

**8946—75**

■

2010

**8946-75**

Ductile iron and steel fittings with  
parallel thread for pipelines.  
Union passage elbows. Basic dimensions.

**8946-59**

23.040.60

14.11.75      2901

01.01.77**2—92**

( 2—93)

90° 45°

3298—81.

( 2).

1 . 90°

1 — ;

2 —

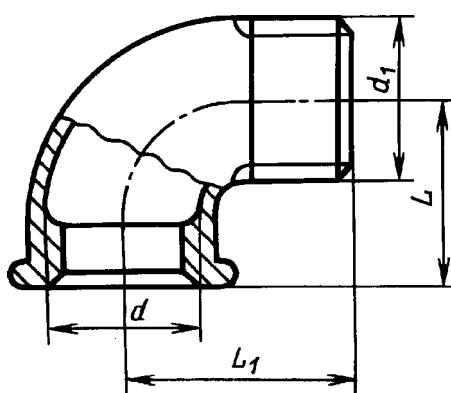
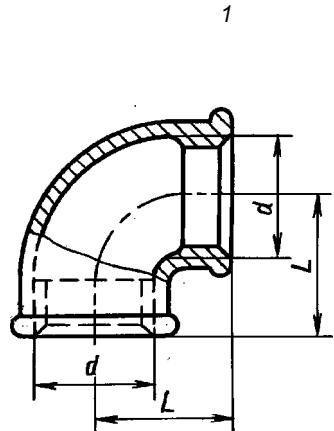
( , . 2).

1.

.1.

90°

.1



( 2010 .)

1,2,  
1983 . ( 11-80, 7-83).

1980 .

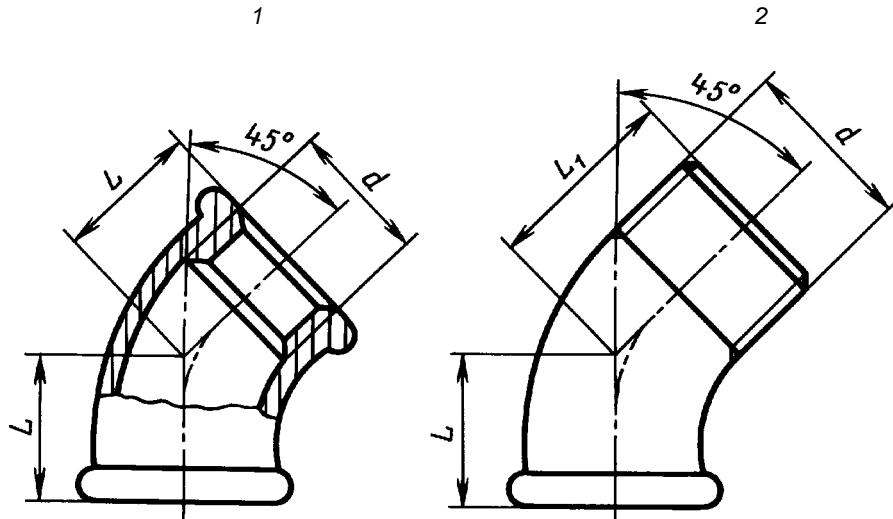
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, 2010

$D_y$	$d$	$L$		, , *	
				8944-75	
				1	2
8	G $\frac{4}{4}$ -	21	28	0,042	0,045
10	G $\frac{3}{8}$ -	25	32	0,059	0,064
15	G $\frac{2}{2}$ -	28	37	0,094	0,103
20	G $\frac{3}{4}$ -	33	43	0,146	0,152
25	G 1 -	38	52	0,229	0,241
32	G 1 $\frac{4}{4}$ -	45	60	0,352	0,351
40	G 1 $\frac{1}{1}$ -	50	65	0,494	0,438
50	G 2 -	58	74	0,790	0,720
(65)	G 2 $\frac{2}{2}$ -	69	88	1,141	1,030
(80)	G 3 -	78	98	1,521	1,409
(100)	G 4 -	96	—	3,079	2,680

\*

1.  $D_y$ ,  
 2.  
 5%.

90°      — 1       $D_y = 40$  :  
 90 - 1-40      8946-75  
 ;  
 90-1- -40      8946-75.  
 (      1,2).  
 16.  
 1 —  
 2 —  
 1 .  
 .2.



Черт. 2

<i>d</i>	<i>L</i>	<i>h</i>
10	G % -	0
15	G <sub>2</sub> -	22
20	G V <sub>4</sub> -	25
25	G 1-	28
32	G 1 <sub>4</sub> -	33
40	G 1 <sub>9</sub> -	36
50	G 2 -	43

45°            1             $D_y = 40$  :  
       45°—1-40        8946-75

,            :  
       45°-1- 40        8946- 75.  
 (            ,       .    2).  
 2.            —        8944—75.