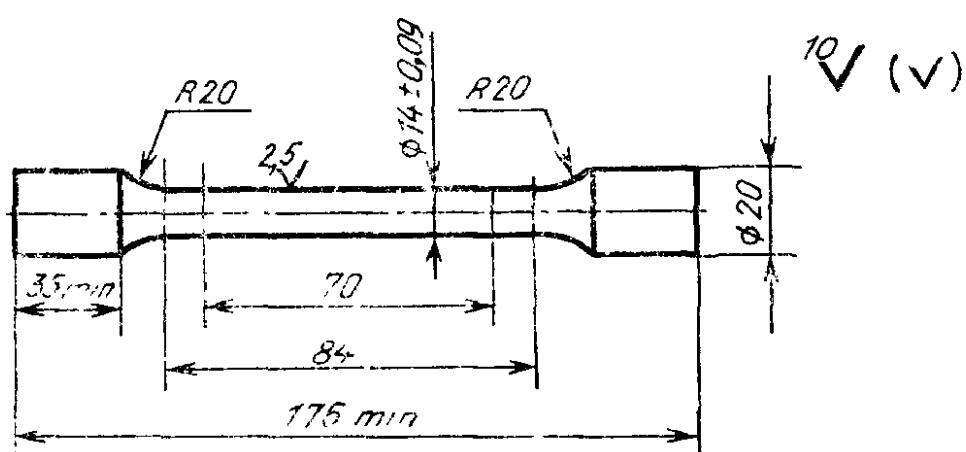
	I	J			IV
V	12,5	25	25	50	75
X*	40	55	90	90	125
X*	30	40	40	60	65
2	80		100	150	165

2

	II			IV
V	12,5	25	50	75
X*	40	55	100	125
X*	25	40	50	65
2	135	145	150	175

3.5.

2.



6

3.6.

6.

6

24648—90

1497.

3.7.

9012.

3.8.

V-

9454.

4.

4.1.

9, 12 15

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J6

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Lf

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			1	R	D 1	L lt
		= 3d _Q				
8		25	28	10	12	35
9		27	30	6	13	40
12	±0,7	36	40	8	16	50
15		45	50	8	19	60
16		50	56	10	20	60

4.2.

0,1

0,2

4.3.

4.4.

4.5.

4.6.

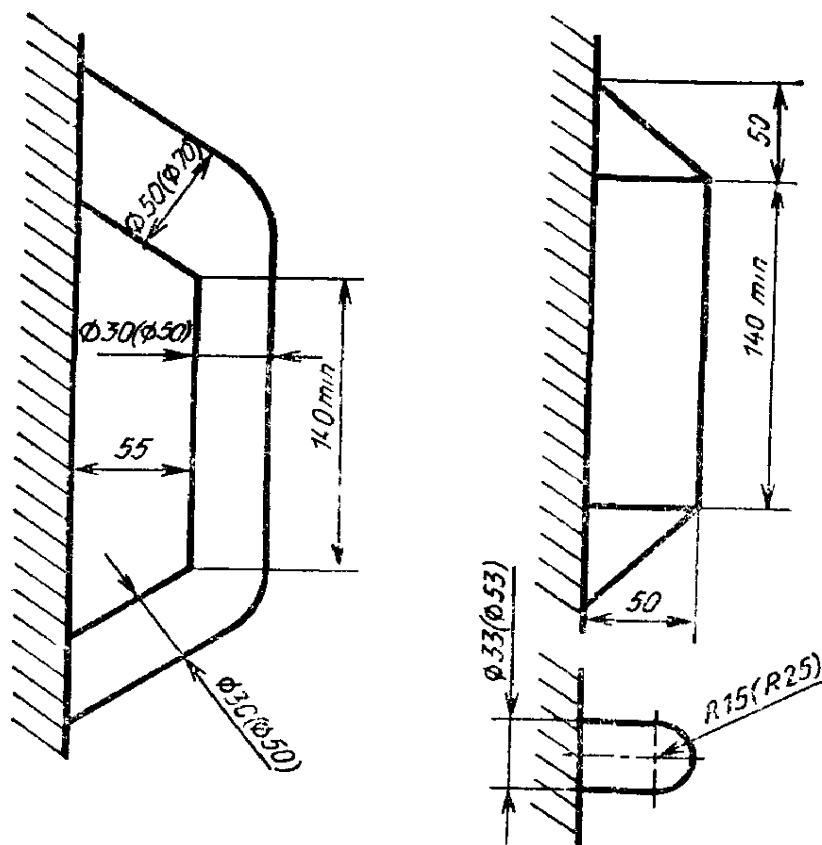
4

9012.

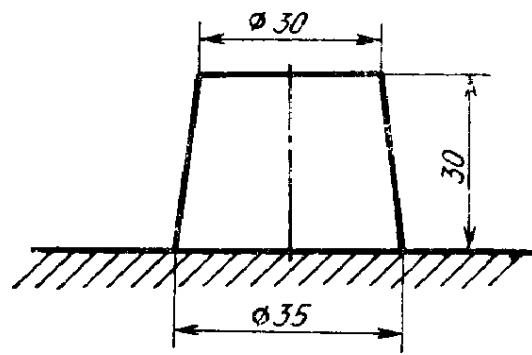
5.

5.1.

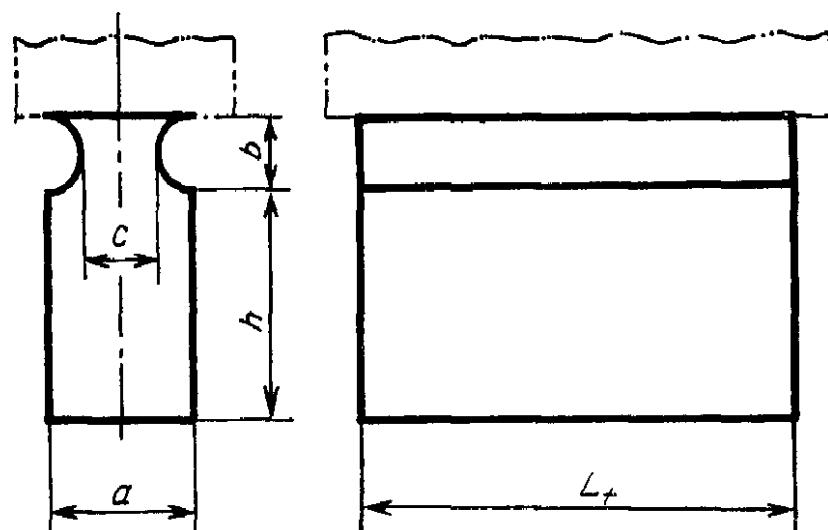
5.2.



8



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	30 .60	60 200	.	40 70	30 52,5	20 35	40 70	60 105	.	180 180

L : &=0,75 ; =0,5 .
 2. I/ 155 .
 3. 9.

. 10 **24648—90**

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2.

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24.07.90 2250

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1995 ..
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4.

728—88

5.

185—88, **1083—76,** **2892—73,** **5922—81**

6.

24648—81

7.

,	,
1497—84 90.12—59 9454—78	2.7; 3.6 2.8; 3.7; 4.6 38

10000 **27 08 90** . **23 1190 0,75** . . **0,75** . . **0,50** . **10**
« » « » , 123557, , 6 , 2248 .. 3