



**28801—90**

**( 6525—83, 6902-89)**

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Plain bearings Ring type thrust washers  
Types, dimensions and tolerances

( 6525—83,  
CT 6902—89)

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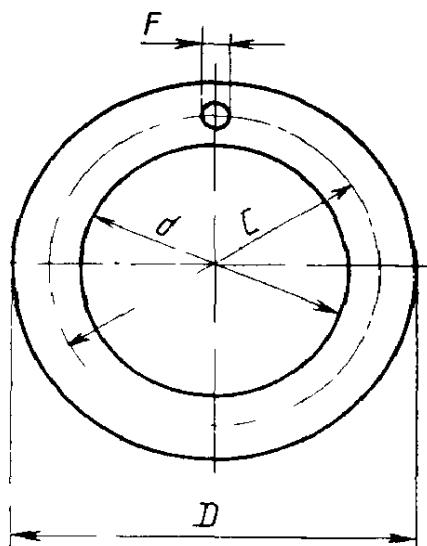
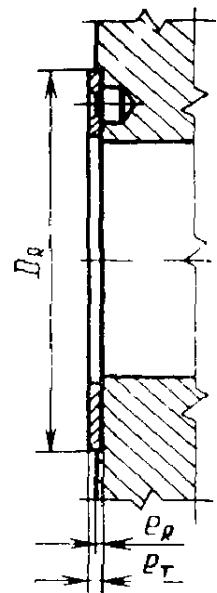
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$D$ —	;
$d$ —	;
—	;
—	;
$F$ —	;
$D_r$ —	;
—	;
—	;
$E_d$ —	.

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$D_r$

$D$

$e_R$

G 10.

		<i>d</i> 4-0,25	<i>D</i> —0,25	—0,05	<i>F</i> + 0,040 + 0,10	±0,15
6		6	16	1,00	1,5	11
7		7	17	1, 0	1,5	12
8	—	8	18	1, 0	1,5	13
9	—	9	19	1, 0	1,5	14
10	—	10	22	1,00	1,5	16
11		12		U5Q		1)8
12	—	12		1,50	1	8
13		14		26	1,50	20
14	—	14		26	1,50	20
15		16	30		2,0	23
16	—	16	30		2,,0	2,3
17		1,8	32	1,,50	2,0	25
18	•	13	32	i,,sa	21,0	25
19		20	36	1,,5	3,,0	28
20	—	20	316	1,, 0	3,,0	28
21		22	38	1,,50		
22	,	22	38	1..SQ	3,0	310
24	23	24	42	1.5Q 1.. 1	3,0 3,0	33 313
25		26	44	1,,5	3,0	35
26		26	44	1,50	”	35
23	27	28	48	1,50	4,0	39
	—	28	48	1,50	4,0	39
32	”	32	54	1,50	4,0	43
	—	312	54	1,50	4,0	43
34		36	60	1,50	4,0	48
36		3)6	60	1,50	4,0	48
38		40	64	1,50	4,0	52
39		40	64	1,50	4,0	52
40	—	40	64	1,50	4,0	52

TM	ft	<sup>d</sup> + 0,25	<sup>D</sup> —0,25	—0,05	<sup>F</sup> + 0,040 + 0,10	,
42	—	415	70	1,50	<b>4,0</b>	57,5
45	—	45	70	1,50	<b>40</b>	57,6
45	—	45	70	1,56	<b>40</b>	57,5
48	—	5(0	76	2,00	<b>40</b>	63
50	—	5(0	76	2,00	<b>4,0</b>	63
53	<sup>t</sup> 55	55	80	2-06	<i>5J0</i> <i>5J0</i>	<b>67,5</b> <b>67,5</b>
56	57	6	00		<b>50</b>	75
60	—	6	00	2/00	50	75
60	—	50	00	3,00	50	75
63	6)5	65	100	3,00	5,0	83,5
63	6)5	65	100	2,00	5,0	83,5
67	<sup>—4</sup> 7*0	70	105	2,00	50	88
67	<sup>—4</sup> 7*0	70	105	2,00	<b>5,0</b>	88
71	—	7,5		2/00	<b>5,0</b>	92,5
75	—	75		2,00	<b>50</b>	92,5
80	—	<b>SQ</b>	1(20	2,00	<b>5jQ</b>	<i>m</i>

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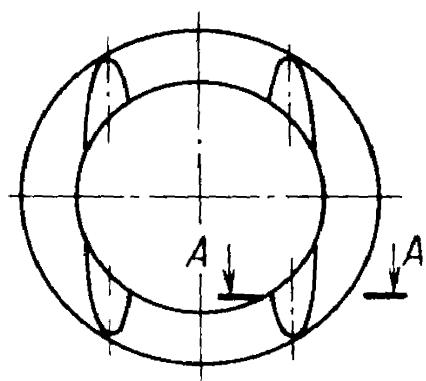
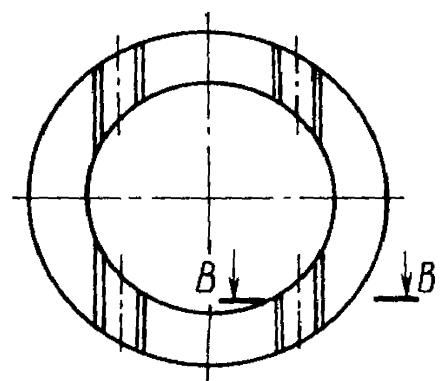
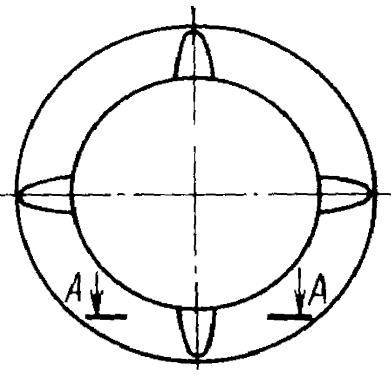
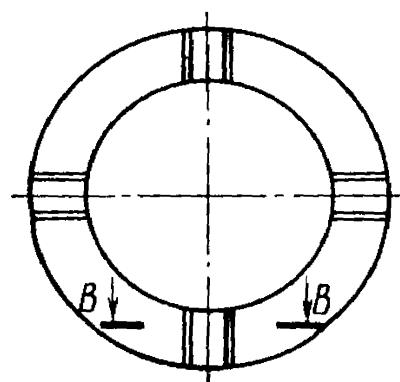
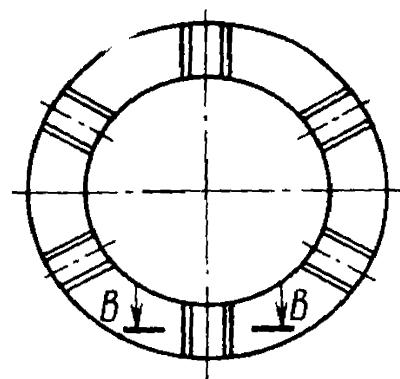
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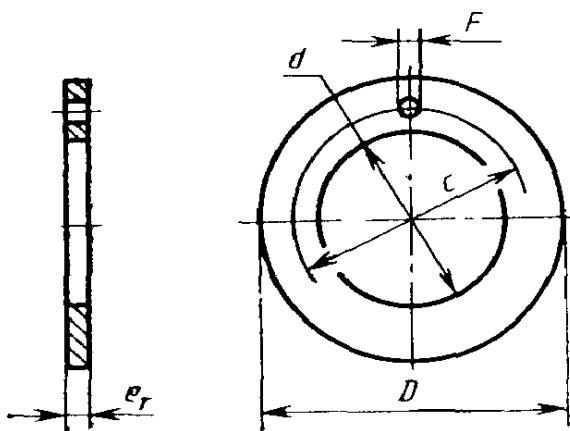
$\pm p_f$  /7 = 0,10  
= 0,12

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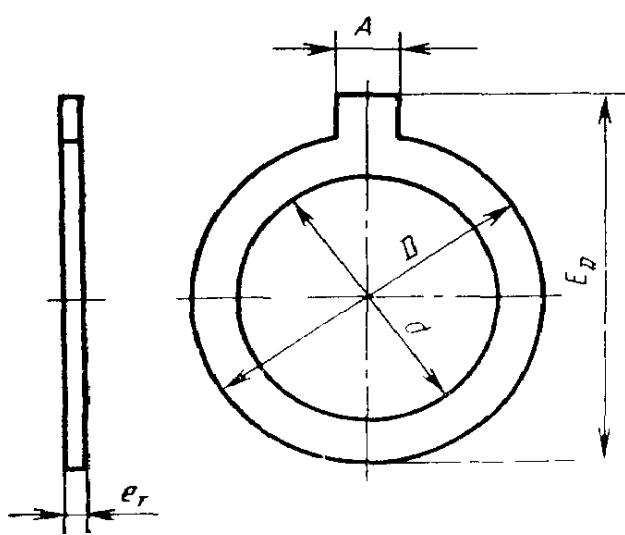
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<i>d</i>	<i>D</i>			<i>F</i>		<i>D</i>
+ 0,25	-0,25	—0,05	±0,15	+ 0,40 + 0,10	—0,25 —0,50	±0,25
6	16		11			21
7	17		12			22
8	18	1,00	13	1,5	8	23
9	19		14			24
10	22		16			27
12	24	1,5*0	18	1,5	8	29
14	26	1,90	20	2,0	8	31
16	3*0	1,50		3,6	8	35
18	32	1,50	25	2,0	8	37
20	36	1,50	28	3,0	8	4,1
22	318	1,50	30	3,0	8	40
24	42	1,50	3i3	3,0	8	47
25	44	1 50	35	3,0	8	419
28	48	1,50	39	4,0	3	53
32	54	1,50	413	4,0	8	5©
3)6	60	1 50	418	4,0	8	65
40	64	1,50	52	4,0	8	69
45	70	1,50	57,5	4,0	8	75
50	76	2,00		4,0	8	81
55	30	2,00	67,5	5,0	8	85
60	90		75	5,0	10	98
65	1 0	2,00	8,3,5	5,0		108
70		2 00	88	5,0	10	1 13
75	110	Z '0)0	92,5	5,0	10	1118
80	120	2,00	190	5,0	10	128

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13000 . 06.02.91 . . . 28.09.91 0,75 . . . 0,75 . . . - 0,48 . . . 20  
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