



9036-88

3 . 12-88/853

Solid-rolled wheels.
Design and dimensions

9036—88

09 4300

01.01.9001.01.95

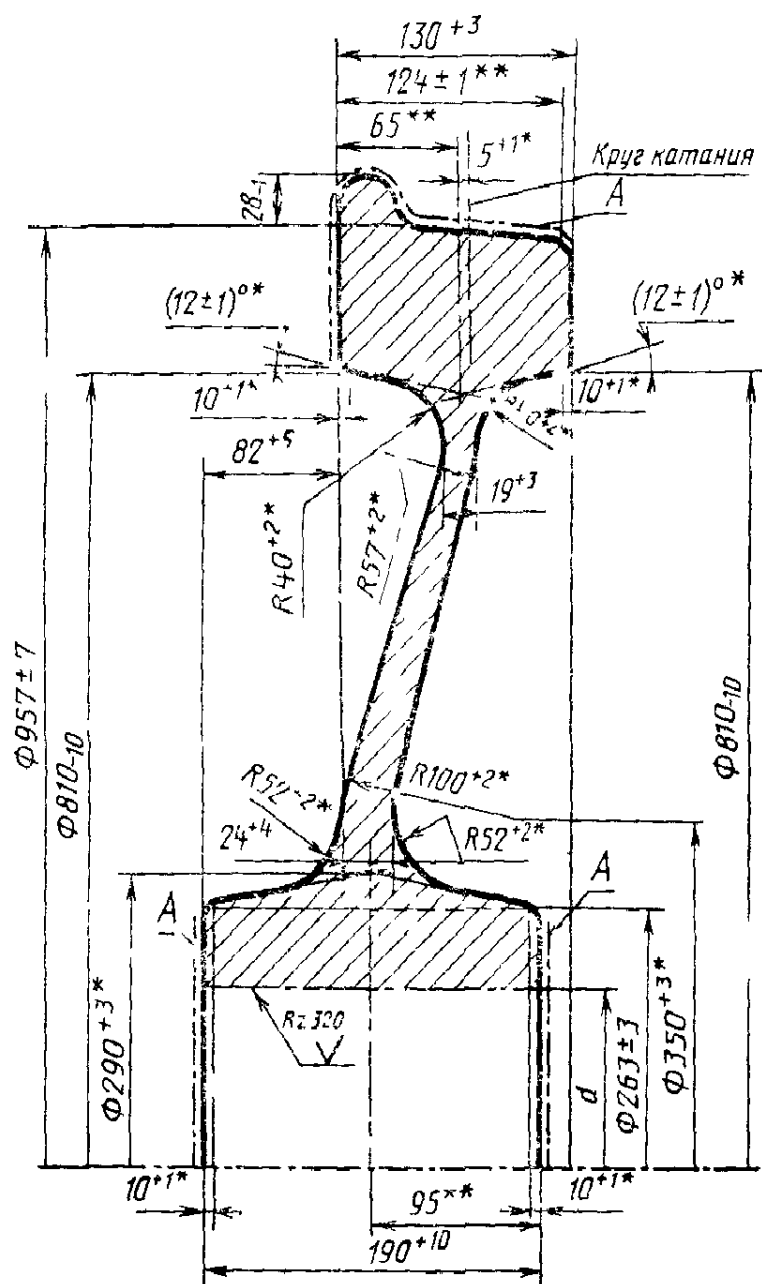
1520 (1524)

1.

. 1 4 (

1).

957



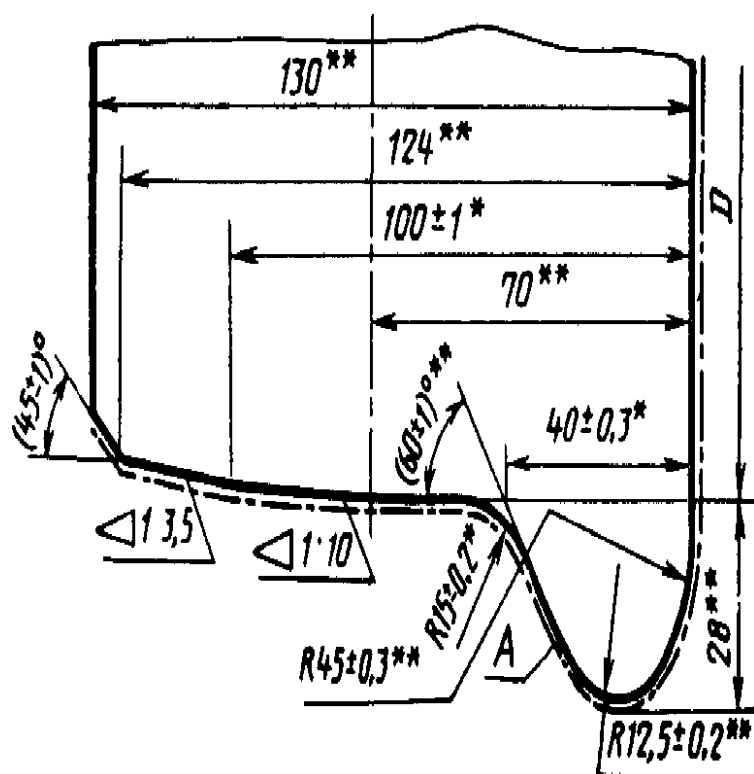
*

, 1

1.
(135±1) ;

2

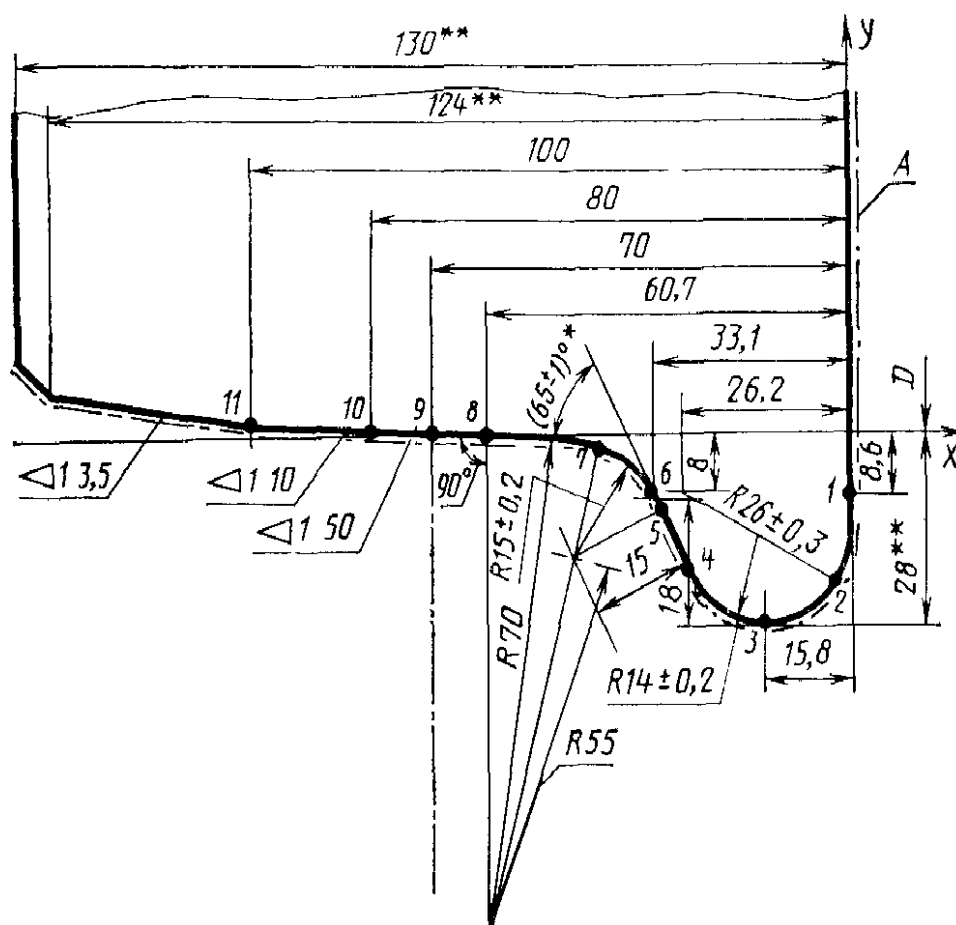
$A - Rz^{80}$ 82+10.



* (100 ± 1) ; $(40 \pm 0,3)$; $(15 \pm 0,2)$, $(45 \pm 1)^\circ$ -

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D—



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	1	2	3	4	5	6	7	8
X	-0,2	-3,7	-15,8	-28,5	-32,8	-33,1	-42,5	-60,7
	-8,6	-21	-28,0	-19,9	-10,65	-10,0	-2,5	-0.1
	9	10	11	15	70	26	14	
X	-70	-80	-100	-46,4	-60,7	-26,2	-15,8	
	0	+0,1	+ 1	-17,0	-70,1	-8,0	-14,0	

, 3

A—Rzn[^].80

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 -
 80 , $Rz^{.40}$;
 ;
 0,3 ;
 18 ,
 — 22 ;
 266+⁵ ;
 . 4 (1)
 20 90S⁻¹⁰ .
 5 ,
 40
 15+¹ . 15 40
 2 .
 15 $\wedge^? \wedge 80$,
 7
 2.
 . 2, 3 5 (2).
 , 2,
 ,
 ,
 » 3
 ,
 — 160 / ,
 . 5 (2).
 3. . 2
 , . 6 (3),
 . 3
 , . 7 (4);
 . 5 (2)
 , . 8 (5).

0,5 , — 1 .
 4. 2 ,
 .
 :
 — 10
 , ;
 , — 20
 , 10
 . 150
 .
 5. .
 :
 — 0,4 ;
 — 0,5 .
 .
 , 10
 .
 —*

6.

6

7.

8.

2

9.

130

10

2

10

2

1,0

0,5

40

50

10.

2,5

(

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10

11.

4

10

12- *i* .1
190 .

.1 < 75 ,
13. -

1 , -

- 3 .

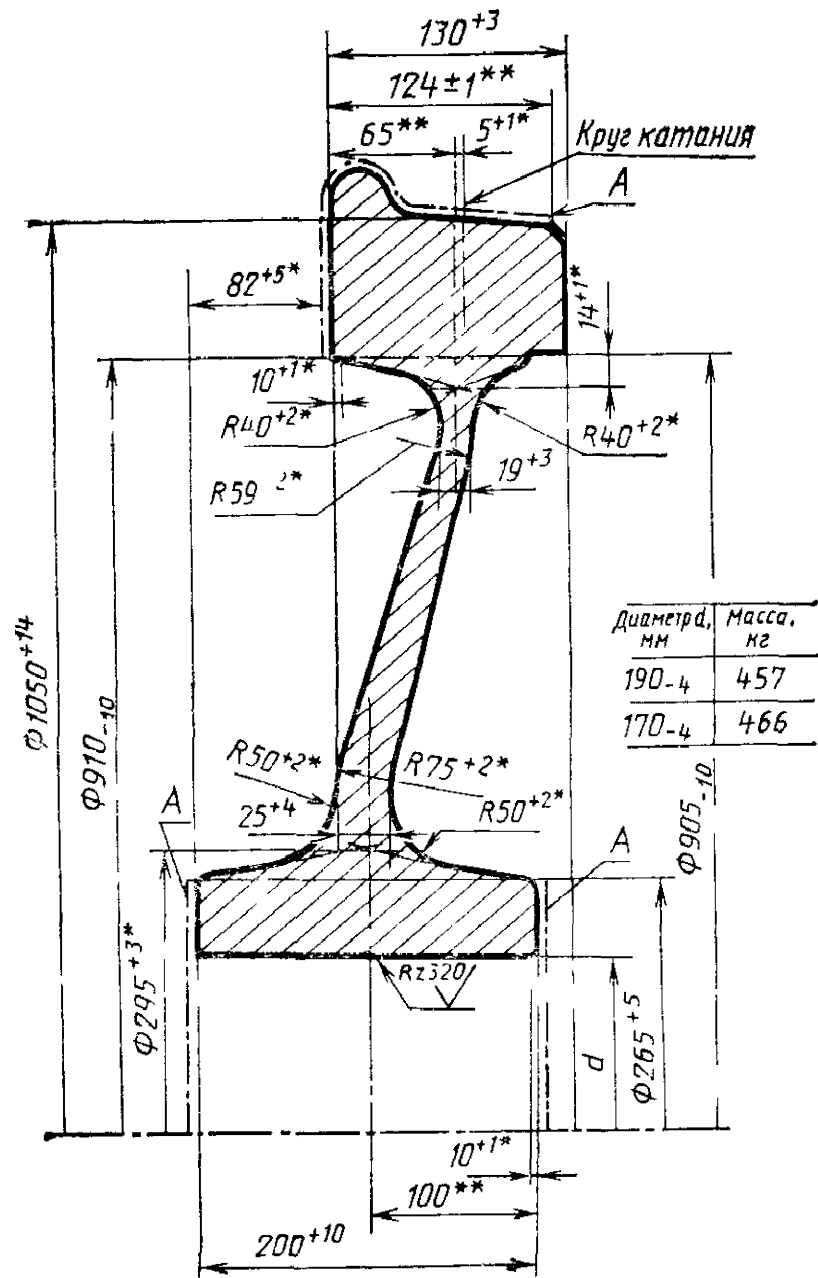
.
. 0,25 .

-

15, 6.
16. — 10791.

160 200 / ,
*

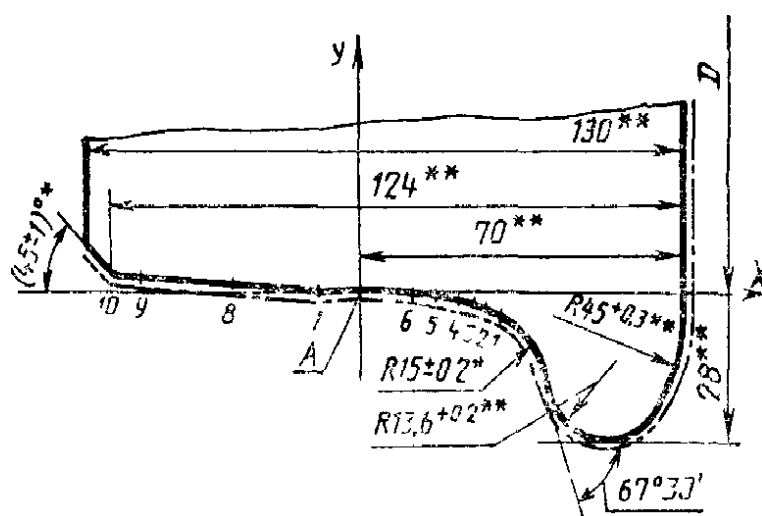
1050



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, 4

—#2^80



*

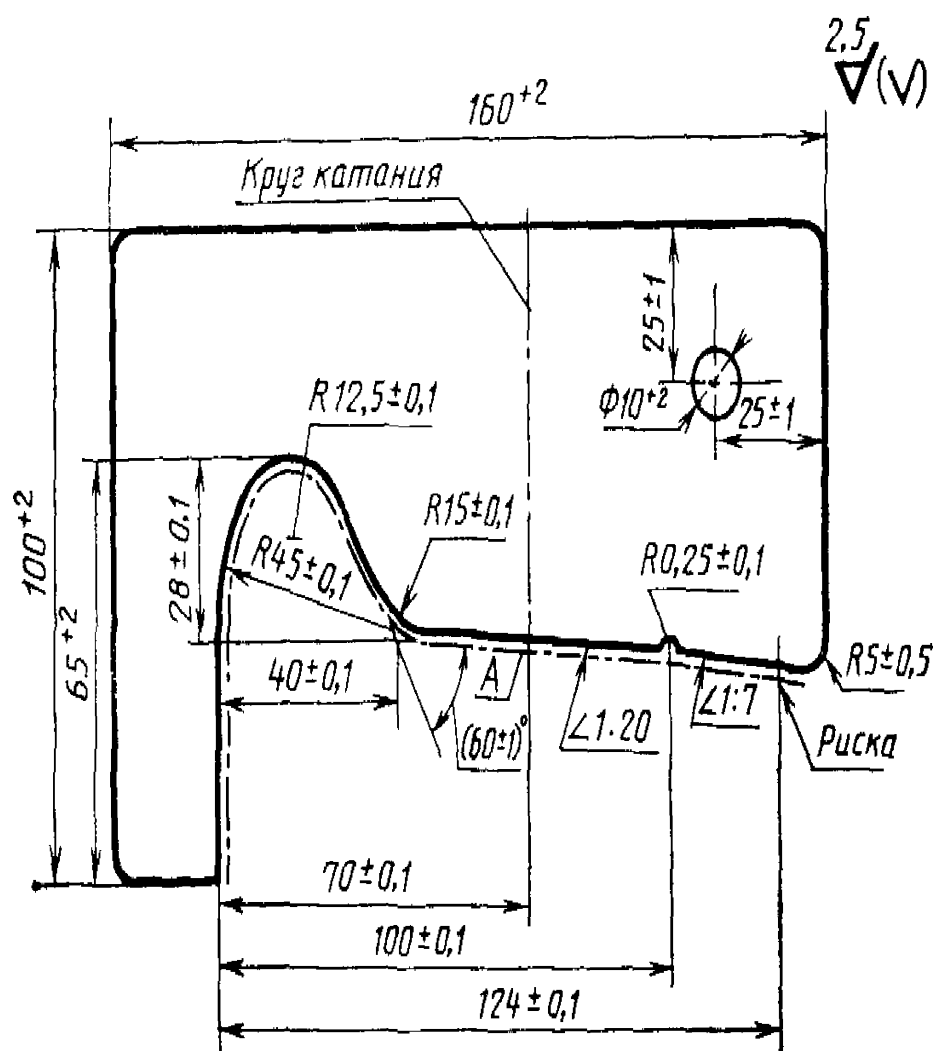
**

D —

	1	2	3	4	5	6	7	8	9	10
X	+32.5	+30,0	+27,5	+20,5	+ 17,5	+ 12,5	-10,0	-2,5	-47	-54
	-6,6	-5,01	-4,07	-2,79	-1,92	-1,25	+0,76	4* 1,68	+2,73	+3,02

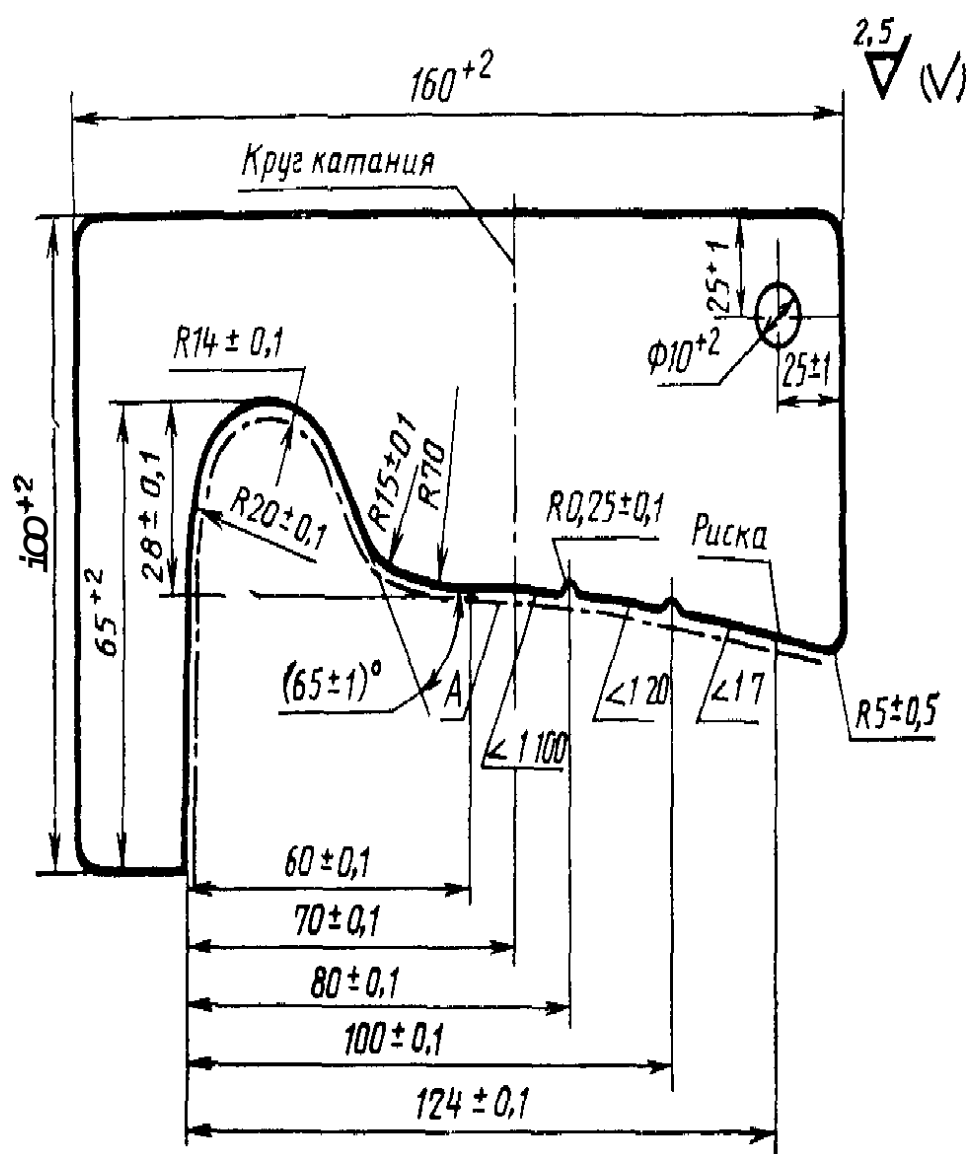
. 5

A—Rz^80 *



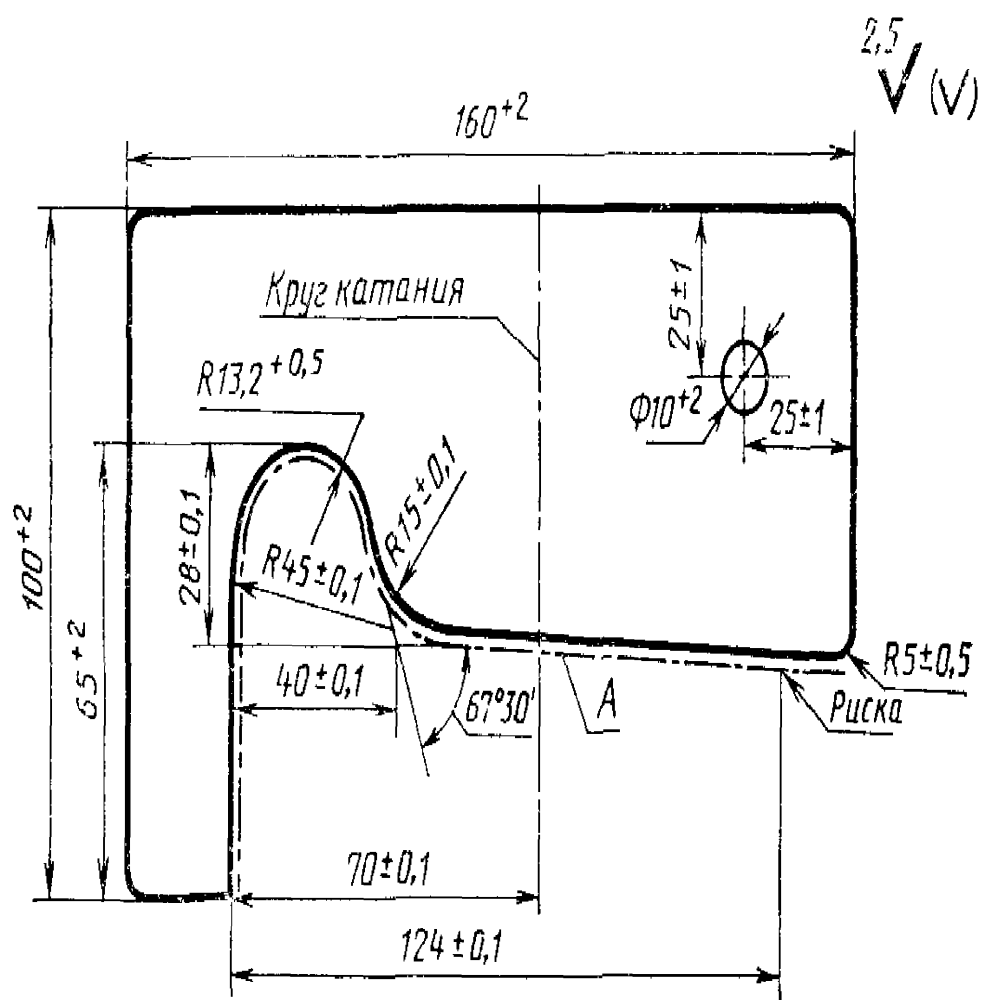
Черт. 6

—J?2<1,25 ,



.7

A—Rz¹, 2b



, 8

-8^1,25

9036-88 , 14

6

,	<i>d</i> ,	*,
957	190 175	391 398

*

17+³

£

24+2

385

392

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