



32

Hard metal brazed tips, type 32. Design and dimensions

25412-90

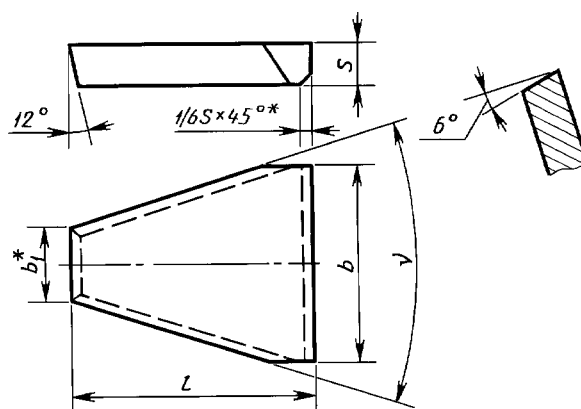
25.100  
77.160  
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	/	<i>b</i>	<i>b<sub>j</sub></i>	<i>s</i>	.			
32190	20	14	4,4	5,0	34	2, 4, 5, 10	3, 8, 9, 11	
32210	25	18	6,0			2, 4, 5, 10	3, 8, 9, 11	
32230	32	22	7,8	6,0		2, 4, 10	3, 5, 8, 9, 11	
32250	36	28	10,3			2, 4, 10	3, 5, 8, 9, 11	
32270	45	38	14,5	8,0	36	2, 4, 10	3, 5, 9, 11	8
32290	50	44	17,0			2, 4, 10	3, 5, 9, 11	8

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3. — 25393.  
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 5. — 2209.  
 6. : 2— 15 6; 3— 14 8; 4— 5 10; 5— 10 8- ;  
 8- 6- , 6- ; 9- 6; 10- 8; 11- - .

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	15 6	14 8	5 10	10 8-	6- , 6- ,	8	-
32190	11,30	11,40	12,80	13,70	14,90	14,80	14,90
32210	18,40	18,50	20,90	22,40	24,30	24,00	24,17
32230	36,00	36,20	40,80	43,50	47,60	47,00	47,33
32250	50,10	50,40	57,00	61,00	66,30	65,50	65,96
32270	114,00	115,00	130,00	139,00	151,00	149,00	150,04
32290	147,00	148,00	167,00	179,00	195,00	192,00	193,34

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