

8694-75

2010

8694-75

8694-58

Tubing. Expansion testing method

23.040.10

23.12.75 3980

01.01.77

10.09.92 1152

9,0
(20 ± 10) ° .

150

PC 68—63 -

166.

480—77

(, . 1).

1.

1.1. :

- , —Z);

- , —Z)_H;

- , — ;

- , —L;

- . — (1;

- , % — X;

- , — d.

(, . 1).

2.

2.1. , L ~ 2 D, 30° L ~ 1,5 , 30° ,

50 .

2.2. , 0,5 , -

2.3. , .

2.4. , -

2.5. , , ,

2.6. 0,05 20 0,1

20 .

(2010 .) 1, 1980 . (5—80).

© , 1975
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3.

3.1.

30; 45; 60; 90; 120°.

1.

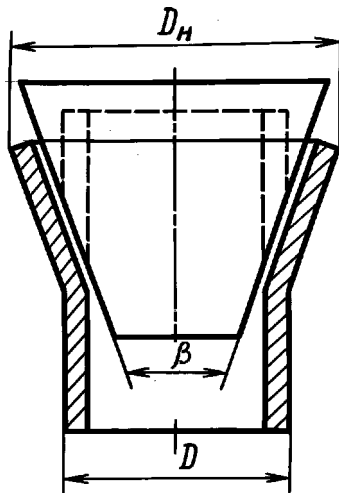
6 12°.

2.

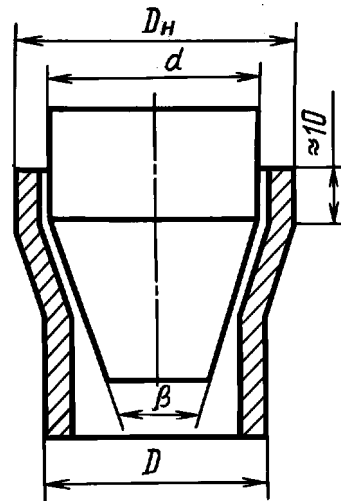
(.1).

d

$$d = D \sqrt[3]{1 + \frac{f}{\beta}} - 2$$



Черт. 1



Черт. 2

3.2.

$$R_z = 20$$

2789—73

HRC > 50,

3.3.

20—50 /

3.4.

D_H (.2).

4.

4.1.

X

4.2.

(X)

$$= -100.$$

0,5%.

5.

.5.(, .1).