

29278-92

10-2003

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Powdery articles. Structure elements.
General requirements

77.160
1980

01.01.93

17359.

1.

1.1.

1.2.

1.3.

50 100 %

2.

2.1.

2.1.1.

2.1.2.

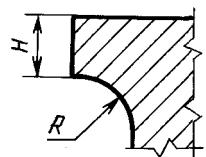
2.1.1.

©
© , 1992
, 2004

	$s > 2$; $0,6 < \frac{s}{S} \leq 1$	
	$s > 2$; $1 < \frac{s}{S} \leq 2$	
	$s > 2$; $S > 40$; $\frac{S}{s} > 3$	

2.

Изделия с одним и более переходами по высоте: на наружном диаметре

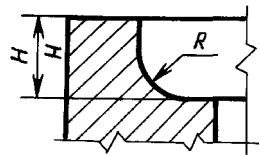


$$R > 0,25$$

$$R = (0,3 \text{--} 0,5)$$

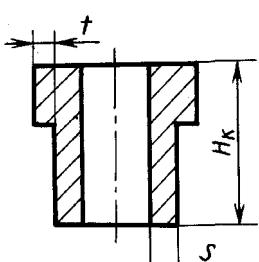
Черт. 2

на внутреннем диаметре



Черт. 3

3.



$$t > 0,8$$

$$t < 3$$

$$\frac{H_k}{s} < 2$$

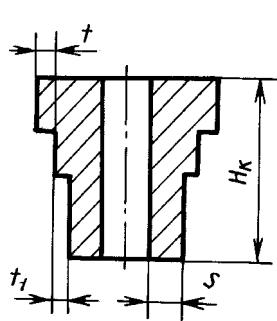
$$t > 3$$

$$\frac{H_k}{s} < 2$$

$$t > 3$$

$$2 < \frac{H_k}{s} \leq 15$$

Черт. 4

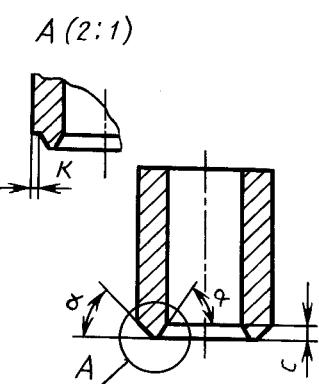


Черт. 5

$t, l > 0,8$	
$t < 3$; $t \backslash$ — ; $\frac{—}{s} < 2$	
$t > 3$; $t \backslash$ — ; $\frac{—}{s} < 2$	
$t > 3$; $t \backslash$ — ; $2 < \frac{—}{s} < 15$	

4.

Изделия любой
формы



Черт. 6

$0^\circ < \alpha < 90^\circ$

$0,15 \text{ мм} \leq c \leq 0,5 \text{ мм};$
 $K \leq 0,3 \text{ мм}$

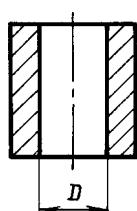
Прессование пористых изделий

Штамповка высокоплотных изде-
лий

5. Отверстие

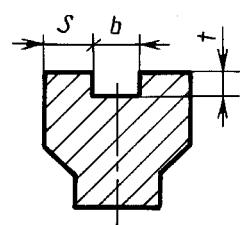
$D > 1$

$D > 10$



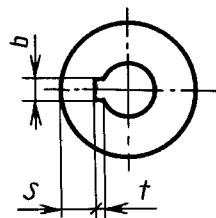
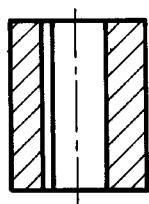
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Изделия любой формы с пазом на торцах



Черт. 8

Изделия с пазами на внутренних и наружных боковых поверхностях



Черт. 9

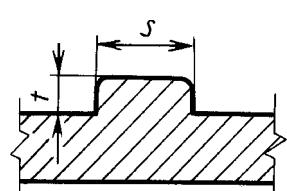
6.

$$\begin{array}{l} s, b > 2 ; \\ t = \end{array}$$

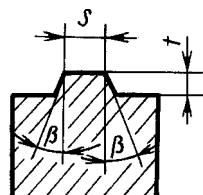
$$\begin{array}{l} s > 2 ; b > 2 ; \\ t = \end{array}$$

$$\begin{array}{l} s > 2 ; b > 5 ; \\ t < 3 \end{array}$$

$$\begin{array}{l} s > 2 ; \\ b, t = \end{array}$$



Черт. 10



7.

$$\begin{array}{l} s > 2 ; \\ t > 0,5 \end{array}$$

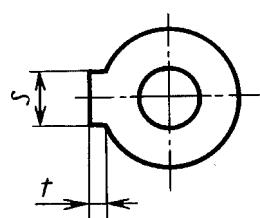
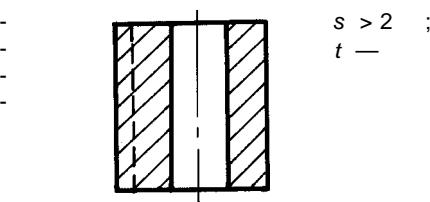
$$\begin{array}{l} s > 5 ; \\ t > 3 \end{array}$$

$$\begin{array}{l} s > 2 ; \\ t < 0,5 ; \\ > 3^\circ \end{array}$$

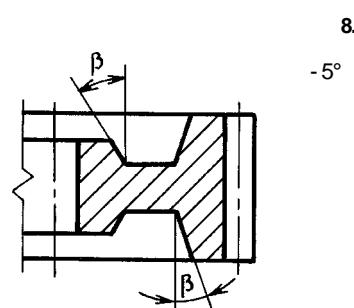
$$\begin{array}{l} s > 3 ; \\ t < 3 ; \\ > 5^\circ \end{array}$$

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.11

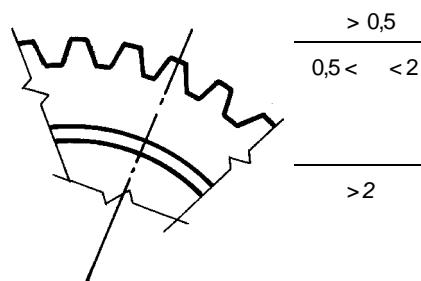


Черт. 12



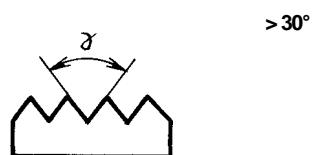
Черт. 13

Изделия типа
шестерни цилин-
дрической (с мо-
дулем — m)



Черт. 14

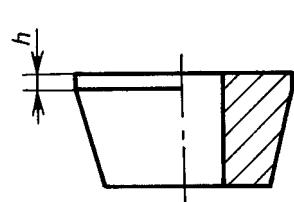
10.



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Изделия с ко-
нической поверх-
ностью



11.

Черт. 16

1.

2.

16.01.92 19

3.

4.

17359-82

5. 2004 .

02354 14.07.2000.

29.04.2004.

31.05.2004. 0,93.

. 0,70.

66

. 2441. . 194.