

25403-82

6°



2006

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Round throw-away (indexable) carbide shims with 6° end-clearance angle and concave daon top cutting surface. Design and dimensions

2209-69

12

MKC 25.100
77.160
19 6000

18

1982

3269

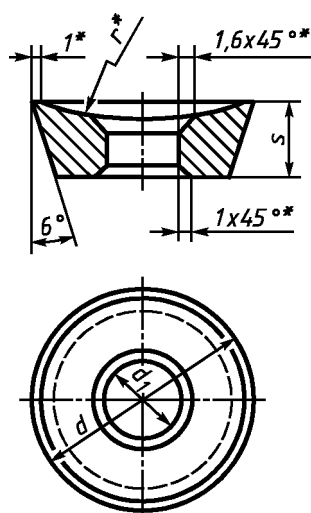
01.07.83

(, . 1).

1.

()

2.



	d		d_1	
12070	28,6	10	10	35
12110	31,2			
12090	32,0			
12050	46,5	12	15	45

^

3.

6

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$d=28,6$, $s=10$, $d_1=10$, $=35$:

19 6524 0014 12070

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12070 8 25403

2—3. (, . 1).

4.

5.

19086—80 (

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1990 . (4—91).

6.
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	5 10	14 8	6, 60
12070	67	59	79
12110	78	70	91
12090	82	72	95
12050	189	168	221

1.(, . 1).

2

12070	6	2, 3, 5
12110		
12090		
12050		

2- 60 , 3- 6, 5- 5 10, 6- 14 8.

2.(, . 1).