

**25408-90**

**20**



2006

20

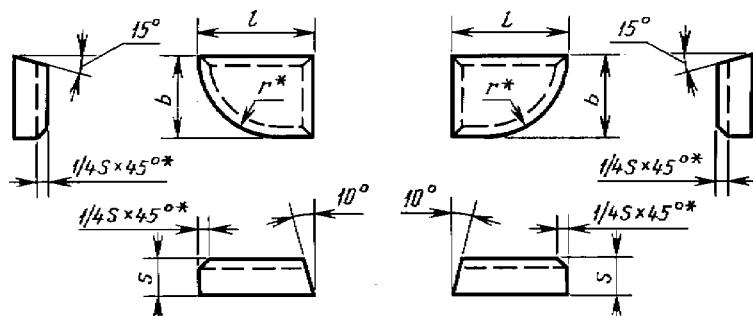
Hard metal brazed tips, type 20. Design and dimensions

**25408-90**

25.100  
77.160  
19.6000

01.07.93

1.  
2.  
.1.



\*

1

		/	b	s					
20010	—	10	8	2,5	8,0	2, 9	3,	4,	5, 11, 12 8, 10, 12 10, 13
20030	—	12	10		10,0	2, 9	3,	4,	5, 11, 12 8, 10, 12 10, 13
20050	—	15	12	3,0	12,5	2, 5, 9, 10	3,	4,	8, 11, 12 11, 12 12 13
20070	20080	20	16	3,5	16,0	3, 9, 10	4,	5,	2, 12 8, 11, 12 11, 13
20090	20100	25	20	4,0	20,0	3, 9, 10	4,	5,	2, 12 8, 11, 12 11, 13
20130	20140	32		5,0		3, 10	4,	9,	5, 11, 12 8, 13

60

3. — 25393.  
 4.  
 5. — 2209.  
 6. : 2 — 15 6; 3 — 14 8; 4 — 5 10; 5 — 10 8- ;  
 8- 6- , 6- ; 9 — 6; 10 - 8; 11- - ; 12 - 20 9;  
 13 - 8 7.

2

		15 6	14 8	5 10	10 8-	6- 6- ,	8	-	20 9	8 7
20010	—	1,87	1,88	2,12	2,20	2,47	2,44	2,46	2,08	2,17
20030	—	2,78	2,80	3,15	3,27	3,67	3,63	3,66	3,09	3,22
20050	—	4,66	4,66	5,22	5,59	6,06	5,98	6,02	5,12	5,34
20070	20080	9,75	9,81	11,10	11,50	12,90	12,70	12,79	10,90	11,40
20090	20100	17,60	17,70	20,00	20,70	23,20	23,00	23,16	19,60	20,50
20130	20140	29,30	29,50	33,30	34,50	38,80	38,30	38,57	32,60	34,10

1.

2.

31.10.90 2762

3. 25408-82

4.

2209-90  
25393-905  
3

5.