

25418-82



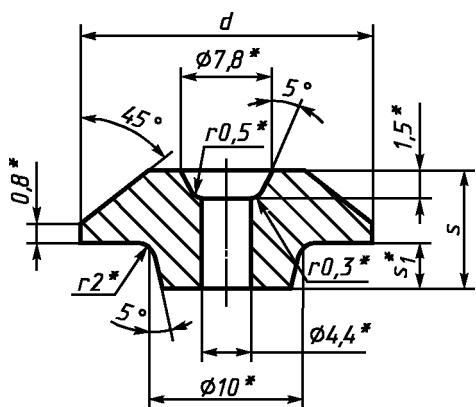
2006

25418-82

Round throw-away (indexable) carbide chip breakers. Design and dimensions

2209-69
42MKC 77.160
19 600018 1982 3272
01.07.83(1).
1.
2.

25403—82.



	d	£	* *!
42030	18	8,0	
42050	20	8,5	
42070	21		3,5
42090	22		7,5
42110	23		
42130	24		
42150	25		4,0

*

3.
 $d=18$, $s=8,0$, $s_1=3,5$:

8,

19 6525 0036 42030

42030 8 25418

4.

5.

2—5. (

6.

(

19086—80.

1).

1,

1990 . (4—91).

	8
42030	13,5
42050	17,6
42070	17,6
42090	19,4
42110	21,2
42130	23,8
42150	25,8

1. (, . . 1).

42030	
42050	
42070	
42090	
42110	
42130	
42150	

4 - 8.

2. (, . . 1).