



**494—90**

3—90/272

# Brass tubes. Specifications

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|    |       |   | 0,50<br>±0,07 | 0,80<br>±0,08 | 1,00<br>±0,10 | 1,50<br>±0,15 | 2,<br>=0,20 | 2,50<br>±0,25 |
|    | TM    | - | -             |               |               |               |             |               |
| 3  |       |   | 0,0334        |               |               |               |             |               |
| 4  |       |   | 0,0467        |               |               |               |             |               |
| 5  |       |   | 0,0601        | 0,0891        | — 07          | —             | —           | —             |
| 6  | —0,16 |   | 0,0734        | 0,110         | 0,134         | — 80          | 0,213       | —             |
| 7  |       |   | 0,0868        | 0 31          | —             | —             | —           | —             |
| 8  |       |   | 0,100         | 0,153         | 87            | 0,260         | 0,320       | —             |
| 9  |       |   | 0,113         | 0,174         | 0*214         | 0,300         | 0,374       | —             |
| 10 |       |   | 0,127         | 94            | 0,240         | 0,340         | 0,427       | —             |
| 11 |       |   | —             |               | 0,267         | 0,381         | 0,480       | —             |
| 12 | — 8   |   | 0,154         | 0,238         | 0,294         | 0,420         | 0,534       | 0,634         |
| 13 |       |   | 0,167         | 0,259         | 0,320         | 0,460         | 0,587       | —             |
| 14 |       |   | 80            |               | 0,347         | 0,500         | 0,641       |               |
| 15 |       |   | 0,194         | —             | 0,374         | 0,540         | 0,694       | 0,825         |
| 16 | —0,20 |   | 0,207         | 0,324         | 0,400         | 0,581         | 0,747       | 0,891         |
| 17 |       |   | 0,220         | —             | —             | —             | —           | 0,967         |
| 18 |       |   | —             | —             | 0,454         | 0,661         | 0,854       | —             |
| 19 |       |   | 0,247         | 0,386         | 0,480         | 0,701         | 0,907       | ,             |
| 20 |       |   | —             | —             | 0,507         | 0,741         | 0,961       | 1 68          |
| 21 |       |   | —             | —             | —             | —             | 1,014       | 1,234         |
| 22 |       |   | —             | —             | 0,560         | 0,821         | 1,068       | 1,301         |
| 23 |       |   | —             | —             | 0,587         | 0,861         | —           | 1,368         |
| 24 | —0,24 |   | —             | —             | 0,614         | —             | 1,174       |               |
| 25 |       |   | —             | z             | 0,641         | 0,941         | 1,228       | 1,501         |
| 26 |       |   | —             | —             | 0,667         | —             | 1,281       | 1,568         |
| 27 |       |   | —             | —             | 0,694         | —             | 1,334       |               |
| 28 |       |   | —             | —             | 0,721         | 1,061         | 1,388       | —             |
| 29 |       |   | —             | —             | 0,747         | —             | 1,441       | —             |
| 30 |       |   | —             | —             | 0,774         | 1,141         | 1,495       | 1,885         |
| 31 |       |   | —             | —             |               |               |             | —             |
| 32 |       |   | —             |               | 0,827         | 1,221         | 1,601       |               |
| 33 |       |   | —             | —             | —             | 1,271         | —           | —             |
| 34 | —0,30 |   | —             | —             | 0,907         | 1,341         | 1,761       | 2 68          |
| 35 |       |   | —             |               | —             | —             |             |               |
| 36 |       |   | —             |               | —             | —             |             |               |
| 37 |       |   | —             |               | —             | —             |             | 2,302         |
| 38 |       |   | —             |               | 0,988         | 1,461         | 1,922       | 2,369         |

|       | $3,00$<br>$\pm 0,25$ | $3,50$<br>$\pm 0,30$ | $4,00$<br>$\pm 0,30$ | $4,50$<br>$\pm 0,35$ | $5,00$<br>$\pm 0,40$ | $6,00$<br>$\pm 0,50$ | $7,00$<br>$\pm 0,60$ | $8,00$<br>$\pm 0,70$ | $10,00$<br>$\pm 0,90$ |
|-------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|-----------------------|
| 0,721 | —                    | —                    | —                    | —                    | —                    | —                    | —                    | —                    | —                     |
| 0,801 | —                    | —                    | —                    | —                    | —                    | —                    | —                    | —                    | —                     |
| 0,961 | —                    | —                    | —                    | —                    | —                    | —                    | —                    | —                    | ●                     |
| 1,041 | —                    | —                    | —                    | —                    | —                    | —                    | —                    | —                    | —                     |
| —     | 1,261                | —                    | —                    | —                    | —                    | —                    | —                    | —                    | —                     |
| 1,201 | —                    | 1,495                | —                    | —                    | —                    | —                    | —                    | —                    | —                     |
| —     | —                    | —                    | 1,741                | —                    | —                    | —                    | —                    | —                    | —                     |
| 1,361 | —                    | —                    | —                    | —                    | 2,002                | —                    | —                    | —                    | —                     |
| —     | —                    | —                    | 1,932                | —                    | —                    | —                    | —                    | —                    | —                     |
| 1,521 | —                    | 1,922                | —                    | —                    | —                    | 2,562                | —                    | —                    | —                     |
| 1,601 | 1,822                | —                    | 2,222                | —                    | —                    | —                    | —                    | —                    | —                     |
| 1,681 | —                    | 2,136                | —                    | —                    | —                    | 2,882                | 3,176                | —                    | —                     |
| 1,761 | 2,008                | 2,242                | —                    | —                    | —                    | —                    | —                    | —                    | —                     |
| 1,842 | —                    | 2,349                | —                    | 2,802                | 3,203                | 3,550                | —                    | —                    | —                     |
| 1,922 | 2,195                | —                    | —                    | , 2,936              | —                    | —                    | —                    | —                    | —                     |
| 2,002 | 2,289                | 2,562                | —                    | 3,059                | 3,523                | —                    | —                    | —                    | —                     |
| 2,162 | 2,461                | 2,776                | 3,044                | —                    | 3,434                | —                    | —                    | —                    | —                     |
| 2,242 | —                    | 2,882                | 3,188                | —                    | —                    | —                    | —                    | —                    | —                     |
| —     | 2,646                | 2,989                | 3,303                | 3,603                | —                    | —                    | —                    | —                    | —                     |
| 2,562 | —                    | 3,309                | 3,663                | 3,870                | 4,484                | —                    | —                    | —                    | —                     |
| 2,642 | —                    | 3,416                | —                    | 4,137                | 4,544                | 5,418                | —                    | —                    | —                     |
| 2,802 | —                    | 3,630                | 4,023                | 4,404                | 4,804                | 5,605                | —                    | —                    | 7,478                 |

| 3<br>ft<br>*<br>X < |       | *<br>- | 1 ,                |                    |                    |                    |                    |
|---------------------|-------|--------|--------------------|--------------------|--------------------|--------------------|--------------------|
|                     |       |        | 0,50<br>$\pm 0,07$ | 0,80<br>$\pm 0,08$ | 1,00<br>$\pm 0,10$ | 1,50<br>$\pm 0,15$ | 2,00<br>$\pm 0,20$ |
| 40                  |       |        |                    |                    | 1,041              |                    | 2,028              |
| 42                  |       |        |                    |                    | 1,094              |                    | 2,135              |
| 44                  |       |        |                    |                    | 1,147              |                    | -                  |
| 45                  | -0,30 |        |                    |                    | 1,174              | 1,741              | 2,295              |
| 46                  |       |        |                    |                    | 1,201              |                    | -                  |
| 47                  |       |        |                    |                    | 1,228              |                    | -                  |
| 48                  |       |        |                    |                    |                    |                    |                    |
| 50                  |       |        |                    |                    | 1,308              |                    | 2,562              |
| 51                  |       |        |                    |                    |                    |                    | 2,615              |
| 52                  |       |        |                    |                    |                    |                    | -                  |
| 54                  |       |        |                    |                    |                    |                    | -                  |
| 55                  |       |        |                    |                    |                    |                    | -                  |
| 58                  | -0,40 |        |                    |                    |                    |                    | 2,989              |
| 60                  |       |        |                    |                    |                    |                    | 3,096              |
| 64                  |       |        |                    |                    |                    |                    | 3,309              |
| 65                  |       |        |                    |                    |                    |                    | 3,868              |
| 70                  |       |        |                    |                    |                    | 2,741              | -                  |
| 75                  |       |        |                    |                    |                    |                    | 4,670              |
| 76                  |       |        |                    |                    |                    |                    |                    |
| 80                  |       |        |                    |                    |                    |                    | 4,168              |
| 84                  |       |        |                    |                    |                    |                    | 4,296              |
| 86                  |       |        |                    |                    |                    |                    | -                  |
| 90                  |       |        |                    |                    |                    |                    | -                  |
| 93                  | -0,50 |        |                    |                    |                    |                    | 4,857              |
| 96                  |       |        |                    |                    |                    |                    | -                  |
| 97                  |       |        |                    |                    |                    |                    | 5,071              |
| 100                 |       |        | "                  |                    |                    |                    | -                  |

|       | $3,00$<br>$\pm 0,25$ | $3,50$<br>$\pm 0,30$ | $4,00$<br>$\pm 0,30$ | $4,50$<br>$\pm 0,35$ | $5,00$<br>$\pm 0,40$ | $6,00$<br>$\pm 0,50$ | $7,00$<br>$\pm 0,60$ | $8,00$<br>$\pm 0,70$ | $10,00$<br>$\pm 0,90$ |
|-------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|-----------------------|
| 3,123 | 3,409<br>3,596       | 3,843<br>-           | -                    | -                    | 4,937<br>-           | 5,444<br>-           | -                    | -                    | -                     |
| 3,363 | 3,876                | 4,377                | -                    | -                    | -                    | 6,245                | -                    | -                    | -                     |
| 3,603 | -                    | -                    | -                    | -                    | 5,471<br>6,605       | -                    | -                    | -                    | -                     |
| 3,763 | 4,343                | 4,911                | -                    | -                    | -                    | -                    | 8,037                | -                    | -                     |
| 3,848 | 4,437                | -                    | -                    | 5,705<br>5,845       | -                    | 7,366<br>7,686       | -                    | -                    | -                     |
| 4,163 | -                    | 5,444                | -                    | -                    | 6,539<br>6,672       | -                    | -                    | -                    | -                     |
| 4,404 | 5,091                | 5,765                | -                    | -                    | 7,072                | -                    | -                    | -                    | -                     |
| 4,564 | 5,273                | 5,978                | -                    | -                    | -                    | -                    | -                    | -                    | -                     |
| -     | 5,651                | -                    | -                    | -                    | 1                    | -                    | 10,84                | -                    | -                     |
| 5,864 | -                    | 7,046                | -                    | -                    | -                    | -                    | -                    | -                    | -                     |
| 6,845 | -                    | 7,413<br>7,686       | -                    | -                    | -                    | -                    | -                    | -                    | 17,01                 |
| -     | -                    | 8,113                | -                    | -                    | -                    | -                    | 13,64                | -                    | -                     |
| 6,966 | -                    | 8,754<br>9,181       | -                    | -                    | 10,808               | -                    | -                    | 16,65                | 20,282                |
| 7,466 | -                    | -                    | -                    | -                    | -                    | -                    | -                    | 17,51                | -                     |
| 7,766 | -                    | 10,25                | -                    | -                    | -                    | -                    | -                    | -                    | -                     |

|    |            | 1 ,             |                 |                 |                 |                 |                 |
|----|------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
|    |            | $1,50 \pm 0,25$ | $2,00 \pm 0,30$ | $2,50 \pm 0,40$ | $3,00 \pm 0,45$ | $3,50 \pm 0,50$ | $4,00 \pm 0,50$ |
| 21 | $\pm 0,22$ | 0,781           | 1,068           | —               | 1,117           | —               | —               |
| 22 |            |                 |                 |                 |                 |                 |                 |
| 23 | $\pm 0,25$ | 0,861           | 1,174           | 1,368           | 1,681           | —               | —               |
| 24 |            | —               | —               | —               | —               | —               | —               |
| 25 |            | 0,941           | —               | 1,501           | —               | 2,008           | —               |
| 26 |            | —               | 1,281           | —               | 1,841           | —               | 2,349           |
| 27 | $\pm 0,30$ | —               | —               | 1,635           | —               | 2,195           | —               |
| 28 |            | —               | —               | —               | 2,002           | —               | 2,562           |
| 29 |            | —               | —               | 1,768           | *—              | 2,382           |                 |
| 30 | $\pm 0,35$ | —               | 1,495           | —               | —               | —               | 2,776           |
| 31 |            | —               | —               | 1,902           | —               | 2,569           | —               |
| 32 |            | —               | —               | —               | 2,322           | —               | —               |
| 33 |            | <sup>17</sup>   | —               | —               | •—              | 2,756           | --              |
| 34 | $\pm 0,40$ | —               | 1,708           | 2,102           | —               | —               | 3,208           |
| 35 |            | —               | ,               | 2,168           | —               | —               | —               |
| 36 |            | —               | —               | —               | 2,642           | —               | —               |
| 37 |            | —               | —               | —               | ***             | 3,129           | —               |
| 38 | $\pm 0,45$ | —               | —               | 2,368           | —               | —               | 3,630           |
| 39 |            | —               | —               | —               | —               | —               | —               |
| 40 |            | —               | *—              | 2,502           | —               | —               | —               |
| 42 |            | —               | —               | —               | —               | 3,596           | —               |
| 43 |            | —               | —               | —               | —               | —               | 4,163           |
| 45 |            | —               | —               | 2,836           | —               | —               | —               |
| 46 | $\pm 0,50$ | —               | z               | —               | 3,442           | —               | —               |
| 47 |            | —               | —               | —               | —               | 4,063           | —               |
| 48 |            | —               | —               | —               | —               | —               | 4,697           |
| 50 |            | —               | —               | —               | —               | —               | —               |
| 51 | $\pm 0,55$ | —               | —               | —               | 3,843           | —               | —               |
| 52 |            | —               | —               | —               | —               | 4,530           | —               |
| 53 |            | —               | —               | —               | —               | —               | 5,231           |

|     | $4,50$<br>$\pm 0,55$        | $5,00$<br>$\pm 0,55$                    | $5,50$<br>$\pm 0,55$   | $6,00$<br>$\pm 0,60$               | $6,50$<br>$\pm 0,65$ | $7,00$<br>$\pm 0,70$                  | $7,50$<br>$\pm 0,75$        | $8,00$<br>$\pm 0,80$              | $8,50$<br>$\pm 0,85$   |
|-----|-----------------------------|---|------------------------|------------------------------------|----------------------|---------------------------------------|-----------------------------|-----------------------------------|------------------------|
|     | —                           |   |                        | 2,561                              | —                    | —                                     | —                           | —                                 | —                      |
|     | —                           | —                                       | 2,862                  |                                    | —                    | —                                     | 3,503                       | —                                 | —                      |
|     | $2,702$<br>—<br>$2,942$     | $3,069$<br>—                            | —                      | $3,362$<br>—<br>—                  | —                    | —                                     | —                           | $4,483$<br>—                      | —                      |
| 0,1 |                             | 3,336                                   | —                      | 3,843                              | —                    | —                                     | —                           | —                                 | —                      |
|     |                             | 3,603                                   | —                      | 4,163 ;                            | —                    | 4,670                                 | —                           | —                                 | —                      |
|     | $3,663$<br>—<br>$3,903$     | $4,003$<br>$4,137$<br>—                 | —                      | $4,484$<br>$4,642$<br>—<br>$4,964$ | —                    | $5,418$<br>—<br>$1$                   | ..<br>—                     | —                                 | —<br>$6,465$           |
|     | $4,143$<br>—<br>—<br>—<br>“ | —<br>$4,670$<br>$4,937$<br>—<br>$5,338$ | 1—<br>—<br>—<br>→<br>— | 5,124<br>—<br>$5,765$<br>—<br>—    | —<br>—<br>—<br>*—    | 5,791<br>$5,978$<br>$6,165$<br>—<br>— | —<br>$6,505$<br>—<br>—<br>— | —<br>$6,832$<br>$7,259$<br>—<br>— | —                      |
|     |                             | $5,945$<br>—<br>—<br>$6,005$            | —<br>—<br>1—           | 6,565<br>—<br>—                    | —<br>—<br>7,199      | —<br>—<br>•—                          | —<br>—<br>—<br>8,507        | —<br>—<br>—<br>—                  | —<br>—<br>—<br>$8,113$ |
|     | —                           | —                                       | —                      | 7,366                              | —                    | —                                     | —                           | —                                 | —                      |

| Наруж.<br>ный<br>диаметр | Предель-<br>ные от-<br>клонения<br>по на-<br>ружному<br>диаметру | Теоретическая масса 1 м трубы, |                    |                    |                    |                    |                    |
|--------------------------|--|--------------------------------|--------------------|--------------------|--------------------|--------------------|--------------------|
|                          |  | 1,50<br>$\pm 0,25$             | 2,00<br>$\pm 0,30$ | 2,50<br>$\pm 0,40$ | 3,00<br>$\pm 0,45$ | 3,50<br>$\pm 0,50$ | 4,00<br>$\pm 0,50$ |
| 54                       |  | —                              | —                  | —                  | —                  | —                  | —                  |
| 55                       |  | —                              | —                  | —                  | —                  | —                  | —                  |
| 58                       | $\pm 0,60$   | —                              | —                  | —                  | —                  | —                  | 5,765              |
| 59                       |  | —                              | —                  | —                  | —                  | —                  | —                  |
| 60                       |  | —                              | —                  | —                  | —                  | —                  | —                  |
| 62                       |  | —                              | —                  | —                  | —                  | —                  | —                  |
| 63                       |  | —                              | —                  | —                  | —                  | —                  | 6,298              |
| 64                       | $\pm 0,70$   | —                              | —                  | —                  | —                  | —                  | 6,405              |
| 65                       |  | —                              | —                  | —                  | —                  | —                  | —                  |
| 68                       |  | —                              | —                  | —                  | —                  | —                  | 6,832              |
| 70                       |  | —                              | —                  | —                  | —                  | —                  | —                  |
| 72                       |  | —                              | —                  | —                  | —                  | —                  | —                  |
| 73                       | $\pm 0,80$   | —                              | —                  | —                  | —                  | —                  | 7,355              |
| 75                       |  | —                              | —                  | —                  | —                  | —                  | —                  |
| 80                       |  | —                              | —                  | —                  | —                  | —                  | —                  |
| 85                       |  | —                              | —                  | —                  | —                  | —                  | —                  |
| 90                       | $\pm 0,90$   | —                              | —                  | —                  | —                  | —                  | —                  |
| 92                       |  | —                              | —                  | —                  | —                  | —                  | —                  |
| 95                       |  | —                              | —                  | —                  | —                  | —                  | —                  |
| 100                      | $\pm 1,0$  | —                              | —                  | —                  | —                  | —                  | —                  |
| 101                      |  | —                              | —                  | —                  | —                  | —                  | 10,477             |
| 105                      | $\pm 1,1$  | —                              | —                  | —                  | —                  | —                  | —                  |
| 110                      |  | —                              | —                  | —                  | —                  | —                  | —                  |

|     |                          |                                    | "                        |                           |                       |                       |                                |                      |                  |
|-----|--------------------------|------------------------------------|--------------------------|---------------------------|-----------------------|-----------------------|--------------------------------|----------------------|------------------|
|     | 4,50<br>±0,55            | 5,00<br>±0,55                      | 5,50<br>±0,55            | 6,00<br>±0,60             | 6,50<br>±0,65         | 7,00<br>±0,70         | 7,50<br>±0,75                  | 8,00<br>±0,80        | 8,50<br>±0,85    |
|     | 5,945<br>—<br>—<br>6,545 | 6,672<br>—<br>—<br>7,339           | 7,187<br>—<br>—<br>—     | —<br>—<br>—<br>w—         | —<br>8,934<br>—<br>—  | 8,780<br>—<br>—<br>—  | —<br>9,508<br>—<br>—<br>—      | —<br>—<br>—<br>10,51 | —<br>—<br>—<br>— |
|     | —<br>—<br>—<br>—<br>^--  | —<br>—<br>—<br>8,006<br>—<br>8,674 | —<br>—<br>—<br>—<br>"__* | —<br>—<br>—<br>—<br>10,67 | —<br>—<br>—<br>—<br>— | —<br>—<br>—<br>—<br>— | —<br>—<br>—<br>11,51<br>—<br>— | —<br>—<br>—<br>12,51 | —<br>—<br>—<br>— |
| t—  | —<br>9,341<br>10,01      | —<br>—<br>1                        | —<br>—<br>10,98          | —<br>—<br>—               | 11,46<br>—<br>—       | —<br>—<br>—           | —<br>13,51<br>14,51            | —<br>—<br>—          | 14,40<br>—<br>—  |
|     | 10,68<br>11,34           | —<br>—                             | —<br>—<br>13,77          | —<br>—<br>—               | 13,62<br>—<br>—       | —<br>—<br>—           | —<br>15,51<br>16,51<br>—       | —<br>—<br>—          | —<br>—<br>—      |
| *-- | —<br>12,962              | —<br>—                             | —<br>—                   | —<br>—                    | —<br>—<br>—           | —<br>—<br>—           | —<br>17,51<br>18,51<br>—       | —<br>—<br>—          | —<br>—<br>—      |
|     | 14,01                    |                                    |                          |                           |                       |                       | —<br>19,52<br>20,52            |                      |                  |

|    |       |               |                |               |               |               |               | 1 ,           |
|----|-------|---------------|----------------|---------------|---------------|---------------|---------------|---------------|
|    |       | 9,00<br>±0,90 | 10,00<br>±1,00 | 11,5<br>±1,10 | 12,5<br>±1,20 | 14,0<br>±1,40 | 15,0<br>±1,50 | 17,5<br>±1,75 |
| 21 |       | —             | —              | —             | —             | —             | —             | —             |
| 22 | ±0,22 | —             | —              | —             | —             | —             | —             | —             |
| 23 |       | —             | —              | —             | —             | —             | —             | —             |
| 24 |       | —             | —              | —             | —             | —             | —             | —             |
| 25 |       | —             | —              | —             | —             | —             | —             | —             |
| 26 |       | —             | —              | —             | —             | —             | —             | —             |
| 27 |       | —             | —              | —             | —             | —             | —             | —             |
| 28 |       | —             | —              | —             | —             | —             | —             | —             |
| 29 | ±0,30 | —             | —              | —             | —             | —             | —             | —             |
| 30 |       | —             | —              | —             | —             | —             | —             | —             |
| 31 |       | —             | —              | —             | —             | —             | —             | —             |
| 32 |       | —             | —              | —             | —             | —             | —             | —             |
| 33 | ±0,35 | —             | —              | —             | —             | —             | —             | —             |
| 34 |       | —             | —              | —             | —             | —             | —             | —             |
| 35 |       | —             | —              | —             | —             | —             | —             | —             |
| 36 |       | —             | —              | —             | —             | —             | —             | —             |
| 37 | ±0,40 | —             | 7,070          | —             | —             | —             | —             | —             |
| 38 |       | —             | —              | —             | —             | —             | —             | —             |
| 39 |       | —             | —              | —             | —             | —             | —             | —             |
| 40 |       | —             | —              | —             | —             | —             | —             | —             |
| 42 | ±0,45 | —             | —              | —             | —             | —             | —             | —             |
| 43 |       | —             | —              | —             | —             | —             | —             | —             |
| 45 |       | *             | —              | —             | —             | —             | —             | —             |
| 46 |       | ..            | 9,608          | —             | —             | —             | —             | —             |
| 47 |       | ..            | 9,367          | —             | —             | —             | —             | —             |
| 48 | ±0,80 | “ *           | 10,68          | —             | 12,51         | —             | 14,01         | —             |
| 50 |       | —             | —              | —             | —             | —             | —             | —             |
| 51 |       | —             | —              | —             | —             | —             | —             | —             |
| 52 | ±0,55 | —             | —              | —             | —             | —             | —             | —             |
| 53 |       | —             | —              | —             | —             | —             | —             | —             |



| Наруж.<br>ный<br>диаметр | Предель-<br>ные от-<br>клонения<br>по на-<br>ружному<br>диаметру | Теоретическая масса 1 м трубы, |                     |                    |                    |                    |                    |                    |
|--------------------------|--|--------------------------------|---------------------|--------------------|--------------------|--------------------|--------------------|--------------------|
|                          |  | 9,00<br>$\pm 0,90$             | 10,00<br>$\pm 1,00$ | 11,5<br>$\pm 1,10$ | 12,5<br>$\pm 1,20$ | 14,0<br>$\pm 1,40$ | 15,0<br>$\pm 1,50$ | 17,5<br>$\pm 1,75$ |
| 54                       | —  | —                              | —                   | —                  | —                  | —                  | —                  | —                  |
| 55                       | —  | —                              | 12,01               | —                  | 14,13              | —                  | 16,01              | —                  |
| 58                       | $\pm 0,60$   | 11,76                          | —                   | —                  | —                  | —                  | —                  | —                  |
| 59                       | —  | —                              | —                   | —                  | —                  | —                  | —                  | —                  |
| 60                       | —  | —                              | 13,34               | —                  | 16,85              | —                  | 18,01              | —                  |
| 62                       | —  | —                              | —                   | —                  | —                  | —                  | —                  | —                  |
| 63                       | —  | —                              | —                   | —                  | —                  | —                  | —                  | —                  |
| 64                       | —  | —                              | —                   | —                  | —                  | —                  | —                  | —                  |
| 65                       | —  | —                              | 14,68               | —                  | 17,51              | —                  | 20,02              | —                  |
| 68                       | $\pm 0,70$   | 14,17                          | —                   | 17,34              | —                  | —                  | —                  | —                  |
| 70                       | —  | —                              | 16,01               | —                  | 19,18              | —                  | —                  | —                  |
| 72                       | —  | —                              | —                   | —                  | —                  | —                  | —                  | —                  |
| 73                       | $\pm 0,80$   | —                              | —                   | 18,86              | —                  | 22,04              | 22,02              | —                  |
| 75                       | —  | —                              | 17,35               | —                  | 20,85              | —                  | 24,02              | —                  |
| 80                       | —  | —                              | 18,68               | —                  | 22,52              | —                  | 26,02              | 26,65              |
| 85                       | —  | —                              | 20,02               | —                  | —                  | —                  | 28,02              | 31,42              |
| 90                       | $\pm 0,90$   | —                              | 21,35               | —                  | 24,19              | —                  | 30,02              | 33,86              |
| 92                       | —  | —                              | —                   | —                  | 25,85              | —                  | —                  | —                  |
| 95                       | —  | —                              | 22,68               | —                  | 27,52              | —                  | 32,03              | 36,20              |
| 100                      | $\pm 1,0$  | —                              | 24,20               | —                  | 29,19              | —                  | 34,03              | 38,43              |
| 101                      | —  | —                              | 24,57               | —                  | —                  | —                  | —                  | —                  |
| 105                      | $\pm 1,1$  | —                              | 25,35               | —                  | 30,86              | —                  | 36,03              | 40,87              |
| 110                      | —  | —                              | 26,69               | —                  | 32,53              | —                  | 38,03              | 43,00              |

|   |                |                |                |                |               |                |               |               |            |
|---|----------------|----------------|----------------|----------------|---------------|----------------|---------------|---------------|------------|
|   | 240<br>±3,00   | ±3,36          | 25,0<br>±3,50  | 27,5<br>±2,75  | 30,0<br>±3,00 | 32,5<br>±3,25  | 35,0<br>±3,50 | 37,5<br>±3,75 | 42,1<br>±4 |
|   | —              | —              | —              | —              | —             | —              | —             | —             | —          |
|   | —              | —              | —              | —              | —             | —              | —             | —             | —          |
|   | —              | —              | —              | —              | —             | —              | —             | —             | —          |
| ; | 32,02          |                |                |                |               |                |               |               |            |
|   | 34,59<br>37,86 | 37,53<br>40,53 | 43,37          |                |               |                |               |               |            |
|   | 40 13<br>42,70 | 43 35<br>46,54 | 46,70<br>50,04 | 49,54<br>53,21 |               | 56,04          |               |               | —          |
| . | 45,37<br>48,04 | 49,54<br>52,54 | 53,38<br>56.71 | 56,88<br>60,55 |               | 60,05<br>64,05 |               |               |            |

|     |       |   |       |               |               |               |               | 1 M ,          |
|-----|-------|---|-------|---------------|---------------|---------------|---------------|----------------|
|     |       |   |       | 6,00<br>±0,60 | 7,50<br>±0,75 | 10,0<br>±1,00 | 11,5<br>±1,10 | 12,5<br>±1,20  |
| 112 |       |   | 16,97 |               |               |               |               |                |
| 115 | - 4   |   |       | 21,52         | 28,02         | 31,51         | 34,19         |                |
| 120 |       |   |       |               | 29,36         |               |               |                |
| 123 |       |   |       |               |               |               |               | 49,72          |
| 125 |       |   |       |               |               |               |               |                |
| 130 | ±1 5  | m | T     |               | 32,29         |               | 37,53         | 44,04<br>46,04 |
| 135 |       |   |       |               |               |               |               |                |
| 140 | 410   |   |       |               | 34,69         | —             | 40,87         |                |
| 145 |       |   |       |               |               |               |               |                |
| 150 | + 1 7 |   | —     |               | 37,36         |               | 44,20         | 50,04<br>54,04 |
| 155 | ±1,8  | — |       |               |               |               |               |                |
| 160 | ±1,9  | — | —     | 40,03         | →             |               | 47,54         |                |
| 165 |       | — | —     |               |               |               |               |                |
| 170 | ±2,0  | — | —     | 42,70         | —             |               | 50,87         |                |
| 175 |       | — | —     |               |               |               |               |                |
| 180 | ±2,1  | — |       | 45,37         | —             |               | 54,21         |                |
| 185 | ±2,2  | — | —     |               | —             |               | 57,55         |                |
| 190 |       | — | —     |               |               |               |               | MII            |
| 195 | ±2,3  |   |       |               |               |               |               |                |

|  | <b>17,5<br/>±1,75</b>            | <b>20,0<br/>±2,00</b>   | <b>22,5<br/>±2,25</b>            | <b>25,0<br/>±2,50</b>            | <b>27,5<br/>±2,76</b>                              | <b>30,0<br/>±3,00</b>                     | <b>32,5<br/>fc3,25</b> | <b>35,0<br/>±3,50</b> | <b>37,5<br/>±3,75</b> | <b>42,5<br/>±4,25</b> |
|--|----------------------------------|-------------------------|----------------------------------|----------------------------------|--|---|------------------------|-----------------------|-----------------------|-----------------------|
|  | 45,54<br>47,87                   | 50<br>53,38             | 55,54<br>58,55                   | 60,21<br>63,38                   | 64,22<br>67,89                                     | 68,05<br>72,06                            |                        |                       |                       |                       |
|  | 50,21                            | 56,04<br>58,71          | 61,55<br>—                       | 66,72<br>70,06                   | 71,56<br>75,23                                     | 76,06<br>80,06                            |                        | —                     |                       |                       |
|  | 54,88<br>— <sup>1</sup>          | 64,05                   | 67,55                            | 76,73                            | 73,98  | 88,07                                     |                        |                       | 102,6                 |                       |
|  | 59,45<br>— <sup>1</sup>          | 69,39                   | 73,56                            | 88,40                            | 86,24  | 96,08                                     |                        |                       | 107,6<br>—            |                       |
|  | 64,22<br>68,89<br>73,56<br>78,23 | 74,73<br>80,06<br>85,40 | 79,56<br>85,57<br>91,57<br>97,53 | 90,07<br>96,74<br>103,4<br>110,1 | 93,57<br>100,9<br>108,8<br>115,6<br>119,2<br>122,9 | 104,1<br>112,1<br>120,1<br>132,8<br>144,6 |                        |                       |                       |                       |
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| - | 63                      | - | 290 (30)<br>330 (34)<br>370 (38)             | 40<br>30<br>25       |
|   | 68                      | - | 290 (30)<br>340 (35)                         | 40<br>35             |
| - | 60<br>63<br>59-1<br>59- | - | 340 (35)<br>270 (28)<br>390 (40)<br>430 (44) | 20<br>38<br>20<br>28 |

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| 1.3.2.8.                  |       |   |   |      |           |
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| 1.3.3.                    |       |   |   |      |           |
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| 51—90     | 13  | 2  |
| 91—150    | 20  | 3  |
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## С. 28 ГОСТ 494-90

4.2. Трубы должны храниться в крытых помещениях и должны быть защищены от механических повреждений, воздействия влаги и активных химических веществ.

При соблюдении указанных условий хранения потребительские свойства труб при хранении не изменяются.

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 1000 <sup>3</sup> : 75 1000 <sup>3</sup> 114 <sup>3</sup> HNO<sub>3</sub> (1:1)

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| 2991—85        |            | 1.5.1    |
| 2999—75        |            | 3.4      |
| 3282—74        |            | 1.5.1    |
| 3560—73        |            | 1.5*1    |
| 3845—75        |            | 3.6      |
| 6507-78        |            | 3.2      |
| 7502—80        |            | 32       |
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| TOGT 9557—87   |            | 1.5.3    |
| 9716.1—79—     | 9716.3—79  | 3.7      |
| 10006—80       |            | 3.4      |
| 10198—78       |            | 1.5.1    |
| 11358—89       |            | 3.2      |
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| 18321—73       |            | 2.2      |
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| 24»597—81      |            | 1.5.3    |
| 26877—85       |            | 3.2      |
| 48 —21 —005—89 |            | 1.5.1    |

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Корректор В. С. Черка

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Тираж 28000 Цена 50 к.

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