

25403-82

6°



2006

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Round throw-away (indexable) carbide shims with 6° end-clearance angle and concave
daon top cutting surface. Design and dimensions

2209-69**12**

MKC 25.100
77.160
19 6000

18 1982 3269

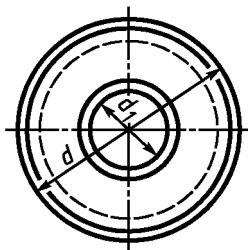
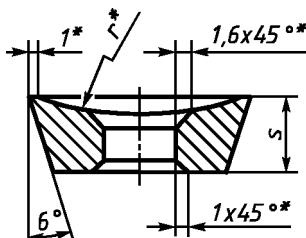
01.07.83

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1).

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2.



	<i>d</i>		<i>d</i> ,	
12070	28,6			
12110	31,2	10	10	35
12090	32,0			
12050	46,5	12	15	45

3.

$d = 28,6$, $s = 10$, $d_1 = 10$, $= 35$:

6

19 6524 0014 12070

12070 8 25403

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4.

5.

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	5 10	14 8	6, 60
12070	67	59	79
12110	78	70	91
12090	82	72	95
12050	189	168	221

1. (, . 1).

2

12070		
12110		2, 3, 5
12090		
12050		

2 - 60 , 3 - 6, 5 - 5 10, 6 - 14 8.

2. (, . 1).