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INTERSTATE COUNCIL FOR STANDARDIZATION, METROLOGY AND CERTIFICATION
(ISC)

32769-
2014



2015

32769—2014

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» 1.2—2009 «

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(3166) 004-97	(3166) 004-97	
	AM BY KG RU 7J	

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©

. 2015

Rolling bearings. Taper bearing unit for rotting stock axle boxes. Specification

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27.002-69
S20-2011
2477-65
4835-2013
6479-73

9013-59
18321-73

18854-2013
18855-2013
24297-2013
24955-81
25256-2013

(3166) 004-97

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27.002.

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3.1

(rolling stock):

3.2

(axlebox unit):

- 3.3 (end cap):
- 3.4 (plug):
- 3.5 (cap screw):
- 3.6 (locking plate):
- 3.7 (spacer ring):
- 3.8 (cone assembly):
- 3.9 (axial internal clearance):

1

2

- 3.10 (basic bearing assembly):
- 3.11 (seal assembly):
- 3.12 (backing ring):
- 3.13 (labyrinth ring):
- 3.14 (polymer spacer):
- 3.15 (wear ring):
- 3.16 (life-time lubrication):
- 3.17 (taper bearing unit):

3.18 (profiled roller):

3.19 (manufacturing supervision):

[16504-81. 98) (acceptance inspection): ()

[16504-81. 102) (100 % inspection):

[16504-81. 104) (rig performance test):

3.23 (rated cumulative distance), /

3.24 16504-81. 55) (ground test): /

3.25 16504-81. 58) (field test):

3.26 (explicit failure):

[27.002-89. 3.15) (ageing failure): ()

[27.002-89. 3.20) (description of products):

3.29 (identification of products): /

3.30 (result of identification): ()

) / (attestation):

3.32 (certification):

3.33 (certificate of quality):

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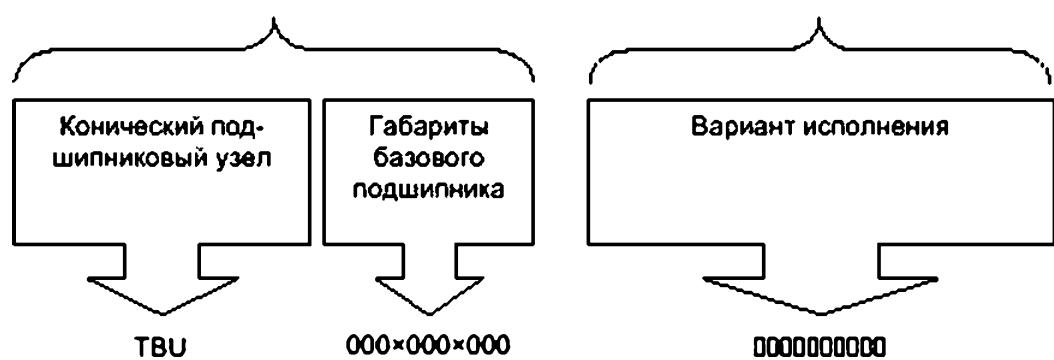
-ТВУ-

(.3.17).

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5.1.4

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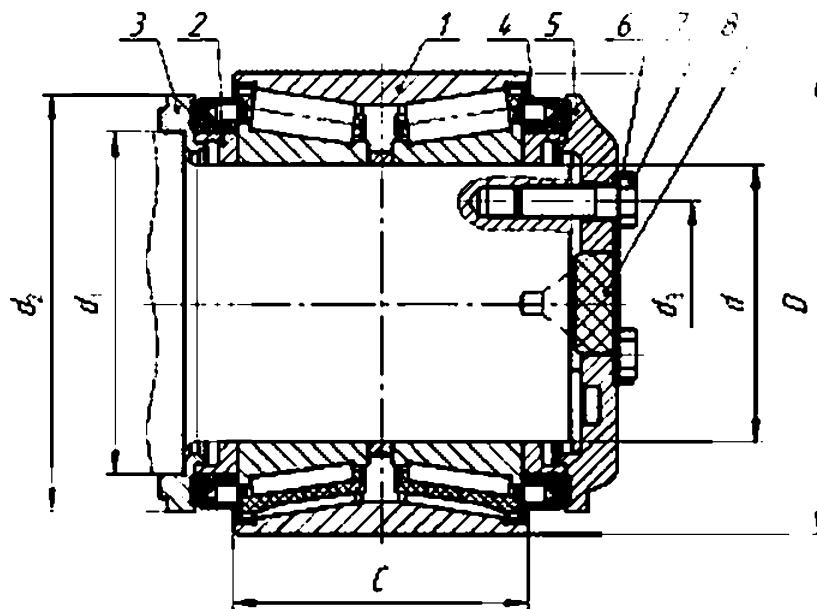
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5.1.5

- ТВУ 130x230*150 DP-201925-1A 32769 -2014 .

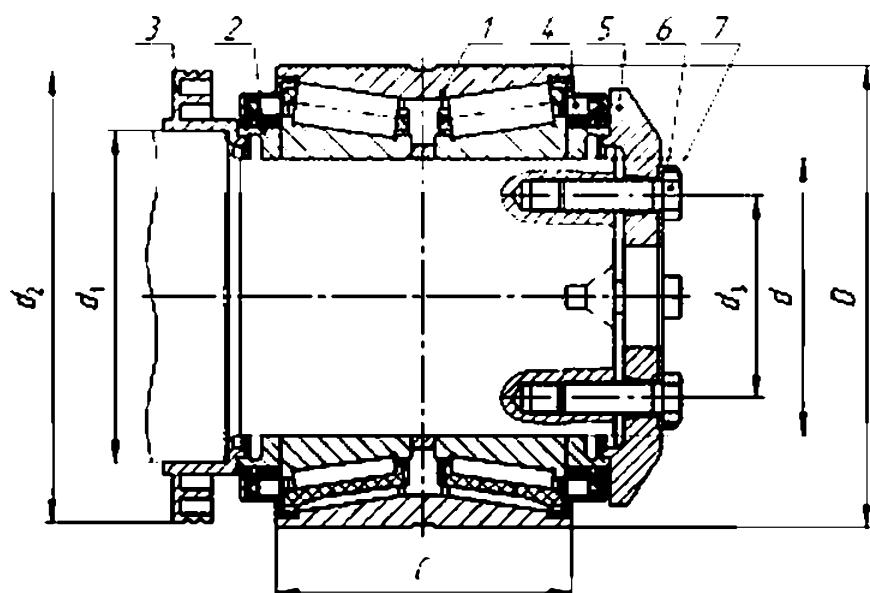
5.2

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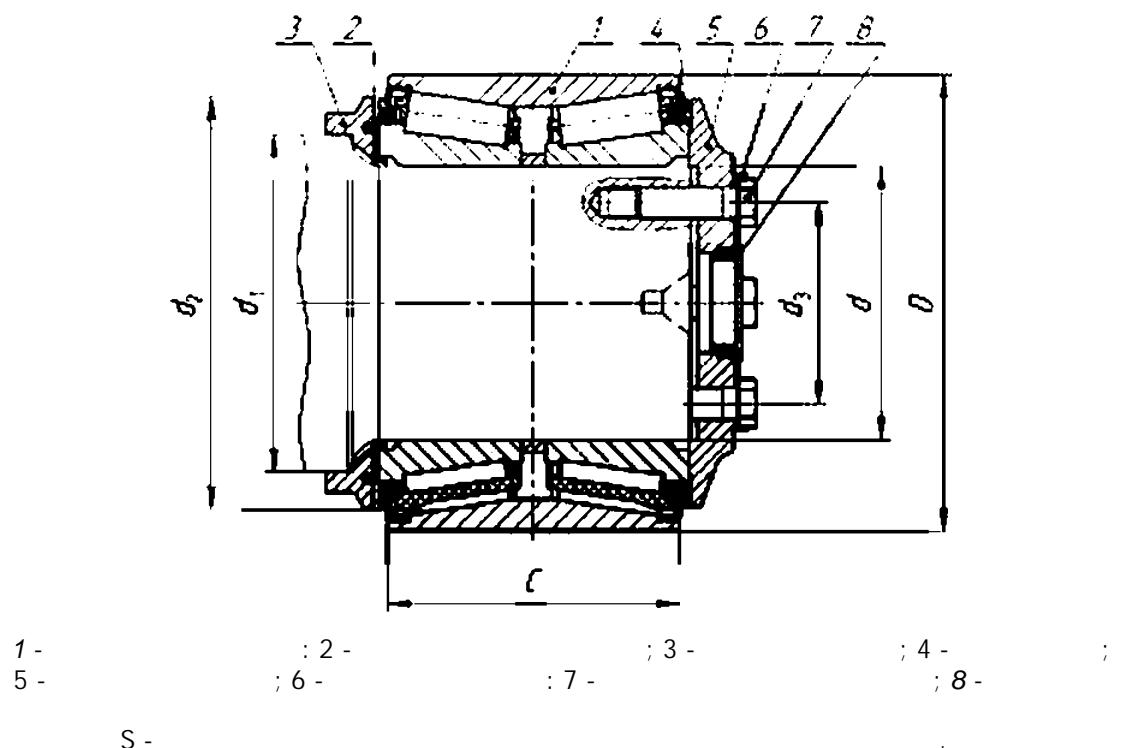
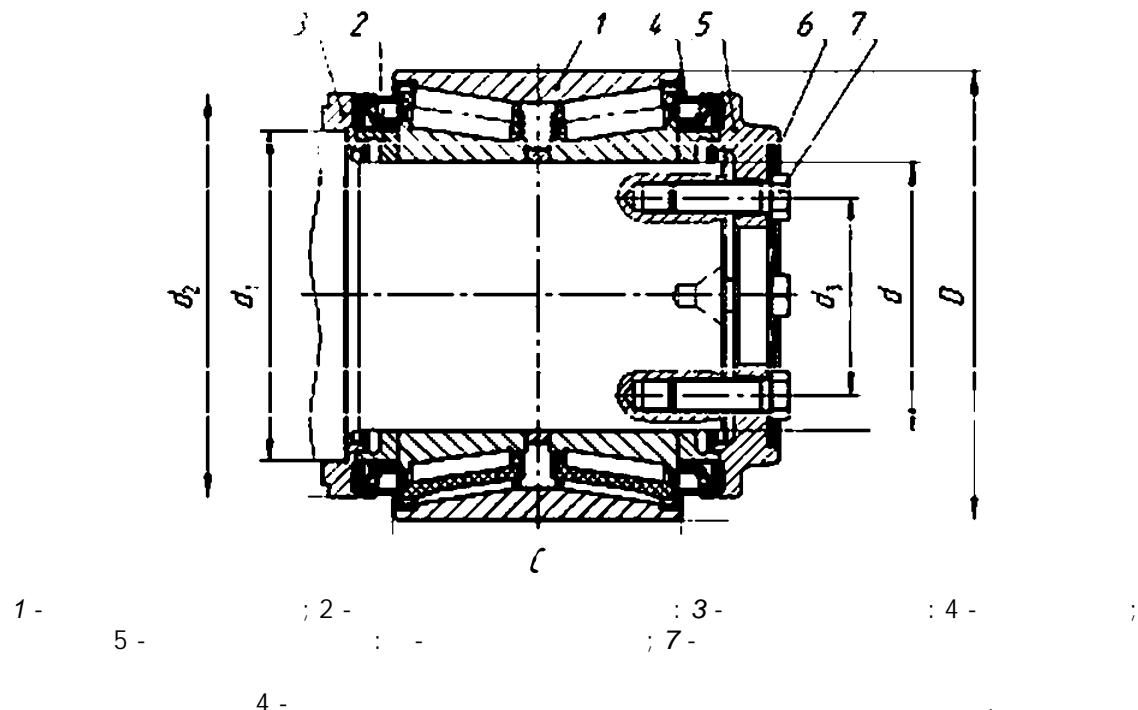
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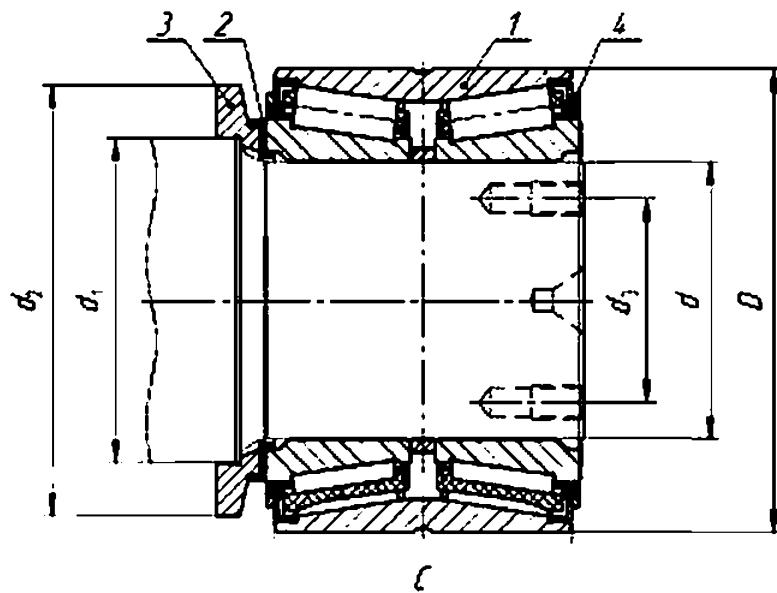
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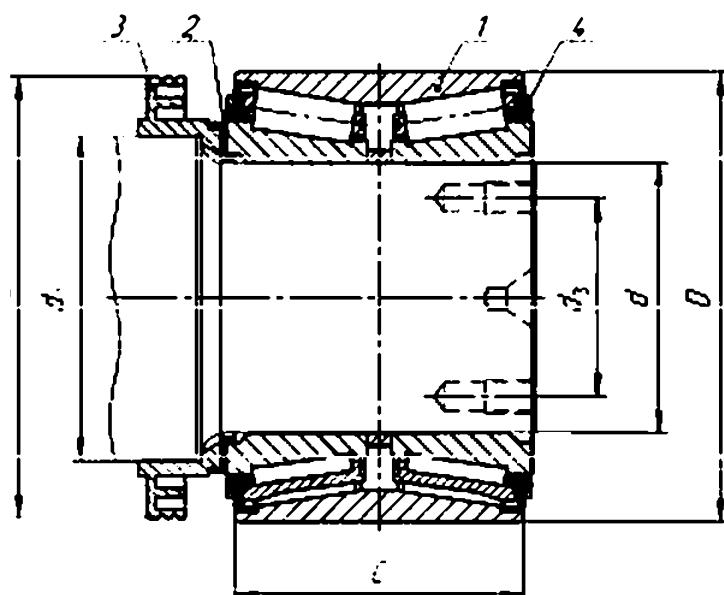
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1 – базовый подшипник; 2 – полимерная прокладка; 3 – упорное кольцо; 4 – уплотнение

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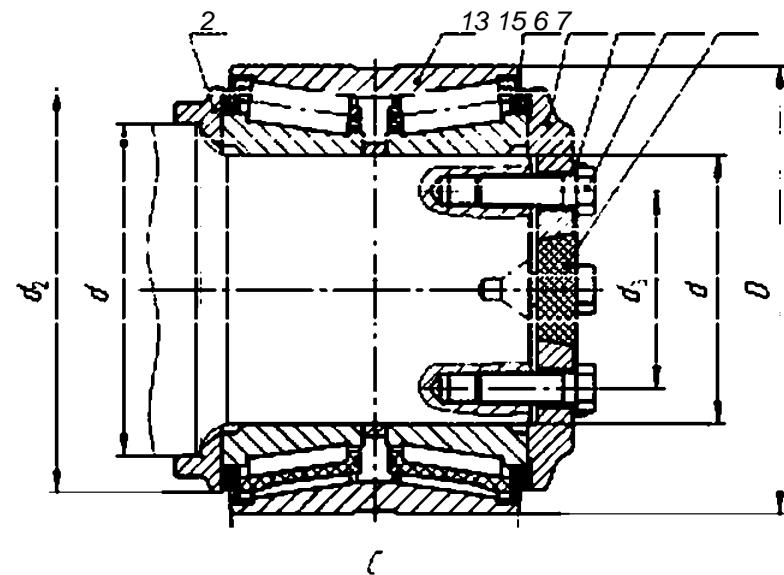
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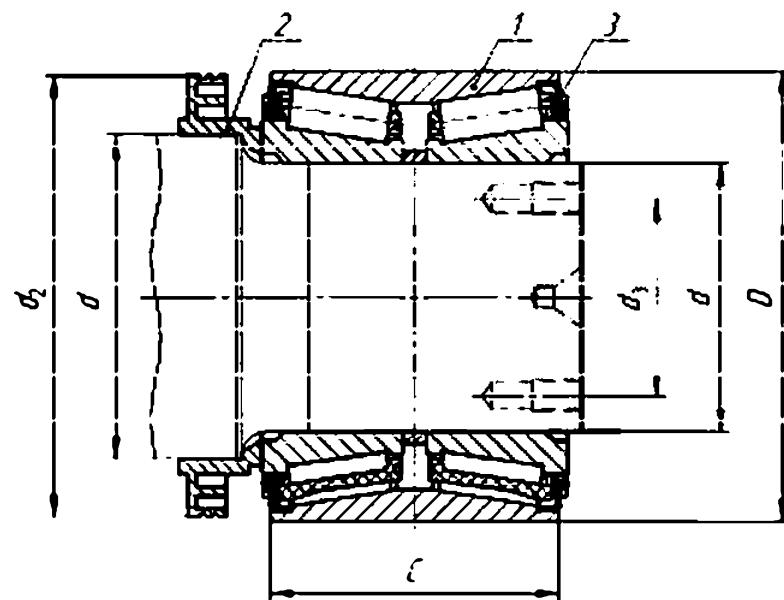
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130*230*150	130	-0.058	-0.040	230	-0.100	0	150	165	0.014	0.054	206 90				
130*230*150	130	-0.058	-0.040	230	-0.100	0	150	165	0.014	0.054	214.4 90				
130*230*160	130	-0.025	0	230	-0.130	0	160	160	0.053	0.093	209.5 104				
130*250*160	130	-0.058	-0.040	250	-0.100	0	160	165	0.014	0.054	206 90				
130*250*160	130	-0.058	-0.040	250	-0.100	0	160	165	0.014	0.054	238.4 90				
130*250*160	130	-0.058	-0.040	250	-0.100	0	160	165	0.014	0.054	225 90				
150*250*160	150	-0.018	0.007	250	-0.100	0	160	185	0.015	0.061	227 100				
150*250*160	150	-0.018	0.007	250	-0.100	0	160	185	0.015	0.061	227 90				
150*250*160	150	-0.025	0	250	-0.100	0	160	185	0.015	0.061	225 100				
150*250*160	150	-0.025	0	250	-0.100	0	160	185	0.015	0.061	225 90				
177*276*105	177.815	-0.025	0	276.352	-0.127	0	85.725	215	-0.030	0.030	256 90				
177*276*105	177.815	-0.025	0	276.352	-0.127	0	185.725	215	-0.030	0.030	256 120				
177*276*185	177.815	-0.025	0	276.352	-0.127	0	185.725	203.06	-0.040	0.040	245 120				

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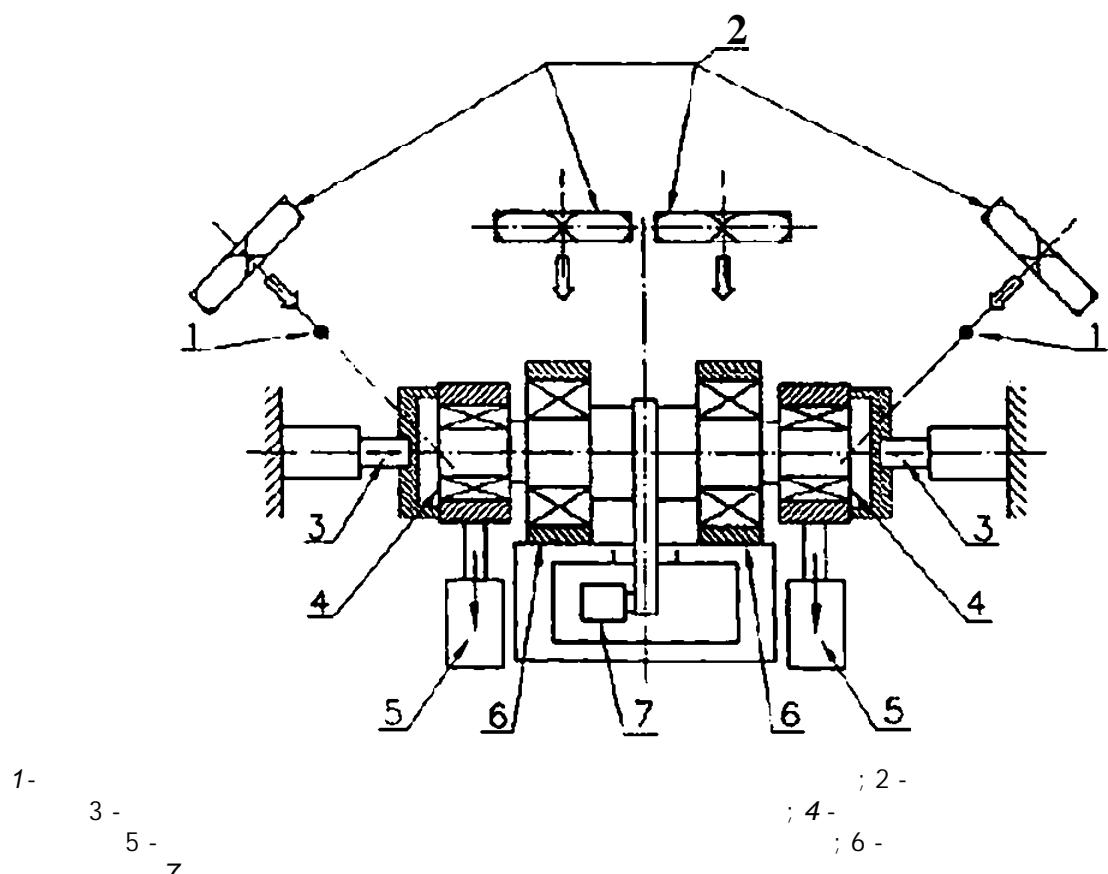
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$$\wedge "0,6 (\wedge m_0 g)_i \quad (.2)$$

Fq -

7 0 -

m^*c'^j (= 9,81 '2).

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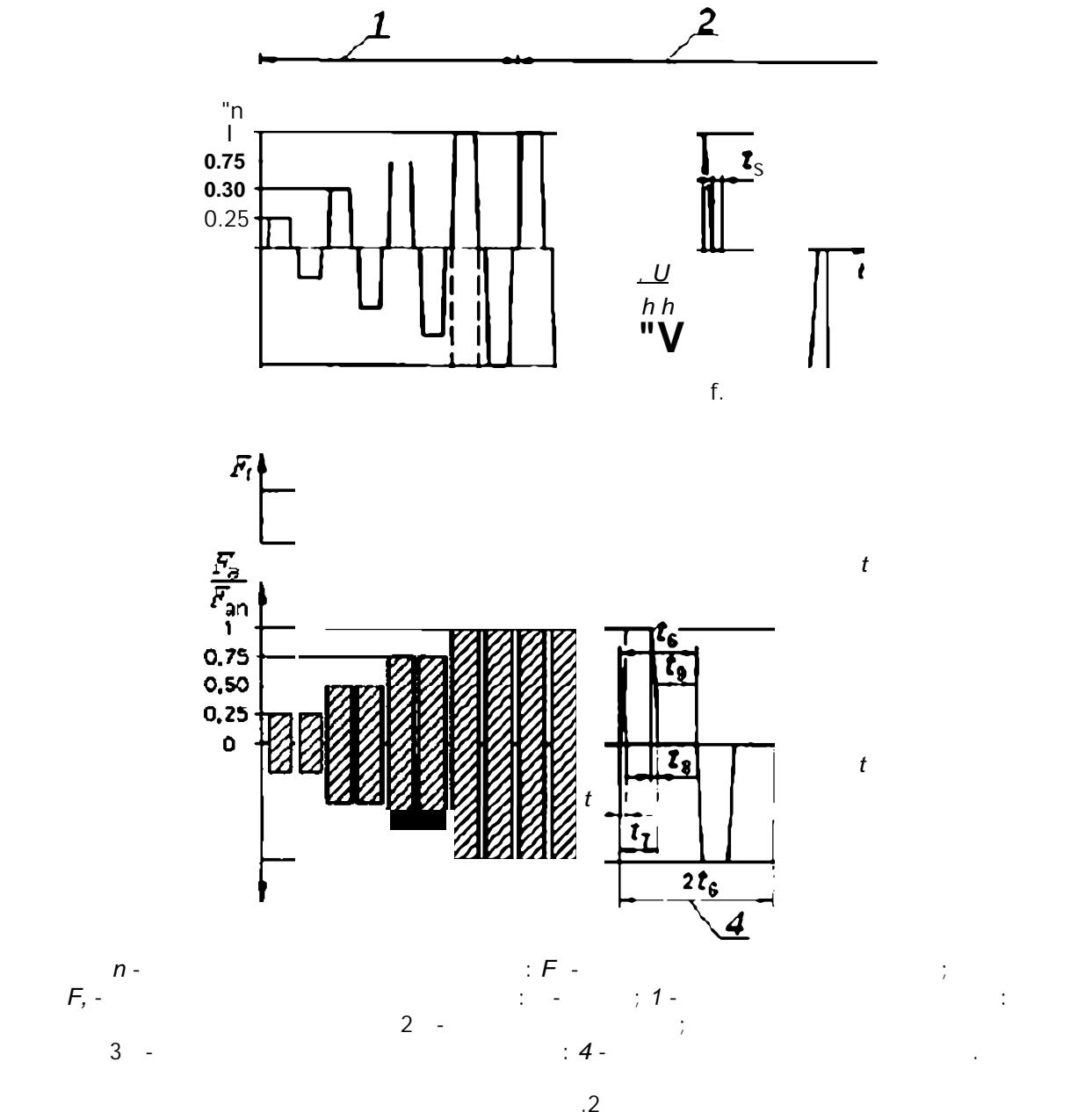
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25% 50%.

75 % 100 %

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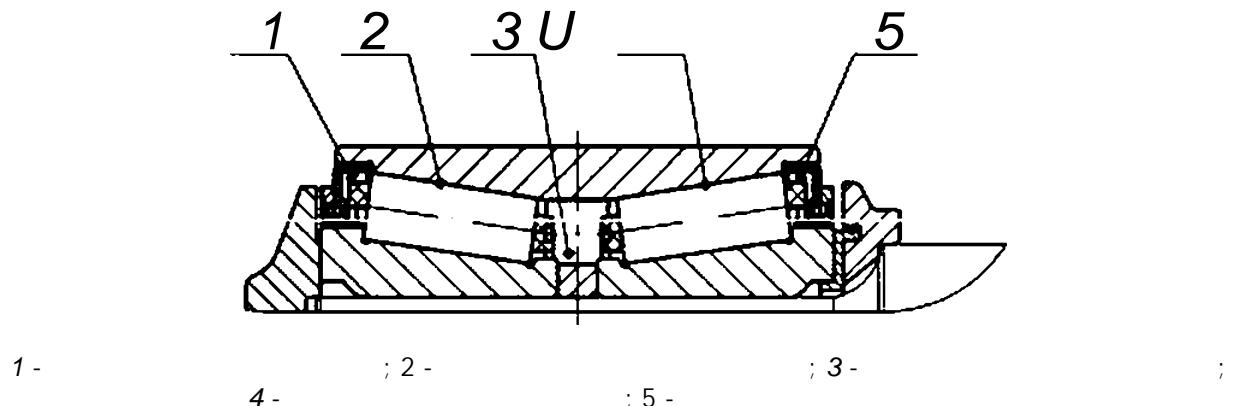
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20	70"	
20	1S»	20"
20	10»	
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www.gostinfo.ru info@gostinfo.ru

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