

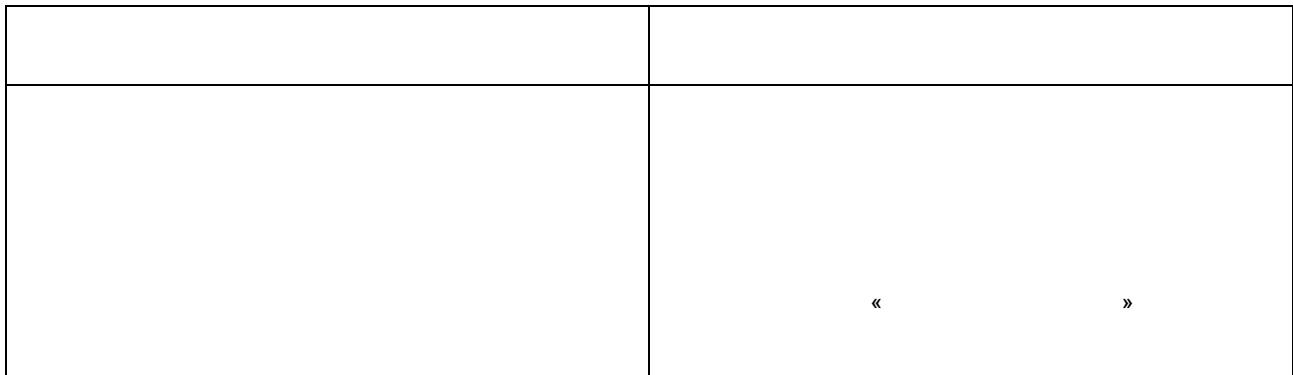
**4121-96**

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( 327)

2  
( 9 12 1996 .)

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18 2001 . 536-

4121-96

1

2002 .

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4121-76

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. 2003 .

©

, 2002

©

, 2003

II

1 .....  
2 .....  
3 .....  
4 .....  
5 .....  
6 .....  
7 .....

Crane rails.  
Specifications

2002-07-01

1

70, 80, 100, 120, 140,  
3.4, 3.6 4.4

2

1497-84 ( 6892-84)  
7565-81 ( 377-2-89)

7566-94

9012-59 ( 410-82, 6506-81)

12359-81 ( 4945-77)

22536.0-87

22536.1-88

22536.2-87

22536.3-88

22536.4-88

22536.5-87 ( 629-82)

22536.6-1

22536.7- 88

22536.8- 87

22536.9- 88

3

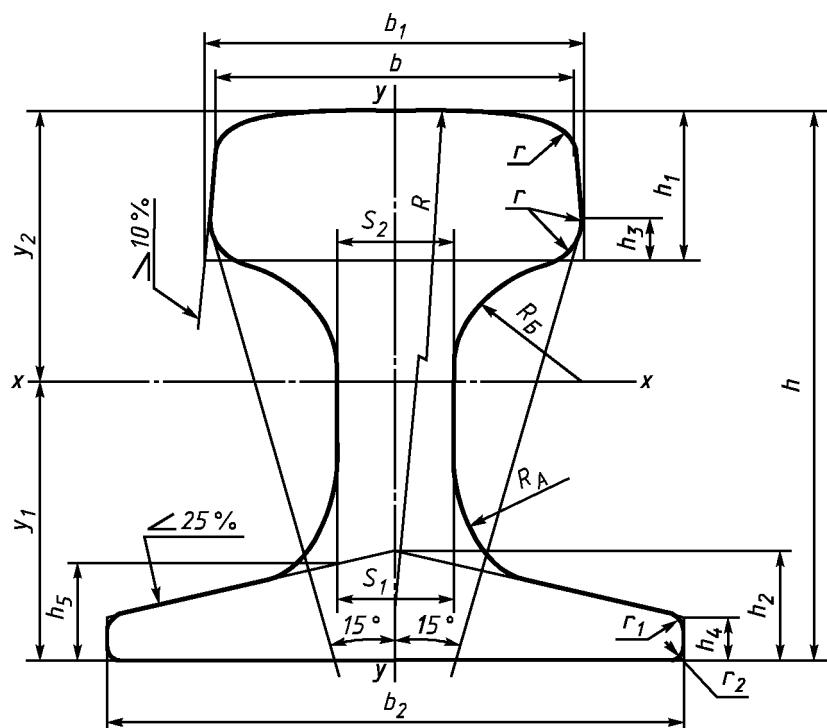
3.1

3.2

1.

1

1 2.



1

!

			$\hat{a}_2$	$*1$	$\hat{a}_2$	$h$		$h_2$	$h_3$		$\hat{a}_5$	$R$				$r_i$	2
70	70,0	75,6	120,0	21,0	23,0	120,0	28,0	24,0	6,0	9,00	21,375	400,0	25,0	25,0	6	6	1,5
80	80,0	87,0	130,0	26,0	28,0	130,0	35,0	26,0	10,0	9,75	22,750	400,0	30,0	30,0	8	6	1,5
100	100,0	108,0	150,0	32,0	34,0	150,0	40,0	30,0	11,5	11,25	22,250	450,0	35,0	35,0	8	8	2,0
120	120,0	129,0	170,0	38,0	40,0	170,0	45,0	35,0	13,0	13,75	31,150	500,0	40,0	48,0	8	8	2,0
140	140,0	150,0	170,0	56,0	58,0	170,0	50,0	40,0	14,0	18,75	35,000	700,0	40,0	50,0	10	10	3,0

2

-	2	X—X Y—Y										1
		,		,			,					
		1		4	7		=		$\bar{h}_{2/2}$	$w_p$		
70	58,72	5,77	6,23	1040,18	281,71	1321,89	180,26	166,95	46,95	160,00	46,10	
80	76,19	6,42	6,58	1504,57	438,96	1943,53	234,35	228,65	67,53	214,18	59,81	
100	105,85	7,55	7,45	2768,43	858,99	3627,42	366,67	371,60	114,53	343,83	83,09	
120	144,54	8,65	8,35	4754,83	1596,08	6350,91	549,69	569,43	187,76	527,92	113,47	
140	180,51	8,70	8,30	5486,19	2484,75	7970,94	630,59	660,98	292,32	662,04	141,70	

1

7850 / 3.

2

	b	2				h			
70	+ 1,0	+ 1,0	-2,5	+ 1,0	-3,0	±0,8	±1,0	+ 50	
80	-2,0								
100									
120	+ 1,0	+ 1,0	-3,0	+ 1,0	-3,5	±0,8	±1,2	+ 50	
140	-2,5								

1

,

,

2

hi / 2 %

3.3

— 9,0; 9,5; 10,0; 10,5; 11,0; 11,5; 12,0 ;  
 — 4,0 12,0 .

3.4

3.5

3.6

3.7

2 , —0,6 .

3.

( — , — )

b=100

:

4121-96.

4

4.1

63,

4.

4

63	0,53-0,73	0,60-1,00	0,15-0,35	0,050	0,050	0,08	0,30	0,30	0,30	0,30

1

, ,

2  
 0,54—0,72 %,

0,045 % ( ).

3

**4121-96**

4.2  
4, , %:

	+0,03
	0,02
	+0,03
	-0,03
	+0,03
	0,02
-	+0,005
—	+0,005

4.3 0,008 %.  
4.4 5.

5

, / <sup>2</sup> ( / <sup>2</sup> )	( / <sup>2</sup> ) , / <sup>2</sup>	%	5	,
730(75)	370(38)	6,0		212

,  $X( + 1/4 ) < 0,72 \%$ ,

$X( + 1/4 ) > 0,72 \%$   
5,

321 390

4.5 , , , ,

,  
70 80—1,5 ,  
— 100, 120 140—2 ,  
—

1

4.6 ,

4.7

4.8

1 0,5 .

4.9

—0,08 %, —0,06 %

4.10

( ) 1,5 .  
4.11 1 2

4.12

6.

6

70	1,20	1,25	1,20	0,40	0,50	0,40
80	1,45	1,50	1,45	0,50	0,60	0,50
100	1,70	1,75	1,70	0,70	0,80	0,70
120	1,95	2,00	1,95	0,80	0,90	0,80
140	2,45	2,50	2,45	0,90	1,00	0,90

4.13

5

4

4.14

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4.15

4.15.1

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4.15.2

4.15.3

5

5.1

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5.2

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7566.

5.3

6

6.1

—

12359,

22536.0—

22536.9.

6.2

—

7565.

5

**4121-96**

6.3			
6.4	50	1497	10
6.5		9012.	
6.6			
6.7	,	,	
6.8	,	,	
6.9	,	,	
<b>7</b>			
7.1	,	—	7566.

621.87.07:006.354 45.080 22 09 2130

02354 14.07.2000. 27.08.2003. . . . 0,93. . . . 0,70.

84 11757. 251.

, 107076 , , 14.  
<http://www.standards.ru> e-mail: [info@standards.ru](mailto:info@standards.ru)