



**24833-81
(1009-78)**

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16 1981 . 2950

24833-81**(
1009-78)**

Plain bearing bushes made from sintered material.
Types and basic dimensions

418216

16

1981 , 2950

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c 01.01 1982 r.
01.01 1987 ?

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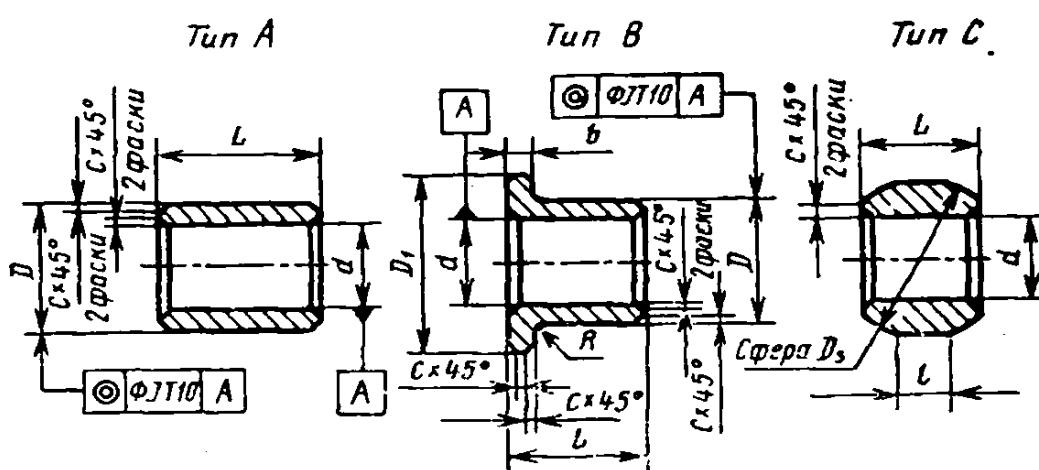
2.

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3.

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©

, 1981

	<i>D</i>		&			
	1	2	1	2	3	4
1,0	3	—	1	2	—	—
1,5	4	—	1	2	—	—
2,0	5	—	2	3	—	—
2,5	6	—	2	3	—	—
3,0	6	5	3	4	—	—
4,0	8	7	3	4	6	—
5,0	9	8	4	5	8	—
6,0	10	9	4	6	10	—
7,0	11	10	5	8	10	—
8,0	12	11	6	8	12	—
9,0	14	12	6	10	14	—
10,0	16	14	8	10	16	—
12,0	18	16	8	12	20	—
14,0	20	18	10	14	20	—
15,0	21	19	10	15	25	—
16,0	22	20	12	16	25	—
18,0	24	22	12	18	30	—
20,0	26	25	15	20	25	30
22,0	28	27	15	20	25	30
25,0	32	30	20	25	30	35
28,0	36	33	20	25	30	40
30,0	38	35	20	25	30	40
32,0	40	3.3	20	25	30	40
(34,0)	42	40	25	35	40	—
35,0	45	41	25	35	40	50
38,0	48	44	25	35	45	(55)
40,0	50	46	30	40	50	(60)
42,0	52	48	30	40	50	(60)
45,0	55	51	35	45	(55)	(65)
48,0	58	55	35	50	(70)	—
50,0	60	58	35	50	(70)	—
(53,0)	63	60	40	50	(70)	—
55,0	65	63	40	(55)	(70)	—
60,0	72	68	50	(60)	(70)	—

1.
2.
d>20 . , ,

L 4-

D 2-

<i>d</i>	<i>D</i>	,	<i>L</i>				*
			1	2	3	4	
1,0	3	5	2	—	—	—	1,0
1,5	4	6	2	—	—	—	1,0
2,0	5	8	3	—	—	—	1,5
2,5	6	9	3	—	—	—	1,5
3,0	6	9	4	—	—	—	1,5
4,0	8	12	3	4	6	—	2,0
5,0	9	13	4	5	8	—	2,0
6,0	10	14	4	6	10	—	2,0
7,0	11	15	5	8	10	—	2,0
8,0	12	16	6	8	12	—	2,0
9,0	14	19	6	10	14	—	2,5
10,0	16	22	8	10	16	—	3,0
12,0	18	24	8	12	20	—	3,0
14,0	20	26	10	14	20	—	3,0
15,0	21	27	10	15	25	—	3,0
16,0	22	28	12	16	25	—	3,0
18,0	24	30	12	18	30	—	3,0
20,0	26	32	15	20	25	30	3,0
22,0	28	34	15	20	25	30	3,0
25,0	32	39	20	25	30	—	3,5
28,0	36	44	20	25	30	—	4,0
30,0	38	46	20	25	30	—	4,0
32,0	40	48	20	25	30	—	4,0
(34,0)	42	52	25	35	40	—	4,0
35,0	45	55	25	35	40	—	5,0
38,0	48	58	25	35	45	—	5,0
40,0	50	60	30	40	50	—	5,0
42,0	52	62	30	40	50	—>	5,0
45,0	55	65	35	45	(55)	—	5,0
48,0	58	68	35	50	—	—	5,0
50,0	60	70	35	50	—	—	5,0
(53,0)	63	71	35	50	—	—	5,0
55,0	65	75	40	(55)	—	—	5,0
60,0	72	84	50	(60)	—	—	6,0

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4			4	d_s	L
1,0	3,0	2	8,0	16,0	11
1,5	4,5	3	9,0	18,0	12
2,0	5,0	3	10,0	22,0	14
2,5	6,0	4	12,0	22,0	15
3,0	8,0	6	14,0	24,0	17
4,0	10,0	8	15,0	27,0	20
5,0	12,0	9	16,	28,0	20
6,0	14,0	10	18,0	30,0	20
7,0	16,0	11	20,0	36,0	25

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	c_t
1	0,2
.1 2	0,3
.2,3	0,4
.3,4	0,6
.4,5	0,7
.5	0,8

	D		,
	12		0,3
	.12 30		0,6
	.		0,8

$\text{£} = 25$: $\text{£} > = 32$,

$d=25$,
 $\text{Di} = 39$

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25132^25 24833—81

$\text{£}_{\text{s}} = 20$ $\text{£} = 14$:

$d=10$,

10 24833—81

4.

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$\frac{—}{d}$ 7,
 $\frac{—}{d}$ 7,
 $\frac{—}{d}$

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7,

— 5;

d — 7,
 D_s — hll,

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G10.

5.

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. 1	10	< . ±0,10
. 10 > 20	.	. ±0,15
. 20 » 40	.	. ±0,20
. 40	•	<u>±045</u>

I

	<i>I</i>	<i>d</i>	<i>I</i>	<i>d</i>	1
1,0	0,6	5,0	3,0	12,0	5,0
1,5	0,9	6,0	3,5	14,0	5,0
2,0	0,9	7,0	4,0	15,0	5,0
2,5	1,0	8,0	4,0	16,0	6,0
3,0	2,0	9,0	4,0	18,0	6,0
4,0	2,0	10,0	4,0	20,0	6,0

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. 29.06.81	. . . 15.09181 0.5 . . 0.32 .- . . .	25000	3 .
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05.06.89 1423

01.01.90

: (1009—78) (1009—88, 2795—79).
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