

**3559-75**

3559\_\_75

Steel strip for armouring cables.  
Specifications

12 3100

01.01.77

Steel strip for armouring cables. Specifications

1. General requirements

1.1. The strip shall be made of steel of the following grades: — 1; — 2.

1.2. The strip shall be supplied in coils of the following sizes: — 1; — 2.

1.3. The strip shall be supplied in coils of the following sizes: — 1; — 2.

1.4. The strip shall be supplied in coils of the following sizes: — 1; — 2.

1.5. The strip shall be supplied in coils of the following sizes: — 1; — 2.

CJ X § 3								
			- 1	-				-PI, -
0,10	-0,04		-0,02	—	10, 15, 20	-1,0	-0,4	-1,0
0,20	—0,07	—0,06	-0,04	-0,06	10, 15, 20, 25	-1,0	-0,4	-1,0
					30, 35	-2,0		-2,0
					40, 45	-3,0	-0,5	—3,0
					50, 55, 60	-4,0		-4,0
0,30	-0,07	—0,06	-0,05	-0,06	10, 15, 20, 25	-1,0	-0,4	-1,0
					30, 35	-2,0		-2,0
					40, 45	-3,0	0,5	—3,0
					50, 55, 60	-4,0		-4,0
0,40	—0,11	—0,08	-0,06	-0,08	10, 15, 20, 25	-1,0	-0,4	-1,0
					30, 35	-2,0		-2,0
					40, 45	-	-0,5	-3,0
					50, 55, 60	-4,0		-4,0
0,50	-0,11	-0,08	—0,07	-0,08	10, 15, 20, 25	-1,0	0,4	-1,0
					30, 35	-2,0		-2,0
					40, 45	-3,0	-0,5	-3,0
					50, 55, 60	-4,0		-4,0
0,80	—0,16	-0,13	-0,09	-0,12	45	-3,0	-0,5	-3,0
					50, 55, 60	-4,0		-4,0
1,0	—0,20	-0,16	—0,10	0,14	45	-3,0	—0,5	-
					50, 55, 60	-4,0		-4,0

0,5 1680 1700  
+ 0,06

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1—2—0,5 10 3559—75

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1-2-0,5 10 3559- 75.

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- -0,8 50 3559—75.

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0,30 321

±2 .

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2.1.

1050, 380, 16523  
( 3, 4).

2.2.

2.5 2.6.  
( 3).

2.3.

30 %  
( 2, 3).

2.4.

2.5. 180°  
(£?=4 ),

2.6.

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2.4, 2.5. ( 3).

2.7.

200— 1-  
100— 2-  
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2

	( / ²) , / ²	6₄, %,
	280 (28)	20
!	280-400 (28—40)	23
		20

( 2).

2.8.

175—205 300 -  
2.9. 200 Anpl 150 -  
300

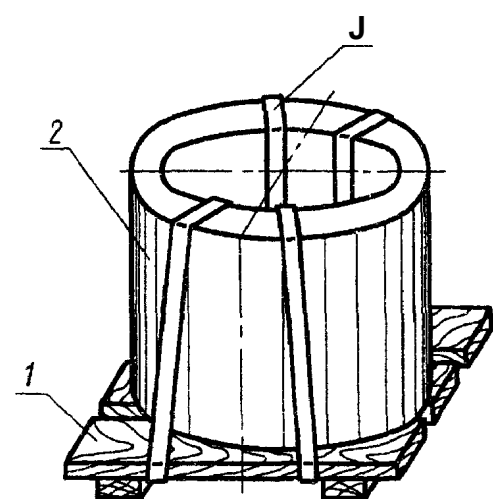
2.10.

( )  
2,5  
15— 10 ;  
25~ 15—55 ;  
35— 60  
Anpl,  
( ),  
2.8—2.10. ( 2, 3).

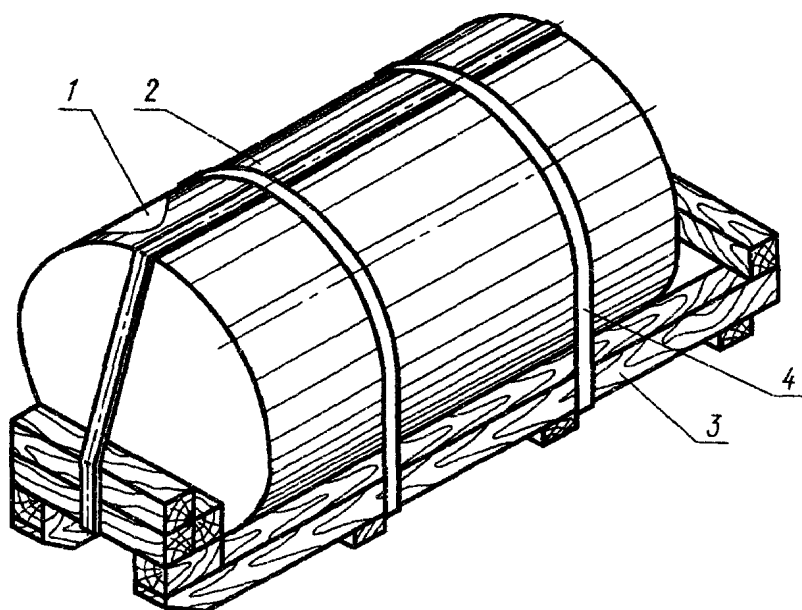


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) ;  
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/ , —  
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b —  
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4.4.2. —  
4;  
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101 (760 . .). 0° ),  
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=2920  $V_0$  ,  
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/ —  
— 4204 — 100 / 3;  
— 3118 — 34 / 3  
3118 (Sb<sub>2</sub>O<sub>3</sub>) 1,19 / 3 (As<sub>2</sub>O<sub>3</sub>) 1 3 60 4204  
80 / 3.  
4.3—4.4.2. ( , . 3). 11701  
4.5.  
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20 20 .  
50 — 10 ;  
60 \* > \* > 1 5 ;  
8 0 \* > \* > 2 0 .

4.6. , -  
( , . 3).  
5. , ,  
5.1. ( ) 3560, 3282 - -  
( ),  
( )  
( , . 1).  
5.2. , -  
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1:3, 203 -12 -20 20799  
1:3, -17 10877. 38.01436 20799  
216  
( , . 3, 4).  
5.3.  
5.3.1. ( ) 1,25 ( ) 1 ,  
( ) -  
( . 1) 3560  
( )  
( , . 3).  
5.3.2. ( ) 5,0 ( )  
, 3560  
( . 2). 10—15°.  
( , . 1, 3).  
5.3.3. :  
- 9569;  
- 8828;  
- ;  
- , -  
( , . 1, 3).  
5.3 . , -  
( , . 3).  
5.4. , :  
- - ;  
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- ;  
- ;  
- — 14192.  
( , . 3).



1 — ; 2 — , -  
; 3 —  
.1



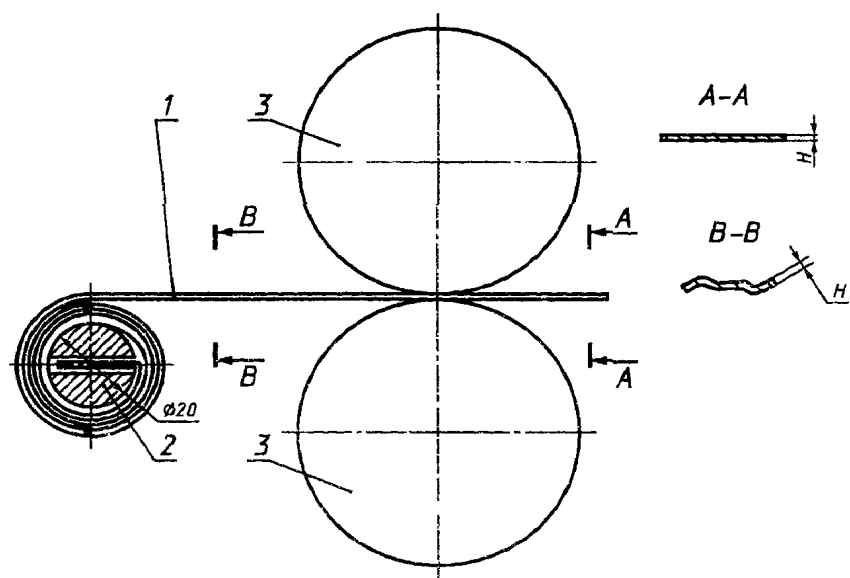
7 — ; 2 —  
; 4 — ; 3 — -  
.2

6.

6.1.

6

.6. ( , . 3).



( 1 ).

200—250

( ) . 3 4

1.

11.

12

1.3

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, 2 — , 3 —

. 1.

15.

1.6.

3559

2.

2 1.

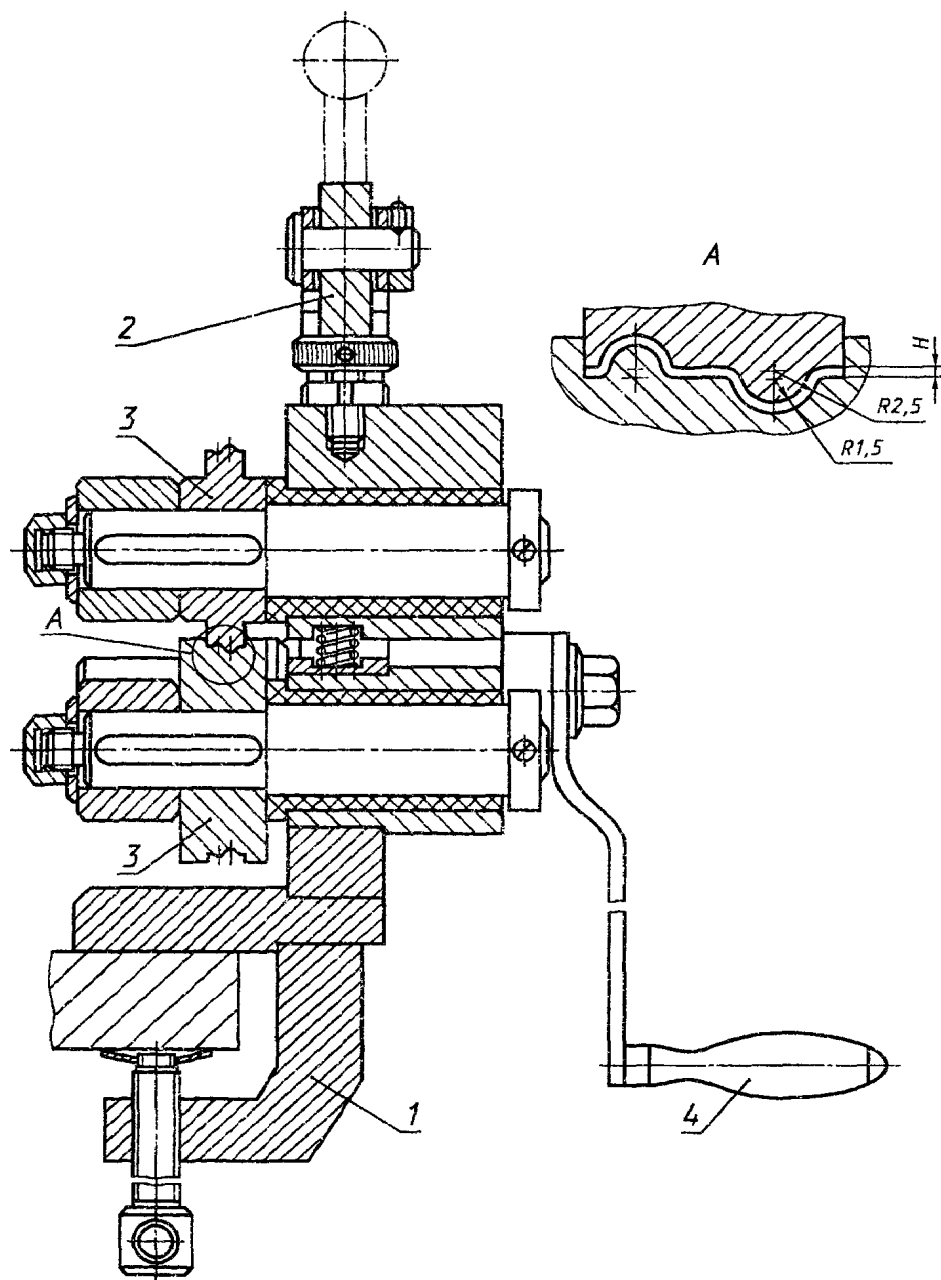
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2.2.

2 3

2.4.

2 5.



1 — ; 2 — ( ; 3 — - ; 4 —

.2

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1.

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2.

17.12.75 3926

3.

3559-63

4.

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166-89	4.1	9569-79	5.3.3
380-94	2.1	10877—76	5.2
1050-88	2.1	11701-84	4.5
3118-77	4.4.2	14019—80	4.3
3282-74	5.1	14192-96	5.4
3560-73	5.1, 5.3.1, 5.3.2	16523-89	2.1
4204-77	4.4.2	20799-88	5.2
6507-90	4.1	38.01436—87	5.2
8828-89	5.3.3		

5.

5—94

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, ( 11—12—94)

6.

( 1998 .) 1, 2, 3, 4, 1981 .,  
1983 ., 1986 ., 1990 . ( 1—82, 5—83, 2—87, 8—90)

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. . 021007 10.08.95. 08.06.98. 24.07.98. . . 1,40. - . . 0,94.  
181 . 914. . 273.  
, 107076, , ., 14.