

25683-83

1-2000

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25683-83

Rotary threaded pipeline connections with a hollow bolt.  
Construction

41 9300

01.01.84

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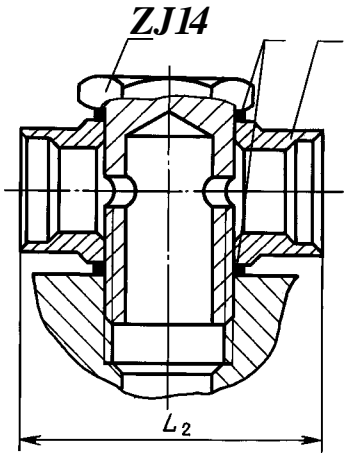
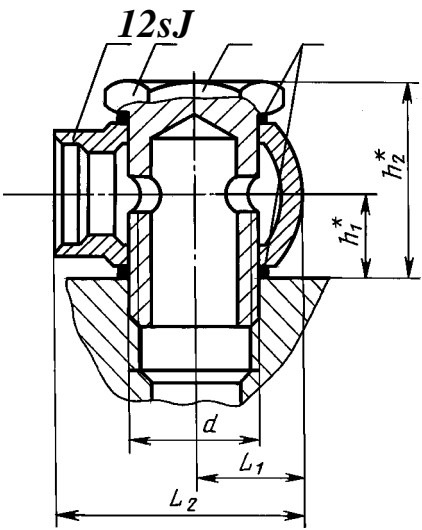
2.

|     |   |       |   |        |
|-----|---|-------|---|--------|
| 1 — | 1 | 25681 | 1 | 25682; |
| 2 — | 1 | 25681 | 2 | 25682; |
| 3 — | 2 | 25681 | 1 | 25682; |
| 4 — | 2 | 25681 | 2 | 25682. |

3.

1 2

3 4



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1 — 1 25681; 2 — 1 2 25682; 3 —  
1 23358; 4 — 2 25681  
3 4, — 1 2.  
— 22526.

|   |          |      | $D_H$ | $d$     | $L_1$ | $L_2$ |      | $L_3$ | $L_4$ | $L_5$ | 1000 , , , |        |         |        |
|---|----------|------|-------|---------|-------|-------|------|-------|-------|-------|------------|--------|---------|--------|
|   |          |      |       |         |       | 1, 2  | 3, 4 |       |       |       | 1          | 2      | 3       | 4      |
| 1 | 10(=100) | 3    | 2,0   | M8x1    | 7,0   | 19,0  | 24   | 5,0   | 14    | 12    | 16,20      | —      | 16,75   | —      |
|   |          | 4    | 2,5   |         |       |       |      |       |       |       | 16,54      | —      | 17,02   | —      |
|   |          | 5    | 3,0   |         |       |       |      |       |       |       | 16,23      | —      | 16,94   | —      |
| 2 | 16(=160) | 6    | 4,0   | M10x1   | 8,5   | 22,5  | 28   | 6,0   | 17    | 14    | 28,21      | 30,32  | 29,62   | 31,73  |
|   |          | 8    | 6,0   | M12x1,5 | 10,0  | 26,0  | 32   | 7,0   | 19    | 17    | 45,24      | 47,89  | 46,47   | 49,12  |
|   |          | 10   | 8,0   | 14 1,5  | 12,0  | 30,0  | 36   | 8,5   | 22    | 19    | 67,45      | 72,85  | 69,26   | 74,66  |
|   |          | 12   | 10,0  | 16 1,5  | 14,0  | 34,0  | 40   | 9,5   | 24    | 22    | 94,38      | 102,95 | 95,91   | 104,48 |
|   |          | 15   | 12,0  | 18 1,5  | 16,0  | 39,0  | 46   | 11,5  | 29    | 24    | 111,82     | 122,81 | 124,46  | 135,45 |
|   |          | (16) | 12,0  | 22 1,5  | 16,0  | 42,0  | 52   | 11,5  | 29    | 27    | 159,36     | 182,28 | 172,47  | 195,39 |
|   |          | 18   | 15,0  |         | 19,5  | 45,5  |      | 14,0  | 34    |       | 183,69     | 203,09 | 176,08  | 195,48 |
|   |          | 22   | 20,0  | 27 2    | 23,0  | 52,0  | 58   | 17,0  | 40    | 32    | 274,39     | 311,61 | 275,79  | 313,01 |
|   |          | 28   | 25,0  | 33 2    | 27,5  | 61,5  | 68   | 20,0  | 46    | 41    | 482,74     | 541,06 | 460,94  | 519,26 |
|   |          | 35   | 32,0  | 42 2    | 34,0  | 74,0  | 80   | 24,0  | 55    | 50    | 789,17     | —      | 781,87  | —      |
|   |          | (34) | 32,0  | 42 2    | 34,0  | 74,0  | 80   | 24,0  | 55    | 50    | 772,00     | —      | 771,51  | —      |
|   |          | 42   | 40,0  | 48 2    | 40,0  | 86,0  | 92   | 28,0  | 64    | 55    | 1053,37    | —      | 1087,37 | —      |

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2. , , .

2, 1,  $D_H = 6$  :

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4. — , 15763.

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1.

2.

25.03.83 1368

3.

4.

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|----------|------|
|          |      |
|          |      |
| 15763-91 | 4    |
| 22526-77 | 3    |
| 23358-87 | 3    |
| 25681-83 | 2, 3 |
| 25682-83 | 2, 3 |

5.

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( 11—95)

6.

( 2002 .) 1, 1988 . ( 9—88)

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“ ”

02354 14.07.2000. 24.07.2002. 12.09.2002. . . 0,47. . . 0,30.  
231 . 7275. . 738.

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<http://www.standards.ru> e-mail: [info@standards.ru](mailto:info@standards.ru)

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