

**25415-90**

**38**



2006

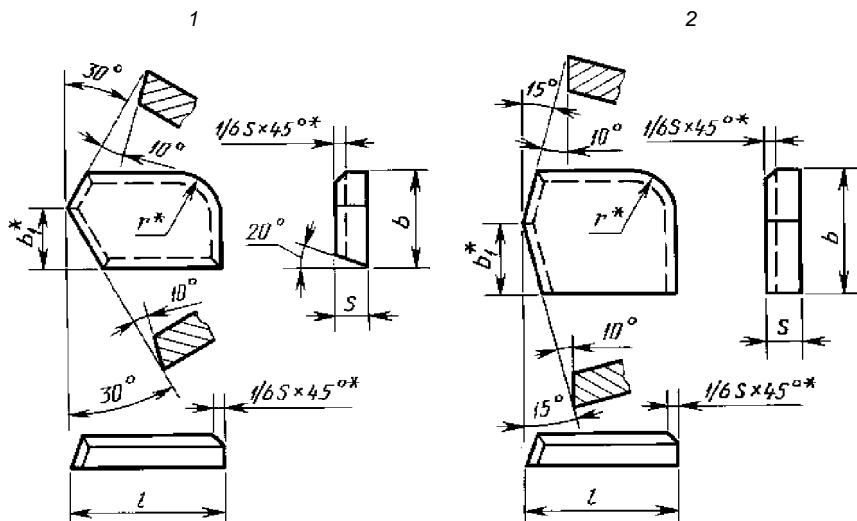
25415-90

Hard metal brazed tips, type 38. Design and dimensions

25.100  
77.160  
19.6000

01.07.93

1.  
2.  
1.



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		<i>l</i>	<i>b</i>	<i>l</i>	<i>s</i>				
38011	1	16	7,0	6,3	2,0	3	10	2, 9, 6, 11	8, 4
38031		20	10,6	9,5	3,0		10	2, 9, 6, 11	8, 4
38051		25	14,5	12,9		4	10	2, 9, 6, 11	8, 4
38171		32	18,0	16,0	4,5		10	2, 9, 6, 11	8, 4

	-	/	b	b <sub>j</sub>	s					-
38092	2	25	22,0	14,0	4,5	8	10	2, 11	6, 8,	4, 9
38192		32	28,0	17,0	5,0		10	4, 11	6, 8,	2, 9
38212		36	33,0	20,0		10	10	4, 11	6, 8,	2, 9
38152		40	40,0	23,0	6,0		10	4, 11	6, 8,	2, 9

3. — 25393.  
 4.  
 5. — 2209.  
 6. : 2— 15 6; 4— 5 10; 6— 7 12; 8— 6- ,  
 6- ; 9- 6; 10- 8; 11- - .

	15 6	5 10	7 12	6- ,	8	-
38011	2,06	2,34	2,42	2,73	2,70	2,72
38031	5,74	6,52	6,72	7,60	7,50	7,55
38051	14,60	16,60	17,10	19,40	19,10	19,23
38171	23,60	26,80	27,60	31,20	30,80	31,02
38092	24,90	28,20	29,10	32,90	32,80	33,02
38192	45,50	51,60	53,20	60,10	59,40	59,82
38212	72,20	81,90	84,50	95,50	94,30	94,96
38152	97,70	111,00	114,00	129,00	128,00	128,90

1.

2.

31.10.90 2764

3. 25415-82

4.

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2209-90 25393-90	5 3

5.