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2003000000—060

“ 085(02)—91

ISBN 5—7050—0324—2

©

, 1991

Rolled sections of tool steel for files,
rasps, chisels and cape chisels.
General specifications

5210—82

09 6100

01.01.84

01.01.94

01.01.93

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1.2.

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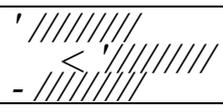
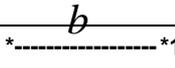
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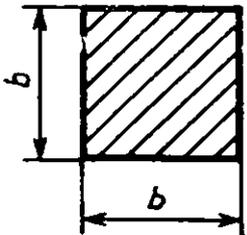
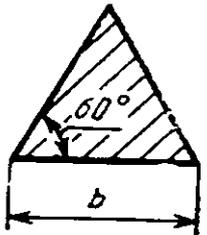
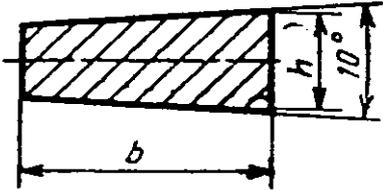
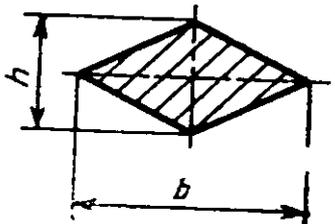
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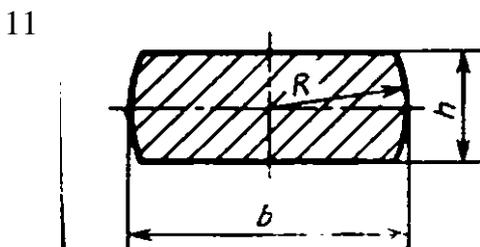
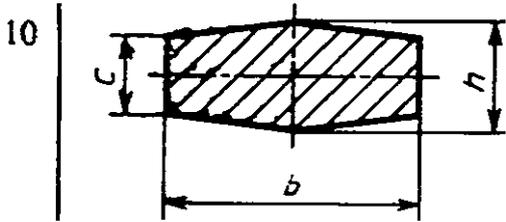
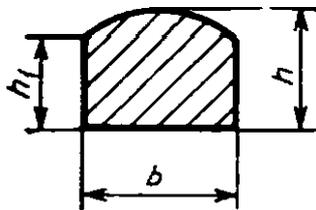
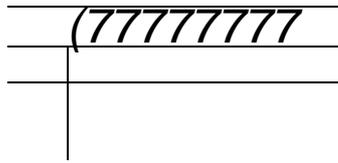
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		<i>h</i>	1	<i>d</i>		<i>R.</i>				
1		12,0	2,5				30,00	0,235		
		12,5	3,5				43,75	0,343		
		16,0	4,0				64,00	0,502		
		20,0	5,0				100,00	0,785		
		20,0	6,5				130,00	1,020		
		25,0	6,0				150,00	1,177		
		25,0	7,5				187,50	1,471		
	**	30,0	6,5				195,00	1,530		
		30,0	8,5				255,00	2,001		
		34,0	7,5				255,00	2,002		
		35,0	7,5				262,50	2,061		
		39,0	8,0				312,00	2,449		
		39,0	9,0				351,00	2,755		
		44,0	9,0				396,00	3,109		
		48,0	10,0				480,00	3,768		
		2		10,5	3,0				21,00	0,164
				12,5	5,5				47,49	0,373
	16,0		4,0				33,33	0,262		
	16,0		4,5				48,00	0,377		
	16,0		6,0				64,00	0,502		
	20,0		6,0				80,00	0,628		
	21,0		7,0				105,00	0,824		
	25,0		7,0				116,67	0,916		
	25,0		8,5				141,66	1,112		
	30,0		8,5				170,00	1,334		
	30,0		10,0				200,00	1,570		
	35,0		10,0				233,33	1,832		
	40,0		11,0				293,33	2,303		
	45,0		13,0				390,00	3,061		
3					4,0			12,56	0,099	
				5,0			19,63	0,154		
				6,0			28,27	0,222		
				?			44,16	0,347		
				9,5			70,84	0,556		
		11,5			11,5		103,81	0,814		
		12,0			12,0		113,04	0,887		
		13,0			13,0		143,06	1,123		
		14,0			14,0		153,97	1,209		
		15,0			15,0		176,62	1,386		
	<i>d</i>				16,0		200,96	1,577		
					18,0		254,34	1,997		

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№	Размеры поперечного сечения профиля, мм	Размеры поперечного сечения профиля, мм		Мас 3 длин проф ?						
		b	h		h_1	d	c	R		
4		4,0					16,00	0,126		
		5,0						25,00	0,196	
		6,0						36,00	0,283	
		8,0						64,00	0,502	
		10,0						100,00	0,785	
		12,0						144,00	1,130	
		14,0						196,00	1,539	
		15,0						225,00	1,766	
		16,0						256,00	2,010	
		18,0						324,00	2,543	
		5		7,5					24,36	0,191
				8,0					27,71	0,217
9,0							35,07	0,275		
10,0							43,30	0,340		
11,0							52,39	0,411		
12,0							62,35	0,489		
13,0							73,18	0,574		
15,0							97,43	0,765		
17,5							132,45	1,039		
20,0							173,00	1,358		
21,0							190,96	1,499		
24,0							249,42	1,958		
27,0							315,67	2,478		
6				13,0	3,0				24,21	0,190
		14,0	5,0				52,85	0,415		
		15,0	3,5				32,81	0,258		
		18,0	4,0				43,65	0,343		
		22,0	5,0				67,65	0,531		
		27,0	6,5				111,71	0,877		
		33,0	7,5				152,21	1,195		
		7		12,50	3,25				20,31	0,159
16,00	4,00						32,00	0,251		
19,00	5,00						47,50	0,373		
25,00	6,50						81,25	0,638		
32,00	8,00						128,00	1,605		

Номер профиля



b	h	:	4	R	*88.	gx -	
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18,0	3,0				52,06	0,409	
22,0 27,0	5,5 7,0	4,0 5,0			110,00 171,00	0,864 1.342	
19,0 24,0	5,0 7,0			1,5 1,5	61.75 102,00	0,485 0,801	
10,0 12,0 16,0 20,0 25,0 30,0 32,0	8,0 8,0 10,0 12,0 16,0 18,0 20,0				5,0 6,0 8,0 10,0 12,0 15,0 16,0	71,00 80,00 145,00 216,00 352,00 480,00 570,00	0,553 0.628 1,138 1.696 2,763 4,239 4.474

7,85 / 3.

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	12	. 12 22	. 22	3.5	. 3,5 6	. 6
	+0,2	4-0.3		+0,2	+0,2	
	+0,3	+0,4	+0,6	+0,25	+0,3	+0,35
	+0,4	+0,6	+0,9	+0,3	+0,4	+0,5

11 :
 li'qMm — b 32 .
 io.'s — 20 ;
 lo'yMM — h 16 .

1.4. 2
 6 . 1,5 -
 10 % . -
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 1.5. :
 3 4 — 0,5 % ;
 5, 7 10 — 0,6 % ;
 1 — 0,5 %, — 0,2 % -
 ;
 2, 6, 8 9 — 0,6 %, —
 0,2 % ; 11 — 0,6%, — 0,4%

1.6. -
 0,5 .
 1.7. 7 10 , -
 0,5 .
 1.8. -
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 (bXh) 12X3, 13, 1,
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1—12X3— ~ 13 5210—82

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7, 7, 8, 8, 10, 10, 12, -

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7, 7, 8, 8
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— 1435—90

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7566—81.

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1435—90 5950—73 7566—81	2.2, 2.3, 3.1 2.2, 2.3, 3.1 4.1

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24.02.88 350

01.01.94

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1988 ., 1989 . (1, 2,
 5—88, 11—89)

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	23000	.	.1188	.	949/2	5	.	
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					,	.256.	.11	1