



9036-88

3 . 12-88/853

Solid-rolled wheels.
Design and dimensions

9036—88

09 4300

01.01.90

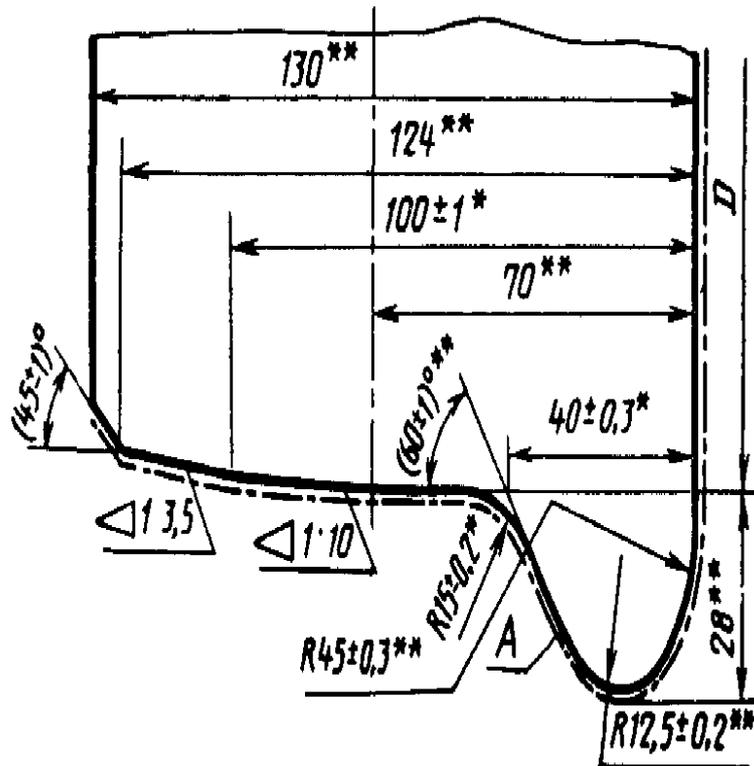
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1520 (1524)

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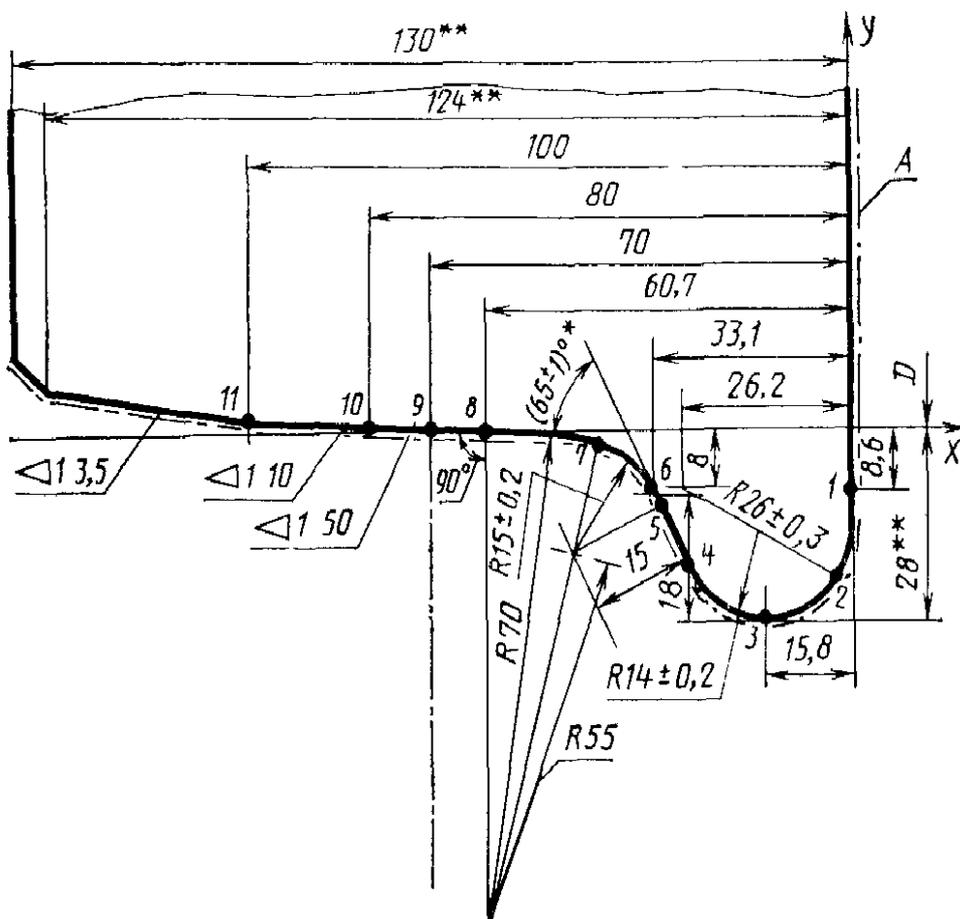
1).



* (100 ± 1) ; $(40 \pm 0,3)$; $(15 \pm 0,2)$, $(45 \pm 1)^\circ$ -

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D—



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	1	2	3	4	5	6	7	8
X	-0,2	-3,7	-15,8	-28,5	-32,8	-33,1	-42,5	-60,7
	-8,6	-21	-28,0	-19,9	-10,65	-10,0	-2,5	-0.1
	9	10	11	15	70	26	14	
X	-70	-80	-100	-46,4	-60,7	-26,2	-15,8	
	0	+0,1	+ 1	-17,0	-70,1	-8,0	-14,0	

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A—Rzn[^].80

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 80 , Rz[^].40 ;
 ;
 0,3 ; 18 ,
 — 22 ;
 266+⁵ ; ,
 . 4 (1)
 20 90S⁻¹⁰ .
 5 ,
 40
 15+¹ . 15 40
 2 . 2 .
 15 ^{^?} [^]80 ,
 7
 2. . 2, 3 5 (2).
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 . 5 (2).
 3. , . 2
 , 6 (3),
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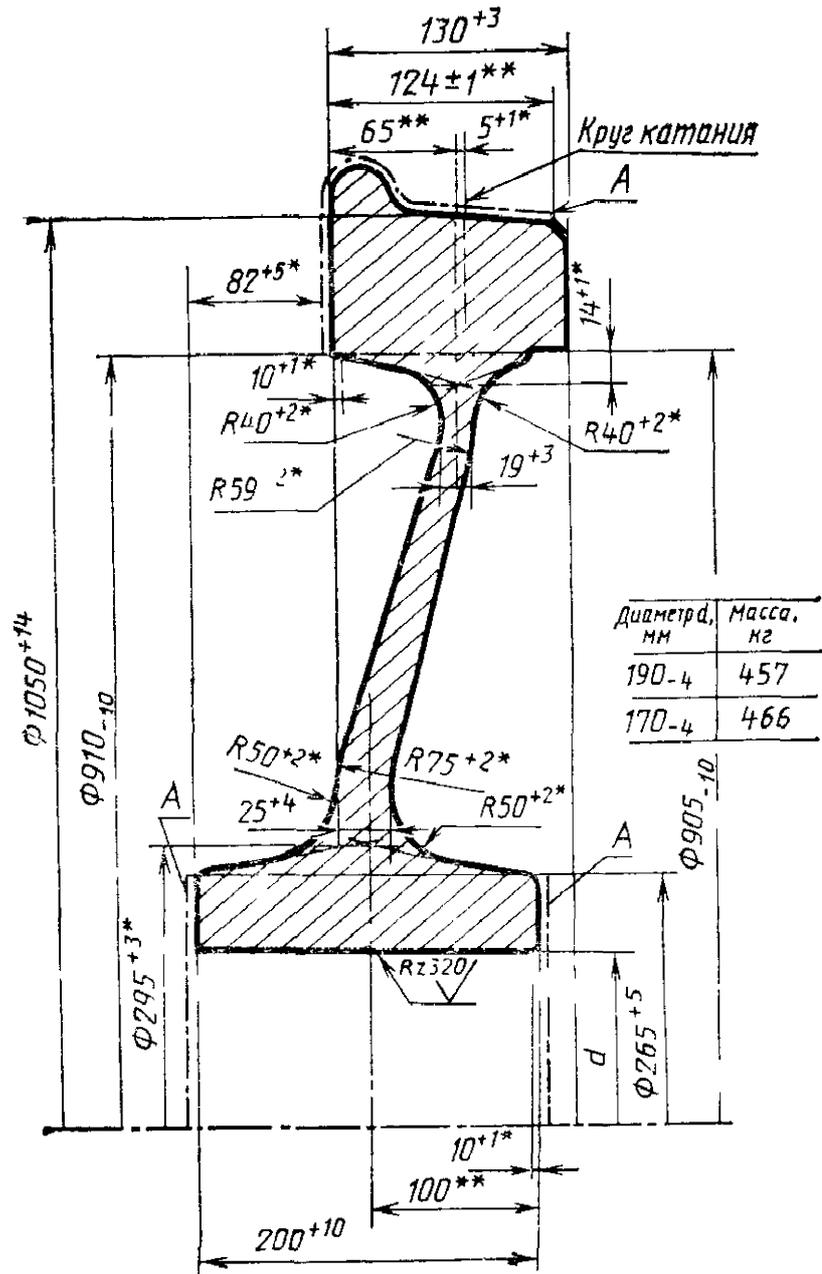
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. 0,25 .

15,
16.

6. ,
— 10791.

160 200 / , -
*

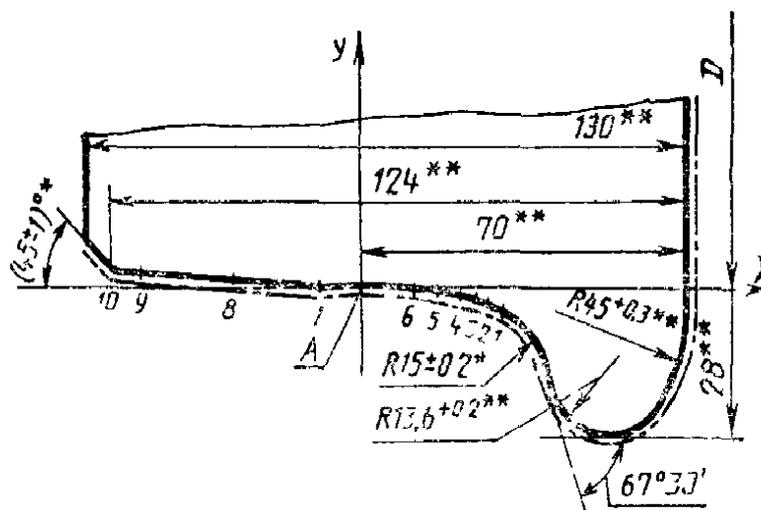
1050



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—#2^80



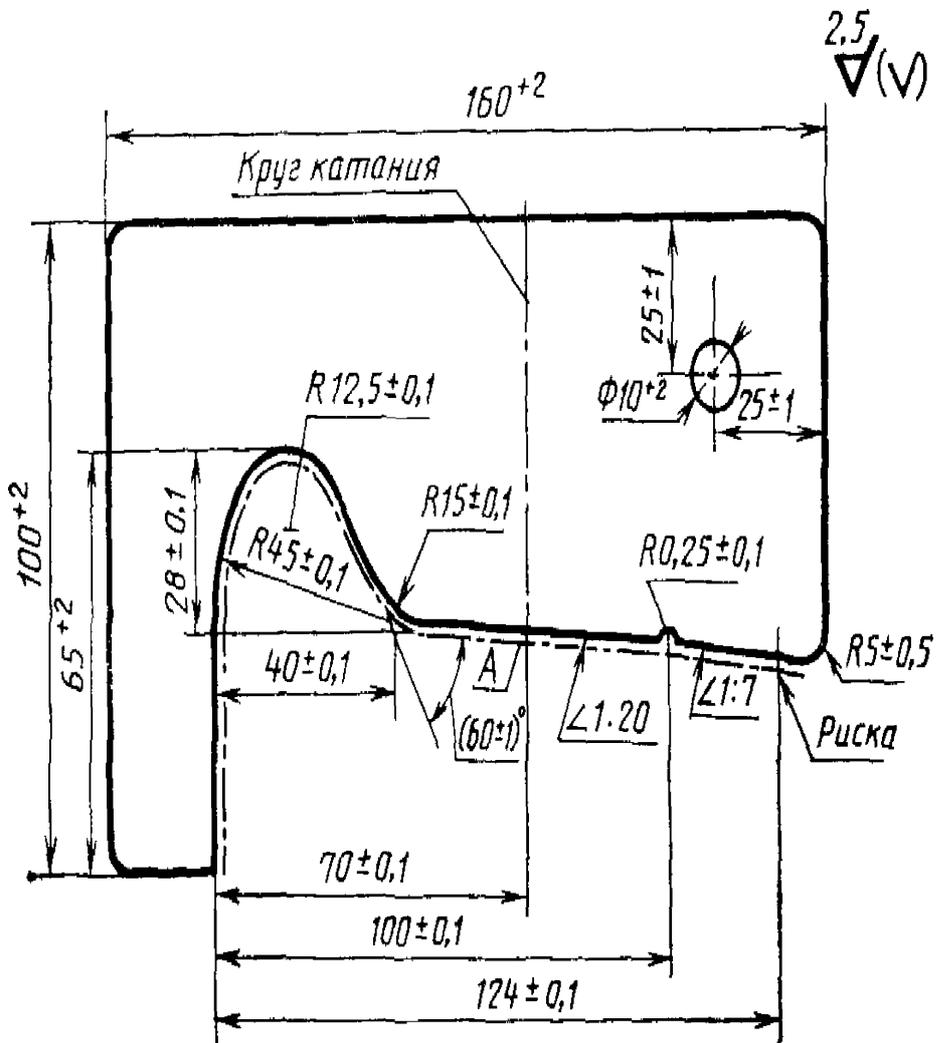
*
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D—

	1	2	3	4	5	6	7	8	9	10
X	+32.5	+30,0	+27,5	+20,5	+ 17,5	+ 12,5	-10,0	-2,5	-47	-54
	-6,6	-5,01	-4,07	-2,79	-1,92	-1,25	+0,76	4* 1,68	+2,73	+3,02

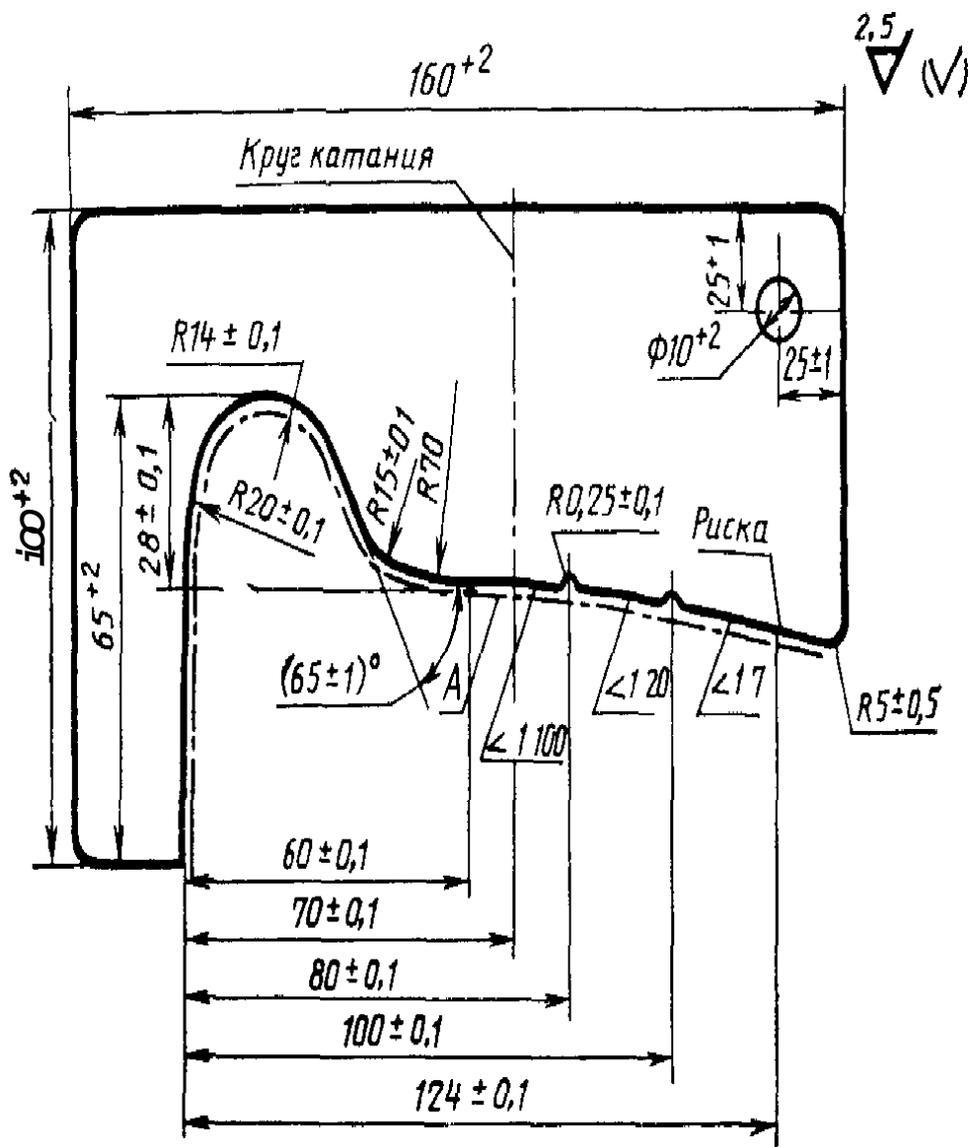
. 5

A—Rz^80 *



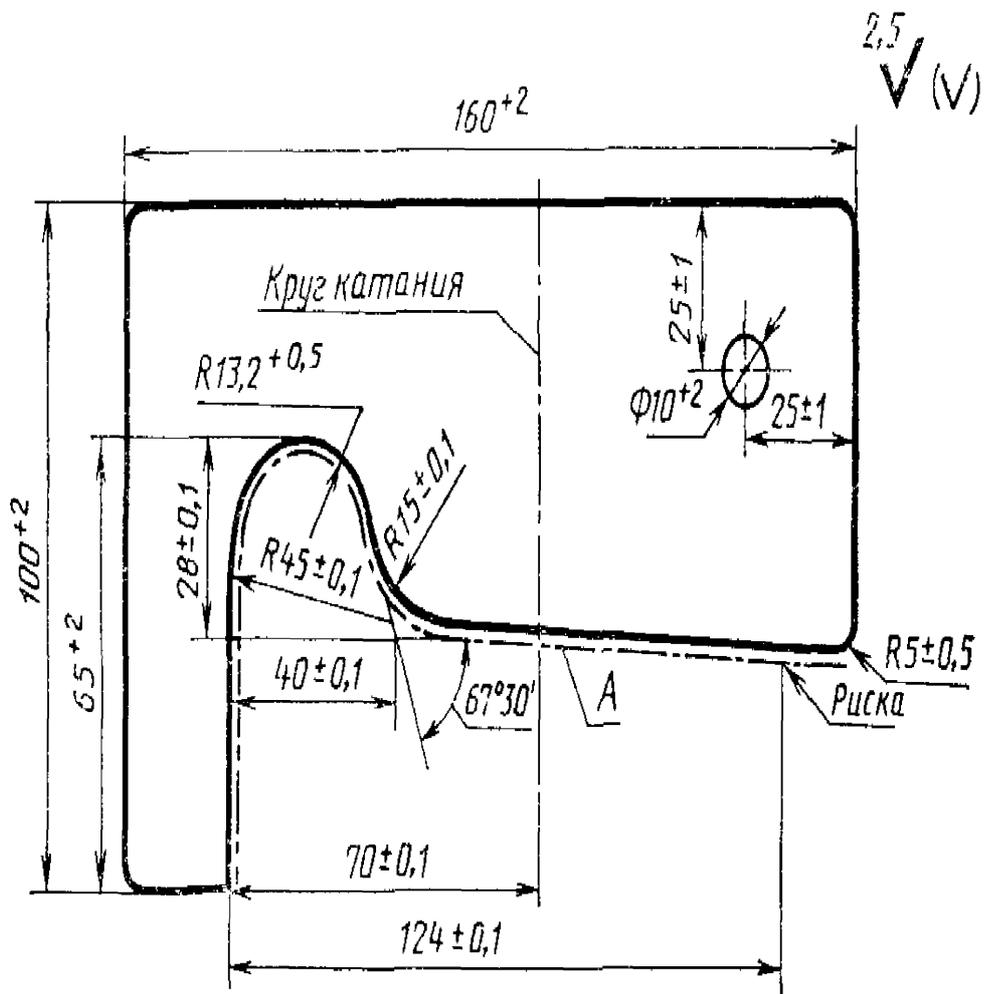
Черт. 6

—J?2<1,25 ,



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A—Rz[^],2b



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-&^1,25 .

	<i>d,</i>	<i>*,</i>
957	190 175	391 398

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17+³

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24+2

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