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3706-93

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3706-83

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Gate valves. End-to-end lengths

3706-93

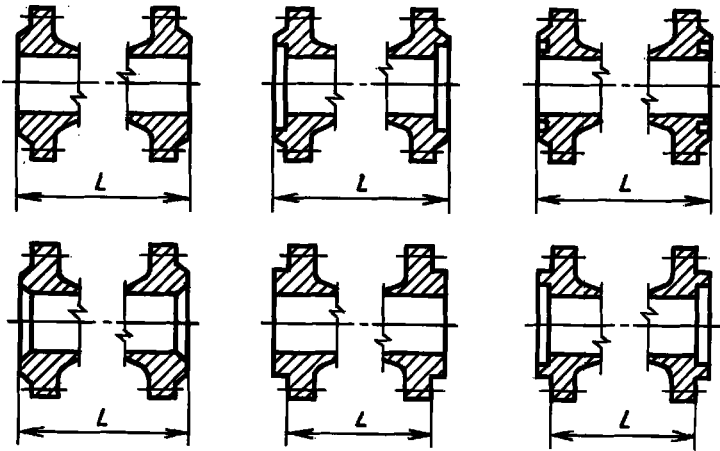
23.060.30
37 0000

1995—01—01

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2
40 / *¹²⁾
100 / ²⁾

L PN 0,6; 1,0; 1,6; 2,5 4,0 (6; 10; 16; 25
1 1.
L PN 2,0; 5,0; 6,3; 10,0 (20; 50; 63,
2, 3, 4 1.



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L

PN, (/ 2)

S Q	0,4 (4)		0,63 (6,3)		1 (10)		1,6(16)		0,6-1,0-1,6 (6-10-16)		2,0(20)		2,5(25)		4,0(40)		5,0(50)		6,3-10,0 (63-100)		16(160)		25(250)		40(400)	
	4	*	*	*	*	ts	(N	m	H	(N	H	(N	m	#	(N	H	(N	m	H	N	m	H	(N	m	H	(N
10							102			102																
15							108			108				140		140	152	140	165	152		216				
20							117			117				152		152	178	152	190	178		229				
25							120	127	125	120	127		120	165		165	216	165	216	216		254				
32							140	140	130	140	140		130	178		178	229	178	229	229		1				
1)	140	140	170	240	170	240	165	140	240	165	240	240	190	240	190	241	190	190	241	241	240	305	270	241		310
50	150	180	180	250	180	250	178	150	250	178	250	250	216	250	216	267	216	216	292	267	250	368	1	292	350	368
65	170	170	1	270	1	270	190	170	270	190	290	270	241	290	241	292	241	241	330	292	290	419	300	330	425	419
80	180	210	210	1	210	1	203	180	280	203	1	1	283	310	283	318	283	283	356	318	310	381	390	356	470	578
100	190	230	230	330	230	1	229	190	»	229	330	1	1	350	1	356	305	1	432	356	350	457	450	432	550	546
125	1	255	255	1	255	325	254	1	325	254	1	325	1	400	381	400	301	381	508	400	400	525	1	650		650
150	210	»	1	400	280	350	267	210	350	267	400	350	403	450	403	444	403	403	559	444	450	610	600	559	750	705
1	230	330	330	460	330	400	292	230	400	292	480	400	419	550	419	533	419	419	660	533	550	737	737	660	832	1022
250	250	450		530		450	330	250	450	330	550	450	457	650	457	622	457	457	787	622	650	838	838	787	991	1270
1	270	1		630		1	356	270	1	356	630	1	502	750	502	711	502	502	838	711	750	965	965	838	1130	1422
350	290	550		700		550	381	290	550	381	700	550	762	850	762	838	762	572	889	838	850	1029	1029	889	1257	1257
«0	310	600		750		600	406	310	600	406	780	600	838	950	838	864	838	610	991	864	950			991	1384	1384
450						650	432	330	650	432		650	914		914	978	914	660	1092	978		1219		1092	1537	1537
1	350	700		880		700	457	350	700	457	930	700	991	1150	991	1016	991	711	1194	1016	1150	1321		1194	1664	1664
600	390	800		1000		800	508		800	1		800	1143	1350	1143	1346	1143	787	1397	1346	1350	1549		1397	1943	1943
700						900	610		900	610		1	1346	1550		1499	1346		1549	1499				1549		
800	470	1000		1250		1000	660		1000	660		1000		1750		1778					1750					
1						1100	711		1100	711		1100	1727			2083	1727									
1000	550	11		1500		1200	813		11	813		11	1981	2150			1981				2150					
	700	1400				1400																				
1400	900	1600				1900																				
1600	1000	1800				2200																				
2000	1500	21				7900																				

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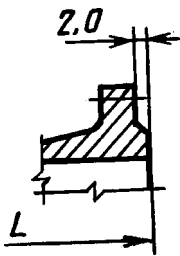
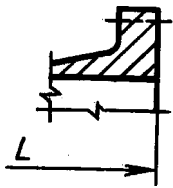
1 1,3** PN0,6-1,0-1, ; 1 PN2,0 ; 2 PN2,5

2 (, *)

DIN 3202,

ASME/ANSI 16.10,

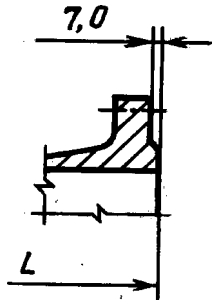
PN 2,0 (20 / 2)



PN 5,0 (50 / 2)

PN 2,0 5,0 (20 50 / 2)

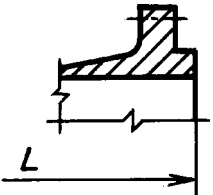
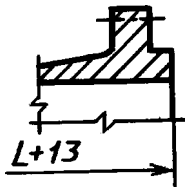
PN 2,0 5,0 (20 50 / 2)



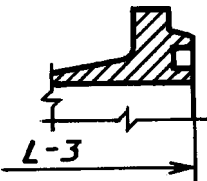
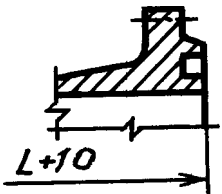
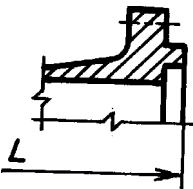
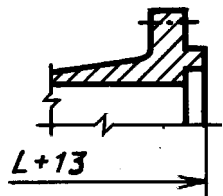
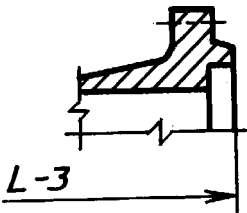
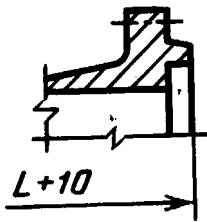
PN 6,3; 10,0 (63 100 / 2)

2

PN 6,3; 10,0 (63 100 / 2)



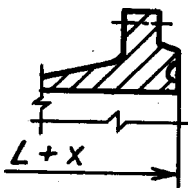
Фланец с впадиной



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DN	(X)		
	PN 20	PN 50	PN 63, 100
15			-2
20	13	13	0
25	13	13	0
32	13	13	0
40	13	13	0
50	13	16	3
65	13	16	3
80	13	16	3
100	13	16	3
125	13	16	3
150	13	16	3
200	13	16	3
250	13	16	3
300	13	16	3
350	13	16	3
400	13	16	3
450	13	16	3
500	13	19	6
600	13	22	10
700	13	25	13
800	—	29	16
900	—	29	16
1000	—	29	16

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2.

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DN	$L,$	$20^\circ, \quad (\quad / \quad)$
40	140	1,0(10)
50	150	
65	170	
80	180	
100	190	
125	200	
150	210	
200	230	0,6 (6)
250	250	
300	270	
350	290	0,4 (4)
400	310	
450	330	
500	350	

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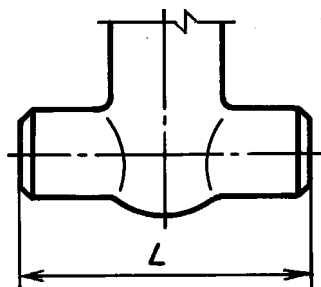
2

DN	L ,	20° , (/ ²)
600 700	390 430	0,25 (2,5)
800	470	0,16(1,6)
900 1000	510 550	0,1 (1)

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DN	L PN, (/ ²)														
	2,5 (25)		-5,0 (-50)		6,3- -10,0 (63- -100)		16 (160)			25 (250)			40 (400)		
	1	2	1	2	1	2	1	2*	3	1	2*	3	1	2*	3
10	—	102	—	—	—	—	—	—	—	—	—	—	—	—	—
15	—	108	—	140	165	—	216	—	—	216	—	—	263	—	—
20	—	117	—	152	190	—	229	—	—	229	—	—	273	—	—
25	—	127	—	165	216	—	254	—	—	254	—	—	308	—	—
32	—	140	—	178	229	—	280	—	—	280	—	—	349	—	—
40	—	165	—	190	241	—	305	—	—	305	—	—	384	—	—
50	250	216	250	216	292	250	368	300	216	368	350	216	451	350	279
65	270	241	290	241	330	290	419	360	254	419	425	254	508	425	330
80	280	283	310	283	356	310	381	390	305	470	470	305	578	470	368
100	300	305	350	305	432	350	457	450	356	546	550	406	673	550	457
125	325	381	400	381	508	400	—	525	—	—	650	—	—	650	—
150	350	403	450	403	559	450	610	600	508	705	750	559	914	750	610
200	400	419	550	419	660	550	737	750	660	832	950	711	1022	950	762
250	450	457	650	457	787	650	838	900	787	991	1150	864	1270	1150	914
300	500	502	750	502	838	750	965	1050	914	—	1350	991	1422	1350	1041
350	550	572	850	762	889	850	1029	1200	991	1257	1500	1067	—	—	1118
400	600	610	950	838	991	950	—	1350	1092	1384	1750	1194	—	—	1245

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DN	L PN, (/ ²)														
	2,5 (25)		-5,0 (-50)		6,3- -10,0 (63- -100)		16 (160)			25 (250)			40 (400)		
	1	2	1	2	1	2	1	2*	3	1	2*	3	1	2*	3
450	—	660	—	914	1092	—	1219	—	1181	1537	—	1346	—	—	1397
500	700	711	1050	991	1194	1150	1321	—	1283	1664	—	1473	—	—	1525
600	800	813	1350	1143	1397	1350	1549	—	1511	1943	—	1626	—	—	1829
700	—	914	—	1346	1549										
800	1000	965													
900	—	1026	—	1727	—	—	—	—	—	—	—	—	—	—	—
1000	1200	1067	—	1981											

* — 2 PN 2,5 ; 4,0—5,0 ; 1 PN 6,3—10,0 ; 1,3
PN 16,0—25,0—40,0 ASME/ANSI 16.10.

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250	±2	±4
. 250 500	±3	±5
» 500 » 800	±4	±6
» 800 » 1000	±5	±8
»1000 » 1600	±6	±10
»1600 » 2250	±8	±12
» 2250	±10	±14