

**25411-90**

**31**



**2006**

31

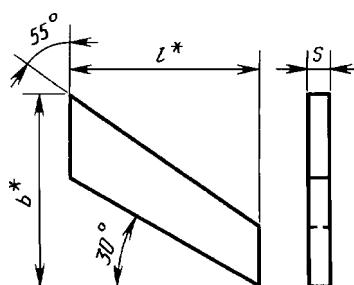
**25411-90**

Hard metal brazed tips, type 31. Design and dimensions

25.100  
77.160  
19.6000

**01.07.93**

1.  
2.



.1.

	/	b	s			
31010	13	12,5	2,5	10	2, 4, 8, 9, 11	12, 13
31030	15	14,5		10	2, 4, 8, 9, 11	12, 13
31050	18	17,5	3,0	10	2, 4, 8, 9, 11	12, 13
31070	20	19,5	3,5	4, 10	2, 8, 9, 11	12, 13
31090	25	24,5	4,0	2, 4, 10	9, 11	12, 13
31110	34	31,5	5,0	2, 4, 10	9, 11	8, 12, 13
31130	50	44,0	7,0	2, 4, 10	9, 11	8, 12, 13

.2      **25411-90**

3.                        —      25393.  
4.  
5.                        —      2209.  
6.                        :      2— 15 6;    4— 5 10;    8— 6- ,    6- ;  
9 - 6;    10 - 8;    11 - - ;    12 - 20 9;    13 - 8 7.

2

	15 6	5 10	6- ,	8	-	20 9	8 7
31010	1,53	1,74	2,03	2,00	2,01	1,71	1,78
31030	2,49	2,83	3,30	3,26	3,28	2,77	2,90
31050	3,65	4,15	4,83	4,78	4,82	4,07	4,25
31070	5,30	6,03	7,05	6,95	6,99	5,91	6,17
31090	9,60	10,90	12,70	12,60	12,69	10,70	11,20
31110	18,80	21,30	24,80	24,50	24,67	20,90	21,80
31130	47,60	54,00	63,00	62,20	62,63	52,90	55,30

1.

2.

**31.10.90    2764**

3.      **25411-82**

4.

2209-90  
25393-90

5  
3

5.