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2003000000—060

“ 085(02)—91 .

ISBN 5—7050—0324—2

Rolled sections of tool steel lor files,
rasps, chisels and cape chisels.
General specifications

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1.2. 1—10

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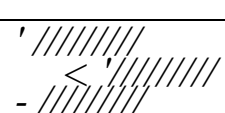
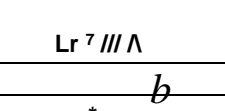
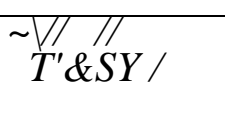
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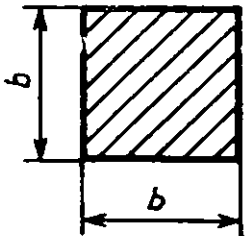
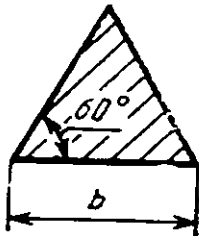
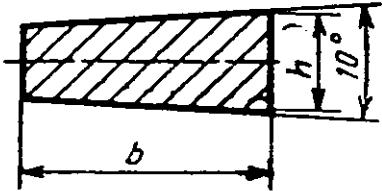
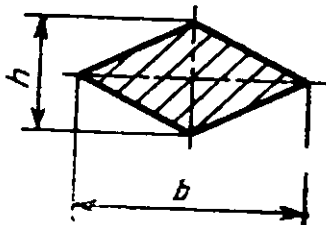
33								, * *	*9* *8. « = _
			<i>h</i>	1	<i>d</i>		<i>R.</i>		
1		12,0	2,5					30,00	0,235
		12,5	3,5					43,75	0,343
		16,0	4,0					64,00	0,502
		20,0	5,0					100,00	0,785
		20,0	6,5					130,00	1,020
		25,0	6,0					150,00	1,177
		25,0	7,5					187 50	1 471
		30,0	6,5					195^00	1,530
		30,0	8,5					255,00	2,001
		34,0	7,5					255,00	2,002
		35,0	/,5					262,50	2,061
		39,0	8,0					312,00	2,449
		39,0	9,0					351,00	2,755
		44,0	9,0					396,00	3,109
		48,0	10,0					480,00	3,768
2		10,5	3,0					21,00	0.164
		12,5	5,5					47,49	0,373
		16,0	4,0					33 33	0 262
		16,0	4,5					48^00	0,377
		16,0	6,0					64,00	0,502
		20,0	6,0					80,00	0,628
		21,0						105,00	0,824
		25,0	7,0					116,67	0,916
		25,0	8,5					141,66	1,112
		30,0	8,5					170,00	1,334
		30,0	10,0					200,00	1,570
		35,0	10,0					233,33	1,832
		40,0	11,0					293,33	2,303
		45,0	13,0					390,00	3,061
		3					4,0		
					5,0			19,63	0,154
					6,0			28,27	0,222
					9,5			44,16	0,347
					11,5			70,84	0,556
					12,0			103,81	0,814
					13»			113,04	0,887
					14,0			143,06	1,123
					15,0			153,97	1,209
					16,0			176,62	1,386
					18,0			200,96	1,577
								254,34	1,997

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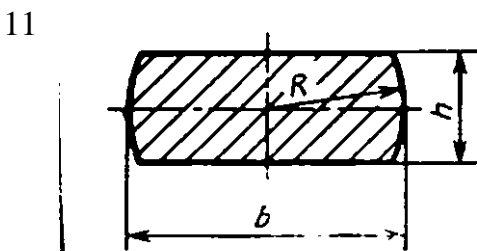
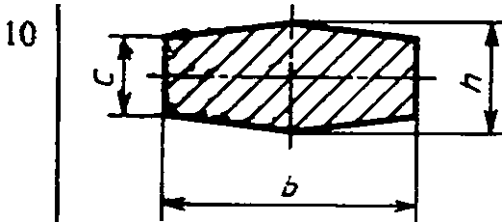
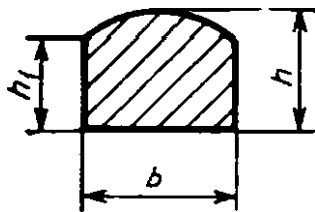
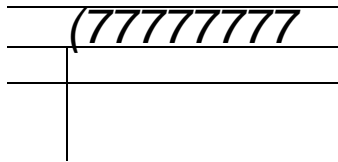
Размеры поперечного сечения профиля, мм					
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5		7,5 8,0 9,0 10,0 11,0 12,0 13,0 15,0 17,5 20,0 21,0 24,0 27,0		24,36 27,71 35,07 43,30 52,39 62,35 73,18 97,43 132,45 173,00 190,96 249,42 315,67	0,191 0,217 0,275 0,340 0,411 0,489 0,574 0,765 1,039 1,358 1,499 1,958 2,478
6		13,0 14,0 15,0 18,0 22,0 27,0 33,0	3,0 5,0 3,5 4,0 5,0 6,5 7,5	24,21 52,85 32,81 43,65 67,65 111,71 152,21	0,190 0,415 0,258 0,343 0,531 0,877 1,195
7		12,50 16,00 19,00 25,00 32,00	3,25 4,00 5,00 6,50 8,00	20,31 32,00 47,50 81,25 128,00	0,159 0,251 0,373 0,638 1,605

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19,0 24,0	5,0 7,0			1.5 1,5		61.75 102,00	0,485 0,801
10,0 12,0 16,0 20,0 25,0 30,0 32,0	8,0 8,0 10,0 12,0 16,0 18,0 20,0				5,0 6,0 8,0 10,0 12,0 15,0 16,0	71,00 80.00 145,00 216.00 352.00 480,00 570.00	0,553 0.628 1,138 1.696 2,763 4,239 4.474

7,85 / 3.

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	+0,2 +0,3 +0,4	4-0.3 +0,4 +0,6	+0,6 +0,9	+0,2 +0,25 +0,3	+0,2 +0,3 +0,4	+0,35 +0,5

11 :
 li'q Mm — *b* 32 .
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4 , 6 , 8 , 13 X — 5950—73.
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2.3.2.

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1435—90 5950—73 7566—81	2.2, 2.3, 3.1 2.2, 2.3, 3.1 4.1

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 1988 ., 1989 . (1, 2,
 5—88, 11—89)

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