

**2832-77**

11-97

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2832-77

1.		
4	180, — 182;	9150-81 24705-81;
6	— d — 7;	d — 7;

( No 12 1998 .)

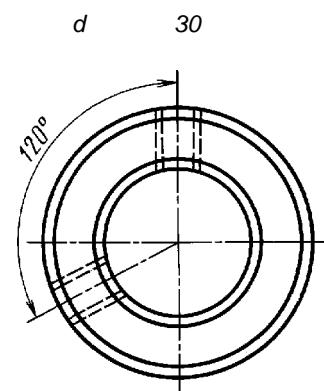
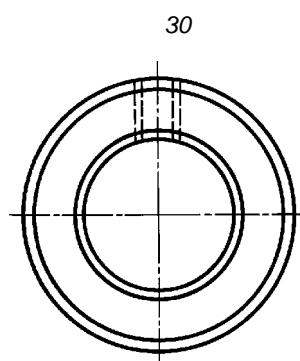
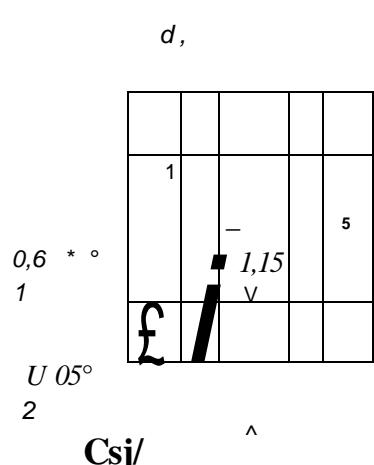
## 2832-77

Adjusting rings with screw fastening.  
Dimensions

01.01.78

1.

**64, (V)**



<i>d</i>	<i>D</i>		4	1476
8	20			
10	22	10	5	5 8
12	25			
14	28			
15	30			
16				
18	34			
20	36			
22	38	12		10

+

©  
©

, 1978  
, 1998

<i>d</i>	<i>D</i>		4,	1476
25	42	14		
28	45			
30	48			
32	52	16		
36	55			
40	60			
45	70			
50	75	18		
(55)	80			
56				16
60	85			
63	90	20		
(65)				
(70)	95			
71				
75	105			
80	110	22		12 20
85				12 16
90	120			
95	125	25		12 20
100	130			
105	130			12 16
110	150			
120	160			
125	170			12 25
130				
140	180	30		
150	200			
160	210			12 30
170	220			
180	240			12 35
190				
200	250			12 30

20

*d* = 30

6

30.20.066 2832- 77

(  
2.

1).

20,35,45

1050.

3.

1759.0.

9.306.

(

1,2).

4. — 180, 182;  
 ( , . 2).  
 5.  
 6. — d— 7; D — , h14.

d 9.  
 7. d = 140

,  
 8. D, w b — 2833.  
 9. ,

( , . 2).  
 10. —

$d_v$	1 .,	$d_v$	1 .,
8	0,020	65	0,462
10	0,023	70	0,493
12	0,029	71	0,490
14	0,042	75	0,640
15	0,048	80	0,747
16	0,046	85	0,646
18	0,059	90	0,945
20	0,064	95	1,000
22	0,068	100	1,048
25	0,093	105	0,880
28	0,102	110	1,850
30	0,132	120	2,000
32	0,160	125	2,385
36	0,160	130	2,146
40	0,187	140	2,300
45	0,321	150	3,160
50	0,330	160	3,270
55	0,417	170	3,525
56	0,373	180	4,583
60	0,431	190	3,900
63	0,437	200	4,085

1.

2.

16.12.77 2922

3.

— 1992 . — 5

4.

2832-64

5.

9.306-85	3
1050-88	2
1476-93	1
1759.0-87	3
2833-77	8
16093-81	4
24705-81	4

6.

— ( 5—6—93)

7.

( 1998 . ) 1,2, 1983 ., 1988 .  
( 9-83, 10-88 )

021007	10.08.95.	13.05.98.	24.06.98.	0,93.	0,48.
		221 / 5071.	.356.		
		, 107076,	,	, 14.	
		— “	”,		, 6.
		080102			